

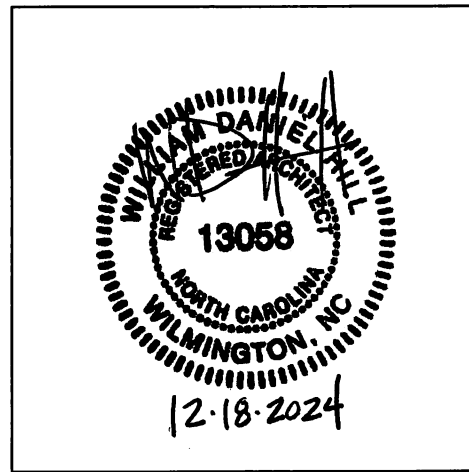
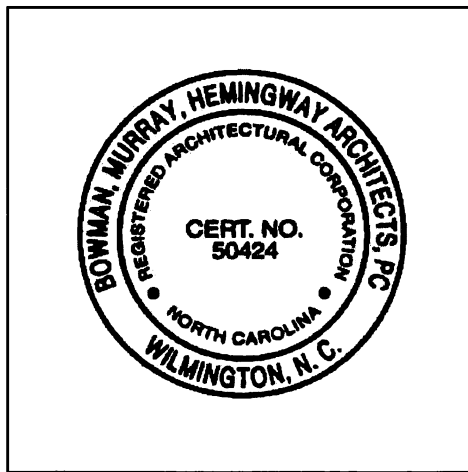
**Project Manual
for**

**JAMES SPRUNT
COMMUNITY COLLEGE**

**Workforce Development
Building
KENANSVILLE, NC**

SCO ID# 22-24540-02A

Volume 2 of 2



**BOWMAN MURRAY HEMINGWAY ARCHITECTS, PC
514 Market Street
Wilmington, NC 28401**

FINAL DOCUMENTS SUBMITTAL

December 18, 2024

TABLE OF CONTENTS
Volume 2 of 2
James Sprunt Community College
Workforce Development Building
SCO #22-24540-02A

Division	Section Title	Pages
----------	---------------	-------

DIVISION 21 – FIRE PROTECTION

21 05 17	Sleeves and Sleeve Seals for Fire-Suppression Piping	6
21 05 18	Escutcheons for Fire-Suppression Piping General	3
21 05 23	General-Duty Valves for Water Based Fire Protection Piping	8
21 05 29	Hangers and Supports for Fire-Suppression Piping and Equipment	7
21 05 53	Identification for Fire-Suppression Piping and Equipment	5
21 10 00	Facility Fire-Suppression Water-Service Piping	15
21 10 19	Fire Department Connections	2
21 13 13	Wet-Pipe Sprinkler Systems	16
21 13 16	Dry-Pipe Sprinkler Systems	13

DIVISION 22 – PLUMBING

22 00 00	General Plumbing	8
22 05 50	Common Work Results for Plumbing	7
22 05 23	General-Duty for Plumbing Piping	5
22 05 29	Hangers and Supports for Plumbing Piping and Equipment	7
22 05 53	Identification for Plumbing Piping and Equipment	4
22 05 93	Testing, Adjusting and Balancing for Plumbing	10
22 07 19	Plumbing Piping Insulation	10
22 11 16	Domestic Water Piping	7
22 11 19	Domestic Water Piping Specialties	4
22 11 23.21	Inline, Domestic-Water Pumps	4
22 13 16	Sanitary Waste and Vent Piping	8
22 13 19	Sanitary Waste Piping Specialties	2
22 13 19.13	Sanitary Drains	2
22 15 13	General-Service Compressed-Air Piping	6
22 15 19	General-Service Packaged Air Compressor and Receivers	6
22 33 00	Electric, Domestic-Water Heaters	5
22 42 00	Commercial Plumbing Fixtures	6
22 45 00	Emergency Plumbing Fixtures	5
22 47 00	Drinking Fountains and Water Coolers	3

DIVISION 23 – HEATING VENTILATING AND AIR CONDITIONING

23 00 00	General Mechanical	7
23 05 13	Common Work Results for HVAC	5
23 05 29	Hangers and Supports for HVAC Piping and Equipment	8
23 05 48.13	Vibration Controls for HVAC	2
23 05 53	Identification for HVAC Piping and Equipment	3
23 05 93	Testing, Adjusting, and Balancing for HVAC	13
23 07 13	Duct Insulation	9
23 07 19	HVAC Piping Insulation	8
23 08 00	Commissioning, Testing Adjusting and Balancing	4
23 23 00	Refrigerant Piping	7
23 31 13	Metal Ducts	11

TABLE OF CONTENTS
Volume 2 of 2
James Sprunt Community College
Workforce Development Building
SCO #22-24540-02A

Division	Section Title	Pages
23 33 00	Air Duct Accessories.....	6
23 33 46	Flexible Ducts	2
23 34 39	High-Volume, Low-Speed Fans	6
23 37 13.13	Air Diffusers	2
23 37 13.23	Registers and Grilles.....	2
23 41 00	Particulate Air Filtration.....	3
23 72 23.19	Packaged Indoor Fixed Plate Energy Recovery Units	5
23 81 26	Split-System Air-Conditioners	4
23 81 29	Variable-Refrigerant-Flow HVAC Systems.....	25

DIVISION 26 – ELECTRICAL

26 05 00	General Electrical	13
26 05 19	Building Wire & Cable.....	5
26 05 26	Grounding and Bonding	6
26 05 29	Supporting Devices	2
26 05 33	Conduit	8
26 05 34	Boxes	4
26 05 53	Electrical Identification	4
26 05 73	Overcurrent Protection Device Coordination Study.....	4
26 05 80	Equipment Wiring Systems.....	6
26 09 23	Enclosed Contactors	3
26 22 00	Dry Type Transformers	5
26 24 13	Distribution Switchboards	6
26 24 16	Panelboards.....	6
26 24 21	Utility Service Entrance	2
26 27 26	Wiring Devices	7
26 27 27	Occupancy Sensors.....	5
26 28 13	Fuses.....	3
26 28 16	Enclosed Switches	3
26 28 16	Enclosed Circuit Breakers	4
26 28 16	Enclosed Controllers	4
26 43 13	Surge Suppression Devices For Low-Voltage Electrical Power Circuits	5
26 51 00	Interior Luminaires.....	6
26 52 00	Emergency and Exit Lighting.....	7
26 56 00	Site Lighting.....	4

DIVISION 27 – COMMUNICATIONS

27 05 10	Telecommunications Pathways	2
----------	-----------------------------------	---

DIVISION 28 – ELECTRONIC SAFETY AND SECURITY

28 31 11	Fire Detection and Alarm System	26
----------	---------------------------------------	----

TABLE OF CONTENTS
Volume 2 of 2
James Sprunt Community College
Workforce Development Building
SCO #22-24540-02A

Division	Section Title	Pages
----------	---------------	-------

DIVISION 31 – EARTHWORK

31 10 00 Site Clearing.....	4
31 12 00 Earthwork	7
31 25 00 Erosion and Sediment Control.....	4

DIVISION 32 - EXTERIOR IMPROVEMENTS

32 12 16 Asphalt Paving.....	4
32 13 13 Concrete Paving.....	8
32 17 23 Pavement Marking.....	3
32 92 00 Turf and Grasses.....	6
32 93 00 Trees, Shrubs and Ground Covers.....	6

DIVISION 33 - UTILITIES

33 10 00 Site Water Distribution System and Sewer Force Main.....	4
33 30 00 Sanitary Sewer System.....	4
33 32 18 Commercial Grider Pump Stations.....	4
33 34 00 Storm Drainage System.....	4

END TABLE OF CONTENTS VOLUME 2 OF 2

DIVISION 21–FIRE PROTECTION

Fire Protection work shall be defined by drawings numbered with the prefix “FP-“, the general provision of the Contract including General Conditions and Supplementary Conditions, Division 1 Specification sections, and Division-21 Fire Protection Specifications.

Engineer of Record for Division 21 is David M. Hahn, PE, CBHF Engineers, PLLC, 2246 Yaupon Drive, Wilmington, NC 28401.



12-19-2024

END OF SECTION 210000

SECTION 210517 - SLEEVES AND SLEEVE SEALS FOR FIRE-SUPPRESSION PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Sleeves.
 - 2. Stack-sleeve fittings.
 - 3. Sleeve-seal systems.
 - 4. Sleeve-seal fittings.
 - 5. Grout.
 - 6. Silicone sealants.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.4 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

PART 2 - PRODUCTS

2.1 SLEEVES

- A. Cast-Iron Pipe Sleeves: Cast or fabricated of cast or ductile iron and equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop.
- B. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, anticorrosion coated, with plain ends and integral welded waterstop collar.
- C. Galvanized-Steel Sheet Sleeves: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.
- D. PVC Pipe Sleeves: ASTM D 1785, Schedule 40.
- E. Molded-PVC Sleeves: With nailing flange for attaching to wooden forms.

- F. Molded-PE or -PP Sleeves: Removable, tapered-cup shaped, and smooth outer surface with nailing flange for attaching to wooden forms.

2.2 STACK-SLEEVE FITTINGS

- A. Manufacturers: Jay R. Smith, Mfg., Zurn Products, or approved equal.
- B. Description: Manufactured, Dura-coated or Duco-coated cast-iron sleeve with integral clamping flange for use in waterproof floors and roofs. Include clamping ring, bolts, and nuts for membrane flashing.
 - 1. Underdeck Clamp: Clamping ring with setscrews.

2.3 SLEEVE-SEAL SYSTEMS

- A. Manufacturers: Advance Products & Systems, CALPICO, Inc., MatraFlex Company, or approved equal.
- B. Description:
 - 1. Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.
 - 2. Designed to form a hydrostatic seal of 20 psig minimum.
 - 3. Sealing Elements: EPDM-rubber, High-temperature-silicone, or Nitrile (Buna N) interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size.
 - 4. Pressure Plates: Carbon steel, Composite plastic, Stainless steel, or Stainless steel, Type 316.
 - 5. Connecting Bolts and Nuts: Carbon steel, with corrosion-resistant coating, ASTM B 633 Stainless steel, Stainless steel, Type 316, as appropriate, of length required to secure pressure plates to sealing elements.

2.4 SLEEVE-SEAL FITTINGS

- A. Manufacturers: Advance Products & Systems, CALPICO, Inc., MatraFlex Company, or approved equal.
- B. Description: Manufactured plastic, sleeve-type, waterstop assembly made for imbedding in concrete slab or wall.
- C. Plastic or rubber waterstop collar with center opening to match piping OD.

2.5 GROUT

- A. Description: Nonshrink, for interior and exterior sealing openings in non-fire-rated walls or floors.

- B. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- C. Design Mix: 5000-psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

2.6 SILICONE SEALANTS

- A. Silicone, S, NS, 25, NT: Single-component, nonsag, plus 25 percent and minus 25 percent movement capability, nontraffic-use, neutral-curing silicone joint sealant, ASTM C 920, Type S, Grade NS, Class 25, Use NT.
 - 1. Manufacturers: Dow Corning Corporation, GE Construction Sealants, Polymeric Systems, Inc or approved equal.
- B. Silicone, S, P, 25, T, NT: Single-component, pourable, plus 25 percent and minus 25 percent movement capability, traffic- and nontraffic-use, neutral-curing silicone joint sealant; ASTM C 920, Type S, Grade P, Class 25, Uses T and NT. Grade P Pourable (self-leveling) formulation is for opening in floors and other horizontal surfaces that are not fire rated.
 - 1. Manufacturer: May National Associates or approved equal.
- C. Silicone Foam: Multicomponent, silicone-based liquid elastomers that, when mixed, expand and cure in place to produce a flexible, nonshrinking foam.
 - 1. Manufacturers: Smooth-on or approved equal.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION

- A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.
- B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch annular clear space between piping and concrete slabs and walls.
 - 1. Sleeves are not required for core-drilled holes.
- C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.
 - 1. Permanent sleeves are not required for holes in slabs formed by molded-PE or -PP sleeves.
 - 2. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.

3. Using grout or silicone sealant as appropriate, seal space outside of sleeves in slabs and walls without sleeve-seal system.
- D. Install sleeves for pipes passing through interior partitions.
1. Cut sleeves to length for mounting flush with both surfaces.
 2. Install sleeves that are large enough to provide 1/4-inch (6.4-mm) annular clear space between sleeve and pipe or pipe insulation.
 3. Seal annular space between sleeve and piping or piping insulation; use joint sealants appropriate for size, depth, and location of joint.
- E. Fire-Resistance-Rated Penetrations, Horizontal Assembly Penetrations, and Smoke Barrier Penetrations: Maintain indicated fire or smoke rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with fire- and smoke-stop materials. Comply with requirements for firestopping and fill materials specified in Section 078413 "Penetration Firestopping."

3.2 STACK-SLEEVE-FITTING INSTALLATION

- A. Install stack-sleeve fittings in new slabs as slabs are constructed.
1. Install fittings that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
 2. Secure flashing between clamping flanges for pipes penetrating floors with membrane waterproofing. Comply with requirements for flashing specified in Section 076200 "Sheet Metal Flashing and Trim."
 3. Install section of cast-iron soil pipe to extend sleeve to 2 inches above finished floor level.
 4. Extend cast-iron sleeve fittings below floor slab as required to secure clamping ring if ring is specified.
 5. Use silicone sealant to seal around the outside of stack-sleeve fittings.
- B. Fire-Resistance-Rated Penetrations, Horizontal Assembly Penetrations, and Smoke Barrier Penetrations: Maintain indicated fire or smoke rating of floors at pipe penetrations. Seal pipe penetrations with fire- or smoke-stop materials. Comply with requirements for firestopping specified in Section 078413 "Penetration Firestopping."

3.3 SLEEVE-SEAL-SYSTEM INSTALLATION

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building.
- B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in penetration, assemble sleeve-seal system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

3.4 SLEEVE-SEAL-FITTING INSTALLATION

- A. Install sleeve-seal fittings in new walls and slabs as they are constructed.
- B. Assemble fitting components of length to be flush with both surfaces of concrete slabs and walls. Position waterstop flange to be centered in concrete slab or wall.
- C. Secure nailing flanges to concrete forms.
- D. Use grout or silicone sealant as appropriate, to seal the space around outside of sleeve-seal fittings.

3.5 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. Leak Test: After allowing for a full cure, test sleeves and sleeve seals for leaks. Repair leaks and retest until no leaks exist.
- B. Sleeves and sleeve seals will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

3.6 SLEEVE AND SLEEVE-SEAL SCHEDULE

- A. Use sleeves and sleeve seals for the following piping-penetration applications:
 - 1. Exterior Concrete Walls above Grade:
 - a. Piping Smaller Than NPS 6: Steel pipe sleeves
 - b. Piping NPS 6 and Larger: Steel pipe sleeves
 - 2. Exterior Concrete Walls below Grade:
 - a. Piping Smaller Than NPS 6: Steel pipe sleeves with sleeve-seal system
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
 - b. Piping NPS 6 and Larger: Steel pipe sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
 - 3. Concrete Slabs-on-Grade:
 - a. Piping Smaller Than NPS 6: Steel pipe sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
 - b. Piping NPS 6 and Larger: Steel pipe sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
 - 4. Concrete Slabs above Grade:
 - a. Piping Smaller Than NPS 6: Steel pipe sleeves.

- b. Piping NPS 6 and Larger: Steel pipe sleeves.
5. Interior Partitions:
- a. Piping Smaller Than NPS 6: Steel pipe sleeves.
 - b. Piping NPS 6 and Larger: Galvanized-steel sheet sleeves.

END OF SECTION 210517

SECTION 210518 - ESCUTCHEONS FOR FIRE-SUPPRESSION PIPING GENERAL

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Escutcheons.
 - 2. Floor plates.

1.3 DEFINITIONS

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: BrassCraft Manufacturing, Dearborn Brass, Jones Stephens Corp, Keeney Manufacturing Corp. or approved equal.

2.2 ESCUTCHEONS

- A. One-Piece, Steel Type: With polished, chrome-plated finish and setscrew fastener.
- B. One-Piece, Stainless-Steel Type: With polished stainless-steel finish.
- C. One-Piece, Cast-Brass Type: With polished, chrome-plated finish and setscrew fastener.
- D. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped steel with polished, chrome-plated finish and spring-clip fasteners.
- E. One-Piece, Stamped-Steel Type: With polished, chrome-plated finish and spring-clip fasteners.
- F. Split-Plate, Stamped-Steel Type: With polished, chrome-plated finish; concealed hinge; and spring-clip fasteners.

2.3 FLOOR PLATES

- A. Split Floor Plates: Steel with concealed hinge.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.
- B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
 - 1. Escutcheons for New Piping:
 - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep pattern.
 - b. Insulated Piping: One-piece steel with polished, chrome-plated finish.
 - c. Insulated Piping: One-piece stamped steel or split-plate, stamped steel with concealed hinge with polished, chrome-plated finish.
 - d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece steel with polished, chrome-plated finish.
 - e. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece stamped steel or split-plate, stamped steel with concealed hinge with polished, chrome-plated finish.
 - f. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece steel with polished, chrome-plated finish.
 - g. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece stamped steel or split-plate, stamped steel with concealed hinge with polished, chrome-plated finish.
 - h. Bare Piping in Unfinished Service Spaces: One-piece steel with polished, chrome-plated finish.
 - i. Bare Piping in Unfinished Service Spaces: One-piece stamped steel or split-plate, stamped steel with concealed hinge with polished, chrome-plated finish.
 - j. Bare Piping in Equipment Rooms: One-piece steel with polished, chrome-plated finish.
 - k. Bare Piping in Equipment Rooms: One-piece stamped steel or split-plate, stamped steel with concealed hinge with polished, chrome-plated finish.
 - 2. Escutcheons for Existing Piping to Remain – NOT USED
- C. Install floor plates for piping penetrations of equipment-room/mezzanine floors.
- D. Install floor plates with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
 - 1. New Piping : One-piece, floor plate.

3.2 FIELD QUALITY CONTROL

- A. Using new materials, replace broken and damaged escutcheons and floor plates.

END OF SECTION 210518

SECTION 210523 - GENERAL-DUTY VALVES FOR FIRE PROTECTION PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Two-piece ball valves with indicators.
 - 2. Bronze butterfly valves with indicators.
 - 3. Iron butterfly valves with indicators.
 - 4. Check valves.
 - 5. Bronze OS&Y gate valves.
 - 6. Iron OS&Y gate valves.
 - 7. NRS gate valves.
 - 8. Trim and drain valves.

1.3 DEFINITIONS

- A. NBR: Acrylonitrile-butadiene, Buna-N, or nitrile rubber.
- B. NRS: Non-rising stem.
- C. OS&Y: Outside screw and yoke.
- D. SBR: Styrene-butadiene rubber.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of valve.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads, flange faces, and weld ends.
 - 3. Set valves open to minimize exposure of functional surfaces.
- B. Use the following precautions during storage:

1. Maintain valve end protection.
 2. Store valves indoors and maintain at higher than ambient dew point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use operating handles or stems as lifting or rigging points.
- D. Protect flanges and specialties from moisture and dirt.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

- A. UL Listed: Valves shall be listed in UL's "Online Certifications Directory" under the headings listed below and shall bear UL mark:
1. Main Level: HAMV - Fire Main Equipment.
 - a. Level 1: HCBZ - Indicator Posts, Gate Valve.
 - b. Level 1: HLOT - Valves.
 - 1) Level 3: HLUG - Ball Valves, System Control.
 - 2) Level 3: HLXS - Butterfly Valves.
 - 3) Level 3: HMER - Check Valves.
 - 4) Level 3: HMRZ - Gate Valves.
 2. Main Level: VDGT - Sprinkler System & Water Spray System Devices.
 - a. Level 1: VQGU - Valves, Trim and Drain.
- B. FM Global Approved: Valves shall be listed in its "Approval Guide," under the headings listed below:
1. Automated Sprinkler Systems:
 - a. Valves.
 - 1) Gate valves.
 - 2) Check valves.
 - 3) Miscellaneous valves.
- C. Source Limitations for Valves: Obtain valves for each valve type from single manufacturer.
- D. ASME Compliance:
1. ASME B16.1 for flanges on iron valves.
 2. ASME B1.20.1 for threads for threaded-end valves.
 3. ASME B31.9 for building services piping valves.
- E. AWWA Compliance: Comply with AWWA C606 for grooved-end connections.

- F. NFPA Compliance: Comply with NFPA 24 for valves.
- G. Valve Pressure Ratings: Not less than the minimum pressure rating indicated or higher as required by system pressures.
- H. Valve Sizes: Same as upstream piping unless otherwise indicated.
- I. Valve Actuator Types:
 1. Worm-gear actuator with handwheel for quarter-turn valves, except for trim and drain valves.
 2. Handwheel: For other than quarter-turn trim and drain valves.
 3. Handlever: For quarter-turn trim and drain valves NPS 2 and smaller.

2.2 TWO-PIECE BALL VALVES WITH INDICATORS

- A. Manufacturers: Ames Fire & Waterworks, NIBCO, Inc., Victaulic Company or approved equal.
- B. Description:
 1. UL 1091, except with ball instead of disc and FM Global standard for indicating valves (butterfly or ball type), Class Number 1112.
 2. Minimum Pressure Rating: 175 psig.
 3. Body Design: Two piece.
 4. Body Material: Forged brass or bronze.
 5. Port Size: Full or standard.
 6. Seats: PTFE.
 7. Stem: Bronze or stainless steel.
 8. Ball: Chrome-plated brass.
 9. Actuator: Worm gear or traveling nut.
 10. Supervisory Switch: Internal or external.
 11. End Connections for Valves NPS 1 through NPS 2: Threaded ends.
 12. End Connections for Valves NPS 2-1/2: Grooved ends.

2.3 BRONZE BUTTERFLY VALVES WITH INDICATORS

- A. Manufacturers: Fivalco Inc., Globe Fire Sprinkler Corp., Milwaukee Valve Company, Victaulic Company or approved equal.
- B. Description:
 1. Standard: UL 1091 and FM Global standard for indicating valves, (butterfly or ball type), Class Number 1112.
 2. Minimum: Pressure rating: 175 psig.
 3. Body Material: Bronze.
 4. Seat Material: EPDM.
 5. Stem Material: Bronze or stainless steel.
 6. Disc: Stainless steel.
 7. Actuator: Worm gear or traveling nut.

8. Supervisory Switch: Internal or external.
9. Ends Connections for Valves NPS 1 through NPS 2: Threaded ends.
10. Ends Connections for Valves NPS 2-1/2: Grooved ends.

2.4 IRON BUTTERFLY VALVES WITH INDICATORS

- A. Manufacturers: Anvil International, Fivalco Inc., Globe Fire Sprinkler Corp., NIBCO Inc., Victaulic Company, or approved equal.
- B. Description:
 1. Standard: UL 1091 and FM Global standard for indicating valves, (butterfly or ball type), Class Number 112.
 2. Minimum Pressure Rating: 175 psig.
 3. Body Material: Cast or ductile iron with nylon coating.
 4. Seat Material: EPDM.
 5. Stem: Stainless steel.
 6. Disc: Ductile iron, nickel plated.
 7. Actuator: Worm gear or traveling nut.
 8. Supervisory Switch: Internal or external.
 9. Body Design: Grooved-end connections.

2.5 CHECK VALVES

- A. Manufacturers: Ames Fire & Waterworks, Anvil International, NIBCO Inc., Fivalco Inc. Globe Fire Sprinkler Corp., Victaulic Company, or approved equal
- B. Description:
 1. Standard: UL 312 and FM Global standard for swing check valves, Class Number 1210.
 2. Minimum Pressure Rating: 175 psig.
 3. Type: Single swing check.
 4. Body Material: Cast iron, ductile iron, or bronze.
 5. Clapper: Bronze, ductile iron, or stainless steel with elastomeric seal.
 6. Clapper Seat: Brass, bronze, or stainless steel.
 7. Hinge Shaft: Bronze or stainless steel.
 8. Hinge Spring: Stainless steel.
 9. End Connections: Flanged, grooved, or threaded.

2.6 BRONZE OS&Y GATE VALVES

- A. Manufacturers: Milwaukee Valve Company, NIBCO Inc., Zurn Industries, LLC, or approved equal.
- B. Description:
 1. Standard: UL 262 and FM Global standard for fire-service water control valves (OS&Y- and NRS-type gate valves).

2. Minimum Pressure Rating: 175 psig.
3. Body and Bonnet Material: Bronze or brass.
4. Wedge: One-piece bronze or brass.
5. Wedge Seat: Bronze.
6. Stem: Bronze or brass.
7. Packing: Non-asbestos PTFE.
8. Supervisory Switch: External.
9. End Connections: Threaded.

2.7 IRON OS&Y GATE VALVES

- A. Manufacturers: American Cast Iron Pipe Company, Kennedy Valve Company, NIBCO Inc. or approved equal
- B. Description:
 1. Standard: UL 262 and FM Global standard for fire-service water control valves (OS&Y- and NRS-type gate valves).
 2. Minimum Pressure Rating: 175 psig.
 3. Body and Bonnet Material: Cast or ductile iron.
 4. Wedge: Cast or ductile iron, or bronze with elastomeric coating.
 5. Wedge Seat: Cast or ductile iron, or bronze with elastomeric coating.
 6. Stem: Brass or bronze.
 7. Packing: Non-asbestos PTFE.
 8. Supervisory Switch: External.
 9. End Connections: Flanged or Grooved.

2.8 NRS GATE VALVES

- A. Manufacturers: American Cast Iron Pipe Company, Kennedy Valve Company, NIBCO Inc. or approved equal.
- B. Description:
 1. Standard: UL 262 and FM Global standard for fire-service water control valves (OS&Y- and NRS-type gate valves).
 2. Minimum Pressure Rating: 175 psig.
 3. Body and Bonnet Material: Cast or ductile iron.
 4. Wedge: Cast or ductile iron with elastomeric coating.
 5. Wedge Seat: Cast or ductile iron, or bronze with elastomeric coating.
 6. Stem: Brass or bronze.
 7. Packing: Non-asbestos PTFE.
 8. Supervisory Switch: External.
 9. End Connections: Flanged or Grooved.

2.9 INDICATOR POSTS

- A. Manufacturers: UL listed

B. Description:

1. Standard: UL 789 and FM Global standard for indicator posts.
2. Type: Vertical Post Indicator with underground valve.
3. Base Barrel Material: Cast or ductile iron.
4. Extension Barrel: Cast or ductile iron.
5. Cap: Cast or ductile iron.
6. Operation: Wrench.

2.10 TRIM AND DRAIN VALVES

A. Ball Valves:

1. Manufacturers: NIBCO Inc., Potter Roemer, LLC., Tyco Fire Products LP or approved equal.
2. Description:
 - a. Pressure Rating: 175 psig.
 - b. Body Design: Two piece.
 - c. Body Material: Forged brass or bronze.
 - d. Port size: Full or standard.
 - e. Seats: PTFE.
 - f. Stem: Bronze or stainless steel.
 - g. Ball: Chrome-plated brass.
 - h. Actuator: Handlever.
 - i. End Connections for Valves NPS 1 through NPS 2-1/2: Threaded ends.
 - j. End Connections for Valves NPS 1-1/4 and NPS 2-1/2: Grooved ends.

B. Angle Valves:

1. Manufacturers: Fire Protection Products, NIBCO INC., United Brass Works, Inc.
2. Description:
 - a. Pressure Rating: 175 psig
 - b. Body Material: Brass or bronze.
 - c. Ends: Threaded.
 - d. Stem: Bronze.
 - e. Disc: Bronze.
 - f. Packing: Asbestos free.
 - g. Handwheel: Malleable iron, bronze, or aluminum.

C. Globe Valves:

1. Manufacturers: NIBCO INC., United Brass Works, Inc. or approved equal
2. Description:
 - a. Pressure Rating: 175 psig
 - b. Body Material: Bronze with integral seat and screw-in bonnet.
 - c. Ends: Threaded.

- d. Stem: Bronze.
- e. Disc Holder and Nut: Bronze.
- f. Disc Seat: Nitrile.
- g. Packing: Asbestos free.
- h. Handwheel: Malleable iron, bronze, or aluminum.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

3.2 GENERAL REQUIREMENTS FOR VALVE INSTALLATION

- A. Comply with requirements in the following Sections for specific valve installation requirements and applications:
 - 1. Section 211100 "Facility Fire-Suppression Water-Service Piping" for application of valves in fire-suppression water-service piping outside the building.
 - 2. Section 211313 "Wet-Pipe Sprinkler Systems" for application of valves in wet-pipe, fire-suppression sprinkler systems.
- B. Install listed fire-protection shutoff valves supervised-open, located to control sources of water supply except from fire-department connections. Install permanent identification signs indicating portion of system controlled by each valve.
- C. Install check valve in each water-supply connection. Install backflow preventers instead of check valves in potable-water-supply sources.
- D. Install valves having threaded connections with unions at each piece of equipment arranged to allow easy access, service, maintenance, and equipment removal without system shutdown. Provide separate support where necessary.
- E. Install valves in horizontal piping with stem at or above the pipe center.
- F. Install valves in position to allow full stem movement.

- G. Install valve tags. Comply with requirements in Section 210553 "Identification for Fire-Suppression Piping and Equipment" for valve tags and schedules and signs on surfaces concealing valves; and the NFPA standard applying to the piping system in which valves are installed. Install permanent identification signs indicating the portion of system controlled by each valve.
- H. Install listed fire-protection shutoff valves supervised-open, located to control sources of water supply except from fire-department connections.
- I. Install check valve in each water-supply connection. Install backflow preventers instead of check valves in potable-water-supply sources.

END OF SECTION 210523

SECTION 210529 - HANGERS AND SUPPORTS FOR FIRE SUPPRESSION PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Metal pipe hangers and supports.
 - 2. Trapeze pipe hangers.
 - 3. Metal framing systems.
 - 4. Thermal hanger-shield inserts.
 - 5. Fastener systems.
 - 6. Equipment supports.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: Signed and sealed by a qualified professional engineer. Show fabrication and installation details and include calculations for the following:
 - 1. Trapeze pipe hangers.
 - 2. Metal framing systems.
 - 3. Equipment supports.
- C. Delegated-Design Submittal: For trapeze hangers indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 - 1. Detail fabrication and assembly of trapeze hangers.
 - 2. Include design calculations for designing trapeze hangers.

1.4 INFORMATIONAL SUBMITTALS

- A. Welding certificates.

1.5 QUALITY ASSURANCE

- A. Structural-Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M.
- B. Pipe Welding Qualifications: Qualify procedures and operators according to 2015 ASME Boiler and Pressure Vessel Code, Section IX.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design trapeze pipe hangers and equipment supports.
- B. Structural Performance: Hangers and supports for fire-suppression piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to ASCE/SEI 7.
 - 1. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
 - 2. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
 - 3. Design seismic-restraint hangers and supports for piping and equipment and obtain approval from authorities having jurisdiction.
- C. NFPA Compliance: Comply with NFPA 13.
- D. UL Compliance: Comply with UL 203.

2.2 METAL PIPE HANGERS AND SUPPORTS

- A. Carbon-Steel Pipe Hangers and Supports:
 - 1. Description: Factory-fabricated components, NFPA approved, UL listed, or FM approved for fire-suppression piping support.
 - 2. Galvanized Metallic Coatings: Pregalvanized or hot-dip galvanized.
 - 3. Hanger Rods: Continuous-thread rod, nuts, and washer made of stainless steel.
- B. Copper Pipe and Tube Hangers – Not Used

2.3 TRAPEZE PIPE HANGERS

- A. Description: MSS SP-58, Type 59, shop- or field-fabricated pipe-support assembly, made from structural-carbon-steel shapes, with NFPA-approved, UL-listed, or FM-approved carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.4 METAL FRAMING SYSTEMS

- A. MFMA Manufacturer Metal Framing Systems: Not Used
- B. Non-MFMA Manufacturer Metal Framing Systems: Not used

2.5 THERMAL HANGER-SHIELD INSERTS

- A. Not used

2.6 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: NFPA-approved, UL-listed, or FM-approved threaded-steel stud, for use in hardened portland cement concrete, with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
 - 1. Manufacturers: Hilti, Inc. ITW Ramset / Red Head or approved equal
- B. Mechanical-Expansion Anchors: NFPA-approved, UL-listed, or FM-approved, insert-wedge-type anchors, for use in hardened portland cement concrete; with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
 - 1. Manufacturers: Hilti, Inc. ITW Ramset / Red Head, or approved equal/
 - 2. Indoor Applications: Stainless steel.
 - 3. Outdoor Applications: Stainless steel.

2.7 EQUIPMENT SUPPORTS

- A. Description: NFPA-approved, UL-listed, or FM-approved, welded, shop- or field-fabricated equipment support, made from structural-carbon-steel shapes.

2.8 MATERIALS

- A. Aluminum: ASTM B 221.
- B. Carbon Steel: ASTM A 1011/A 1011M.
- C. Structural Steel: ASTM A 36/A 36M, carbon-steel plates, shapes, and bars; black and galvanized.
- D. Stainless Steel: ASTM A 240/A 240M.
- E. Grout: ASTM C 1107/C 1107M, factory-mixed and -packaged, dry, hydraulic-cement, non-shrink and nonmetallic grout, suitable for interior and exterior applications.
 - 1. Properties: Non-staining, noncorrosive, and nongaseous.
 - 2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping materials and installation, for penetrations through fire-rated walls, ceilings, and assemblies.
- B. Strength of Support Assemblies: Where not indicated, select sizes of components, so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb.

3.2 HANGER AND SUPPORT INSTALLATION

- A. Metal Pipe-Hanger Installation: Comply with installation requirements of approvals and listings. Install hangers, supports, clamps, and attachments as required to properly support piping from building structure.
- B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-58. Arrange for grouping of parallel runs of horizontal piping and support together on field-fabricated trapeze pipe hangers.
 - 1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size, or install intermediate supports for smaller-diameter pipes as specified for individual pipe hangers.
 - 2. Field fabricate from ASTM A 36/A 36M carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.
- C. Metal Framing System Installation: Arrange for grouping of parallel runs of piping, and support together on field-assembled metal strut systems.
- D. Thermal Hanger-Shield Installation: Install in pipe hanger or shield for insulated piping.
- E. Fastener System Installation:
 - 1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete, after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual. Install in accordance with approvals and listings.
 - 2. Install mechanical-expansion anchors in concrete, after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions. Install in accordance with approvals and listings.
- F. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.
- G. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- H. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.

- I. Install lateral bracing with pipe hangers and supports to prevent swaying.
- J. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms, and install reinforcing bars through openings at top of inserts.
- K. Load Distribution: Install hangers and supports, so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- L. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.
- M. Insulated Piping: Not Used

3.3 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment, and make bearing surface smooth.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.4 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:
 - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - 2. Obtain fusion without undercut or overlap.
 - 3. Remove welding flux immediately.
 - 4. Finish welds at exposed connections, so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.5 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.6 PAINTING – Not Used

3.7 HANGER AND SUPPORT SCHEDULE

- A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
- B. Comply with NFPA requirements for pipe-hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finishes.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use carbon-steel pipe hangers and supports and attachments for general service applications.
- F. Use stainless-steel pipe hangers and stainless-steel attachments for hostile environment applications.
- G. Horizontal-Piping Hangers and Supports: Comply with NFPA requirements. Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of non-insulated or insulated, stationary pipes NPS 1/2 to NPS 30 .
 - 2. Steel Pipe Clamps (MSS Type 4): For suspension of NPS 1/2 to NPS 24 if little or no insulation is required.
 - 3. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of non-insulated, stationary pipes NPS 1/2 to NPS 8.
 - 4. Split Pipe Ring with or without Turnbuckle Hangers (MSS Type 11): For suspension of non-insulated, stationary pipes NPS 3/8 to NPS 8.
 - 5. Extension Hinged or Two-Bolt Split Pipe Clamps (MSS Type 12): For suspension of non-insulated, stationary pipes NPS 3/8 to NPS 3.
 - 6. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30.
 - 7. Pipe Saddle Supports (MSS Type 36): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate.
 - 8. Pipe Stanchion Saddles (MSS Type 37): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate, and with U-bolt to retain pipe.
 - 9. Adjustable Pipe Saddle Supports (MSS Type 38): For stanchion-type support for pipes NPS 2-1/2 to NPS 36 if vertical adjustment is required, with steel-pipe base stanchion support and cast-iron floor flange.
- H. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24.

2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 if longer ends are required for riser clamps.
- I. Hanger-Rod Attachments: Comply with NFPA requirements.
 - J. Building Attachments: Comply with NFPA requirements. Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 1. Steel or Malleable-Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
 2. C-Clamps (MSS Type 23): For structural shapes.
 3. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
 - K. Saddles and Shields: Comply with NFPA requirements. Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 3. Thermal Hanger-Shield Inserts: For supporting insulated pipe.
 - L. Comply with NFPA requirements for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
 - M. Comply with MFMA-103 for metal framing system selections and applications that are not specified in piping system Sections.
 - N. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.

END OF SECTION 210529

SECTION 210553 - IDENTIFICATION FOR FIRE-SUPPRESSION PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Equipment labels.
 - 2. Warning signs and labels.
 - 3. Pipe labels.
 - 4. Stencils.
 - 5. Valve tags.
 - 6. Warning tags.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Samples: For color, letter style, and graphic representation required for each identification material and device.
- C. Equipment-Label Schedule: Include a listing of all equipment to be labeled and the proposed content for each label.
- D. Valve Schedules: Valve numbering scheme.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

- A. Metal Labels for Equipment:
 - 1. Material and Thickness: Brass, 0.032 inch stainless steel, 0.025 inch aluminum, 0.032 inch thick, with predrilled holes for attachment hardware.
 - 2. Letter Color: Black, Red or White.
 - 3. Background Color: Black, Red or White.
 - 4. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.

5. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
6. Fasteners: Stainless-steel rivets or self-tapping screws.
7. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

B. Plastic Labels for Equipment:

1. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch or 1/8 inch thick, with predrilled holes for attachment hardware.
2. Letter Color: Black, Red or White.
3. Background Color: Black, Red or White
4. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
5. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
6. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
7. Fasteners: Stainless-steel rivets or self-tapping screws.
8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

C. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), and the Specification Section number and title where equipment is specified.

D. Equipment-Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number and identify Drawing numbers where equipment is indicated (plans, details, and schedules) and the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

2.2 WARNING SIGNS AND LABELS

- A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch or 1/8 inch thick, with predrilled holes for attachment hardware.
- B. Letter Color: Black, Red or White
- C. Background Color: Black, Red or White.
- D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
- E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.

- G. Fasteners: Stainless-steel rivets or self-tapping screws.
- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- I. Label Content: Include caution and warning information, plus emergency notification instructions.

2.3 PIPE LABELS

- A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service and showing flow direction according to ASME A13.1.
- B. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to partially cover circumference of pipe and to attach to pipe without fasteners or adhesive.
- C. Self-adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- D. Pipe-Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings, pipe size, and an arrow indicating flow direction.
 - 1. Flow-Direction Arrows: Integral with piping-system service lettering to accommodate both directions or as separate unit on each pipe label to indicate flow direction.
 - 2. Lettering Size: At least 1/2 inch for viewing distances up to 72 inches and proportionately larger lettering for greater viewing distances.
- E. Pipe-Label Colors:
 - 1. Background Color: Safety Red.
 - 2. Letter Color: White.

2.4 STENCILS

- A. Stencils for Piping:
 - 1. Lettering Size: At least 1/2 inch for viewing distances up to 72 inches and proportionately larger lettering for greater viewing distances.
 - 2. Stencil Material: Aluminum, brass or other metal.
 - 3. Stencil Paint: Safety Red, exterior, gloss, acrylic enamel. Paint may be in pressurized spray-can form.
 - 4. Identification Paint: White, exterior, acrylic enamel. Paint may be in pressurized spray-can form.

2.5 VALVE TAGS

- A. Description: Stamped or engraved with 1/4-inch letters for piping-system abbreviation and 1/2-inch numbers.
 - 1. Tag Material: Brass, 0.032 inch, stainless steel, 0.025 inch or aluminum, 0.032 inch thick, with predrilled holes for attachment hardware.

2. Fasteners: Brass wire-link chain or S-hook.
3. Valve-Tag Color: Safety Red.
4. Letter Color: White.

B. Valve Schedules: For each piping system, on 8-1/2-by-11-inch bond paper. Tabulate valve number, piping system, system abbreviation (as shown on valve tag), location of valve (room or space), normal-operating position (open, closed, or modulating), and variations for identification. Mark valves for emergency shutoff and similar special uses.

1. Valve-tag schedule shall be included in operation and maintenance data.

2.6 WARNING TAGS

A. Description: Preprinted or partially preprinted, accident-prevention tags, of plasticized card stock with matte finish suitable for writing.

1. Size: 3 by 5-1/4 inches minimum.
2. Fasteners: Brass grommet and wire
3. Nomenclature: Large-size primary caption such as "DANGER," "CAUTION," or "DO NOT OPERATE."
4. Color: Safety Yellow background with black lettering.

PART 3 - EXECUTION

3.1 PREPARATION

A. Clean piping and equipment surfaces of incompatible primers, paints, and encapsulants, as well as dirt, oil, grease, release agents, and other substances that could impair bond of identification devices.

3.2 GENERAL INSTALLATION REQUIREMENTS

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be installed.
- B. Coordinate installation of identifying devices with locations of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.

3.3 EQUIPMENT LABEL INSTALLATION

- A. Install or permanently fasten labels on each major item of mechanical equipment.
- B. Locate equipment labels where accessible and visible.

3.4 PIPE LABEL INSTALLATION

- A. Piping: Painting of piping is specified in Section 099123 "Interior Painting."
- B. Stenciled Pipe-Label Option: Stenciled labels may be provided instead of manufactured pipe labels, at Installer's option. Install stenciled pipe labels, complying with ASME A13.1, with painted, color-coded bands or rectangles on each piping system.
 - 1. Identification Paint: Use for contrasting background.
 - 2. Stencil Paint: Use for pipe marking.
- C. Pipe-Label Locations: Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
 - 1. Near each valve and control device.
 - 2. Near each branch connection excluding short takeoffs. Where flow pattern is not obvious, mark each pipe at branch.
 - 3. Near penetrations and on [both sides of]through walls, floors, ceilings, and inaccessible enclosures.
 - 4. At access doors, manholes, and similar access points that permit a view of concealed piping.
 - 5. Near major equipment items and other points of origination and termination.
 - 6. Spaced at maximum intervals of [50 feet along each run. Reduce intervals to [25 feet in areas of congested piping and equipment.
 - 7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.
- D. Directional Flow Arrows: Arrows shall be used to indicate direction of flow in pipes including pipes where flow is allowed in both directions.

3.5 VALVE-TAG INSTALLATION

- A. Install tags on valves and control devices in fire-suppression piping systems. List tagged valves in a valve-tag schedule.
- B. Valve-Tag Application Schedule: Tag valves according to size, shape, and with captions similar to those indicated in "Valve-Tag Size and Shape" Subparagraph below:
 - 1. Valve-Tag Size and Shape:
 - a. Wet-Pipe Sprinkler System: 1-1/2 inches.

3.6 WARNING-TAG INSTALLATION

- A. Write required message on, and attach warning tags to, equipment and other items where required.

END OF SECTION 210553

SECTION 211000 – FACILITY FIRE-SUPPRESSION WATER-SERVICE PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes fire-suppression water-service piping and related components outside the building and service entrance piping through floor into the building and the following:
 - 1. Pipes, fittings, and specialties.
 - 2. Fire-suppression specialty valves.
 - 3. Concrete vaults.
 - 4. Protective enclosures.
 - 5. Alarm devices.
- B. Utility-furnished products include water meters that are furnished to the site, ready for installation.
- C. Related Requirements:
 - 1. Section 211119 "Fire-Department Connections" for yard-type fire-department connections.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings:
 - 1. Detail precast concrete vault assemblies and indicate dimensions, method of field assembly, and components.
 - 2. Include diagrams for power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: For piping and specialties including relation to other services in same area, drawn to scale. Show piping and specialty sizes and valves, meter and specialty locations, and elevations.
- B. Field quality-control reports.

1.5 QUALITY ASSURANCE

A. Regulatory Requirements:

1. Comply with requirements of utility company supplying the water. Include tapping of water mains and backflow prevention.
2. Comply with standards of authorities having jurisdiction for fire-suppression water-service piping, including materials, hose threads, installation, and testing.

B. Piping materials shall bear label, stamp, or other markings of specified testing agency.

C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

D. Comply with FM Global's "Approval Guide" or UL's "Fire Protection Equipment Directory" for fire-service-main products.

E. NFPA Compliance: Comply with NFPA 24 for materials, installations, tests, flushing, and valve and hydrant supervision for fire-suppression water-service piping.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Preparation for Transport: Prepare valves, including fire hydrants, according to the following:

1. Ensure that valves are dry and internally protected against rust and corrosion.
2. Protect valves against damage to threaded ends and flange faces.
3. Set valves in best position for handling. Set valves closed to prevent rattling.

B. During Storage: Use precautions for valves, including fire hydrants, according to the following:

1. Do not remove end protectors unless necessary for inspection; then reinstall for storage.
2. Protect from weather. Store indoors and maintain temperature higher than ambient dew point temperature. Support off the ground or pavement in watertight enclosures when outdoor storage is necessary.

C. Handling: Use sling to handle valves and fire hydrants if size requires handling by crane or lift. Rig valves to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.

D. Deliver piping with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe-end damage and to prevent entrance of dirt, debris, and moisture.

E. Protect stored piping from moisture and dirt. Elevate above grade. Do not exceed structural capacity of floor when storing inside.

F. Protect flanges, fittings, and specialties from moisture and dirt.

G. Store plastic piping protected from direct sunlight. Support to prevent sagging and bending.

1.7 PROJECT CONDITIONS

- A. Interruption of Existing Fire-Suppression Water-Service Piping: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary water-distribution service according to requirements indicated:
 - 1. Notify Construction Manager and Owner no fewer than two days in advance of proposed interruption of service.
 - 2. Do not proceed with interruption of service without Construction Manager's and Owner's written permission.

PART 2 - PRODUCTS

2.1 COPPER TUBE AND FITTINGS

- A. Soft Copper Tube: ASTM B 88, Type K and ASTM B 88, Type L, water tube, annealed temper.
- B. Hard Copper Tube: ASTM B 88, Type K and ASTM B 88, Type L, water tube, drawn temper.
- C. Copper, Solder-Joint Fittings: ASME B16.18, cast-copper-alloy or ASME B16.22, wrought-copper, solder-joint pressure type. Furnish only wrought-copper fittings if indicated.
- D. Copper, Pressure-Seal Fittings:
 - 1. Standard: UL 213.
 - 2. NPS 2 and Smaller: Wrought-copper fitting with EPDM O-ring seal in each end.
 - 3. NPS 2-1/2 to NPS 4: Bronze fitting with stainless-steel grip ring and EPDM O-ring seal in each end.
- E. Bronze Flanges: ASME B16.24, Class 150, with solder-joint end. Furnish Class 300 flanges if required to match piping.
- F. Copper Unions: MSS SP-123, cast-copper-alloy, hexagonal-stock body with ball-and-socket, metal-to-metal seating surfaces, and solder-joint or threaded ends.

2.2 DUCTILE-IRON PIPE AND FITTINGS

- A. Grooved-Joint, Ductile-Iron Pipe: AWWA C151, with cut, rounded-grooved ends.
- B. Mechanical-Joint, Ductile-Iron Pipe: AWWA C151, with mechanical-joint bell and plain spigot end.
- C. Push-on-Joint, Ductile-Iron Pipe: AWWA C151, with push-on-joint bell and plain spigot end.
- D. Grooved-End, Ductile-Iron Pipe Appurtenances:
 - 1. Manufacturers: Anvil International, Tyco Fire Products, LP, Victaulic Company or approved equal.

2. Grooved-End, Ductile-Iron Fittings: ASTM A 47/A 47M, malleable-iron castings or ASTM A 536, ductile-iron castings with dimensions matching pipe.
 3. Grooved-End, Ductile-Iron-Piping Couplings: AWWA C606, for ductile-iron-pipe dimensions. Include ferrous housing sections, gasket suitable for water, and bolts and nuts.
- E. Mechanical-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
1. Glands, Gaskets, and Bolts: AWWA C111, ductile- or gray-iron glands, rubber gaskets, and steel bolts.
- F. Push-on-Joint, Ductile-Iron Fittings: AWWA C153, ductile-iron compact pattern.
1. Gaskets: AWWA C111, rubber.
- G. Flanges: ASME B16.1, Class 125, cast iron.

2.3 PE PIPE AND FITTINGS

- A. PE, Fire-Service Pipe: FM Global approved, with minimum thickness equivalent to Class 150.
- B. Molded PE Fittings: FM Global approved; PE butt-fusion type, made to match PE pipe dimensions and class.

2.4 PVC PIPE AND FITTINGS – Not Used

2.5 FIBERGLASS PIPE AND FITTINGS – Not Used

2.6 SPECIAL PIPE FITTINGS

- A. Ductile-Iron Flexible Expansion Joints:
 1. Manufacturers: Romac Industries, Star Pipe Products, or approved equal.
 2. Description: Compound, ductile-iron fitting with combination of flanged and mechanical-joint ends complying with AWWA C110 or AWWA C153. Include two gasketed ball-joint sections and one or more gasketed sleeve sections. Assemble components for offset and expansion indicated. Include AWWA C111, ductile-iron glands, rubber gaskets, and steel bolts.
 3. Pressure Rating: 250 psig minimum.
- B. Ductile-Iron Deflection Fittings:
 1. Description: Compound, ductile-iron coupling fitting with sleeve and one or two flexing sections for up to 15-degree deflection, gaskets, and restrained-joint ends complying with AWWA C110 or AWWA C153. Include AWWA C111, ductile-iron glands, rubber gaskets, and steel bolts.
 2. Pressure Rating: 250 psig minimum.

2.7 ENCASEMENT FOR PIPING

- A. Standard: ASTM A 674 or AWWA C105.
- B. Material: Linear low-density PE film of 0.008-inch minimum thickness or high-density, cross-laminated PE film of 0.004-inch minimum thickness.
- C. Form: Sheet or tube
- D. Color: Black or Natural.

2.8 JOINING MATERIALS

- A. Gaskets for Ferrous Piping and Copper-Alloy Tubing: ASME B16.21, asbestos free.
- B. Brazing Filler Metals: AWS A5.8/A5.8M, BCuP Series.
- C. Bonding Adhesive for Fiberglass Piping: As recommended by fiberglass piping manufacturer.

2.9 PIPING SPECIALTIES

- A. Transition Fittings: Manufactured fitting or coupling same size as, with pressure rating at least equal to and ends compatible with, piping to be joined.
- B. Tubular-Sleeve Pipe Couplings:
 - 1. Description: Metal, bolted, sleeve-type, reducing or transition coupling, with center sleeve, gaskets, end rings, and bolt fasteners, and with ends of same sizes as piping to be joined.
 - 2. Standard: AWWA C219.
 - 3. Center-Sleeve Material: Manufacturer's standard, carbon steel, stainless steel, or ductile iron
 - 4. Gasket Material: Natural or synthetic rubber.
 - 5. Pressure Rating: 150 psig minimum.
 - 6. Metal Component Finish: Corrosion-resistant coating or material.

2.10 CORPORATION VALVES – Not Used.

2.11 CURB VALVES

- A. Curb Valves: Comply with AWWA C800 for high-pressure, service-line valves. Valve has bronze body, ground-key plug or ball, wide tee head, and inlet and outlet matching service piping material.
- B. Service Boxes for Curb Valves: Similar to AWWA M44 requirements for cast-iron valve boxes. Include cast-iron telescoping top section of length required for depth of burial of valve, plug with lettering "WATER," and bottom section with base that fits over curb valve and with a barrel approximately 3 inches in diameter.

1. Shutoff Rods: Steel; with tee-handle with one pointed end, stem of length to operate deepest buried valve, and slotted end matching curb valve.
- C. Meter Valves: Comply with AWWA C800 for high-pressure, service-line valves. Include angle- or straight-through-pattern bronze body, ground-key plug or ball, and wide tee head, with inlet and outlet matching service piping material.

2.12 DETECTOR CHECK VALVES

- A. Manufacturers: Ames Fire & Waterworks, Watts, Zurn Industries or approved equal.
- B. Description: Galvanized cast-iron body, bolted cover with air-bleed device for access to internal parts, and flanged ends. Include one-piece bronze disc with bronze bushings, pivot, and replaceable seat. Include threaded bypass taps in inlet and outlet for bypass meter connection. Set valve to allow minimal water flow through bypass meter when major water flow is required.
- C. Standards: UL 312 and FM Global's "Approval Guide."
- D. Pressure Rating: 175 psig
- E. Water Meter: AWWA C700, disc type, at least one-fourth size of detector check valve. Include meter, bypass piping, gate valves, check valve, and connections to detector check valve.

2.13 WATER METERS

- A. Water meters are furnished by utility company.
- B. Manufacturers: Watts, Neptune or Approved equal.
- C. Displacement-Type Water Meters:
 1. Description: With bronze main case.
 2. Standard: AWWA C700.
 3. Registration: Flow in gallons
- D. Turbine-Type Water Meters:
 1. Standard: AWWA C701.
 2. Registration: Flow in gallons
- E. Compound-Type Water Meters:
 1. Standard: AWWA C702.
 2. Registration: Flow in gallons
- F. Remote Registration System:
 1. Description: Utility company's standard; direct-reading type. Include meter modified with signal-transmitting assembly, low-voltage connecting wiring, and remote register assembly.

2. Standard: AWWA C706.
3. Registration: Flow in gallons

G. Remote Registration System:

1. Description: Utility company's standard; encoder type. Include meter modified with signal-transmitting assembly, low-voltage connecting wiring, and remote register assembly.
2. Standard: AWWA C707.
3. Registration: Flow in gallons
4. Data-Acquisition Units: Comply with utility company's requirements for type and quantity.
5. Visible Display Units: Comply with utility company's requirements for type and quantity.

2.14 DETECTOR-TYPE WATER METERS

A. AWWA, Detector Check Water Meters:

1. Description: Main line, turbine meter with second meter on bypass.
2. Standard: AWWA C703.
3. Registration: Flow in gallons
4. Pressure Rating: 150 psig
5. Bypass Meter: AWWA C701, turbine type, bronze case.
 - a. Size: At least one-half nominal size of main-line meter.

B. Fire-Protection, Detector Check Water Meters:

1. Description: Main-line turbine meter with strainer and second meter on bypass.
2. Standards: UL's "Fire Protection Equipment Directory" listing and FM Global's "Approval Guide."
3. Registration: Flow in gallons
4. Pressure Rating: 175 psig minimum.
5. Bypass Meter: AWWA C701, turbine-type, bronze case.
 - a. Size: At least NPS 2

C. Remote Registration System:

1. Description: Utility company's standard; direct-reading type. Include meter modified with signal-transmitting assembly, low-voltage connecting wiring, and remote register assembly.
2. Standard: AWWA C706.
3. Registration: Flow in gallons

D. Remote Registration System:

1. Description: Utility company's standard; encoder type. Include meter modified with signal-transmitting assembly, low-voltage connecting wiring, and remote register assembly.
2. Standard: AWWA C707.
3. Registration: Flow in gallons
4. Data-Acquisition Units: Comply with utility company's requirements for type and quantity.

5. Visible Display Units: Comply with utility company's requirements for type and quantity.

2.15 PRESSURE-REDUCING VALVES – Not used

2.16 BACKFLOW PREVENTERS

- A. Reduced-Pressure-Principle Backflow Preventers – Not used
- B. Double-Check, Backflow-Prevention Assemblies:
 1. Standard: ASSE 1015 or AWWA C510.
 2. Operation: Continuous-pressure applications unless otherwise indicated.
 3. Pressure Loss: 5 psig maximum, through middle one-third of flow range.
 4. Size: 6”
 5. Design Flow Rate:
 6. Selected Unit Flow Range Limits:
 7. Pressure Loss at Design Flow Rate:
 8. Body Material: Steel with interior lining complying with AWWA C550 or that is FDA approved for NPS 2-1/2 and larger.
 9. End Connections: Flanged for NPS 2-1/2 and larger.
 10. Configuration: Designed for horizontal, straight through flow.
 11. Accessories: Ball valves with threaded ends on inlet and outlet of NPS 2 and smaller; OS&Y gate valves with flanged ends on inlet and outlet of NPS 2-1/2 and larger.
- C. Reduced-Pressure-Detector, Fire-Protection Backflow Preventer Assemblies: - Not Used
- D. Double-Check, Detector-Assembly Backflow Preventers: Not Used
- E. Backflow Preventer Test Kits:
 1. Description: Factory calibrated, with gages, fittings, hoses, and carrying case with test-procedure instructions.

2.17 WATER METER BOXES

- A. Description: Cast-iron body and double cover for disc-type water meter, with lettering "WATER METER" on top cover; and with separate inner cover; air space between covers; and slotted, open-bottom base section of length to fit over service piping.

2.18 CONCRETE VAULTS

- A. Description: Precast, reinforced-concrete vault, designed for A-16 load designation according to ASTM C 857, and made according to ASTM C 858.
- B. Ladder: ASTM A 36/A 36M, steel ladder; or PE-encased steel steps.
- C. Manhole: ASTM A 48/A 48M, Class No. 35A minimum tensile strength, gray-iron traffic frame and cover.
 1. Dimension: 24-inch (610-mm) minimum diameter unless otherwise indicated.

- D. Drain: ASME A112.6.3, cast-iron floor drain with outlet of size indicated. Include body anchor flange, light-duty cast-iron grate, bottom outlet, and integral or field-installed bronze ball or clapper-type backwater valve.

2.19 PROTECTIVE ENCLOSURES – Not Used

2.20 ALARM DEVICES

- A. General: UL 753 and FM Global's "Approval Guide" listing, of types and sizes to mate and match piping and equipment.
- B. Water-Flow Indicators: Vane-type water-flow detector, rated for 250-psig working pressure; designed for horizontal or vertical installation; with two single-pole, double-throw circuit switches to provide isolated alarm and auxiliary contacts, 7 A, 125-V ac and 0.25 A, 24-V dc; complete with factory-set, field-adjustable retard element to prevent false signals and tamperproof cover that sends signal when cover is removed.
- C. Supervisory Switches: Single pole, double throw; designed to signal valve in other than fully open position.
- D. Pressure Switches: Single pole, double throw; designed to signal increase in pressure.

PART 3 - EXECUTION

3.1 EARTHWORK

- A. Comply with excavating, trenching, and backfilling requirements in Section 312000 "Earth Moving."

3.2 PIPING INSTALLATION

- A. Water-Main Connection: Arrange with water utility company for tap of size and in location indicated in water main.
- B. Water-Main Connection: Tap water main according to requirements of water utility company and of size and in location indicated.
- C. Make connections larger than NPS 2 with tapping machine according to the following:
 - 1. Install tapping sleeve and tapping valve according to MSS SP-60.
 - 2. Install tapping sleeve on pipe to be tapped. Position flanged outlet for gate valve.
 - 3. Use tapping machine compatible with valve and tapping sleeve; cut hole in main. Remove tapping machine and connect water-service piping.
 - 4. Install gate valve onto tapping sleeve. Comply with MSS SP-60. Install valve with stem pointing up and with valve box.
- D. Make connections NPS 2 and smaller with drilling machine according to the following: Not Used

- E. Comply with NFPA 24 for fire-service-main piping materials and installation.
- F. Install copper tube and fittings according to CDA's "Copper Tube Handbook."
- G. Install ductile-iron, water-service piping according to AWWA C600 and AWWA M41.
 - 1. Install encasement for piping according to ASTM A 674 or AWWA C105.
- H. Install PE pipe according to ASTM D 2774 and ASTM F 645.
- I. Install PVC, AWWA pipe according to ASTM F 645 and AWWA M23.
- J. Install fiberglass AWWA pipe according to AWWA M45.
- K. Bury piping with depth of cover over top at least 30 inches, with top at least 12 inches below level of maximum frost penetration, and according to the following:
 - 1. Under Driveways: With at least 36 inches of cover over top.
 - 2. Under Railroad Tracks: Not Used
 - 3. In Loose Gravelly Soil and Rock: With at least 12 inches of additional cover.
- L. Install piping by tunneling or jacking, or combination of both, under streets and other obstructions that cannot be disturbed.
- M. Extend fire-suppression water-service piping and connect to water-supply source and building fire-suppression water-service piping systems at locations and pipe sizes indicated.
 - 1. Terminate fire-suppression water-service piping within the building at the floor slab until building-water-piping systems are installed. Terminate piping with caps, plugs, or flanges as required for piping material. Make connections to building's fire-suppression water-service piping systems when those systems are installed.
- N. Install underground piping with restrained joints at horizontal and vertical changes in direction. Use restrained-joint piping, thrust blocks, anchors, tie-rods and clamps, and other supports.
- O. Comply with requirements for fire-suppression water-service piping inside the building in the following Sections:
 - 1. Section 211200 "Fire-Suppression Standpipes"
 - 2. Section 211313 "Wet-Pipe Sprinkler Systems"
 - 3. Section 211316 "Dry-Pipe Sprinkler Systems"
- P. Comply with requirements in Section 221116 "Domestic Water Piping" for potable-water piping inside the building.
- Q. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 210517 "Sleeves and Sleeve Seals for Fire-Suppression Piping."
- R. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 210517 "Sleeves and Sleeve Seals for Fire-Suppression Piping."

3.3 JOINT CONSTRUCTION

- A. Install couplings, flanges, flanged fittings, unions, nipples, and transition and special fittings that have finish and pressure rating same as or higher than systems pressure rating for aboveground applications unless otherwise indicated.
- B. Install unions adjacent to each valve in tubing NPS 2 and smaller.
- C. Install flanges, flange adaptors, or couplings for grooved-end piping on valves, apparatus, and equipment having NPS 2-1/2 and larger end connections.
- D. Ream ends of tubes and remove burrs.
- E. Remove scale, slag, dirt, and debris from outside and inside of pipes, tubes, and fittings before assembly.
- F. Copper-Tubing, Brazed Joints: Join copper tube and fittings according to CDA's "Copper Tube Handbook," "Braze Joints" Chapter.
- G. Copper-Tubing, Pressure-Sealed Joints: Use proprietary crimping tool and procedure recommended by copper, pressure-seal-fitting manufacturer.
- H. Ductile-Iron Piping, Gasketed Joints for Fire-Service-Main Piping: UL 194.
- I. Ductile-Iron Piping, Grooved Joints: Cut-groove pipe. Assemble joints with grooved-end, ductile-iron-piping couplings, gaskets, lubricant, and bolts.
- J. Flanged Joints: Select appropriate gasket material in size, type, and thickness suitable for water service. Join flanges with bolts according to ASME B31.9.
- K. PE Piping Heat-Fusion Joints: Clean and dry joining surfaces by wiping with clean cloth or paper towels. Join according to ASTM D 2657.
- L. PVC Piping Gasketed Joints: Use joining materials according to AWWA C900. Construct joints with elastomeric seals and lubricant according to ASTM D 2774 or ASTM D 3139.
- M. Fiberglass Piping Bonded Joints: Use adhesive and procedure recommended by piping manufacturer.
- N. Dissimilar Materials Piping Joints: Use adapters compatible with both piping materials, with OD, and with system working pressure.
- O. Do not use flanges or unions for underground piping.

3.4 ANCHORAGE INSTALLATION

- A. Anchorage, General: Install water-distribution piping with restrained joints. Anchorages and restrained-joint types that may be used include the following:
 - 1. Concrete thrust blocks.
 - 2. Locking mechanical joints.

3. Set-screw mechanical retainer glands.
 4. Bolted flanged joints.
 5. Heat-fused joints.
 6. Pipe clamps and tie rods.
- B. Install anchorages for tees, plugs and caps, bends, crosses, valves, and hydrant branches in fire-suppression water-service piping according to NFPA 24 and the following:
1. Gasketed-Joint, Ductile-Iron, Water-Service Piping: According to AWWA C600.
 2. Gasketed-Joint, PVC Water-Service Piping: According to AWWA M23.
 3. Bonded-Joint Fiberglass, Water-Service Piping: According to AWWA M45.
- C. Apply full coat of asphalt or other acceptable corrosion-resistant material to surfaces of installed ferrous anchorage devices.

3.5 VALVE INSTALLATION

- A. AWWA Gate Valves: Comply with AWWA C600 and AWWA M44. Install each underground valve with stem pointing up and with valve box.
- B. AWWA Valves Other Than Gate Valves: Comply with AWWA C600 and AWWA M44.
- C. UL-Listed or FM Global-Approved Gate Valves: Comply with NFPA 24. Install each underground valve and valves in vaults with stem pointing up and with vertical cast-iron indicator post.
- D. UL-Listed or FM Global-Approved Valves Other Than Gate Valves: Comply with NFPA 24.
- E. MSS Valves: Install as component of connected piping system.
- F. Corporation Valves and Curb Valves: Install each underground curb valve with head pointed up and with service box.
- G. Pressure-Reducing Valves: Install in vault or aboveground between shutoff valves. Install full-size valved bypass.

3.6 DETECTOR CHECK VALVE INSTALLATION

- A. Install in vault or aboveground.
- B. Install for proper direction of flow. Install bypass with water meter, gate valves on each side of meter, and check valve downstream from meter.

3.7 WATER METER INSTALLATION

- A. Install water meters, piping, and specialties according to utility company's written instructions.

- B. Water Meters: Install detector-type water meters in meter vault according to AWWA M6. Include shutoff valves on water meter inlets and outlets and include full-size valved bypass around meters. Support meters, valves, and piping on brick or concrete piers.

3.8 ROUGHING-IN FOR WATER METERS

- A. Rough-in piping and specialties for water meter installation according to utility company's written instructions.

3.9 BACKFLOW PREVENTER INSTALLATION

- A. Install backflow preventers of type, size, and capacity indicated. Include valves and test cocks. Install according to requirements of plumbing and health department and authorities having jurisdiction.
- B. Do not install backflow preventers that have relief drain in vault or in other spaces subject to flooding.
- C. Do not install bypass piping around backflow preventers.

3.10 WATER METER BOX INSTALLATION

- A. Install water meter boxes in paved areas flush with surface.
- B. Install water meter boxes in grass or earth areas with top 2 inches above surface.

3.11 CONCRETE VAULT INSTALLATION

- A. Install precast concrete vaults according to ASTM C 891.

3.12 PROTECTIVE ENCLOSURE INSTALLATION

- A. Install concrete base level and with top approximately 2 inches above grade.
- B. Install protective enclosure over valves and equipment.
- C. Anchor protective enclosure to concrete base.

3.13 FIRE-DEPARTMENT CONNECTION INSTALLATION

- A. Install ball drip valves at each check valve for fire-department connection to mains.
- B. Install protective pipe bollards on two sides of each freestanding fire-department connection. Pipe bollards are specified in Section 055000 "Metal Fabrications."

3.14 ALARM DEVICE INSTALLATION - See 221313

3.15 CONNECTIONS

- A. Connect fire-suppression water-service piping to utility water main. Use tapping sleeve and tapping valve.
- B. Connect fire-suppression water-service piping to interior fire-suppression piping.
- C. Connect waste piping from concrete vault drains to sanitary sewerage system.

3.16 FIELD QUALITY CONTROL

- A. Use test procedure prescribed by authorities having jurisdiction or, if method is not prescribed by authorities having jurisdiction, use procedure described below.
- B. Piping Tests: Conduct piping tests before joints are covered and after concrete thrust blocks have hardened sufficiently. Fill pipeline 24 hours before testing and apply test pressure to stabilize system. Use only potable water.
- C. Hydrostatic Tests: Test at not less than one-and-one-half times the working pressure for two hours.
 - 1. Increase pressure in 50-psig increments and inspect each joint between increments. Hold at test pressure for one hour; decrease to zero psig. Slowly increase again to test pressure and hold for one more hour. Maximum allowable leakage is 2 quarts per hour per 100 joints. Remake leaking joints with new materials and repeat test until leakage is within allowed limits.
- D. Prepare test and inspection reports.

3.17 IDENTIFICATION

- A. Install continuous underground detectable warning tape during backfilling of trench for underground fire-suppression water-service piping. Locate below finished grade, directly over piping. Underground warning tapes are specified in Section 312000 "Earth Moving."

3.18 CLEANING

- A. Clean fire-suppression water-service piping as follows:
 - 1. Purge new piping systems and parts of existing systems that have been altered, extended, or repaired before use.
 - 2. Use purging and disinfecting procedure prescribed by authorities having jurisdiction or, if method is not prescribed by authorities having jurisdiction, use procedure described in AWWA C651 or do as follows:

- a. Fill system or part of system with water/chlorine solution containing at least 50 ppm of chlorine; isolate and allow it to stand for 24 hours.
- b. After standing time, flush system with clean, potable water until no chlorine remains in water coming from system.
- c. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedure if biological examination shows evidence of contamination.

B. Prepare reports of purging and disinfecting activities.

3.19 PIPING SCHEDULE

- A. Underground fire-suppression water-service piping NPS 4 (DN 100) shall be one of the following:
1. Grooved-end, ductile-iron pipe; grooved-end, ductile-iron pipe appurtenances; and grooved joints.
 2. Mechanical-joint, ductile-iron pipe; mechanical-joint, ductile- or gray-iron, standard-pattern fittings; glands, gaskets, and bolts; and gasketed joints.
 3. Push-on-joint, ductile-iron pipe; push-on-joint, ductile-iron compact-pattern fittings; and gasketed joints.

3.20 VALVE SCHEDULE

- A. Underground fire-suppression water-service shutoff valves NPS 3 and larger shall be one of the following:
1. 200-psig (1380-kPa), AWWA, iron, nonrising-stem, metal-seated gate valves.
 2. 250-psig (1725-kPa), AWWA, iron, nonrising-stem, resilient-seated gate valves.
 3. 175-psig, UL-listed or FM Global-approved, iron, nonrising-stem gate valves.
- B. Indicator-post underground fire-suppression water-service valves NPS 3 (DN 80) and larger shall be 175-psig, UL-listed or FM Global-approved, iron, nonrising-stem gate valves with indicator-post flange.
- C. Standard-pressure, aboveground fire-suppression water-service shutoff valves NPS 3 (DN 80) and larger shall be the following:
1. 175-psig, UL-listed or FM Global-approved, iron, OS&Y gate valves.
- D. Fire-suppression water-service check valves NPS 3 and larger shall be one of the following:
1. AWWA or UL-listed or FM Global-approved check valves.
 2. UL-listed or FM Global-approved detector check valves.

END OF SECTION 211100

SECTION 211119 - FIRE DEPARTMENT CONNECTIONS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Yard-type fire-department connections.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each fire-department connection.

PART 2 - PRODUCTS

2.1 EXPOSED-TYPE FIRE-DEPARTMENT CONNECTION – NOT USED

2.2 FLUSH-TYPE FIRE-DEPARTMENT CONNECTION – NOT USED

2.3 YARD-TYPE FIRE-DEPARTMENT CONNECTION

- A. Manufacturers: Elkhart Brass Mfg., Fire-End & Croker Corporation or approved equal
- B. Standard: UL 405.
- C. Type: Exposed, freestanding.
- D. Pressure Rating: 175 psig (1200 kPa) minimum
- E. Body Material: Corrosion-resistant metal.
- F. Inlets: Brass with threads according to NFPA 1963 and matching local fire-department sizes and threads. Include extension pipe nipples, brass lugged swivel connections, and check devices or clappers.
- G. Caps: Brass, lugged type, with gasket and chain.

- H. Escutcheon Plate: Round, brass, floor type.
- I. Outlet: Bottom, with pipe threads.
- J. Number of Inlets: Single Storz, 5"
- K. Sleeve: Brass
- L. Sleeve Height: 18 inches (460 mm).
- M. Escutcheon Plate Marking: Similar to AUTO SPKR
- N. Finish, Including Sleeve: Rough brass or bronze
- O. Outlet Size: NPS 4 (DN 100)

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of fire-department connections.
- B. Examine roughing-in for fire-suppression standpipe system to verify actual locations of piping connections before fire-department connection installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Existing wall-type fire-department connections shall be utilized; replace or repair as needed and provide additional fire-department connections at discretion of fire department.
- B. Install two protective pipe bollards around each fire-department connection. Comply with requirements for bollards in Section 055000 "Metal Fabrications."
- C. Install automatic (ball-drip) drain valve at each check valve for fire-department connection.

END OF SECTION 211119

SECTION 211313 - WET-PIPE SPRINKLER SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Pipes, fittings, and specialties.
2. Cover system for sprinkler piping.
3. Specialty valves.
4. Sprinklers.
5. Alarm devices.
6. Pressure gauges.

- B. Related Requirements:

1. Section 211119 "Fire Department Connections" for yard-type fire department connections.
2. Section 230523 "General-Duty Valves for Water-Based Fire-Suppression Piping" for ball, butterfly, check, gate, post-indicator, and trim and drain valves.

1.3 DEFINITIONS

- A. Standard-Pressure Sprinkler Piping: Wet-pipe sprinkler system piping designed to operate at working pressure of 175-psig (1200-kPa) maximum.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

- B. Sustainable Design Submittals: Not Used

- C. Shop Drawings: For wet-pipe sprinkler systems.

1. Include plans, elevations, sections, and attachment details.
2. Include diagrams for power, signal, and control wiring.

- D. Delegated-Design Submittal: For wet-pipe sprinkler systems indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional responsible for their preparation.

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Sprinkler systems, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Domestic water piping.
 - 2. Compressed air piping.
 - 3. HVAC hydronic piping.
 - 4. Items penetrating finished ceiling include the following:
 - a. Lighting fixtures.
 - b. Air outlets and inlets.
 - c. Speakers / Announcement System
 - d. Fire Alarm System
- B. Qualification Data: For qualified Installer and professional engineer.
- C. Design Data:
 - 1. Approved Sprinkler Piping Drawings: Working plans, prepared according to NFPA 13, that have been approved by authorities having jurisdiction, including hydraulic calculations if applicable.
- D. Welding certificates.
- E. Field Test Reports:
 - 1. Indicate and interpret test results for compliance with performance requirements and as described in NFPA 13. Include "Contractor's Material and Test Certificate for Aboveground Piping."
 - 2. Fire-hydrant flow test report.
- F. Field quality-control reports.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For wet-pipe sprinkler systems and specialties to include in emergency, operation, and maintenance manuals.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Sprinkler Cabinets: Finished, wall-mounted, steel cabinet with hinged cover, and with space for minimum of six spare sprinklers plus sprinkler wrench. Include number of sprinklers required by NFPA 13 and sprinkler wrench. Include separate cabinet with sprinklers and wrench for each type of sprinkler used on Project.

1.8 QUALITY ASSURANCE

A. Installer Qualifications:

1. Installer's responsibilities include designing, fabricating, and installing sprinkler systems and providing professional engineering services needed to assume engineering responsibility. Base calculations on results of fire-hydrant flow test.

B. Welding Qualifications: Qualify procedures and operators according to 2010 ASME Boiler and Pressure Vessel Code.

1.9 FIELD CONDITIONS

A. Interruption of Existing Sprinkler Service: Do not interrupt sprinkler service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary sprinkler service according to requirements indicated:

1. Notify Owner no fewer than two days in advance of proposed interruption of sprinkler service.
2. Do not proceed with interruption of sprinkler service without Owner's written permission.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Sprinkler system equipment, specialties, accessories, installation, and testing shall comply with the following:

1. NFPA 13.

B. Standard-Pressure Piping System Component: Listed for 175-psig minimum working pressure.

1. Available fire-hydrant flow test records indicate the following conditions:

- a. Date: October 17, 2024
- b. Time: 0900 hrs
- c. Performed by: BFPE International
- d. Static Pressure at Residual Fire Hydrant R: 58 psig
- e. Measured Flow at Flow Fire Hydrant F: 839 gpm
- f. Residual Pressure at Residual Fire Hydrant R: 30 psig

2. Sprinkler system design shall be approved by authorities having jurisdiction.

- a. Margin of Safety for Available Water Flow and Pressure: 10 psi less static, 10 psi less residual, and 10% less residual flow (gpm).
- b. Sprinkler Occupancy Hazard Classifications:
 - 1) All Areas (except noted below in #2): Light Hazard
 - 2) Shop Spaces: Ordinary Hazard Group 2
 - 3) Electrical, Mechanical, Riser Room: Ordinary Hazard Group 1
- 3. Minimum Density for Automatic-Sprinkler Piping Design:
 - a. Light-Hazard Occupancy: 0.10 gpm over 1500-sq. ft.
 - b. Ordinary-Hazard, Group 1 Occupancy: 0.15 gpm over 1500-sq. ft.
 - c. Ordinary-Hazard, Group 2 Occupancy: 0.20 gpm over 1500-sq. ft.
- 4. Minimum Density for Deluge-Sprinkler Piping Design: Not Used
- 5. Maximum Protection Area per Sprinkler: According to UL listing.
- 6. Maximum Protection Area per Sprinkler:
 - a. Light Hazard: 225 sq. ft.
 - b. Ordinary Hazard: 130 sq. ft.
- C. Seismic Performance: Seismic restraint is not required as the Site Classification per Civil drawings is Design Category B.

2.2 STEEL PIPE AND FITTINGS

- A. Standard-Weight, Black-Steel Pipe: ASTM A 53/A 53M, Type E, Grade B. Pipe ends may be factory or field formed to match joining method.
- B. Schedule 30, Black-Steel Pipe: ASTM A 135/A 135M; ASTM A 795/A 795M, Type E; or ASME B36.10M wrought steel, with wall thickness not less than Schedule 30 and not more than Schedule 40. Pipe ends may be factory or field formed to match joining method.
- C. Thinwall Black-Steel Pipe: ASTM A 135/A 135M or ASTM A 795/A 795M, threadable, with wall thickness less than Schedule 30 and equal to or greater than Schedule 10. Pipe ends may be factory or field formed to match joining method.
- D. Schedule 10, Black-Steel Pipe: ASTM A 135/A 135M or ASTM A 795/A 795M, Schedule 10 in NPS 5 and smaller; and NFPA 13-specified wall thickness in NPS 6 to NPS 10 plain end.
- E. Nonstandard OD, Thinwall Black-Steel Pipe: ASTM A 135/A 135M or ASTM A 795/A 795M thinwall with plain ends and wall thickness less than Schedule 10.
- F. Hybrid Black-Steel Pipe: ASTM A 135/A 135M or ASTM A 795/A 795M lightwall, with wall thickness less than Schedule 10 and greater than Schedule 5.
- G. Schedule 5 Steel Pipe: ASTM A 135/A 135M or ASTM A 795/A 795M lightwall with plain ends.

- H. Black-Steel Pipe Nipples: ASTM A 733, made of ASTM A 53/A 53M, standard-weight, seamless steel pipe with threaded ends.
- I. Uncoated-Steel Couplings: ASTM A 865/A 865M, threaded.
- J. Uncoated, Gray-Iron Threaded Fittings: ASME B16.4, Class 125, standard pattern.
- K. Malleable- or Ductile-Iron Unions: UL 860.
- L. Cast-Iron Flanges: ASME 16.1, Class 125.
- M. Steel Flanges and Flanged Fittings: ASME B16.5, Class 150.
 - 1. Pipe-Flange Gasket Materials: AWWA C110, rubber, flat face, 1/8-inch-thick, ASME B16.21, nonmetallic and asbestos free or EPDM rubber gasket.
 - a. Class 125 and Class 250, Cast-Iron, Flat-Face Flanges: Full-face gaskets.
 - b. Class 150 and Class 300, Ductile-Iron or -Steel, Raised-Face Flanges: Ring-type gaskets.
 - 2. Metal, Pipe-Flange Bolts and Nuts: Carbon steel unless otherwise indicated.
- N. Steel Welding Fittings: ASTM A 234/A 234M and ASME B16.9.
 - 1. Welding Filler Metals: Comply with AWS D10.12M/D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.
- O. Grooved-Joint, Steel-Pipe Appurtenances:
 - 1. Pressure Rating: 175-psig minimum.
 - 2. Painted or uncoated Grooved-End Fittings for Steel Piping: ASTM A 47/A 47M, malleable-iron casting or ASTM A 536, ductile-iron casting, with dimensions matching steel pipe.
 - 3. Grooved-End-Pipe Couplings for Steel Piping: AWWA C606 and UL 213 rigid pattern, unless otherwise indicated, for steel-pipe dimensions. Include ferrous housing sections, EPDM-rubber gasket, and bolts and nuts.
- P. Steel Pressure-Seal Fittings: UL 213, FM Global-approved, 175-psig pressure rating with steel housing, rubber O-rings, and pipe stop; for use with fitting manufacturers' pressure-seal tools.

2.3 COPPER TUBE AND FITTINGS – NOT USED

2.4 CPVC PIPE AND FITTINGS- NOT USED

2.5 COVER SYSTEM FOR SPRINKLER PIPING – NOT USED

2.6 SPECIALTY VALVES

- A. Listed in UL's "Fire Protection Equipment Directory" or FM Global's "Approval Guide."
- B. Pressure Rating:
 - 1. Standard-Pressure Piping Specialty Valves: 175-psig minimum.
- C. Body Material: Cast or ductile iron.
- D. Size: Same as connected piping.
- E. End Connections: Flanged or grooved.
- F. Alarm Valves:
 - 1. Standard: UL 193.
 - 2. Design: For horizontal or vertical installation.
 - 3. Include trim sets for bypass, drain, electrical sprinkler alarm switch, pressure gages, retarding chamber, and fill-line attachment with strainer.
 - 4. Drip Cup Assembly: Pipe drain without valves and separate from main drain piping.
 - 5. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- G. Deluge Valves: Not Used
- H. Automatic (Ball Drip) Drain Valves:
 - 1. Standard: UL 1726.
 - 2. Pressure Rating: 175-psig minimum.
 - 3. Type: Automatic draining, ball check.
 - 4. Size: NPS 3/4.
 - 5. End Connections: Threaded.

2.7 SPRINKLER PIPING SPECIALTIES

- A. Branch Outlet Fittings:
 - 1. Manufacturers: ARGCO, Grinnell or approved equal
 - 2. Standard: UL 213.
 - 3. Pressure Rating: 175-psig minimum
 - 4. Body Material: Ductile-iron housing with EPDM seals and bolts and nuts.
 - 5. Type: Mechanical-tee and -cross fittings.
 - 6. Configurations: Snap-on and strapless, ductile-iron housing with branch outlets.

7. Size: Of dimension to fit onto sprinkler main and with outlet connections as required to match connected branch piping.
8. Branch Outlets: Grooved, plain-end pipe, or threaded.

B. Flow Detection and Test Assemblies:

1. Manufacturers: AGF Manufacturing, Inc. Reliable Automatic Sprinkler, Tyco Fire Products, LP or approved equal.
2. Standard: UL's "Fire Protection Equipment Directory" or FM Global's "Approval Guide."
3. Pressure Rating: 175-psig minimum.
4. Body Material: Cast- or ductile-iron housing with orifice, sight glass, and integral test valve.
5. Size: Same as connected piping.
6. Inlet and Outlet: Threaded or grooved.

C. Branch Line Testers:

1. Manufacturers: AGF Manufacturing, Inc., Elkhart Brass Mfg. Co., Potter Electric Signal Co. or approved equal.
2. Standard: UL 199.
3. Pressure Rating: 175 psig.
4. Body Material: Brass.
5. Size: Same as connected piping.
6. Inlet: Threaded.
7. Drain Outlet: Threaded and capped.
8. Branch Outlet: Threaded, for sprinkler.

D. Sprinkler Inspector's Test Fittings:

1. Manufacturers: AGF Manufacturing, Inc. Tyco Fire Products, LP. or approved equal.
2. Standard: UL's "Fire Protection Equipment Directory" or FM Global's "Approval Guide."
3. Pressure Rating: 175-psig minimum.
4. Body Material: Cast- or ductile-iron housing with sight glass.
5. Size: Same as connected piping.
6. Inlet and Outlet: Threaded.

E. Adjustable Drop Nipples:

1. Manufacturers: CECA, LLC., Merit Manufacturing, or approved equal.
2. Standard: UL 1474.
3. Pressure Rating: 250-psig minimum.
4. Body Material: Steel pipe with EPDM-rubber O-ring seals.
5. Size: Same as connected piping.
6. Length: Adjustable.
7. Inlet and Outlet: Threaded.

F. Flexible Sprinkler Hose Fittings:

1. Manufacturers: Fivalco Inc., Victaulic Company or approved equal.
2. Standard: UL 1474.

3. Type: Flexible hose for connection to sprinkler, and with bracket for connection to ceiling grid.
4. Pressure Rating: 175-psig minimum
5. Size: Same as connected piping, for sprinkler.

2.8 SPRINKLERS

- A. Manufacturers: Reliable Automatic Sprinkler, Tyco Fire Products, LP, Victaulic Company or approved equal.
- B. Listed in UL's "Fire Protection Equipment Directory" or FM Global's "Approval Guide."
- C. Pressure Rating for Residential Sprinklers: Not Used
- D. Pressure Rating for Automatic Sprinklers: 175-psig
- E. Automatic Sprinklers with Heat-Responsive Element:
 1. Early-Suppression, Fast-Response Applications: Not used
 2. Nonresidential Applications: UL 199
 3. Residential Applications: Not Used
 4. Characteristics: Nominal 1/2-inch orifice with Discharge Coefficient K of 5.6, and for "Ordinary" temperature classification rating unless otherwise indicated or required by application. "Intermediate" temp may be required adjacent to hvac diffusers based on final layout.
- F. Sprinkler Finishes: Brass and White Polyester
- G. Special Coatings: Not Used
- H. Sprinkler Escutcheons: Materials, types, and finishes for the following sprinkler mounting applications. Escutcheons for concealed, flush, and recessed-type sprinklers are specified with sprinklers.
 1. Ceiling Mounting: Chrome-plated steel, two piece, with 1-inch vertical adjustment.
 2. Sidewall Mounting: Chrome-plated steel, one piece, flat.
- I. Sprinkler Guards:
 1. Standard: UL 199.
 2. Type: Wire cage with fastening device for attaching to sprinkler.

2.9 ALARM DEVICES

- A. Alarm-device types shall match piping and equipment connections.
- B. Water-Motor-Operated Alarm:
 1. Manufacturers: Tyco Fire Products, LP, Victaulic Company or approved equal
 2. Standard: UL 753.
 3. Type: Mechanically operated, with Pelton wheel.

4. Alarm Gong: Cast aluminum with red-enamel factory finish.
5. Size: 10 inch diameter.
6. Components: Shaft length, bearings, and sleeve to suit wall construction.
7. Inlet: NPS 3/4 (DN 20).
8. Outlet: NPS 1 (DN 25) drain connection.

C. Electrically Operated Alarm Bell:

1. Manufacturers: Potter Electric Signal Company, Notifier, or approved equal
2. Standard: UL 464.
3. Type: Vibrating, metal alarm bell.
4. Size: 6-inch minimum.
5. Finish: Red-enamel factory finish, suitable for outdoor use.
6. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

D. Water-Flow Indicators:

1. Manufacturers: Potter Electric Signal Co., Watts, Viking Corporation, and approved equal.
2. Standard: UL 346.
3. Water-Flow Detector: Electrically supervised.
4. Components: Two single-pole, double-throw circuit switches for isolated alarm and auxiliary contacts, 7 A, 125-V ac and 0.25 A, 24-V dc; complete with factory-set, field-adjustable retard element to prevent false signals and tamperproof cover that sends signal if removed.
5. Type: Paddle operated.
6. Pressure Rating: 250 psig
7. Design Installation: Horizontal or vertical.

E. Pressure Switches:

1. Manufacturers: Tyco Fire Products, LP, Potter Electric Signal Co. or approved equal.
2. Standard: UL 346.
3. Type: Electrically supervised water-flow switch with retard feature.
4. Components: Single-pole, double-throw switch with normally closed contacts.
5. Design Operation: Rising pressure signals water flow.

F. Valve Supervisory Switches:

1. Manufacturers: Tyco Fire Products, LP, Potter Electric Signal Co. or approved equal.
2. Standard: UL 346.
3. Type: Electrically supervised.
4. Components: Single-pole, double-throw switch with normally closed contacts.
5. Design: Signals that controlled valve is in other than fully open position.
6. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2.10 MANUAL CONTROL STATIONS – Not Used

2.11 CONTROL PANELS: Not Used

2.12 PRESSURE GAGES

- A. Manufacturers: AGF Manufacturing, Inc., Ashcroft, Inc. or approved equal.
- B. Standard: UL 393.
- C. Dial Size: 3-1/2- to 4-1/2-inch diameter.
- D. Pressure Gage Range: 0- to 250-psig minimum.
- E. Label: Include "WATER" label on dial face.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Perform fire-hydrant flow test according to NFPA 13 and NFPA 291. Use results for system design calculations required in "Quality Assurance" Article.
- B. Report test results promptly and in writing.

3.2 SERVICE-ENTRANCE PIPING

- A. Connect sprinkler piping to water-service piping for service entrance to building. Comply with requirements for exterior piping in Section 211100 "Facility Fire-Suppression Water-Service Piping" for exterior piping.
- B. Install shutoff valve, backflow preventer, pressure gage, drain, and other accessories indicated at connection to water-service piping. Comply with requirements for backflow preventers in Section 211100 "Facility Fire-Suppression Water-Service Piping."

3.3 WATER-SUPPLY CONNECTIONS

3.4 PIPING INSTALLATION

- A. Locations and Arrangements: Drawing plans, schematics, and diagrams indicate general location and arrangement of piping. Install piping as indicated on approved working plans.
 - 1. Deviations from approved working plans for piping require written approval from authorities having jurisdiction. File written approval with Architect before deviating from approved working plans.

2. Coordinate layout and installation of sprinklers with other construction that penetrates ceilings, including light fixtures, HVAC equipment, and partition assemblies.
- B. Piping Standard: Comply with NFPA 13 requirements for installation of sprinkler piping.
 - C. Install seismic restraints on piping. Comply with NFPA 13 requirements for seismic-restraint device materials and installation.
 - D. Use listed fittings to make changes in direction, branch takeoffs from mains, and reductions in pipe sizes.
 - E. Install unions adjacent to each valve in pipes NPS 2 and smaller.
 - F. Install flanges, flange adapters, or couplings for grooved-end piping on valves, apparatus, and equipment having NPS 2-1/2 and larger end connections.
 - G. Install "Inspector's Test Connections" in sprinkler system piping, complete with shutoff valve, and sized and located according to NFPA 13.
 - H. Install sprinkler piping with drains for complete system drainage.
 - I. Install sprinkler control valves, test assemblies, and drain risers adjacent to standpipes when sprinkler piping is connected to standpipes.
 - J. Install automatic (ball drip) drain valve at each check valve for fire-department connection, to drain piping between fire-department connection and check valve. Install drain piping to and spill over floor drain or to outside building.
 - K. Install alarm devices in piping systems.
 - L. Install hangers and supports for sprinkler system piping according to NFPA 13. Comply with requirements for hanger materials in NFPA 13. In seismic-rated areas, refer to Section 210548 "Vibration and Seismic Controls for Fire-Suppression Piping and Equipment."
 - M. Install pressure gages on riser or feed main, at each sprinkler test connection, and at top of each standpipe. Include pressure gages with connection not less than NPS 1/4 and with soft-metal seated globe valve, arranged for draining pipe between gage and valve. Install gages to permit removal and install where they are not subject to freezing.
 - N. Not Used
 - O. Fill sprinkler system piping with water.
 - P. Not Used
 - Q. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 210517 "Sleeves and Sleeve Seals for Fire-Suppression Piping."
 - R. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 210517 "Sleeves and Sleeve Seals for Fire-Suppression Piping."

3.5 JOINT CONSTRUCTION

- A. Install couplings, flanges, flanged fittings, unions, nipples, and transition and special fittings that have finish and pressure ratings same as or higher than system's pressure rating for aboveground applications unless otherwise indicated.
- B. Install unions adjacent to each valve in pipes NPS 2 and smaller.
- C. Install flanges, flange adapters, or couplings for grooved-end piping on valves, apparatus, and equipment having NPS 2-1/2 and larger end connections.
- D. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- E. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.
- F. Flanged Joints: Select appropriate gasket material in size, type, and thickness suitable for water service. Join flanges with gasket and bolts according to ASME B31.9.
- G. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
- H. Twist-Locked Joints: Insert plain end of steel pipe into plain-end-pipe fitting. Rotate retainer lugs one-quarter turn or tighten retainer pin.
- I. Steel-Piping, Pressure-Sealed Joints: Join lightwall steel pipe and steel pressure-seal fittings with tools recommended by fitting manufacturer.
- J. Welded Joints: Construct joints according to AWS D10.12M/D10.12, using qualified processes and welding operators according to "Quality Assurance" Article.
 - 1. Shop weld pipe joints where welded piping is indicated. Do not use welded joints for galvanized-steel pipe.
- K. Steel-Piping, Cut-Grooved Joints: Cut square-edge groove in end of pipe according to AWWA C606. Assemble coupling with housing, gasket, lubricant, and bolts. Join steel pipe and grooved-end fittings according to AWWA C606 for steel-pipe joints.
- L. Steel-Piping, Roll-Grooved Joints: Roll rounded-edge groove in end of pipe according to AWWA C606. Assemble coupling with housing, gasket, lubricant, and bolts. Join steel pipe and grooved-end fittings according to AWWA C606 for steel-pipe grooved joints.
- M. Steel-Piping, Pressure-Sealed Joints: Join Schedule 5 steel pipe and steel pressure-seal fittings with tools recommended by fitting manufacturer.
- N. Brazed Joints: Join copper tube and fittings according to CDA's "Copper Tube Handbook," "Brazed Joints" Chapter.

- O. Copper-Tubing Grooved Joints: Roll rounded-edge groove in end of tube according to AWWA C606. Assemble coupling with housing, gasket, lubricant, and bolts. Join copper tube and grooved-end fittings according to AWWA C606 for steel-pipe grooved joints.
- P. Copper-Tubing, Pressure-Sealed Joints: Join copper tube and copper pressure-seal fittings with tools recommended by fitting manufacturer.
- Q. Extruded-Tee Connections: Form tee in copper tube according to ASTM F 2014. Use tool designed for copper tube; drill pilot hole, form collar for outlet, dimple tube to form seating stop, and braze branch tube into collar.
- R. Dissimilar-Material Piping Joints: Make joints using adapters compatible with materials of both piping systems.
- S. Plastic-Piping, Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:
 - 1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements. Apply primer.
 - 2. CPVC Piping: Join according to ASTM D 2846/D 2846M Appendix.

3.6 INSTALLATION OF COVER SYSTEM FOR SPRINKLER PIPING

- A. Install cover system, brackets, and cover components for sprinkler piping according to manufacturer's "Installation Manual" and NFPA 13 or NFPA 13R for supports.

3.7 VALVE AND SPECIALTIES INSTALLATION

- A. Install listed fire-protection valves, trim and drain valves, specialty valves and trim, controls, and specialties according to NFPA 13 and authorities having jurisdiction.
- B. Install listed fire-protection shutoff valves supervised open, located to control sources of water supply except from fire-department connections. Install permanent identification signs indicating portion of system controlled by each valve.
- C. Install check valve in each water-supply connection. Install backflow preventers instead of check valves in potable-water-supply sources.
- D. Specialty Valves:
 - 1. Install valves in vertical position for proper direction of flow, in main supply to system.
 - 2. Install alarm valves with bypass check valve and retarding chamber drain-line connection.
 - 3. Install deluge valves in vertical position, in proper direction of flow, and in main supply to deluge system. Install trim sets for drain, priming level, alarm connections, ball drip valves, pressure gages, priming chamber attachment, and fill-line attachment.

3.8 SPRINKLER INSTALLATION

- A. Install sprinklers in suspended ceilings in center of acoustical ceiling panels.

- B. Install dry-type sprinklers with water supply from heated space. Do not install pendent or sidewall, wet-type sprinklers in areas subject to freezing.
- C. Install sprinklers into flexible, sprinkler hose fittings, and install hose into bracket on ceiling grid.

3.9 IDENTIFICATION

- A. Install labeling and pipe markers on equipment and piping according to requirements in NFPA 13.
- B. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

3.10 FIELD QUALITY CONTROL

- A. Perform the following tests and inspection:
 - 1. Leak Test: After installation, charge systems and test for leaks. Repair leaks and retest until no leaks exist.
 - 2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
 - 3. Flush, test, and inspect sprinkler systems according to NFPA 13, "Systems Acceptance" Chapter.
 - 4. Energize circuits to electrical equipment and devices.
 - 5. Coordinate with fire-alarm tests. Operate as required.
 - 6. Coordinate with fire-pump tests. Operate as required.
 - 7. Verify that equipment hose threads are same as local fire department equipment.
- B. Sprinkler piping system will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

3.11 CLEANING

- A. Clean dirt and debris from sprinklers.
- B. Only sprinklers with their original factory finish are acceptable. Remove and replace any sprinklers that are painted or have any other finish than their original factory finish.

3.12 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain specialty valves and pressure-maintenance pumps.

3.13 PIPING SCHEDULE

- A. Piping between Fire Department Connections and Check Valves: Galvanized, standard-weight steel pipe with threaded ends, grooved ends, grooved-end fittings, grooved-end-pipe couplings, and grooved joints.
- B. Sprinkler specialty fittings may be used, downstream of control valves, instead of specified fittings.
- C. Copper-tube, extruded-tee connections may be used for tee branches in copper tubing instead of specified copper fittings. Branch-connection joints must be brazed.
- D. Standard-pressure, wet-pipe sprinkler system, NPS 2 and smaller, shall be one of the following:
 - 1. Standard-weight, black-steel pipe with threaded ends; uncoated, gray-iron threaded fittings; and threaded joints.
 - 2. Standard-weight black-steel pipe with cut- or roll- grooved ends; uncoated, grooved-end fittings for steel piping; grooved-end-pipe couplings for steel piping; and grooved joints.
 - 3. Standard-weight, black-steel pipe with plain ends; steel welding fittings; and welded joints.
- E. Standard-pressure, wet-pipe sprinkler system, NPS 2-1/2 to NPS 4, shall be one of the following:
 - 1. Standard-weight black-steel pipe with threaded ends; uncoated, gray-iron threaded fittings; and threaded joints.
 - 2. Standard-weight, galvanized-steel pipe with threaded ends; galvanized, gray-iron threaded fittings; and threaded joints.
 - 3. Standard-weight black-steel pipe with cut or roll-grooved ends; uncoated, grooved-end fittings for steel piping; grooved-end-pipe couplings for steel piping; and grooved joints.
 - 4. Standard-weight black-steel pipe with plain ends; steel welding fittings; and welded joints.
 - 5. Schedule 10 black-steel pipe with roll-grooved ends; uncoated, grooved-end fittings for steel piping; grooved-end-pipe couplings for steel piping; and grooved joints.
 - 6. Schedule 10 black-steel pipe with plain ends; welding fittings; and welded joints.

3.14 SPRINKLER SCHEDULE

- A. Use sprinkler types in subparagraphs below for the following applications:
 - 1. Rooms without Ceilings: Upright sprinklers
 - 2. Rooms with Suspended Ceilings: Recessed sprinklers.
 - 3. Wall Mounting: Sidewall sprinklers.
 - 4. Spaces Subject to Freezing: Upright sprinklers, Pendent, dry sprinklers, Sidewall, dry sprinklers.
 - 5. Special Applications: Extended-coverage and quick-response sprinklers.
- B. Provide sprinkler types in subparagraphs below with finishes indicated.
 - 1. Concealed Sprinklers: Not Used
 - 2. Flush Sprinklers: Not Used
 - 3. Recessed Sprinklers: Chrome plated
 - 4. Residential Sprinklers: Not Used

5. Upright, Pendent and Sidewall Sprinklers: Brass

END OF SECTION 211313

SECTION 211316 - DRY-PIPE SPRINKLER SYSTEMS

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Pipes, fittings, and specialties.
2. Specialty valves.
3. Sprinkler specialty pipe fittings.
4. Sprinklers.
5. Alarm devices.
6. Control panels.
7. Pressure gauges.
8. Nitrogen generator-based corrosion-mitigation systems.

B. Related Requirements:

1. Section 211119 "Fire Department Connections" for yard-type fire department connections.
2. Section 210523 "General Duty Valves" for ball, butterfly, check, gate, post-indicator, and trim and drain valves.

1.3 DEFINITIONS

- A. Standard-Pressure Sprinkler Piping: Dry-pipe sprinkler system piping designed to operate at working pressure of 175-psig maximum.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

B. Shop Drawings: For dry-pipe sprinkler systems.

1. Include plans, elevations, sections, and attachment details.
2. Include diagrams for power, signal, and control wiring.

C. Delegated-Design Submittal: NOT USED

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Sprinkler systems, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Domestic water piping.
 - 2. Compressed air piping.
 - 3. HVAC hydronic piping.
 - 4. Items penetrating finished ceiling including the following:
 - a. Lighting fixtures.
 - b. Air outlets and inlets.
 - 5. Nitrogen Generation System
 - 6. Other trades as applicable
- B. Qualification Data: For qualified Installer
- C. Design Data:
 - 1. Approved Sprinkler Piping Drawings: Working plans, prepared according to NFPA 13, that have been approved by authorities having jurisdiction, including hydraulic calculations if applicable.
- D. Fire-hydrant flow test report if currently provided on contract drawings is older than 12 months.
- E. Field Test Reports:
 - 1. Fire-hydrant flow test report.
 - 2. Indicate and interpret test results for compliance with performance requirements and as described in NFPA 13. Include "Contractor's Material and Test Certificate for Aboveground Piping."
- F. Field quality-control reports.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For dry-pipe sprinkler systems and specialties to include in emergency, operation, and maintenance manuals.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Sprinkler Cabinets: Finished, wall-mounted, steel cabinet with hinged cover, and with space for minimum of six spare sprinklers plus sprinkler wrench. Include number of sprinklers required by NFPA 13 and sprinkler wrench. Include separate cabinet with sprinklers and wrench for each type of sprinkler used on Project.

1.8 QUALITY ASSURANCE

A. Installer Qualifications:

1. Installer's responsibilities include designing, fabricating, and installing sprinkler systems. Base calculations on results of fire-hydrant flow test.

1.9 FIELD CONDITIONS

A. Interruption of Existing Sprinkler Service: Do not interrupt sprinkler service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary sprinkler service according to requirements indicated:

1. Notify Construction Manager no fewer than two days in advance of proposed interruption of sprinkler service.
2. Do not proceed with interruption of sprinkler service without Construction Manager's written permission.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTIONS

- #### A. Dry-Pipe Sprinkler System: Automatic sprinklers are attached to piping containing compressed air/nitrogen. Opening of sprinklers releases compressed air and permits water pressure to open dry-pipe valve. Water then flows into piping and discharges from opened sprinklers.

2.2 PERFORMANCE REQUIREMENTS

- #### A. Sprinkler system equipment, specialties, accessories, installation, and testing shall comply with the following:

1. NFPA 13.

- #### B. Standard-Pressure Piping System Component: Listed for 175-psig minimum working pressure.

- #### C. Delegated Design: NOT USED. SEE CONTRACT DOCUMENTS

1. Available fire-hydrant flow test records indicate the following conditions:

- a. Date: October 17, 2024
- b. Time: 0900 hrs
- c. Performed by: BFPE International
- d. Static Pressure at Residual Fire Hydrant R: 58 psig
- e. Measured Flow at Flow Fire Hydrant F: 839 gpm
- f. Residual Pressure at Residual Fire Hydrant R: 30 psig

- #### D. Sprinkler system design shall be approved by authorities having jurisdiction.

1. Margin of Safety for Available Water Flow and Pressure: 10 percent flow and 10 psi residual pressure in accordance with NC SCO requirements, including losses through water-service piping, valves, and backflow preventers.
 2. Sprinkler Occupancy Hazard Classifications (dry system only)
 - a. Exterior shop spaces: Ordinary Hazard, Group 2
 3. Minimum Density for Automatic-Sprinkler Piping Design:
 - a. Ordinary-Hazard, Group 2 Occupancy: 0.20 gpm over 1,500 ft²
 - 1) The area protected by the dry-pipe system under covered canopies is 1,400 ft². Design area not required to exceed 1,400 ft²
 4. Maximum Protection Area per Sprinkler: According to UL listing.
 5. Maximum Protection Area per Sprinkler:
 - a. Exterior Shop Spaces: 130 sq. ft.
 6. Total Combined Hose-Stream Demand Requirement: According to NFPA 13 unless otherwise indicated:
 - a. Ordinary-Hazard Occupancies: 250 gpm for 90 minutes
- E. Seismic Performance: Sprinkler piping shall withstand the effects of earthquake motions determined according to NFPA 13 and ASCE/SEI 7.

2.3 STEEL PIPE AND FITTINGS

- A. Standard-Weight, Galvanized-Steel Pipe: ASTM A 53/A 53M, Type E, Grade B. Pipe ends may be factory or field formed to match joining method.
- B. Schedule 30, Galvanized-Steel Pipe: ASTM A 135/A 135M; ASTM A 795/A 795M, Type E; or ASME B36.10M wrought steel, with wall thickness not less than Schedule 30 and not more than Schedule 40. Pipe ends may be factory or field formed to match joining method.
- C. Thinwall Galvanized-Steel Pipe: ASTM A 135/A 135M or ASTM A 795/A 795M, threadable, with wall thickness less than Schedule 30 and equal to or greater than Schedule 10. Pipe ends may be factory or field formed to match joining method.
- D. Galvanized-Steel Pipe Nipples: ASTM A 733, made of ASTM A 53/A 53M, standard-weight, seamless steel pipe with threaded ends.
- E. Galvanized-Steel Couplings: ASTM A 865/A 865M, threaded.
- F. Galvanized, Gray-Iron Threaded Fittings: ASME B16.4, Class 125, standard pattern.
- G. Malleable- or Ductile-Iron Unions: UL 860.
- H. Cast-Iron Flanges: ASME B16.1, Class 125.

- I. Plain-End-Pipe Fittings: UL 213, ductile-iron body with retainer lugs that require one-quarter turn or screwed retainer pin to secure pipe in fitting.
- J. Grooved-Joint, Steel-Pipe Appurtenances:
 - 1. Pressure Rating: 175-psig minimum.
 - 2. Galvanized, Grooved-End Fittings for Steel Piping: ASTM A 47/A 47M, malleable-iron casting or ASTM A 536, ductile-iron casting, with dimensions matching steel pipe.
 - 3. Grooved-End-Pipe Couplings for Steel Piping: AWWA C606 and UL 213 rigid pattern, unless otherwise indicated, for steel-pipe dimensions. Include ferrous housing sections, EPDM-rubber gasket, and bolts and nuts.

2.4 COPPER TUBE AND FITTINGS

- A. NOT USED

2.5 SPECIALTY VALVES

- A. Listed in UL's "Fire Protection Equipment Directory" or FM Global's "Approval Guide."
- B. Pressure Rating:
 - 1. Standard-Pressure Piping Specialty Valves: 175-psig minimum.
- C. Body Material: Cast or ductile iron.
- D. Size: Same as connected piping.
- E. End Connections: Flanged or grooved.
- F. Dry-Pipe Valves:
 - 1. Standard: UL 260.
 - 2. Design: Differential-pressure type.
 - 3. Include UL 1486, quick-opening devices, trim sets for air supply, automatic drain, priming level, alarm connections, ball drip valves, pressure gages, priming chamber attachment, and fill-line attachment.
 - 4. Air-Pressure Maintenance Device:
 - a. A standalone nitrogen generator system shall be provided a means for corrosion resistance and maintaining air-pressure.
 - 5. Standard: UL 260.
 - 6. Type: Automatic device to maintain minimum air pressure in piping.
 - 7. Include shutoff valves to permit servicing without shutting down sprinkler piping, bypass valve for quick filling, pressure regulator or switch to maintain pressure, strainer, pressure ratings with 14- to 60-psig adjustable range, and 175-psig outlet pressure.
 - 8. Air Compressor:
 - a. A nitrogen generation unit and associated compressor shall be provided.
 - b. This unit shall provide 98% nitrogen purity

- c. Standard: UL's "Fire Protection Equipment Directory" or FM Global's "Approval Guide."
- G. Automatic (Ball Drip) Drain Valves:
 - 1. Standard: UL 1726.
 - 2. Pressure Rating: 175-psig minimum.
 - 3. Type: Automatic draining, ball check.
 - 4. Size: NPS ¾.
 - 5. End Connections: Threaded.

2.6 SPRINKLER PIPING SPECIALTIES

- A. General Requirements for Dry-Pipe System Fittings: UL listed for dry-pipe service.
- B. Branch Outlet Fittings:
 - 1. Standard: UL 213.
 - 2. Pressure Rating: 175-psig minimum.
 - 3. Body Material: Ductile-iron housing with EPDM seals and bolts and nuts.
 - 4. Type: Mechanical-tee and -cross fittings.
 - 5. Configurations: Snap-on and strapless, ductile-iron housing with branch outlets.
 - 6. Size: Of dimension to fit onto sprinkler main and with outlet connections as required to match connected branch piping.
 - 7. Branch Outlets: Grooved, plain-end pipe, or threaded.
- C. Flow Detection and Test Assemblies:
 - 1. Standard: UL's "Fire Protection Equipment Directory" or FM Global's "Approval Guide."
 - 2. Pressure Rating: 175-psig minimum
 - 3. Body Material: Cast- or ductile-iron housing with orifice, sight glass, and integral test valve.
 - 4. Size: Same as connected piping.
 - 5. Inlet and Outlet: Threaded.
- D. Branch Line Testers:
 - 1. Standard: UL 199.
 - 2. Pressure Rating: 175-psig minimum.
 - 3. Body Material: Brass.
 - 4. Size: Same as connected piping.
 - 5. Inlet: Threaded.
 - 6. Drain Outlet: Threaded and capped.
 - 7. Branch Outlet: Threaded, for sprinkler.
- E. Sprinkler Inspector's Test Fittings:
 - 1. Standard: UL's "Fire Protection Equipment Directory" or FM Global's "Approval Guide."
 - 2. Pressure Rating: 175-psig minimum.
 - 3. Body Material: Cast- or ductile-iron housing with sight glass.
 - 4. Size: Same as connected piping.
 - 5. Inlet and Outlet: Threaded.
- F. Adjustable Drop Nipples:
 - 1. Standard: UL 1474.

2. Pressure Rating: 250-psig minimum.
3. Body Material: Steel pipe with EPDM O-ring seals.
4. Size: Same as connected piping.
5. Length: Adjustable.
6. Inlet and Outlet: Threaded.

- G. Flexible Sprinkler Hose Fittings:
1. NOT USED

2.7 SPRINKLERS

- A. Listed in UL's "Fire Protection Equipment Directory" or FM Global's "Approval Guide."
- B. Pressure Rating for Residential Sprinklers: NOT USED
- C. Pressure Rating for Automatic Sprinklers: 175-psig minimum.
- D. Pressure Rating for High-Pressure Automatic Sprinklers: NOT USED
- E. Automatic Sprinklers with Heat-Responsive Element:
1. Nonresidential Applications: UL 199
 2. Residential Applications: NOT USED
 3. Characteristics: Nominal 1/2-inch (12.7-mm) orifice with Discharge Coefficient K of 5.6 and for "Ordinary" temperature classification rating unless otherwise indicated or required by application.
- F. Sprinkler Finishes: Brass
- G. Sprinkler Guards:
1. Standard: UL 199.
 2. Type: Wire cage with fastening device for attaching to sprinkler.

2.8 ALARM DEVICES

- A. Alarm-device types shall match piping and equipment connections.
- B. Water-Motor-Operated Alarm: NOT USED
- C. Electrically Operated Alarm Bell:
1. Standard: UL 464.
 2. Type: Vibrating, metal alarm bell.
 3. Size: 6-inch minimum diameter.
 4. Finish: Red-enamel factory finish, suitable for outdoor use.
 5. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- D. Pressure Switches:
1. Standard: UL 346.
 2. Type: Electrically supervised water-flow switch with retard feature.

3. Components: Single-pole, double-throw switch with normally closed contacts.
4. Design Operation: Rising pressure signals water flow.

E. Valve Supervisory Switches:

1. Standard: UL 346.
2. Type: Electrically supervised.
3. Components: Single-pole, double-throw switch with normally closed contacts.
4. Design: Signals that controlled valve is in other than fully open position.
5. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application

2.9 MANUAL CONTROL STATIONS – NOT USED

2.10 CONTROL PANELS – NOT USED

2.11 PRESSURE GAGES

- A. Standard: UL 393.
- B. Dial Size: 3-1/2- to 4-1/2-inch diameter.
- C. Pressure Gage Range: 0- to 250-psig minimum
- D. Label: Include "WATER" or "AIR/WATER" label on dial face.
- E. Air System Piping Gage: Include retard feature and "AIR" or "AIR/WATER" label on dial face.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Perform fire-hydrant flow test according to NFPA 13 and NFPA 291. Use results for system design calculations required in "Quality Assurance" Article.
- B. Report test results promptly and in writing.

3.2 SERVICE-ENTRANCE PIPING

- A. Connect sprinkler piping to water-service piping for service entrance to building. Comply with requirements in Section 211100 "Facility Fire-Suppression Water-Service Piping" for exterior piping.
- B. Install shutoff valve, backflow preventer, pressure gage, drain, and other accessories indicated at connection to water-service piping. Comply with requirements for backflow preventers in Section 211100 "Facility Fire-Suppression Water-Service Piping."

- C. Install shutoff valve, check valve, pressure gage, and drain at connection to water service.

3.3 WATER-SUPPLY CONNECTIONS

- A. NOT USED

3.4 PIPING INSTALLATION

- A. Locations and Arrangements: Drawing plans, schematics, and diagrams indicate general location and arrangement of piping. Install piping as indicated on approved working plans.
 - 1. Deviations from approved working plans for piping require written approval from authorities having jurisdiction. File written approval with Architect before deviating from approved working plans.
 - 2. Coordinate layout and installation of sprinklers with other construction that penetrates ceilings, including light fixtures, HVAC equipment, and partition assemblies.
- B. Piping Standard: Comply with NFPA 13 requirements for installation of sprinkler piping.
- C. Install seismic restraints on piping. Comply with NFPA 13 requirements for seismic-restraint device materials and installation.
- D. Use listed fittings to make changes in direction, branch takeoffs from mains, and reductions in pipe sizes.
- E. Install unions adjacent to each valve in pipes NPS 2 and smaller.
- F. Install flanges, flange adapters, or couplings for grooved-end piping on valves, apparatus, and equipment having NPS 2-1/2 and larger end connections.
- G. Install "Inspector's Test Connections" in sprinkler system piping, complete with shutoff valve, and sized and located according to NFPA 13.
- H. Install sprinkler piping with drains for complete system drainage.
- I. Install sprinkler control valves, test assemblies, and drain risers adjacent to standpipes when sprinkler piping is connected to standpipes.
- J. Install automatic (ball drip) drain valves to drain piping between fire department connections and check valves. Drain to floor drain or to outside building.
- K. Connect compressed-air supply to dry-pipe sprinkler piping.
- L. Connect air compressor to the following piping and wiring:
 - 1. Pressure gages and controls.
 - 2. Electrical power system.
 - 3. Fire-alarm devices, including low-pressure alarm.
- M. Install alarm devices in piping systems.

- N. Install hangers and supports for sprinkler system piping according to NFPA 13. Comply with requirements in NFPA 13.
- O. Install pressure gages on riser or feed main, at each sprinkler test connection, and at top of each standpipe. Include pressure gages with connection not less than NPS 1/4 and with soft-metal seated globe valve, arranged for draining pipe between gage and valve. Install gages to permit removal, and install where they are not subject to freezing.
- P. Drain dry-pipe sprinkler piping.
- Q. Pressurize and check dry-pipe sprinkler system piping and air-pressure maintenance devices.
- R. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 210517 "Sleeves and Sleeve Seals for Fire-Suppression Piping."
- S. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 210517 "Sleeves and Sleeve Seals for Fire-Suppression Piping."
- T. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 210518 "Escutcheons for Fire-Suppression Piping."

3.5 JOINT CONSTRUCTION

- A. Install couplings, flanges, flanged fittings, unions, nipples, and transition and special fittings that have finish and pressure ratings same as or higher than system's pressure rating for aboveground applications unless otherwise indicated.
- B. Install unions adjacent to each valve in pipes NPS 2 and smaller.
- C. Install flanges, flange adapters, or couplings for grooved-end piping on valves, apparatus, and equipment having NPS 2-1/2 and larger end connections.
- D. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- E. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.
- F. Flanged Joints: Select appropriate gasket material in size, type, and thickness suitable for water service. Join flanges with gasket and bolts according to ASME B31.9.
- G. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.

- H. Twist-Locked Joints: Insert plain end of steel pipe into plain-end-pipe fitting. Rotate retainer lugs one-quarter turn or tighten retainer pin.
- I. Steel-Piping, Cut-Grooved Joints: Cut square-edge groove in end of pipe according to AWWA C606. Assemble coupling with housing, gasket, lubricant, and bolts. Join steel pipe and grooved-end fittings according to AWWA C606 for steel-pipe joints.
- J. Brazed Joints: Join copper tube and fittings according to CDA's "Copper Tube Handbook," "Brazed Joints" Chapter.
- K. Copper-Tubing Grooved Joints: NOT USED
- L. Copper-Tubing, Pressure-Sealed Joints: NOT USED
- M. Extruded-Tee Connections: Form tee in copper tube according to ASTM F 2014. Use tool designed for copper tube; drill pilot hole, form collar for outlet, dimple tube to form seating stop, and braze branch tube into collar.
- N. Dissimilar-Material Piping Joints: Make joints using adapters compatible with materials of both piping systems.

3.6 VALVE AND SPECIALTIES INSTALLATION

- A. Install listed fire-protection valves, trim and drain valves, specialty valves and trim, controls, and specialties according to NFPA 13 and authorities having jurisdiction.
- B. Install listed fire-protection shutoff valves supervised open, located to control sources of water supply except from fire-department connections. Install permanent identification signs indicating portion of system controlled by each valve.
- C. Install check valve in each water-supply connection. Install backflow preventers instead of check valves in potable-water-supply sources.
- D. Specialty Valves:
 - 1. Install valves in vertical position for proper direction of flow, in main supply to system.
 - 2. Install dry-pipe valves with trim sets for air supply, drain, priming level, alarm connections, ball drip valves, pressure gages, priming chamber attachment, and fill-line attachment.
 - a. Install air compressor and compressed-air-supply piping (as part of nitrogen generation system).
 - b. Install air-pressure maintenance device with shutoff valves to permit servicing without shutting down sprinkler system; bypass valve for quick system filling; pressure regulator or switch to maintain system pressure; strainer; pressure ratings with 14- to 60-psig adjustable range; and 175-psig maximum inlet pressure.
 - c. Install compressed-air-supply piping from building's compressed-air piping system.

3.7 SPRINKLER INSTALLATION

- A. Locate sprinklers within 12 inches to roof/ceiling deck in exposed spaces.

3.8 IDENTIFICATION

- A. Install labeling and pipe markers on equipment and piping according to requirements in NFPA 13.
- B. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

3.9 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections with the assistance of a factory-authorized service representative:
 - 1. Leak Test: After installation, charge systems and test for leaks. Repair leaks and retest until no leaks exist.
 - 2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
 - 3. Flush, test, and inspect sprinkler systems according to NFPA 13, "Systems Acceptance" Chapter.
 - 4. Energize circuits to electrical equipment and devices.
 - 5. Start and run air/nitrogen generating compressors.
 - 6. Coordinate with fire-alarm tests. Operate as required.
 - 7. Coordinate with fire-pump tests. Operate as required.
 - 8. Verify that equipment hose threads are same as local fire department equipment.
- B. Sprinkler piping system will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

3.10 CLEANING

- A. Clean dirt and debris from sprinklers.
- B. Only sprinklers with their original factory finish are acceptable. Remove and replace any sprinklers that are painted or have any other finish than their original factory finish.

3.11 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain specialty valves.

3.12 PIPING SCHEDULE

- A. Piping between Fire Department Connections and Check Valves: Galvanized, standard-weight steel pipe with grooved ends, grooved-end fittings, grooved-end-pipe couplings, and grooved joints.
- B. Sprinkler specialty fittings may be used, downstream of control valves, instead of specified fittings.

- C. Copper-tube, extruded-tee connections may be used for tee branches in copper tubing instead of specified copper fittings. Branch-connection joints must be brazed.
- D. Standard-pressure, dry-pipe sprinkler system, NPS 2 and smaller shall be:
 - 1. Schedule 40 black steel. Piping shall be painted on the exterior with corrosion resistant paint.
- E. Standard-pressure, dry-pipe sprinkler system, NPS 2-1/2 and larger NPS 4 shall be:
 - 1. Schedule 40 black steel. Piping shall be painted on the exterior with corrosion resistant paint.

3.13 SPRINKLER SCHEDULE

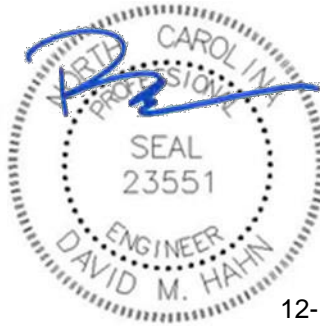
- A. Use sprinkler types in subparagraphs below for the following applications:
 - 1. Rooms without Ceilings: Not Used
 - 2. Rooms with Suspended Ceilings: Not Used
 - 3. Wall Mounting: Not Used
 - 4. Spaces Subject to Freezing: Upright sprinklers
 - 5. Special Applications: Extended-coverage and quick-response sprinklers where indicated
- B. Provide sprinkler types in subparagraphs below with finishes indicated.
 - 1. Concealed Sprinklers: NOT USED
 - 2. Flush Sprinklers: NOT USED
 - 3. Recessed Sprinklers: NOT USED.
 - 4. Upright Sprinklers: Brass

END OF SECTION 211316

SECTION 220000 – PLUMBING

Plumbing work shall be defined by drawings numbered with the prefix “P-“, the general provision of the Contract including General Conditions and Supplementary Conditions, Division 1 Specification sections, and Division-22 Plumbing Specifications.

Engineer of Record for Division 22 is David M. Hahn, PE, CBHF Engineers, PLLC, 2246 Yaupon Drive, Wilmington, NC 28401.



12-19-2024

END OF SECTION 220000

SECTION 220000 - GENERAL PLUMBING

PART 1 - GENERAL

1.1 SCOPE OF WORK

- A. Instructions to Bidders, General Conditions of the Contract, Supplementary General Conditions and Division 01 Specifications Sections bound herewith are a component part of Division 22 specifications. Comply with all provisions, details, and instructions of these sections in the accomplishment of work covered under Division 23.
- B. Furnish all labor, materials and equipment and incidentals required to make ready for use complete plumbing systems as shown on the Drawings and specified herein.
- C. Where Sub-Contracts are used to perform portions of the work, division of labor between sub trades is the responsibility of the Contractor.
- D. Furnish all labor, materials and equipment and incidentals required to make ready for use complete plumbing systems as shown on the Drawings and specified herein.
- E. Work includes furnishing, installing, and testing the equipment and materials specified in other sections of the Division Specifications and shown on the Plumbing Drawings. It is the intent of these Specifications that the plumbing systems shall be suitable in every way for the intended usage. All material and all work which may be reasonably implied as being incidental to the work of this Division shall be furnished at no extra cost.
- F. The general scope work includes, but is not limited to, furnishing, coordinating, and installing the following.
 - 1. Domestic waste and vent systems with connection to site utilities.
 - 2. Domestic water distribution systems with connection to site utilities.
 - 3. Compressed air systems.
 - 4. Plumbing fixtures, specialties, and equipment.
- G. Schedule all service interruptions in existing facilities at the Owner's convenience with 24 hours (minimum) notice. Obtain prior approval for each interruption.
- H. Thoroughly test all plumbing systems after installation and make any minor corrections, changes or adjustments necessary for proper functioning of the systems and equipment. All workmanship shall be of the highest quality; substandard work will be rejected.

1.2 SUBMITTALS

- A. Procedures for submittals: Submit under provisions of relevant sections of the General and Supplemental General Conditions and Division 01 Specifications Sections.

Transmit each shop drawing submittal with provided Shop Drawing Submittal Cover Form, attached herewith for each item of equipment/material or each specification section/paragraph.

- B. Clearly indicate proposed equipment and/or materials substitutions in shop drawings. Summarize all deviations from the specified quality, functionality, appearance or performance of proposed equipment and/or materials in the preface of each submittal. Include documentation to support deviations.
- C. Provide descriptive data on all materials and equipment as required to ascertain compliance with Specifications.
- D. The design layout shown on drawings is based on physical sizes of reputable equipment manufacturers. If equipment other than the models indicated is installed, any resulting conflicts with space, maintenance access, clearances or codes are the responsibility of the Contractor to correct at his expense.
- E. Where specific models and manufacturers of materials and equipment are specified, substitutions as allowed by the specifications and State law will be considered. Substitutions must be equivalent in quality, function, suitability, and arrangement to specified equipment. Architect/Engineer to have final authority as to equivalency of substitutions.
- F. Equipment model numbers noted in these specifications or on the drawings are intended to establish a minimum standard of quality and do not necessarily relate to specific options or arrangement as shown. Provide equipment with all standard features and optional features as stated and arranged as shown on the drawings.
- G. Where seismic design for support is required, submit installation details for supports and engineering analysis as specified.

1.3 REGULATORY REQUIREMENTS

- A. Perform work in accordance with all applicable state and local codes, standards, and regulations.
- B. Furnish all materials and labor which is required for compliance with codes, standards, and regulations, whether specifically mentioned in these specifications or shown on the drawings.
- C. Obtain required construction permit from the authority having jurisdiction and arrange, at the proper time, for all inspections required by such authority. Pay all permit and inspection costs required.

1.4 COORDINATION OF WORK

- A. The contractor is responsible for coordination of work between trades. Provide fully complete and functional systems.
- B. Compare plumbing drawings and specifications with the drawings and specifications for other trades.

- C. Coordinate plumbing installation with the work of other trades. Report any pertinent discrepancies to the Architect/Engineer and obtain written instructions for any necessary revisions. Before starting any construction, make proper provisions to avoid interferences in a manner approved by the Architect/Engineer. No extras will be allowed for rework of uncoordinated installations.
- D. Determine exact route and location of each plumbing item prior to fabrication and/or installation. Adjust location of piping and equipment, etc., to accommodate interferences anticipated and encountered.
- E. Right of Way: General priority for right of way is as follows:
 - 1. Items located per regulatory requirement.
 - 2. Piping with pitch requirement (plumbing drains, etc.).
 - 3. Ductwork.
 - 4. Piping without pitch requirement.
 - 5. Electrical wiring (conduits, etc.).
- F. Arrange all work to permit removal (without damage to other parts) of any equipment requiring periodic replacement.
- G. Provide clearance and easy access to any equipment which requires periodic maintenance. Arrange piping and equipment to permit ready access to valves, traps, starters, motors, control components, etc., and to clear the opening of swinging doors and access panels.

1.5 EQUIPMENT AND MATERIALS (GENERAL)

- A. Provide all new materials unless specifically indicated otherwise.
- B. Manufacturers and models listed in drawings and specifications are used for layout and to convey to bidders the general style, type, character, and quality of product desired. Listed examples are used only to denote the quality standard of product desired and are not intended to restrict bidders to a specific brand, make, manufacturer or specific name.
- C. Adjust layout, system connections and coordinate with other trades as required to properly install equivalent products.
- D. Where equivalent products are submitted, include all associated costs related to substitution in bid.
- E. Furnish materials bearing the manufacturer's name and trade name. Provide UL label where a UL standard has been established for the material.
- F. Furnish standard products of manufacturers regularly engaged in production of equipment types required for the work. Use the manufacturer's latest approved design.
- G. Use the same manufacturer for equipment and materials of the same general type throughout the work to obtain uniform appearance, operation, and maintenance.

- H. Protect equipment and materials from dirt, water, chemical or mechanical injury and theft always during construction. Provide covers or shelter as required.
- I. If materials or equipment are damaged at any time prior to final acceptance of the work, repair such damage at no additional cost. If materials or equipment are damaged by water, provide replacement at no additional cost.
- J. Follow manufacturer's directions completely in the delivery, storage, protection and installation of all equipment and materials. Notify the Architect/Engineer in writing of any conflicts between any requirements of the contract documents and manufacturer's directions. Obtain written instructions before proceeding with the work. The Contractor is responsible for correction of any work that does not comply with the manufacturer's directions or written instructions from the Architect/Engineer at no additional cost.
- K. Repair any damage to factory applied paint finish using touch-up paint furnished by the equipment manufacturer.

1.6 OPERATION AND MAINTENANCE MANUALS

- A. Refer to individual plumbing sections and Division 01.

1.7 PAINTING

- A. Protect fixtures, valves, trim, etc. from field painting operations. Do not install escutcheons and trim until painting is complete.

1.8 LOCATIONS AND MEASUREMENTS

- A. The location of plumbing work is shown on the drawings as accurately as possible. Field-verify all measurements to insure that the work suits the surrounding trim, finishes and/or construction. Provide adjustment as necessary.
- B. Make minor relocations of work prior to installation as required or as directed by the Architect/Engineer at no additional cost.

1.9 SUPERVISION

- A. Contractor to provide an authorized and competent representative to constantly supervise the work from the beginning to completion and final acceptance. Insofar as possible, keep the same foreman and workmen throughout the project duration.
- B. Representatives of Architect/Engineer, Owner, and local inspection authorities will make inspections during the progress of the work. Contractor to accommodate such inspections and correct deficiencies noted.

1.10 QUALITY AND WORKMANSHIP

- A. Contractors must employ skilled tradesmen, laborers, and supervisors. Final product to be a neat, well finished, and professional installation.
- B. Remove and replace any work considered substandard quality in the judgment of the Architect/Engineer.

1.11 EXCAVATION, TRENCHING AND BACKFILLING

- A. Provide all excavation, trenching and backfilling as required to complete the work under this Division.
- B. Contractor is responsible for investigating conditions prior to excavating and to exercise care during the excavation to avoid any utilities or other objects which may or may not be shown on the drawings.
- C. Excavate so as not to endanger or damage existing utilities and structures. If damage occurs, repair damage to the satisfaction of the Architect/Engineer at no additional cost.
- D. Lay out location of all ditching at grade and obtain approval from the Architect/Engineer prior excavating.
- E. Remove and dispose of all surplus earth from the site.
- F. Provide suitable backfill materials as required.
- G. Perform excavation, trenching and shoring in accordance with rules and regulations set forth in Article XXI, Bulletin 1 "Trenching" as published in a separate bulletin by the North Carolina Department of Labor, Division of Standards and Inspection Construction Bureau.
- H. Bid excavation work as unclassified with no extra payment for removal of rock, unsuitable soils, etc.

1.12 CLOSING IN WORK

- A. Do not cover up or enclose work until it has been inspected, tested, and approved by authorities having jurisdiction over the work. Uncover any such work for inspection and/or test at no additional cost. Restore the work to its original condition after inspection and/or test at no additional cost.

1.13 CUTTING AND PATCHING

- A. Perform all cutting and patching necessary to install work under this Division.
- B. Perform cutting and patching in professional, workmanlike manner.
- C. Arrange work to minimize cutting and patching.

- D. Do not cut joists, beams, girders, columns, or any other structural members without written permission from the Architect/Engineer.
- E. Cut opening only large enough to allow easy installation of piping, wiring or ductwork.
- F. Patching material to match material removed.
- G. Restore patched surface to its original appearance at completion of patching.
- H. Where waterproofed surfaces are patched, maintain integrity of waterproofing.
- I. Remove rubble and excess patching materials from the premises.

1.14 INTERPRETATION OF DRAWINGS

- A. Drawings and specifications under this Division are complementary each to the other. Provide any work specified herein and/or indicated on the drawings.
- B. Drawings are diagrammatic and indicate generally the location of fixtures, piping, devices, equipment, etc. Follow drawings as closely as possible but arrange work to suit the finished surroundings and/or trim.
- C. The words “furnish”, “provide”, and/or “install” as used in these drawings and specifications are interpreted to include all material and labor necessary to complete the item, system, equipment, etc.
- D. Any omissions from either the drawings or specifications are unintentional. Contractor is responsible for notifying the Architect/Engineer of any pertinent omissions before submitting a bid. Complete working systems are required, whether every small item of material is shown and specified or not.

1.15 ACCESSIBILITY

- A. Locate all equipment which must be serviced, operated, or maintained in fully accessible positions. Equipment to include, but not be limited to, valves, traps, cleanouts, motors, controllers and drain points. If required for accessibility, furnish access doors for this purpose. Minor deviations from drawings may be made to allow for better accessibility.
- B. Coordinate exact locations and size of access panels for each concealed device requiring service.
- C. Access panels: Steel construction with 16-gauge frames and 18-gauge panels, factory primed with rust inhibiting paint, finish paint by Contractor. Provide suitable UL listed doors where installed in rated construction.
- D. Coordinate access panel locations with architectural construction.
- E. Access panels are not required for access to work located above a lift-out “T” bar type ceiling.

1.16 ELECTRICAL WORK IN CONNECTION WITH PLUMBING WORK

- A. Comply with Division 26.

1.17 PLUMBING WORK IN CONNECTION WITH OTHER CONTRACTS

- A. Provide plumbing services as required for items furnished by other contractors or vendors as shown on the plumbing drawings. Include rough-ins and final connections to equipment. Locations of connections shown on the drawings are approximate and some adjustment of actual connection locations should be anticipated. Coordinate exact connection requirements. Make final connections only after approval of the other contractor or vendor, in the contractor's or vendor's presence.
 - 1. Site Utilities- In general, work under this Division covers work to five feet outside buildings. Extend and connect work under this Division to site utilities as required.
 - 2. Owner Furnished Equipment- Obtain exact plumbing requirements and rough-in locations for Owner furnished equipment. Provide complete plumbing installation for proper operation of equipment.

1.18 BUILDINGS

- A. Provide safety barriers, protective devices, screening, etc., as required to maintain the safety of visitors in or near the work area.
- B. Maintain clean work area. At the end of each working period, remove all debris, boxes, waste, etc. from the premises and dispose of them properly.
- C. The contractor is responsible for all damage to buildings, grounds, walkways, pavement, etc. occurring during the course of his work. Repair any such damage to finish equal to that prior to damage to the satisfaction of the Architect/Engineer.

1.19 ALTERNATE BIDS

- A. Alternate Bids are described in relevant sections of the General and Supplemental General Conditions and Division 1 Specification Sections.

1.20 PROJECT RECORD DRAWINGS

- A. Submit under provisions of relevant sections of the General and Supplemental General Conditions and Division 01 Specification Sections.
- B. As the work progresses, legibly record all field changes on a set of project contract drawings, herein after called the "record drawings."
- C. Accurately show the installed condition of plumbing work on record drawings.

1.21 PHASING OF THE WORK

- A. Schedule work in accordance with the relevant sections of the General and Supplemental General Conditions and Division 01 Specifications Sections.

1.22 PROJECT CLOSEOUT

- A. Submit under provisions of relevant sections of the General and Supplemental General Conditions and Division 01 Specifications Sections.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION (Not Applicable)

END OF SECTION 220000

SECTION 220500 - COMMON WORK RESULTS FOR PLUMBING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Motors.
2. Sleeves without waterstop.
3. Sleeve-seal systems.
4. Silicone sealants.
5. Escutcheons.

B. Related Requirements:

1. Section 221119 "Domestic Water Piping Specialties" for water meters.
2. Section 221513 "General-Service Compressed-Air Piping" for compressed air gauges.

1.2 ACTION SUBMITTALS

A. Product Data:

1. For each type of product, excluding motors which are included in Part 1 of the plumbing equipment Sections.
 - a. Include construction details, material descriptions, and dimensions of individual components, and finishes.
 - b. Include operating characteristics and furnished accessories.

B. Delegated Design Submittals: For each anchor and alignment guide, including analysis data, signed and sealed by the qualified professional engineer responsible for their preparation.

1. Design Calculations: Calculate requirements for thermal expansion of piping systems and for selecting and designing expansion joints, loops, and swing connections.
2. Anchor Details: Detail fabrication of each anchor indicated. Show dimensions and methods of assembly and attachment to building structure.
3. Alignment Guide Details: Detail field assembly and attachment to building structure.
4. Schedule: Indicate type, manufacturer's number, size, material, pressure rating, end connections, and location for each expansion joint.

1.3 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

1.4 COORDINATION

- A. Coordinate features of motors, installed units, and accessory devices to be compatible with the following:
 - 1. Motor controllers.
 - 2. Torque, speed, and horsepower requirements of the load.
 - 3. Ratings and characteristics of supply circuit and required control sequence.
 - 4. Ambient and environmental conditions of installation location.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Domestic water for plumbing piping intended to convey or dispense water for human consumption are to comply with the U.S. Safe Drinking Water Act, with requirements of authorities having jurisdiction, and with NSF 61 and NSF 372, or be certified in compliance with NSF 61 and NSF 372 by an ANSI-accredited third-party certification body, in that the weighted average lead content at wetted surfaces is less than or equal to 0.25 percent.
- B. Compatibility: Provide products suitable for piping service fluids, materials, working pressures, and temperatures.
- C. Capability: Provide products and installations to accommodate maximum axial movement as scheduled or indicated on Drawings.

2.2 MOTORS

- A. Motor Requirements, General:
 - 1. Content includes motors for use on alternating-current power systems of up to 600 V and installed at equipment manufacturer's factory or shipped separately by equipment manufacturer for field installation.
 - 2. Comply with requirements in this Section except when stricter requirements are specified in equipment schedules or Sections.
 - 3. Comply with NEMA MG 1 unless otherwise indicated.
 - 4. Comply with IEEE 841 for severe-duty motors.
- B. Motor Characteristics:
 - 1. Duty: Continuous duty at ambient temperature of 40 deg C and at altitude of 3300 ft. above sea level.
 - 2. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor.
- C. Single-Phase Motors:

1. Motors larger than 1/20 hp must be one of the following, to suit starting torque and requirements of specific motor application:
 - a. Permanent-split capacitor.
 - b. Split phase.
 - c. Capacitor start, inductor run.
 - d. Capacitor start, capacitor run.
2. Multispeed Motors: Variable-torque, permanent-split-capacitor type.
3. Bearings: Prelubricated, antifriction ball bearings or sleeve bearings suitable for radial and thrust loading.
4. Motors 1/20 HP and Smaller: Shaded-pole type.
5. Thermal Protection: Internal protection to automatically open power supply circuit to motor when winding temperature exceeds a safe value calibrated to temperature rating of motor insulation. Thermal-protection device will automatically reset when motor temperature returns to normal range.

D. Electronically Commutated Motors:

1. Microprocessor-Based Electronic Control Module: Converts 120 V or 240 V single-phase AC power to three-phase DC power to operate the brushless DC motor.
2. Three-phase power motor module with permanent magnet rotor.
3. Circuit board or digital speed controller/LED display.
4. Building Automation System Interface: Via DC voltage signal or Digital Serial Interface (DSI).

2.3 SLEEVES AND SLEEVE SEALS

A. Sleeves without Waterstop:

1. Cast-Iron Pipe Sleeves: Cast or fabricated of cast or ductile iron, with plain ends.
2. Steel Pipe Sleeves: ASTM A53/A53M, Type E, Grade B, Schedule 40, hot-dip galvanized, with plain ends.
3. Steel Sheet Sleeves: ASTM A653/A653M, 24 gauge minimum thickness; hot-dip galvanized, round tube closed with welded longitudinal joint.
4. PVC Pipe Sleeves: ASTM D1785, Schedule 40.
5. Molded-PVC Sleeves: With nailing flange.
6. Molded-PE or -PP Sleeves: Removable, tapered-cup shaped, and smooth outer surface with nailing flange.

B. Sleeve-Seal Systems:

1. Description: Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.
 - a. Hydrostatic Seal: 20 psig minimum.
 - b. Sealing Elements: EPDM-rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
 - c. Pressure Plates: Stainless steel.

- d. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements.

C. Silicone Sealants:

1. Silicone Sealant, S, NS, 25, NT: Single-component, nonsag, plus 25 percent and minus 25 percent movement capability, nontraffic-use, neutral-curing silicone joint sealant.
 - a. Standard: ASTM C920, Type S, Grade NS, Class 25, Use NT.
2. Silicone Sealant, S, P, T, NT: Single-component, 25, pourable, plus 25 percent and minus 25 percent movement capability, traffic- and nontraffic-use, neutral-curing silicone joint sealant.
 - a. Standard: ASTM C920, Type S, Grade P, Class 25, Uses T and NT.
3. Silicone Foam Sealant: Multicomponent, silicone-based liquid elastomers that, when mixed, expand and cure in place to produce a flexible, nonshrinking foam.

2.4 ESCUTCHEONS

A. Escutcheon Types:

1. One-Piece, Steel Type: With polished, chrome-plated finish and setscrew fastener.

B. Floor Plates:

1. Split Floor Plates: Cast brass with concealed hinge.

PART 3 - EXECUTION

3.1 INSTALLATION OF SLEEVES - GENERAL

- A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.
- B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch annular clear space between piping and concrete slabs and walls.
 1. Sleeves are not required for core-drilled holes.
- C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.
 1. Permanent sleeves are not required for holes in slabs formed by molded-PE or -PP sleeves.
 2. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.

3. Using silicone sealant, seal the space outside of sleeves in floors/slabs/walls without sleeve-seal system. Select to maintain fire resistance of floor/slab/wall.
- D. Install sleeves for pipes passing through interior partitions.
1. Cut sleeves to length for mounting flush with both surfaces.
 2. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
 3. Seal annular space between sleeve and piping or piping insulation; use joint sealants that joint sealant manufacturer's literature indicates is appropriate for size, depth, and location of joint.
- E. Fire-Resistance-Rated Penetrations, Horizontal Assembly Penetrations, and Smoke Barrier Penetrations: Maintain indicated fire or smoke rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with fire- and smoke-stop materials. Comply with requirements for firestopping and fill materials specified in Section 078413 "Penetration Firestopping."

3.2 INSTALLATION OF SLEEVE-SEAL SYSTEMS

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building, and passing through exterior walls.
- B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Assemble sleeve-seal system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

3.3 INSTALLATION OF ESCUTCHEONS

- A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.
- B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of insulated piping and with OD that completely covers opening.

3.4 CONNECTIONS

- A. Install meters and gauges adjacent to machines and equipment to allow space for service and maintenance of meters, gauges, machines, and equipment.

3.5 ADJUSTING

- A. After installation, calibrate meters according to manufacturer's written instructions.
- B. Adjust faces of meters and gauges to proper angle for best visibility.

3.6 FIELD QUALITY CONTROL

A. Sleeves and Sleeve Seals:

1. Perform the following tests and inspections:
 - a. Leak Test: After allowing for a full cure, test sleeves and sleeve seals for leaks. Repair leaks and retest until no leaks exist.
 - b. Sleeves and sleeve seals will be considered defective if they do not pass tests and inspections.
2. Prepare test and inspection reports.

B. Escutcheons:

1. Using new materials, replace broken and damaged escutcheons and floor plates.

3.7 SLEEVES APPLICATION

A. Use sleeves and sleeve seals for the following piping-penetration applications:

1. Exterior Concrete Walls above and below Grade:
 - a. Sleeves with waterstops.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
2. Concrete Slabs-on-Grade:
 - a. Sleeves with waterstops.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
3. Concrete Slabs above Grade:
 - a. Sleeves with waterstops .
4. Interior Wall and Partitions:
 - a. Sleeves without waterstops.

3.8 ESCUTCHEONS APPLICATION

A. Escutcheons for New Piping and Relocated Existing Piping:

1. Piping with Fitting or Sleeve Protruding from Wall: One piece, deep pattern.
2. Chrome-Plated Piping: One piece, cast brass with polished, chrome-plated finish.
3. Insulated Piping:

- a. One piece, steel with polished, chrome-plated finish.
4. Bare Piping at Wall and Floor Penetrations in Finished Spaces:
 - a. One piece, steel with polished, chrome-plated finish.
5. Bare Piping at Ceiling Penetrations in Finished Spaces:
 - a. One piece, steel with polished, chrome-plated finish.
6. Bare Piping in Unfinished Service Spaces:
 - a. One piece, steel with polished, chrome-plated finish.
7. Bare Piping in Equipment Rooms:
 - a. One piece, steel with polished, chrome-plated finish.
 - b. plated finish.
- B. Install floor plates for piping penetrations of equipment-room floors.
- C. Install floor plates with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
 1. New Piping and Relocated Existing Piping: One piece, floor plate.
 2. Existing Piping: Split floor plate.

END OF SECTION 220500

SECTION 220523 - GENERAL-DUTY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Ball valves.
2. Check valves.

1.2 DEFINITIONS

- A. CWP: Cold working pressure.
- B. NRS: Nonrising stem.
- C. RPTFE: Reinforced polytetrafluoroethylene.
- D. RS: Rising stem.

1.3 ACTION SUBMITTALS

A. Product Data:

1. For each type of product.
 - a. Include material descriptions and dimensions of individual components.
 - b. Include operating characteristics and furnished accessories.

1.4 DELIVERY, STORAGE, AND HANDLING

A. Prepare valves for shipping as follows:

1. Protect internal parts against rust and corrosion.
2. Protect threads, flange faces, grooved ends, press ends, solder ends, and weld ends.
3. Set ball valves open to minimize exposure of functional surfaces.
4. Set butterfly valves closed or slightly open.
5. Block check valves in either closed or open position.
6. Set gate valves closed to prevent rattling.

B. Use the following precautions during storage:

1. Maintain valve end protection.
2. Store valves indoors and maintain at higher-than-ambient-dew-point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.

- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use operating handles or stems or other components as lifting or rigging points unless specifically indicated for this purpose in manufacturer's written instructions.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Obtain each type of valve from a single source from single manufacturer.

2.2 PERFORMANCE REQUIREMENTS

- A. Standards:

- 1. Domestic-water piping valves intended to convey or dispense water for human consumption must comply with the U.S. Safe Drinking Water Act (SDWA), requirements of authorities having jurisdiction, and NSF 61/NSF 372; or to be certified in compliance with NSF 61/NSF 372 by an American National Standards Institute (ANSI)-accredited third-party certification body, that the weighted average lead content at wetted surfaces is less than or equal to 0.25 percent.

- B. ASME Compliance:

- 1. ASME B1.20.1 for threads for threaded-end valves.
- 2. ASME B16.18 for cast-copper solder-joint connections.
- 3. ASME B16.22 for wrought-copper solder-joint connections.
- 4. ASME B16.34 for flanged- and threaded-end connections.
- 5. ASME B31.9 for building services piping valves.

- C. AWWA Compliance: Comply with AWWA C606 for grooved-end connections.

- D. Provide bronze valves made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are unacceptable.

- E. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.

- F. Valve Sizes: Same as upstream piping unless otherwise indicated.

- G. Valve Bypass and Drain Connections: MSS SP-45.

- H. Valve Actuator Type:

- 1. Hand Lever: For quarter-turn ball valves.

- I. Valves in Insulated Piping:

- 1. Provide 2-inch extended neck stems.

2. Provide extended operating handles with nonthermal-conductive covering material and protective sleeves that allow operation of valves without breaking vapor seals or disturbing insulation.
3. Provide memory stops that are fully adjustable after insulation is applied.

2.3 BALL VALVES, LEAD FREE

A. Ball Valves, Lead Free, Threaded or Soldered Ends - Brass, Two Piece with Full Port and Stainless-Steel Trim:

1. Standards: MSS SP-110 and MSS SP-145.
2. CWP Rating: 600 psig.
3. Body Design: Two piece.
4. Body Material: Forged brass.
5. Ends: Threaded or soldered. See Part 3 ball valve schedule articles.
6. Seats: PTFE.
7. Stem: Stainless steel.
8. Ball: Stainless steel, vented.
9. Port: Full.

2.4 BALL VALVES, GENERAL PURPOSE

A. Ball Valves, Threaded or Soldered Ends - Brass, Two Piece with Full Port and Stainless-Steel Trim:

1. Standard: MSS SP-110.
2. SWP Rating: 150 psig.
3. CWP Rating: 600 psig.
4. Body Design: Two piece.
5. Body Material: Forged brass.
6. Ends: Threaded or soldered. See Part 3 ball valve schedule articles.
7. Seats: PTFE.
8. Stem: Stainless steel.
9. Ball: Stainless steel, vented.
10. Port: Full.

2.5 CHECK VALVES, LEAD FREE

A. Check Valves, Lead Free, Swing Type, Threaded or Soldered Ends - Bronze, with Bronze Disc, Class 150:

1. Standard: MSS SP-80, Type 3.
2. CWP Rating: 300 psig.
3. Body Design: Horizontal flow.
4. Body Material: ASTM B62, bronze.
5. Ends: Threaded or soldered. See Part 3 check valve schedule articles.
6. Disc: Bronze.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Do not attempt to repair defective valves; replace with new valves. Remove defective valves from site.

3.2 INSTALLATION OF VALVES

- A. Install valves with unions at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Provide support of piping adjacent to valves such that no force is imposed upon valves.
- C. Locate valves for easy access and where not blocked by equipment, other piping, or building components.
- D. For valves in horizontal piping, install valves with stem at or above center of pipe.
- E. Install valves in a position that does not project into aisles or block access to other equipment.
- F. Install valves in position to allow full stem and actuator or manual operator movement.
- G. Verify that joints of each valve have been properly installed and sealed to assure there is no leakage or damage.
- H. Install check valves for proper direction of flow and as follows:
 - 1. Check Valves, Swing Type: In horizontal position with hinge pin level.
- I. Valve Tags: Comply with requirements in Section 220553 "Identification for Plumbing Piping and Equipment" for valve tags and schedules.
- J. Adhere to manufacturer's written installation instructions. When soldering or brazing valves, do not heat valves above maximum permitted temperature. Do not use solder with melting point temperature above valve manufacturer's written recommended maximum.

3.3 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

3.4 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valves with specified CWP ratings are unavailable, the same types of valves with higher CWP ratings may be substituted.
- B. Select valves with the following end connections:
 - 1. For Copper Tubing, NPS 2 (DN 50) and Smaller: Threaded ends except where solder-joint valve-end option or press-end option is indicated in valve schedules below.
 - 2. For Copper Tubing, NPS 2-1/2 to NPS 4 (DN 65 to DN 100): Flanged ends except where threaded valve-end option is indicated in valve schedules below.
 - 3. For Steel Piping, NPS 2 (DN 50) and Smaller: Threaded ends.
 - 4. For Steel Piping, NPS 2-1/2 to NPS 4 (DN 65 to DN 100): Flanged ends except where threaded valve-end option is indicated in valve schedules below.

3.5 LOW-PRESSURE, COMPRESSED-AIR BALL VALVE SCHEDULE - 150 PSIG (1035 kPa) OR LESS

- A. Ball valves threaded or soldered ends - brass, two-piece with full port and stainless steel trim; threaded ends.

3.6 DOMESTIC HOT- AND COLD-WATER BALL VALVE SCHEDULE

- A. Ball valves, lead free, threaded or soldered ends - brass, two-piece with full port and stainless steel trim; threaded ends.

3.7 DOMESTIC HOT- AND COLD-WATER CHECK VALVE SCHEDULE

- A. Check valves, lead free, swing type, threaded or soldered ends - bronze, with bronze disc, Class 150; threaded ends.

END OF SECTION 220523

SECTION 220529 - HANGERS AND SUPPORTS FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Pipe hangers and supports - metal.
2. Thermal hanger-shield inserts.
3. Fastener systems.

B. Related Requirements:

1. Section 055000 "Metal Fabrications" for structural-steel shapes and plates for trapeze hangers for pipe and equipment supports.

1.2 ACTION SUBMITTALS

A. Product Data:

1. For each type of product.

PART 2 - PRODUCTS

2.1 PIPE HANGERS AND SUPPORTS - METAL

A. Pipe Hangers and Supports - Carbon Steel:

1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
2. Galvanized Metallic Coatings: Pregalvanized, hot-dip galvanized, or electro-galvanized.
3. Nonmetallic Coatings: Plastic coated or epoxy powder coated.
4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
5. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.

B. Pipe/Tube Hangers and Supports - Copper:

1. Description: MSS SP-58, Types 1 through 58, copper-plated-steel, factory-fabricated components.
2. Hanger Rods: Continuous-thread rod, nuts, and washer made of copper-plated steel.

2.2 THERMAL HANGER-SHIELD INSERTS

- A. Insulation-Insert Material for Cold Piping: ASTM C552, Type II cellular glass with 100 psig or ASTM C591, Type VI, Grade 1 polyisocyanurate with 125 psig minimum compressive strength and vapor barrier.
- B. Insulation-Insert Material for Hot Piping: ASTM C552, Type II cellular glass with 100 psig or ASTM C591, Type VI, Grade 1 polyisocyanurate with 125 psig minimum compressive strength.
- C. For Clevis or Band Hangers: Insert and shield must cover bottom 180 degrees of pipe.
- D. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.3 FASTENER SYSTEMS

- A. Fastener System - Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete, with pull-out, tension, and shear capacities required for supported loads and building materials where used.
- B. Fastener System - Mechanical-Expansion Anchors: Insert-wedge-type anchors, for use in hardened portland cement concrete, with pull-out, tension, and shear capacities required for supported loads and building materials where used.
 - 1. Indoor Applications: Zinc-plated or stainless steel.
 - 2. Outdoor Applications: Stainless steel.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping materials and installation, for penetrations through fire-rated walls, ceilings, and assemblies.
- B. Strength of Support Assemblies: Where not indicated, select sizes of components, so strength will be adequate to carry present and future static loads within specified loading limits. The minimum static design load used for strength determination is to include weight of supported components plus 200 lb.

3.2 INSTALLATION OF HANGERS AND SUPPORTS

- A. Install hangers and supports to allow controlled thermal movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- B. Install lateral bracing with pipe hangers and supports to prevent swaying.

- C. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Coordinate location of concrete inserts before concrete is placed.
- D. Load Distribution: Install hangers and supports so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- E. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.
- F. Insulated Piping:
 - 1. Attach clamps and spacers to piping.
 - a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
 - b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
 - c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.
 - 2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
 - a. Thermal-hanger shield inserts may be used as an option. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
 - 3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields are to span an arc of 180 degrees.
 - a. Thermal-hanger shield inserts may be used as an option. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
 - 4. Shield Dimensions for Pipe: Not less than the following:
 - a. NPS 1/4 to NPS 3-1/2 (DN 8 to DN 90): 12 inches long and 0.048 inch thick.
 - b. NPS 4 (DN 100): 12 inches long and 0.06 inch thick.
- G. Metal Pipe-Hanger Installation: Comply with MSS SP-58. Install hangers, supports, clamps, and attachments as required to properly support piping from building structure.
- H. Thermal Hanger-Shield Installation: Install in pipe hanger or shield for insulated piping.
- I. Fastener System Installation:
 - 1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick after concrete is placed and cured. Use installers that are licensed by powder-actuated tool manufacturer.
 - 2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners in accordance with manufacturer's written instructions.

3. Install lag screw wood fasteners in accordance with manufacturer's written instructions.
 4. Install fasteners in accordance with manufacturer's written instructions.
- J. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.

3.3 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.4 HANGER AND SUPPORT SCHEDULE

- A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-58 for pipe-hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finishes.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use carbon-steel pipe hangers and supports and attachments for general service applications.
- F. Use copper-plated pipe hangers and copper or stainless steel attachments for copper piping and tubing.
- G. Use padded hangers for piping that is subject to scratching.
- H. Use thermal hanger-shield inserts for insulated piping and tubing.
- I. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.
 2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of up to 1050 deg F pipes NPS 4 to NPS 24, requiring up to 4 inches of insulation.
 3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36, requiring clamp flexibility and up to 4 inches of insulation.
 4. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes NPS 1/2 to NPS 24 if little or no insulation is required.
 5. Pipe Hangers (MSS Type 5): For suspension of pipes NPS 1/2 to NPS 4, to allow off-center closure for hanger installation before pipe erection.

6. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated, stationary pipes NPS 3/4 to NPS 8.
 7. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 8. Adjustable Band Hangers (MSS Type 9): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 9. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 10. Split Pipe Ring with or without Turnbuckle Hangers (MSS Type 11): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 8.
 11. Extension Hinged or Two-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 3.
 12. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30.
 13. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
 14. Pipe Saddle Supports (MSS Type 36): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate.
 15. Pipe Stanchion Saddles (MSS Type 37): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate, and with U-bolt to retain pipe.
 16. Adjustable Pipe Saddle Supports (MSS Type 38): For stanchion-type support for pipes NPS 2-1/2 to NPS 36 if vertical adjustment is required, with steel-pipe base stanchion support and cast-iron floor flange.
 17. Single-Pipe Rolls (MSS Type 41): For suspension of pipes NPS 1 to NPS 30, from two rods if longitudinal movement caused by expansion and contraction occurs.
 18. Adjustable Roller Hangers (MSS Type 43): For suspension of pipes NPS 2-1/2 to NPS 24, from single rod if horizontal movement caused by expansion and contraction occurs.
 19. Complete Pipe Rolls (MSS Type 44): For support of pipes NPS 2 to NPS 42 if longitudinal movement caused by expansion and contraction occurs but vertical adjustment is unnecessary.
 20. Pipe Roll and Plate Units (MSS Type 45): For support of pipes NPS 2 to NPS 24 if small horizontal movement caused by expansion and contraction occurs and vertical adjustment is unnecessary.
 21. Adjustable Pipe Roll and Base Units (MSS Type 46): For support of pipes NPS 2 to NPS 30 if vertical and lateral adjustment during installation, in addition to expansion and contraction, is required.
- J. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24.
 2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 if longer ends are required for riser clamps.
- K. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Turnbuckles (MSS Type 13): For adjustment of up to 6 inches for heavy loads.
 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.

3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11 split pipe rings.
 4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
 5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.
- L. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel or Malleable-Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
 2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction, to attach to top flange of structural shape.
 3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
 5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
 6. C-Clamps (MSS Type 23): For structural shapes.
 7. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
 8. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
 9. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.
 10. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel I-beams for heavy loads, with link extensions.
 11. Malleable-Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
 12. Welded-Steel Brackets: For support of pipes from below or for suspending from above by using clip and rod. Use one of the following for indicated loads:
 - a. Light (MSS Type 31): 750 lb.
 - b. Medium (MSS Type 32): 1500 lb.
 - c. Heavy (MSS Type 33): 3000 lb.
 13. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
 14. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
 15. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.
- M. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 3. Thermal Hanger-Shield Inserts: For supporting insulated pipe.
- N. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Restraint-Control Devices (MSS Type 47): Where indicated to control piping movement.
 2. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.
 3. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41 roll hanger with springs.
 4. Spring Sway Braces (MSS Type 50): To retard sway, shock, vibration, or thermal expansion in piping systems.
 5. Variable-Spring Hangers (MSS Type 51): Preset to indicated load, and limit variability factor to 25 percent to allow expansion and contraction of piping system from hanger.
 6. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load, and limit variability factor to 25 percent to allow expansion and contraction of piping system from base support.
 7. Variable-Spring Trapeze Hangers (MSS Type 53): Preset to indicated load, and limit variability factor to 25 percent to allow expansion and contraction of piping system from trapeze support.
 8. Constant Supports: For critical piping stress and if necessary to avoid transfer of stress from one support to another support, critical terminal, or connected equipment. Include auxiliary stops for erection, hydrostatic test, and load-adjustment capability. These supports include the following types:
 - a. Horizontal (MSS Type 54): Mounted horizontally.
 - b. Vertical (MSS Type 55): Mounted vertically.
 - c. Trapeze (MSS Type 56): Two vertical-type supports and one trapeze member.
- O. Comply with MSS SP-58 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- P. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.
- Q. Use pipe-positioning systems in pipe spaces behind plumbing fixtures to support supply and waste piping for plumbing fixtures.

END OF SECTION 220529

SECTION 220553 - IDENTIFICATION FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Equipment labels.
 - 2. Pipe labels.
 - 3. Valve tags.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Equipment-Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.
- C. Valve-numbering scheme.
- D. Valve Schedules: For each piping system. Include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

- A. Plastic Labels for Equipment:
 - 1. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch thick, with predrilled holes for attachment hardware.
 - 2. Letter and Background Color: As indicated for specific application under Part 3.
 - 3. Maximum Temperature: Able to withstand temperatures of up to 160 deg F.
 - 4. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
 - 5. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances of up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
 - 6. Fasteners: Stainless steel rivets or self-tapping screws.
 - 7. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- B. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), and the Specification Section number and title where equipment is specified.

2.2 PIPE LABELS

- A. General Requirements for Manufactured Pipe Labels: Preprinted, color coded, with lettering indicating service and showing flow direction in accordance with ASME A13.1.
- B. Letter and Background Color: As indicated for specific application under Part 3.
- C. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to cover full circumference of pipe and to attach to pipe without fasteners or adhesive.
- D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings. Also include:
 - 1. Pipe size.
 - 2. Flow-Direction Arrows: Include flow-direction arrows on distribution piping. Arrows may be either integral with label or applied separately.
 - 3. Lettering Size: Size letters in accordance with ASME A13.1 for piping.

2.3 VALVE TAGS

- A. Description: Stamped or engraved with 1/4-inch letters for piping system abbreviation and 1/2-inch numbers.
 - 1. Tag Material: Brass, 0.04-inch minimum thickness, with predrilled or stamped holes for attachment hardware.
 - 2. Fasteners: Brass wire or S-hook.
- B. Letter and Background Color: As indicated for specific application under Part 3.
- C. Valve Schedules: For each piping system, on 8-1/2-by-11-inch bond paper. Tabulate valve number, piping system, system abbreviation (as shown on valve tag), location of valve (room or space), normal operating position (open, closed, or modulating), and variations for identification. Mark valves for emergency shutoff and similar special uses.
 - 1. Include valve-tag schedule in operation and maintenance data.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean piping and equipment surfaces of incompatible primers, paints, and encapsulants, as well as dirt, oil, grease, release agents, and other substances that could impair bond of identification devices.

3.2 INSTALLATION, GENERAL REQUIREMENTS

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.

- B. Coordinate installation of identifying devices with locations of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.
- D. Locate identifying devices so that they are readily visible from the point of normal approach.

3.3 INSTALLATION OF EQUIPMENT LABELS

- A. Permanently fasten labels on each item of plumbing equipment.
- B. Sign and Label Colors.
 - 1. White letters on an ANSI Z535.1 safety-green background.
- C. Locate equipment labels where accessible and visible.

3.4 INSTALLATION OF PIPE LABELS

- A. Install pipe labels showing service and flow direction with permanent adhesive on pipes.
- B. Pipe-Label Locations: Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
 - 1. Within 3 ft. of each valve and control device.
 - 2. At access doors, manholes, and similar access points that permit view of concealed piping.
 - 3. Within 3 ft. of equipment items and other points of origination and termination.
 - 4. Spaced at maximum intervals of 25 ft. along each run. Reduce intervals to 10 ft. in areas of congested piping and equipment.
- C. Do not apply plastic pipe labels or plastic tapes directly to bare pipes conveying fluids at temperatures of 125 deg F or higher. Where these pipes are to remain uninsulated, use a short section of insulation or use stenciled labels.
- D. Flow-Direction Flow Arrows: Use arrows, in compliance with ASME A13.1, to indicate direction of flow in pipes, including pipes where flow is allowed in both directions.
- E. Pipe-Label Color Schedule:
 - 1. Low-Pressure Compressed-Air Piping: White letters on an ANSI Z535.1 safety-blue background.
 - 2. Domestic Cold-Water Piping: White letters on an ANSI Z535.1 safety-green background.
 - 3. Domestic Hot-Water Piping: White letters on an ANSI Z535.1 safety-green background
 - 4. Domestic Hot-Water Return Piping White letters on an ANSI Z535.1 safety-green background.
 - 5. Sanitary Waste Piping: White letters on a black background.

3.5 INSTALLATION OF VALVE TAGS

- A. Install tags on valves and control devices in piping systems, except check valves, valves within factory-fabricated equipment units, shutoff valves, faucets, convenience and lawn-watering hose connections, and similar roughing-in connections of end-use fixtures and units. List tagged valves in a valve schedule in the operating and maintenance manual.
- B. Valve-Tag Application Schedule: Tag valves according to size, shape, and color scheme and with captions similar to those indicated in "Valve-Tag Size and Shape" Subparagraph below:
 - 1. Valve-Tag Size and Shape:
 - a. Domestic Cold Water: 1-1/2 inches, round.
 - b. Domestic Hot Water: 1-1/2 inches, round.
 - c. Domestic Hot-Water Return: 1-1/2 inches, round.
 - d. Low-Pressure Compressed Air: 1-1/2 inches, round.
 - 2. Valve-Tag Colors:
 - a. For each piping system, use the same lettering and background coloring system on valve tags as used in the piping system labels and background.

END OF SECTION 220553

SECTION 220593 - TESTING, ADJUSTING, AND BALANCING FOR PLUMBING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

- 1. TAB of domestic water system.
- 2. TAB of plumbing equipment:
 - a. Domestic hot-water in-line circulation pumps.
 - b. General-duty air compressors.
- 3. Pipe-leakage test verification.

1.3 DEFINITIONS

- A. AABC: Associated Air Balance Council.
- B. TAB: Testing, adjusting, and balancing.
- C. TAB Specialist: An independent entity meeting qualifications to perform TAB work.
- D. TDH: Total dynamic head.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: Within 60 days of Contractor's Notice to Proceed, submit documentation that the TAB specialist and this Project's TAB team members meet the qualifications specified in "Quality Assurance" Article.
- B. Contract Documents Examination Report: Within 60 days of Contractor's Notice to Proceed, submit the Contract Documents review report, as specified in Part 3.
- C. Strategies and Procedures Plan: Within 60 days of Contractor's Notice to Proceed, submit TAB strategies and step-by-step procedures, as specified in "Preparation" Article.
- D. System Readiness Checklists: Within 60 days of Contractor's Notice to Proceed, submit system readiness checklists, as specified in "Preparation" Article.

- E. Examination Report: Submit a summary report of the examination review required in "Examination" Article.
- F. Certified TAB reports.
- G. Sample report forms.
- H. Instrument calibration reports, to include the following:
 - 1. Instrument type and make.
 - 2. Serial number.
 - 3. Application.
 - 4. Dates of use.
 - 5. Dates of calibration.

1.5 QUALITY ASSURANCE

- A. TAB Specialists Qualifications, Certified by AABC:
 - 1. TAB Field Supervisor: Employee of the TAB specialist and certified by AABC.
 - 2. TAB Technician: Employee of the TAB specialist and certified by AABC.
- B. Instrumentation Type, Quantity, Accuracy, and Calibration: Comply with requirements in ASHRAE 111, Section 4, "Instrumentation."
- C. ASHRAE 111 Compliance: Requirements in ASHRAE 111 applicable to analogous domestic water system and plumbing equipment balancing.
- D. ASHRAE 188 Compliance: Comply with balancing and report requirements, Section 8.3 "Balancing."
- E. Code and Authorities Having Jurisdiction Compliance: TAB is required to comply with governing codes and requirements of authorities having jurisdiction.

1.6 FIELD CONDITIONS

- A. Partial Owner Occupancy: Owner may occupy completed areas of building before Substantial Completion. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in systems designs that may preclude proper TAB of systems and equipment.
- B. Examine installed systems for balancing devices and fittings. Verify that locations of these balancing devices are applicable for intended purpose and are accessible.
- C. Examine approved submittals for plumbing systems and equipment.
- D. Examine design data, including plumbing system descriptions, statements of design assumptions for environmental conditions and systems output, and statements of philosophies and assumptions about plumbing system and equipment controls.
- E. Examine equipment performance data, including pump curves.
 - 1. Relate performance data to Project conditions and requirements, including pump system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system.
 - 2. Calculate pump system-effect factors to reduce performance ratings of plumbing equipment when installed under conditions different from the conditions used to rate equipment performance. Compare results with the design data and installed conditions.
- F. Examine system and equipment installations, and verify that field quality-control testing, cleaning, and adjusting specified in individual Sections have been performed.
- G. Examine test reports specified in individual system and equipment Sections.
- H. Examine plumbing equipment and verify that bearings are greased, belts are aligned and tight, filters are clean, and equipment with functioning controls is ready for operation.
- I. Examine temporary and permanent strainers. Verify that temporary strainer screens used during system cleaning and flushing have been removed and permanent strainers are installed and clean.
- J. Examine control valves for proper installation for their intended function of isolating, throttling, diverting, or mixing fluid flows.
- K. Examine system pumps to ensure absence of entrained air in the suction piping.
- L. Examine operating safety interlocks and controls on plumbing equipment.
- M. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

3.2 PREPARATION

- A. Prepare a TAB plan that includes the following:
 - 1. Equipment and systems to be tested.
 - 2. Strategies and step-by-step procedures for balancing the systems.
 - 3. Instrumentation to be used.
 - 4. Sample forms with specific identification for all equipment.
- B. Perform system-readiness checks of plumbing systems and equipment to verify system readiness for TAB work. Include, at a minimum, the following:
 - 1. Domestic Water System:
 - a. Verify leakage and pressure tests on water distribution systems have been satisfactorily completed in accordance with applicable code and authority having jurisdiction.
 - b. Water heaters are installed and functioning.
 - c. Piping is complete and all points of outlet are installed.
 - d. Systems are flushed, filled, and air purged.
 - e. Shutoff and balance valves are 100 percent open.
 - f. Hot-water circulating pumps are operational and proper rotation is verified.
 - g. Suitable access to balancing devices and equipment is provided.
 - 2. Compressed-Air System:
 - a. Leakage and pressure tests on compressed air distribution system have been satisfactorily completed in accordance with Division 22 requirements.
 - b. Piping is complete and all points of outlet are installed.
 - c. Systems are flushed, filled, and air purged.
 - d. Strainers are clean.
 - e. Control valves function in accordance with the sequence of operation.
 - f. Shutoff and balance valves are 100 percent open.
 - g. Compressors are operational and of proper rotation.
 - h. Gauge connections are installed directly at compressor inlet and outlet flanges prior to valves or strainers.
 - i. Variable-frequency controllers' startup is complete, and safeties are verified.
 - j. Suitable access to balancing devices and equipment is provided.

3.3 GENERAL PROCEDURES FOR TESTING AND BALANCING

- A. Perform testing and balancing procedures on each system in accordance with the procedures contained in AABC's "National Standards for Total System Balance" and in this Section.
- B. Cut insulation, pipes, and equipment casings for installation of test probes to the minimum extent necessary for TAB procedures.
 - 1. Where holes for probes are required in piping or equipment, install pressure and temperature test plugs to seal systems.

2. Install and join new insulation that matches removed materials. Restore insulation, coverings, vapor barrier, and finish in accordance with Section 220716 "Plumbing Equipment Insulation" and Section 220719 "Plumbing Piping Insulation."
- C. Mark equipment and balancing devices, including valve position indicators and similar controls and devices, with paint or other suitable, permanent identification material to show final settings.
- D. Take and report testing and balancing measurements in inch-pound (IP) units.

3.4 GENERAL PROCEDURES FOR PLUMBING EQUIPMENT

- A. Test, adjust, and balance plumbing equipment indicated on Drawings, including, but not limited to, the following:
 1. Domestic water in-line pumps.
 2. Domestic water heaters.
 3. Air compressors.

3.5 PROCEDURES FOR DOMESTIC WATER SYSTEMS

- A. Prepare test reports for pumps and other equipment. Obtain approved submittals and manufacturer-recommended testing procedures. Crosscheck the summation of required equipment flow rates with system design flow rates.
- B. Prepare schematic diagrams of systems' Record drawings piping layouts.
- C. In addition to requirements in "Preparation" Article, prepare domestic water systems for testing and balancing as follows:
 1. Check expansion tank for proper setting.
 2. Check water heater for proper discharge temperature setting.
 3. Check remotest point of outlet for adequate pressure.
 4. Check flow-control valves for proper position.
 5. Locate start-stop and disconnect switches, electrical interlocks, and motor controllers.
 6. Verify that motor controllers are equipped with properly sized thermal protection.
 7. Check that air has been purged from the system.
- D. Check settings and operation of automatic temperature-control valves, self-contained control valves, and pressure-reducing valves. Record final settings.
- E. Check settings and operation of each safety valve. Record settings.

3.6 PROCEDURES FOR COMPRESSED-AIR SYSTEMS

- A. Prepare test reports for air compressors, and other equipment. Obtain approved submittals and manufacturer-recommended testing procedures. Crosscheck the summation of required equipment flow rates with system design flow rates.

- B. Prepare schematic diagrams of systems' Record drawings piping layouts.
- C. In addition to requirements in "Preparation" Article, prepare compressed-air systems for testing and balancing as follows:
 - 1. Check remotest point of outlet for adequate pressure.
 - 2. Check pressure-control valves for proper position.
 - 3. Locate start-stop and disconnect switches, electrical interlocks, and motor controllers.
 - 4. Verify that motor controllers are equipped with properly sized thermal protection.
- D. Measure and record upstream and downstream pressure of pressure-reducing valves.
- E. Check settings and operation of pressure-reducing valves. Record final settings.
- F. Check settings and operation of each safety valve. Record settings.

3.7 PROCEDURES FOR DOMESTIC HOT-WATER CIRCULATING INLINE PUMP

- A. Balance system with manual or automatic balancing valves by setting at design flow.
 - 1. Measure flow in main and branch pipes.
 - 2. Adjust main and branch balance valves for design flow.
 - 3. Re-measure each main and branch after all have been adjusted.
- B. Adjust pump to deliver total design flow.
 - 1. Measure pump TDH as follows:
 - a. Measure discharge pressure directly at the pump outlet flange or in discharge pipe prior to any valves.
 - b. Measure inlet pressure directly at the pump inlet flange or in suction pipe prior to any valves or strainers.
 - c. Convert pressure to head and correct for differences in gauge heights.
 - d. Verify pump impeller size by measuring the TDH with the discharge valve closed. Note the point on manufacturer's pump curve at zero flow and verify that the pump has the intended impeller size.
 - 2. Monitor motor performance during procedures, and do not operate motor in an overloaded condition.
 - 3. Mark final settings and verify that all memory stops have been set.
 - 4. Verify final system conditions as follows:
 - a. Re-measure and confirm that total flow is within design.
 - b. Re-measure final pumps' operating data, TDH, volts, amps, speed, and static profile.
 - c. Mark final settings.

3.8 PROCEDURES FOR WATER HEATERS

- A. Water Heaters:

1. Measure and record entering- and leaving-water temperatures.
2. Measure and record water flow.
3. Measure and record pressure drop.
4. Record relief valve(s) pressure setting.
5. Capacity: Calculate in Btu/h of heating output.
6. Efficiency: Calculate operating efficiency for comparison to submitted equipment.

3.9 TOLERANCES

A. Set plumbing system's flow rates within the following tolerances:

1. Domestic Water Flow Rate: Plus 10 percent or minus 5 percent. If the design value is less than 10 gpm, within 10 percent.
2. Compressed-Air Flow Rate: Plus 10 percent or minus 5 percent. If design value is less than 10 gpm, within 10 percent.

3.10 PROGRESS REPORTING

A. Initial Construction-Phase Report: Based on examination of the Contract Documents as specified in "Examination" Article, prepare a report on the adequacy of design for system-balancing devices. Recommend changes and additions to system-balancing devices, to facilitate proper performance measuring and balancing. Recommend changes and additions to plumbing systems and general construction to allow access for performance-measuring and -balancing devices.

3.11 FINAL REPORT

A. General: Prepare a certified written report; tabulate and divide the report into separate sections for tested systems and balanced systems.

1. Include a certification sheet at the front of the report's binder, signed and sealed by the certified testing and balancing engineer.
2. Include a list of instruments used for procedures, along with proof of calibration.
3. Certify validity and accuracy of field data.

B. Final Report Contents: In addition to certified field-report data, include the following:

1. Pump curves.
2. Manufacturers' test data.
3. Field test reports prepared by system and equipment installers.
4. Other information relative to equipment performance; do not include Shop Drawings and Product Data.

C. General Report Data: In addition to form titles and entries, include the following data:

1. Title page.
2. Name and address of the TAB specialist.
3. Project name.

4. Project location.
 5. Architect's name and address.
 6. Engineer's name and address.
 7. Contractor's name and address.
 8. Report date.
 9. Signature of TAB supervisor who certifies the report.
 10. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.
 11. Summary of contents, including the following:
 - a. Indicated versus final performance.
 - b. Notable characteristics of systems.
 - c. Description of system operation sequence if it varies from the Contract Documents.
 12. Nomenclature sheets for each item of equipment.
 13. Notes to explain why certain final data in the body of reports vary from indicated values.
 14. Test conditions for pump performance forms, including the following:
 - a. Variable-frequency controller settings for variable-flow hydronic systems.
 - b. Settings for pressure controller(s).
 - c. Other system operating conditions that affect performance.
- D. System Diagrams: Include schematic layouts of distribution systems. Present each system with single-line diagram and include the following:
1. Flow rates.
 2. Pipe and valve sizes and locations.
 3. Balancing stations.
 4. Position of balancing devices.
- E. Water Heater Test Reports: In addition to manufacturer's factory startup equipment reports, include the following:
1. Unit Data:
 - a. System identification.
 - b. Location.
 - c. Model number and unit size.
 - d. Manufacturer's serial number.
 - e. Output capacity in Btu/h.
 - f. Number of stages.
 - g. Connected volts, phase, and hertz.
 - h. Rated amperage.
 2. Test Data (Indicated and Actual Values):
 - a. Heat output in Btu/h.
 - b. Entering-water temperature in deg F.
 - c. Leaving-water temperature in deg F.
 - d. High-temperature-limit setting in deg F.

- e. Operating set point in deg F.
 - f. Voltage at each connection.
 - g. Amperage for each phase.
- F. Pump Test Reports: Calculate impeller size by plotting the shutoff head on pump curves, and include the following:
- 1. Unit Data:
 - a. Unit identification.
 - b. Location.
 - c. Service.
 - d. Make and size.
 - e. Model number and serial number.
 - f. Water flow rate in gpm.
 - g. Water-pressure differential in feet of head or psig.
 - h. Required net positive suction head in feet of head or psig.
 - i. Pump speed.
 - j. Impeller diameter in inches.
 - k. Motor make and frame size.
 - l. Motor horsepower and rpm.
 - m. Voltage at each connection.
 - n. Amperage for each phase.
 - o. Full-load amperage and service factor.
 - p. Seal type.
 - 2. Test Data (Indicated and Actual Values):
 - a. Static head in feet of head or psig.
 - b. Pump shutoff pressure in feet of head or psig.
 - c. Actual impeller size in inches.
 - d. Full-open flow rate in gpm.
 - e. Full-open pressure in feet of head or psig.
 - f. Final discharge pressure in feet of head or psig.
 - g. Final suction pressure in feet of head or psig.
 - h. Final total pressure in feet of head or psig.
 - i. Final water flow rate in gpm.
 - j. Voltage at each connection.
 - k. Amperage for each phase.
- G. Instrument Calibration Reports:
- 1. Report Data:
 - a. Instrument type and make.
 - b. Serial number.
 - c. Application.
 - d. Dates of use.
 - e. Dates of calibration.

3.12 VERIFICATION OF TAB REPORT

- A. The TAB specialist's test and balance engineer shall conduct the inspection in the presence of Commissioning Authority.
- B. Commissioning Authority shall randomly select measurements, documented in the final report, to be rechecked. Rechecking shall be limited to the lesser of either 10 percent of the total measurements recorded or the extent of measurements that can be accomplished in a normal 8-hour business day.
- C. If rechecks yield measurements that differ from the measurements documented in the final report by more than the tolerances allowed, the measurements shall be noted as "FAILED."
- D. If the number of "FAILED" measurements is greater than 10 percent of the total measurements checked during the final inspection, the TAB shall be considered incomplete and shall be rejected.
- E. If recheck measurements find the number of failed measurements noncompliant with requirements indicated, proceed as follows:
 - 1. TAB specialists shall recheck all measurements and adjust. Revise the final report and balancing device settings to include all changes; resubmit the final report and request a second final inspection. All changes shall be tracked to show changes made to the previous report.
 - 2. If the second final inspection also fails, Owner may pursue other Contract options to complete TAB work.
- F. Prepare test and inspection reports.

3.13 ADDITIONAL TESTS

- A. Within 90 days of completing TAB, perform additional TAB to verify that balanced conditions are being maintained throughout and to correct unusual conditions.

END OF SECTION 220593

SECTION 220719 - PLUMBING PIPING INSULATION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes insulating the following plumbing piping services:
 - 1. Domestic cold-water piping.
 - 2. Domestic hot-water piping.
 - 3. Domestic recirculating hot-water piping.
 - 4. Supplies and drains for handicap-accessible lavatories and sinks.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory and field applied if any).

1.3 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.
- B. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Comply with the following applicable standards and other requirements specified for miscellaneous components:
 - 1. Supply and Drain Protective Shielding Guards: ICC A117.1.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation system materials are to be delivered to the Project site in unopened containers. The packaging is to include name of the manufacturer, fabricator, type, description, and size.

1.6 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
- B. Coordinate clearance requirements with piping Installer for piping insulation application.

1.7 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products in accordance with ASTM E84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation, jacket materials, adhesive, mastic, tapes, and cement material containers with appropriate markings of applicable testing agency.
 - 1. All Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.

2.2 INSULATION MATERIALS

- A. Comply with requirements in "Piping Insulation Schedule, General," "Indoor Piping Insulation Schedule," "Outdoor, Aboveground Piping Insulation Schedule," and "Outdoor, Underground Piping Insulation Schedule" articles for where insulating materials are applied.
- B. Products do not contain asbestos, lead, mercury, or mercury compounds.
- C. Glass-Fiber, Preformed Pipe: Glass fibers bonded with a thermosetting resin; suitable for maximum use temperature up to 850 deg F in accordance with ASTM C411. Comply with ASTM C547.
 - 1. Preformed Pipe Insulation: Type I, Grade A with factory-applied ASJ.
 - 2. Fabricated shapes in accordance with ASTM C450 and ASTM C585.
 - 3. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

2.3 INSULATING CEMENTS

- A. Glass-Fiber and Mineral Wool Insulating Cement: Comply with ASTM C195.
- B. Glass-Fiber and Mineral Wool Hydraulic-Setting Insulating and Finishing Cement: Comply with ASTM C449.

2.4 ADHESIVES

- A. Materials are compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.
- B. Glass-Fiber and Mineral Wool Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
- C. ASJ Adhesive: Comply with MIL-A-3316C, Class 2, Grade A, for bonding insulation jacket lap seams and joints.
- D. PVC Jacket Adhesive: Compatible with PVC jacket.

2.5 MASTICS AND COATINGS

- A. Materials are compatible with insulation materials, jackets, and substrates.
- B. Vapor-Retarder Mastic, Water Based: Suitable for indoor use on below-ambient services.
 - 1. Water-Vapor Permeance: Comply with ASTM E96/E96M or ASTM F1249.
 - 2. Service Temperature Range: 0 to plus 180 deg F.
 - 3. Comply with MIL-PRF-19565C, Type II, for permeance requirements.
 - 4. Color: White.
- C. Vapor-Retarder Mastic, Solvent Based, Indoor Use: Suitable for indoor use on below-ambient services.
 - 1. Water-Vapor Permeance: Comply with ASTM E96/E96M or ASTM F1249.
 - 2. Service Temperature Range: 0 to 180 deg F.
 - 3. Color: White.

2.6 LAGGING ADHESIVES

- A. Adhesives comply with MIL-A-3316C, Class I, Grade A, and are compatible with insulation materials, jackets, and substrates.
 - 1. Fire-resistant, water-based lagging adhesive and coating for use indoors to adhere fire-resistant lagging cloths over pipe insulation.
 - 2. Service Temperature Range: 0 to plus 180 deg F.
 - 3. Color: White.

2.7 SEALANTS

- A. Materials are as recommended by the insulation manufacturer and are compatible with insulation materials, jackets, and substrates.
- B. ASJ Flashing Sealants and PVC Jacket Flashing Sealants:
 - 1. Fire- and water-resistant, flexible, elastomeric sealant.
 - 2. Service Temperature Range: Minus 40 to plus 250 deg F.

3. Color: White.

2.8 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
 1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C1136, Type I.

2.9 FIELD-APPLIED JACKETS

- A. Field-applied jackets comply with ASTM C1136, Type I, unless otherwise indicated.
- B. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
 1. Adhesive: As recommended by jacket material manufacturer.
 2. Color: White.
 3. Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.
 - a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.

2.10 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C1136.
 1. Width: 3 inches.
 2. Thickness: 11.5 mils.
 3. Adhesion: 90 ounces force/inch in width.
 4. Elongation: 2 percent.
 5. Tensile Strength: 40 lbf/inch in width.
 6. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.
- B. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.
 1. Width: 2 inches.
 2. Thickness: 6 mils.
 3. Adhesion: 64 ounces force/inch in width.
 4. Elongation: 500 percent.
 5. Tensile Strength: 18 lbf/inch in width.

2.11 PROTECTIVE SHIELDING GUARDS

A. Protective Shielding Pipe Covers:

1. Description: Manufactured plastic wraps for covering plumbing fixture hot- and cold-water supplies and trap and drain piping. Comply with Americans with Disabilities Act (ADA) requirements.

B. Protective Shielding Piping Enclosures:

1. Description: Manufactured plastic enclosure for covering plumbing fixture hot- and cold-water supplies and trap and drain piping. Comply with ADA requirements.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.

1. Verify that systems to be insulated have been tested and are free of defects.
2. Verify that surfaces to be insulated are clean and dry.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

B. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless steel surfaces, use demineralized water.

3.3 GENERAL INSTALLATION REQUIREMENTS

A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping, including fittings, valves, and specialties.

B. Install insulation materials, forms, vapor barriers or retarders, jackets, and of thicknesses required for each item of pipe system, as specified in insulation system schedules.

C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, compress, or otherwise damage insulation or jacket.

D. Install insulation with longitudinal seams at top and bottom (12 o'clock and 6 o'clock positions) of horizontal runs.

E. Install multiple layers of insulation with longitudinal and end seams staggered.

- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during storage, application, and finishing. Replace insulation materials that get wet during storage or in the installation process before being properly covered and sealed in accordance with Contract Documents.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends attached to structure with vapor-barrier mastic.
 - 3. Install insert materials and insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth, but not to the extent of creating wrinkles or areas of compression in the insulation.
 - 2. Cover circumferential joints with 3-inch-wide strips of same material as insulation jacket. Secure strips with adhesive and outward-clinching staples along both edges of strip, spaced 4 inches o.c.
 - 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward-clinching staples along edge at 4 inches o.c.
 - a. For below-ambient services, apply vapor-barrier mastic over staples.
 - 4. Cover joints and seams with tape, in accordance with insulation material manufacturer's written instructions, to maintain vapor seal.
 - 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.
- M. Cut insulation in a manner to avoid compressing insulation.
- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.

- O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches in similar fashion to butt joints.
- P. For above-ambient services, do not install insulation to the following:
 - 1. Vibration-control devices.
 - 2. Testing agency labels and stamps.
 - 3. Nameplates and data plates.
 - 4. Cleanouts.

3.4 PENETRATIONS

- A. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
 - 4. Seal jacket to wall flashing with flashing sealant.
- B. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- C. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.
 - 1. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping and fire-resistive joint sealers.
- D. Insulation Installation at Floor Penetrations:
 - 1. Pipe: Install insulation continuously through floor penetrations.
 - 2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.5 GENERAL PIPE INSULATION INSTALLATION

- A. Requirements in this article generally apply to all insulation materials, except where more specific requirements are specified in various pipe insulation material installation articles below.
- B. Insulation Installation on Fittings, Valves, Strainers, Flanges, Mechanical Couplings, and Unions:

1. Install insulation over fittings, valves, strainers, flanges, mechanical couplings, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
 2. Insulate pipe elbows using preformed fitting insulation or mitered or routed fittings made from same material and density as that of adjacent pipe insulation. Each piece is butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
 3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as that used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
 4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as that used for adjacent pipe. Overlap adjoining pipe insulation by not less than 2 times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
 5. Insulate flanges, mechanical couplings, and unions, using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than 2 times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Stencil or label the outside insulation jacket of each union with the word "union" matching size and color of pipe labels.
 6. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
 7. For services not specified to receive a field-applied jacket, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing, using PVC tape.
- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.

3.6 INSTALLATION OF GLASS-FIBER INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of preformed pipe insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with jackets on above-ambient surfaces, secure laps with outward-clinched staples at 6 inches o.c.
4. For insulation with jackets on below-ambient surfaces, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive, as recommended by insulation material manufacturer, and seal with vapor-barrier mastic and flashing sealant.

- B. Insulation Installation on Pipe Fittings and Elbows:
 - 1. Install prefabricated sections of same material as that of straight segments of pipe insulation when available.
 - 2. When prefabricated insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.
- C. Insulation Installation on Valves and Pipe Specialties:
 - 1. Install prefabricated sections of same material as that of straight segments of pipe insulation when available.
 - 2. When prefabricated sections are not available, install fabricated sections of pipe insulation to valve body.
 - 3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
 - 4. Install insulation to flanges as specified for flange insulation application.

3.7 INSTALLATION OF FIELD-APPLIED JACKETS

- A. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints. Seal with manufacturer's recommended adhesive.
 - 1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.

3.8 FIELD QUALITY CONTROL

- A. Tests and Inspections: Inspect pipe, fittings, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection is limited to three locations of straight pipe and three locations of valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.
- B. All insulation applications will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

3.9 PIPING INSULATION SCHEDULE, GENERAL

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.

3.10 INDOOR PIPING INSULATION SCHEDULE

- A. Domestic Cold Water:
 - 1. Insulation is the following:

- a. Glass-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.
- B. Domestic Hot and Recirculated Hot Water:
 - 1. Insulation is the following:
 - a. Glass-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.
- C. Exposed Sanitary Drains, Domestic Water, Domestic Hot Water, and Stops for Plumbing Fixtures for People with Disabilities:
 - 1. All Pipe Sizes: Insulation is the following:
 - a. Glass-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.

3.11 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Piping, Concealed:
 - 1. None.
- D. Piping, Exposed:
 - 1. PVC: 20 mils thick.

END OF SECTION 220719

SECTION 221116 - DOMESTIC WATER PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Copper tube and fittings - domestic water.
 - 2. PEX tube and fittings - domestic water.
 - 3. Piping joining materials - domestic water.
 - 4. Transition fittings - domestic water.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.3 INFORMATIONAL SUBMITTALS

- A. System purging and disinfecting activities report.
- B. Field quality-control reports.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Domestic water piping, tubing, fittings, joints, and appurtenances intended to convey or dispense water for human consumption are to comply with the U.S. Safe Drinking Water Act, with requirements of authorities having jurisdiction, and with NSF 61 and NSF 372, or be certified in compliance with NSF 61 and NSF 372 by an ANSI-accredited third-party certification body, in that the weighted average lead content at wetted surfaces is less than or equal to 0.25 percent.

2.2 PIPING MATERIALS

- A. Potable-water piping and components are to comply with NSF 14, NSF 61, and NSF 372. Include marking "NSF-pw" on piping.

2.3 COPPER TUBE AND FITTINGS - DOMESTIC WATER

- A. Drawn-Temper Copper Tube: ASTM B88, Type L.

- B. Wrought-Copper, Solder-Joint Fittings: ASME B16.22, pressure fittings. Do not use solder joints on pipe sizes greater than NPS 4.
- C. Wrought Copper Unions: ASME B16.22. Do not use solder joints on pipe sizes greater than NPS 4.

2.4 PEX TUBE AND FITTINGS - DOMESTIC WATER

- A. PEX Tube - Domestic Water:
 - 1. Source Limitations: Obtain PEX tube from single manufacturer.
 - 2. Tube Material: PEX plastic in accordance with ASTM F876 and ASTM F877.
- B. PEX Tube Fittings - Domestic Water:
 - 1. Source Limitations: Obtain PEX tube fittings from single manufacturer.
 - 2. Fittings: ASTM F1960, cold expansion fittings and reinforcing rings.

2.5 PIPING JOINING MATERIALS - DOMESTIC WATER

- A. Solder Filler Metals: ASTM B32, lead-free alloys.
- B. Flux: ASTM B813, water flushable.

2.6 TRANSITION FITTINGS - DOMESTIC WATER

- A. General Requirements:
 - 1. Same size as pipes to be joined.
 - 2. Pressure rating at least equal to pipes to be joined.
 - 3. End connections compatible with pipes to be joined.
- B. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS

- A. Transition and special fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
- B. Unions may be used for aboveground piping joints unless otherwise indicated.
- C. Under-building-slab, domestic water piping, NPS 2 (DN 50) and smaller is to be the following:
 - 1. PEX tube, NPS 1 and smaller.

- a. Fittings for PEX tube:
 - 1) ASTM F1960, cold expansion fittings and reinforcing rings.
- D. Aboveground domestic water piping, NPS 2 (DN 50) and smaller is to be the following:
 - 1. Drawn-temper copper tube, ASTM B88, Type L; wrought-copper, solder-joint fittings; and soldered joints.
- E. Aboveground domestic water piping, NPS 2-1/2 to NPS 4 (DN 65 to DN 100) is to be the following:
 - 1. Drawn-temper copper tube, ASTM B88, Type L; wrought-copper, solder-joint fittings; and soldered joints.

3.2 EARTHWORK

- A. Comply with requirements in Section 312000 "Earth Moving" for excavating, trenching, and backfilling.

3.3 INSTALLATION OF PIPING

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of domestic water piping. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install copper tubing under building slab in accordance with CDA's "Copper Tube Handbook."
- C. Install valves in accordance with Section 220523 "General-Duty Valves for Plumbing Piping."
- D. Install domestic water piping level without pitch and plumb.
- E. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas.
- F. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- G. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal, and coordinate with other services occupying that space.
- H. Install piping to permit valve servicing.
- I. Install nipples, unions, special fittings, and valves with pressure ratings the same as or higher than the system pressure rating used in applications below unless otherwise indicated.
- J. Install piping free of sags and bends.

- K. Install fittings for changes in direction and branch connections.
- L. Install PEX tube with loop at each change of direction of more than 90 degrees.
- M. Install unions in copper tubing at final connection to each piece of equipment, machine, and specialty.
- N. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 220500 "Common Work Results for Plumbing."
- O. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 220500 "Common Work Results for Plumbing."
- P. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 220500 "Common Work Results for Plumbing."

3.4 JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.
- C. Soldered Joints for Copper Tubing: Apply ASTM B813, water-flushable flux to end of tube. Join copper tube and fittings in accordance with ASTM B828 or CDA's "Copper Tube Handbook."
- D. Joints for PEX Tubing, ASTM: Join in accordance with ASTM F1960 for cold expansion fittings and reinforcing rings.
- E. Joints for Dissimilar-Material Piping: Make joints using adapters compatible with materials of both piping systems.

3.5 INSTALLATION OF TRANSITION FITTINGS

- A. Install transition couplings at joints of dissimilar piping.

3.6 INSTALLATION OF HANGERS AND SUPPORTS

- A. Comply with requirements for hangers, supports, and anchor devices in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
- B. Install hangers for copper tube and pipe, with maximum horizontal spacing and minimum rod diameters, to comply with MSS SP-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- C. Support horizontal piping within 12 inches of each fitting.

- D. Support vertical runs of copper tube and pipe to comply with MSS SP-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- E. Support vertical runs of PEX tube to comply with manufacturer's written instructions, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

3.7 PIPING CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. When installing piping adjacent to equipment and machines, allow space for service and maintenance.
- C. Connect domestic water piping to exterior water-service piping. Use transition fitting to join dissimilar piping materials.
- D. Connect domestic water piping to water-service piping with shutoff valve; extend and connect to the following:
 - 1. Water Heaters: Cold-water inlet and hot-water outlet piping in sizes indicated, but not smaller than sizes of water heater connections.
 - 2. Plumbing Fixtures: Cold- and hot-water-supply piping in sizes indicated, but not smaller than that required by plumbing code.

3.8 IDENTIFICATION

- A. Identify system components. Comply with requirements for identification materials and installation in Section 220553 "Identification for Plumbing Piping and Equipment."

3.9 CLEANING

- A. Clean and disinfect potable domestic water piping as follows:
 - 1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before use.
 - 2. Use purging and disinfecting procedures prescribed by authorities having jurisdiction; if methods are not prescribed, use procedures described in either AWWA C651 or AWWA C652 or follow procedures described below:
 - a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
 - b. Fill and isolate system in accordance with either of the following:
 - 1) Fill system or part thereof with water/chlorine solution with at least 50 ppm of chlorine. Isolate with valves and allow to stand for 24 hours.
 - 2) Fill system or part thereof with water/chlorine solution with at least 200 ppm of chlorine. Isolate and allow to stand for three hours.

- c. Flush system with clean, potable water until no chlorine is in water coming from system after the standing time.
 - d. Repeat procedures if biological examination shows contamination.
 - e. Submit water samples in sterile bottles to authorities having jurisdiction.
- B. Prepare and submit reports of purging and disinfecting activities. Include copies of water-sample approvals from authorities having jurisdiction.
- C. Clean interior of domestic water piping system. Remove dirt and debris as work progresses.

3.10 ADJUSTING

- A. Perform the following adjustments before operation:
- 1. Close drain valves, hydrants, and hose bibbs.
 - 2. Open shutoff valves to fully open position.
 - 3. Open throttling valves to proper setting.
 - 4. Adjust balancing valves in hot-water-circulation return piping to provide adequate flow.
 - a. Manually adjust ball-type balancing valves in hot-water-circulation return piping to provide hot-water flow in each branch.
 - b. Adjust calibrated balancing valves to flows indicated.
 - 5. Remove plugs used during testing of piping and for temporary sealing of piping during installation.
 - 6. Remove and clean strainer screens. Close drain valves and replace drain plugs.
 - 7. Remove filter cartridges from housings and verify that cartridges are as specified for application where used and are clean and ready for use.
 - 8. Check plumbing specialties and verify proper settings, adjustments, and operation.

3.11 FIELD QUALITY CONTROL

- A. Tests and Inspections:
- 1. Piping Inspections:
 - a. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction.
 - b. During installation, notify authorities having jurisdiction at least one day before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:
 - 1) Roughing-in Inspection: Arrange for inspection of piping before concealing or closing in after installation and before setting fixtures.
 - 2) Final Inspection: Arrange for authorities having jurisdiction to observe tests specified in "Piping Tests" Subparagraph below and to ensure compliance with requirements.

- c. Reinspection: If authorities having jurisdiction find that piping will not pass tests or inspections, make required corrections, and arrange for reinspection.
- d. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.

2. Piping Tests:

- a. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.
- b. Test for leaks and defects in new piping. If testing is performed in segments, submit a separate report for each test, complete with diagram of portion of piping tested.
- c. Leave domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.
- d. Cap and subject piping to static water pressure of 100 psig. Isolate test source and allow it to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
- e. Repair leaks and defects with new materials, and retest piping or portion thereof until satisfactory results are obtained.
- f. Prepare reports for tests and for corrective action required.

B. Domestic water piping will be considered defective if it does not pass tests and inspections.

C. Prepare test and inspection reports.

END OF SECTION 221116

SECTION 221119 - DOMESTIC WATER PIPING SPECIALTIES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Balancing valves.
2. Outlet boxes.
3. Hose bibbs.
4. Wall hydrants.
5. Drain valves.
6. Water-hammer arresters.
7. Trap-seal primer device.

B. Related Requirements:

1. Section 220500 "Common Work Results for Plumbing."
2. Section 221116 "Domestic Water Piping" for water meters.
3. Section 224500 "Emergency Plumbing Fixtures" for water tempering equipment.
4. Section 224700 "Drinking Fountains and Water Coolers."

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings: For domestic water piping specialties.

1.3 INFORMATIONAL SUBMITTALS

A. Test and inspection reports.

B. Field quality-control reports.

1.4 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For domestic water piping specialties to include in emergency, operation, and maintenance manuals.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR PIPING SPECIALTIES

- A. Domestic water piping specialties intended to convey or dispense water for human consumption are to comply with the SDWA, requirements of authorities having jurisdiction, and NSF 61 and NSF 372, or to be certified in compliance with NSF 61 and NSF 372 by an American National Standards Institute (ANSI)-accredited third-party certification body that the weighted average lead content at wetted surfaces is less than or equal to 0.25 percent.

2.2 PERFORMANCE REQUIREMENTS

- A. Minimum Working Pressure for Domestic Water Piping Specialties: 125 psig unless otherwise indicated.

2.3 BALANCING VALVES

- A. Copper-Alloy Calibrated Balancing Valves:
 - 1. Type: Ball or Y-pattern globe valve with two readout ports and memory-setting indicator.
 - 2. Body: Brass or bronze.
 - 3. Size: Same as connected piping, but not larger than NPS 2.

2.4 OUTLET BOXES

- A. Icemaker Outlet Boxes:
 - 1. Mounting: Recessed.
 - 2. Material and Finish: Enameled-steel, epoxy-painted-steel, or plastic box and faceplate.
 - 3. Faucet: Valved fitting complying with ASME A112.18.1. Include NPS 1/2 or smaller copper tube outlet.
 - 4. Accessory: Water hammer arrestor.
 - 5. Supply Shutoff Fitting: NPS 1/2 gate, globe, or ball valve and NPS 1/2 copper, water tubing.

2.5 HOSE BIBBS

- A. Hose Bibbs: Refer to Plumbing Fixture Schedule on design drawings.

2.6 WALL HYDRANTS

- A. Nonfreeze Wall Hydrants: Refer to Plumbing Fixture Schedule on design drawings.

2.7 DRAIN VALVES

A. Ball-Valve-Type, Hose-End Drain Valves:

1. Standard: MSS SP-110 for standard-port, two-piece ball valves.
2. Pressure Rating: 400-psig minimum CWP.
3. Size: NPS 3/4.
4. Body: Copper alloy.
5. Ball: Chrome-plated brass.
6. Seats and Seals: Replaceable.
7. Handle: Vinyl-covered steel.
8. Inlet: Threaded or solder joint.
9. Outlet: Threaded, short nipple with garden-hose thread complying with ASME B1.20.7 and cap with brass chain.

2.8 WATER-HAMMER ARRESTERS

A. Water-Hammer Arresters:

1. Standard: ASSE 1010 or PDI-WH 201.
2. Type: Piston.
3. Size: ASSE 1010, Sizes AA and A through F, or PDI-WH 201, Sizes A through F.

2.9 TRAP-SEAL PRIMER DEVICE

A. Supply-Type, Trap-Seal Primer Device:

1. Standard: ASSE 1018.
2. Pressure Rating: 125 psig minimum.
3. Body: Bronze.
4. Inlet and Outlet Connections: NPS 1/2 threaded, union, or solder joint.
5. Gravity Drain Outlet Connection: NPS 1/2 threaded or solder joint.
6. Finish: Chrome plated, or rough bronze for units used with pipe or tube that is not chrome finished.

PART 3 - EXECUTION

3.1 INSTALLATION OF PIPING SPECIALTIES

- A. Balancing Valves: Install in locations where they can easily be adjusted. Set at indicated design flow rates.
- B. Outlet Boxes: Install boxes recessed in wall or surface mounted on wall. Install 1-1/2-by-3-1/2-inch fire-retardant-treated-wood blocking, wall reinforcement between studs. Comply with requirements for fire-retardant-treated-wood blocking in Section 061000 "Rough Carpentry."
- C. Water-Hammer Arresters: Install in water piping in accordance with PDI-WH 201.

- D. Supply-Type, Trap-Seal Primer Device: Install with outlet piping pitched down toward drain trap a minimum of 1 percent, and connect to floor-drain body, trap, or inlet fitting. Adjust valve for proper flow.

3.2 PIPING CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. When installing piping specialties adjacent to equipment and machines, allow space for service and maintenance.

3.3 IDENTIFICATION

- A. Plastic Labels for Equipment: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:
 - 1. Backflow preventers.
 - 2. Balancing valves.
 - 3. Outlet boxes.
 - 4. Wall hydrants.
- B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.4 ADJUSTING

- A. Set field-adjustable flow set points of balancing valves.

3.5 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
 - 1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - 2. Operational Test: After electrical circuitry has been energized, start units to confirm unit operation.
 - 3. Test and adjust controls and safeties. Replace damaged and malfunctioning devices.
- B. Domestic water piping specialties will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

END OF SECTION 221119

SECTION 221123.21 - INLINE, DOMESTIC-WATER PUMPS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. In-line, sealless centrifugal pumps.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction materials, rated capacities, certified performance curves with operating points plotted on curves, operating characteristics, electrical characteristics, and furnished specialties and accessories.

1.3 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For inline, domestic-water pumps to include in operation and maintenance manuals.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Retain shipping flange protective covers and protective coatings during storage.
- B. Protect bearings and couplings against damage.
- C. Comply with pump manufacturer's written instructions for handling.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. UL Compliance: UL 778 for motor-operated water pumps.

- C. Drinking Water System Components - Health Effects and Drinking Water System Components - Lead Content Compliance: NSF 61 and NSF 372.

2.2 IN-LINE, SEALLESS CENTRIFUGAL PUMPS

- A. Description: Factory-assembled and -tested, in-line, close-coupled, canned-motor, sealless, overhung-impeller centrifugal pumps.
- B. Refer to Plumbing Fixture Schedule on design drawings for further information.
- C. Pump Construction:
 - 1. Pump and Motor Assembly: Hermetically sealed, replaceable-cartridge type with motor and impeller on common shaft and designed for installation with pump and motor shaft horizontal.
 - 2. Minimum Working Pressure: 125 psig.
 - 3. Maximum Continuous Operating Temperature: 220 deg F.
 - 4. Casing: Stainless steel, with threaded or companion-flange connections.
 - 5. Impeller: composite or stainless steel.
 - 6. Motor: Three speed.

2.3 MOTORS

- A. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 220500 "Common Work Results for Plumbing."
 - 1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.

2.4 CONTROLS

- A. Timers: Electric, for control of hot-water circulation pump.
 - 1. Type: Programmable, seven-day clock with manual override on-off switch.
 - 2. Enclosure: NEMA 250, Type 1, suitable for wall mounting.
 - 3. Operation of Pump: On or off.
 - 4. Transformer: Provide if required.
 - 5. Power Requirement: 24 V ac.
 - 6. Programmable Sequence of Operation: Up to two on-off cycles each day for seven days.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for domestic-water-piping system to verify actual locations of piping connections before pump installation.

3.2 INSTALLATION OF PUMPS

- A. Comply with HI 1.4.
- B. Mount pumps in orientation complying with manufacturer's written instructions.
- C. Install timers in Janitor's Closet.

3.3 PIPING CONNECTIONS

- A. Comply with requirements for piping specified in Section 221116 "Domestic Water Piping." Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Where installing piping adjacent to inline, domestic-water pumps, allow space for service and maintenance.
- C. Connect domestic-water piping to pumps. Install suction and discharge piping equal to or greater than size of pump nozzles.

3.4 CONTROL CONNECTIONS

- A. Install control and electrical power wiring to field-mounted control devices.

3.5 IDENTIFICATION

- A. Identify system components. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment" for identification of pumps.

3.6 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
 - 1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - 2. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- B. Inline, domestic-water pump will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

3.7 STARTUP SERVICE

A. Perform startup service.

1. Complete installation and startup checks according to manufacturer's written instructions.
2. Check piping connections for tightness.
3. Clean strainers on suction piping.
4. Set timers, for automatic starting and stopping operation of pumps.
5. Perform the following startup checks for each pump before starting:
 - a. Verify bearing lubrication.
 - b. Verify that pump is free to rotate by hand and that pump for handling hot liquid is free to rotate with pump hot and cold. If pump is bound or drags, do not operate until cause of trouble is determined and corrected.
 - c. Verify that pump is rotating in the correct direction.
6. Prime pump by opening suction valves and closing drains, and prepare pump for operation.
7. Start motor.
8. Open discharge valve slowly.
9. Adjust temperature settings on thermostats.
10. Adjust timer settings.

3.8 ADJUSTING

- A. Adjust inline, domestic-water pumps to function smoothly, and lubricate as recommended by manufacturer.
- B. Adjust initial temperature set points.
- C. Set field-adjustable switches and circuit-breaker trip ranges as indicated.

END OF SECTION 221123.21

SECTION 221316 - SANITARY WASTE AND VENT PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. PVC pipe and fittings.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.3 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Components and installation are capable of withstanding the following minimum working pressure unless otherwise indicated:
 - 1. Soil, Waste, and Vent Piping: 10 ft. head of water.

2.2 PIPING MATERIALS

- A. Piping materials to bear label, stamp, or other markings of specified testing agency.
- B. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

2.3 PVC PIPE AND FITTINGS

- A. Comply with NSF 14 for plastic piping components. Include "NSF-dwv" marking for plastic drain, waste, and vent piping and "NSF-sewer" marking for plastic sewer piping.
- B. Solid-Wall PVC Pipe: ASTM D2665 drain, waste, and vent.
- C. PVC Socket Fittings: ASTM D2665, made in accordance with ASTM D3311, drain, waste, and vent patterns and to fit Schedule 40 pipe.

- D. Adhesive Primer: ASTM F656.
- E. Solvent Cement: ASTM D2564.

2.4 SPECIALTY PIPE FITTINGS

A. Transition Couplings:

1. General Requirements: Fitting or device for joining piping with small differences in ODs or of different materials. Include end connections of same size as and compatible with pipes to be joined.
2. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.
3. Unshielded, Nonpressure Transition Couplings:
 - a. Standard: ASTM C1173.
 - b. Description: Elastomeric, sleeve-type, reducing or transition pattern. Include shear ring and corrosion-resistant-metal tension band and tightening mechanism on each end.
 - c. End Connections: Same size as and compatible with pipes to be joined.
 - d. Sleeve Materials:
 - 1) For Plastic Pipes: ASTM F477, elastomeric seal or ASTM D5926 PVC.
 - 2) For Dissimilar Pipes: ASTM D5926 PVC or other material compatible with pipe materials being joined.

PART 3 - EXECUTION

3.1 EARTH MOVING

- A. Comply with requirements for excavating, trenching, and backfilling specified in Section 312000 "Earth Moving."

3.2 INSTALLATION OF PIPING

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems.
 1. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations.
 2. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.

- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping to permit valve servicing.
- F. Install piping at indicated slopes.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Install piping to allow application of insulation.
- J. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and long-sweep bends.
 - 1. Sanitary tees and short-sweep 1/4 bends may be used on vertical stacks if the change in direction of flow is from horizontal to vertical.
 - 2. Use long-turn, double Y-branch, and 1/8-bend fittings if two fixtures are installed back-to-back or side by side with common drain pipe.
 - a. Straight tees, elbows, and crosses may be used on vent lines.
 - 3. Do not change the direction of flow more than 90 degrees.
 - 4. Use proper size of standard increasers and reducers if pipes of different sizes are connected.
 - a. Reducing size of waste piping in direction of flow is prohibited.
- K. Lay buried building waste piping beginning at low point of each system.
 - 1. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream.
 - 2. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements.
 - 3. Maintain swab in piping and pull past each joint as completed.
- L. Install soil and waste and vent piping at the following minimum slopes unless otherwise indicated:
 - 1. Building Sanitary Waste: Two percent downward in direction of flow for piping NPS 3 and smaller; 2 percent downward in direction of flow for piping NPS 4 and larger.
 - 2. Horizontal Sanitary Waste Piping: Two percent downward in direction of flow.
 - 3. Vent Piping: One percent down toward vertical fixture vent or toward vent stack.
- M. Install aboveground PVC piping in accordance with ASTM D2665.
- N. Install underground PVC piping in accordance with ASTM D2321.

- O. Plumbing Specialties:
 - 1. Install cleanouts at grade and extend to where building sanitary drains connect to building sanitary sewers in sanitary waste gravity-flow piping.
 - a. Install cleanout fitting with closure plug inside the building in sanitary drainage force-main piping.
 - b. Comply with requirements for cleanouts specified in Section 221319 "Sanitary Waste Piping Specialties."
 - 2. Install drains in sanitary waste gravity-flow piping.
 - a. Comply with requirements for drains specified in Section 221319 "Sanitary Waste Piping Specialties."
- P. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.
- Q. Install sleeves for piping penetrations of walls, ceilings, and floors.
 - 1. Comply with requirements for sleeves specified in Section 220500 "Common Work Results for Plumbing."
- R. Install escutcheons for piping penetrations of walls, ceilings, and floors.
 - 1. Comply with requirements for escutcheons specified in Section 220500 "Common Work Results for Plumbing."

3.3 JOINT CONSTRUCTION

- A. Plastic, Nonpressure-Piping, Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings in accordance with the following:
 - 1. Comply with ASTM F402 for safe-handling practice of cleaners, primers, and solvent cements.
 - 2. PVC Piping: Join in accordance with ASTM D2855 and ASTM D2665 appendixes.

3.4 INSTALLATION OF SPECIALTY PIPE FITTINGS

- A. Transition Couplings:
 - 1. Install transition couplings at joints of piping with small differences in ODs.
 - 2. In Waste Drainage Piping: Unshielded, nonpressure transition couplings.

3.5 INSTALLATION OF HANGERS AND SUPPORTS

- A. Comply with requirements for seismic-restraint devices specified in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment."

- B. Comply with requirements for pipe hanger and support devices and installation specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment".
 - 1. Install carbon-steel pipe hangers for horizontal piping in noncorrosive environments.
 - 2. Install carbon-steel pipe support clamps for vertical piping in noncorrosive environments.
 - 3. Vertical Piping: MSS Type 8 or Type 42 clamps.
 - 4. Install individual, straight, horizontal piping runs:
 - a. 100 Ft. (30 m) and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than 100 Ft. (30 m): MSS Type 43, adjustable roller hangers.
 - c. Longer Than 100 Ft. (30 m) if Indicated: MSS Type 49, spring cushion rolls.
 - 5. Multiple, Straight, Horizontal Piping Runs 100 Ft. (30 m) or Longer: MSS Type 44 pipe rolls. Support pipe rolls on trapeze.
 - 6. Base of Vertical Piping: MSS Type 52 spring hangers.
- C. Install hangers for PVC piping, with maximum horizontal spacing and minimum rod diameters, to comply with manufacturer's written instructions, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- D. Support horizontal piping and tubing within 12 inches of each fitting and coupling.
- E. Support vertical runs of PVC piping to comply with manufacturer's written instructions, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

3.6 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect soil and waste piping to exterior sanitary sewerage piping. Use transition fitting to join dissimilar piping materials.
- C. Connect waste and vent piping to the following:
 - 1. Plumbing Fixtures: Connect waste piping in sizes indicated, but not smaller than required by plumbing code.
 - 2. Plumbing Fixtures and Equipment: Connect atmospheric vent piping in sizes indicated, but not smaller than required by authorities having jurisdiction.
 - 3. Plumbing Specialties: Connect waste and vent piping in sizes indicated, but not smaller than required by plumbing code.
 - 4. Install test tees (wall cleanouts) in conductors near floor and floor cleanouts with cover flush with floor.
 - 5. Equipment: Connect waste piping as indicated.
 - a. Provide shutoff valve if indicated and union for each connection.
 - b. Use flanges instead of unions for connections NPS 2-1/2 and larger.
- D. Where installing piping adjacent to equipment, allow space for service and maintenance of equipment.

3.7 IDENTIFICATION

- A. Identify exposed sanitary waste and vent piping.
- B. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.8 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.
 - 1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
 - 2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections, and arrange for reinspection.
- C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- D. Test sanitary waste and vent piping in accordance with procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
 - 1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired.
 - a. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
 - 2. Leave uncovered and unconcealed new, altered, extended, or replaced waste and vent piping until it has been tested and approved.
 - a. Expose work that was covered or concealed before it was tested.
 - 3. Roughing-in Plumbing Test Procedure: Test waste and vent piping except outside leaders on completion of roughing-in.
 - a. Close openings in piping system and fill with water to point of overflow, but not less than 10 ft. head of water.
 - b. From 15 minutes before inspection starts to completion of inspection, water level must not drop.
 - c. Inspect joints for leaks.
 - 4. Finished Plumbing Test Procedure: After plumbing fixtures have been set and traps filled with water, test connections and prove they are gastight and watertight.
 - a. Plug vent-stack openings on roof and building drains where they leave building. Introduce air into piping system equal to pressure of 1-inch wg.
 - b. Use U-tube or manometer inserted in trap of water closet to measure this pressure.

- c. Air pressure must remain constant without introducing additional air throughout the period of inspection.
 - d. Inspect plumbing fixture connections for gas and water leaks.
 - 5. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
 - 6. Prepare reports for tests and required corrective action.
- E. Test force-main piping in accordance with procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
- 1. Leave uncovered and unconcealed new, altered, extended, or replaced force-main piping until it has been tested and approved.
 - a. Expose work that was covered or concealed before it was tested.
 - 2. Cap and subject piping to static-water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials.
 - a. Isolate test source and allow to stand for four hours.
 - b. Leaks and loss in test pressure constitute defects that must be repaired.
 - 3. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
 - 4. Prepare reports for tests and required corrective action.

3.9 CLEANING AND PROTECTION

- A. Clean interior of piping. Remove dirt and debris as work progresses.
- B. Protect sanitary waste and vent piping during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
- C. Place plugs in ends of uncompleted piping at end of day and when work stops.
- D. Exposed Plastic Piping: Protect PVC plumbing vents exposed to sunlight with two coats of water-based latex paint.
- E. Repair damage to adjacent materials caused by waste and vent piping installation.

3.10 PIPING SCHEDULE

- A. Aboveground, soil and waste piping NPS 4 (DN 100) and smaller are to be the following:
 - 1. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
 - 2. Dissimilar Pipe-Material Couplings: Unshielded, nonpressure transition couplings.
- B. Aboveground, vent piping NPS 4 (DN 100) is to be the following:
 - 1. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.

- C. Underground, soil, waste, and vent piping NPS 4 (DN 100) and smaller are to be the following:
 - 1. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
 - 2. Dissimilar Pipe-Material Couplings: Unshielded, nonpressure transition couplings.

- D. Underground, soil and waste piping NPS 5 (DN 125) and larger are to be the following:
 - 1. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
 - 2. Dissimilar Pipe-Material Couplings: Unshielded, nonpressure transition couplings.

END OF SECTION 221316

SECTION 221319 - SANITARY WASTE PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

- 1. Cleanouts.

- B. Related Requirements:

- 1. Section 077200 "Roof Accessories" for preformed flashings.
 - 2. Section 078413 "Penetration Firestopping" for through-penetration firestop assemblies.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

- 1. Show fabrication and installation details for frost-resistant vent terminals.

1.4 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For sanitary waste piping specialties to include in emergency, operation, and maintenance manuals.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTIONS

- A. Sanitary waste piping specialties shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF 14 for plastic sanitary waste piping specialty components.

2.2 CLEANOUTS

- A. Refer to Plumbing Fixture Schedule on design drawings.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install cleanouts in aboveground piping and building drain piping according to the following, unless otherwise indicated:
 - 1. Size same as drainage piping up to NPS 4. Use NPS 4 for larger drainage piping unless larger cleanout is indicated.
 - 2. Locate at each change in direction of piping greater than 45 degrees.
 - 3. Locate at minimum intervals of 50 feet for piping NPS 4 and smaller and 100 feet for larger piping. Locate at base of each vertical soil and waste stack.
- B. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.
- C. For cleanouts located in concealed piping, install cleanout wall access covers, of types indicated, with frame and cover flush with finished wall.
- D. Install sleeve and sleeve seals with each riser and stack passing through floors with waterproof membrane.
- E. Install wood-blocking reinforcement for wall-mounting-type specialties.
- F. Install traps on plumbing specialty drain outlets. Omit traps on indirect wastes unless trap is indicated.

3.2 PIPING CONNECTIONS

- A. Comply with requirements in Section 221316 "Sanitary Waste and Vent Piping" for piping installation requirements. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to equipment, to allow service and maintenance.

3.3 PROTECTION

- A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.
- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION 221319

SECTION 221319.13 - SANITARY DRAINS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Floor drains.
 - 2. Hub drains.

1.3 DEFINITIONS

- A. ABS: Acrylonitrile-butadiene styrene.
- B. PVC: Polyvinyl chloride.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 DRAIN ASSEMBLIES

- A. Sanitary drains shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF 14 for plastic sanitary piping specialty components.

2.2 FLOOR DRAINS

- A. Refer to Plumbing Fixture Schedule on design drawings.

2.3 HUB DRAINS

- A. Refer to Plumbing Fixture Schedule on design drawings.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install floor drains at low points of surface areas to be drained. Set grates of drains flush with finished floor, unless otherwise indicated.
 - 1. Position floor drains for easy access and maintenance.
 - 2. Set floor drains below elevation of surrounding finished floor per Architectural and Structural drawings.
 - 3. Install individual traps for floor drains connected to sanitary building drains, unless otherwise indicated.
- B. Install open drain fittings with top of hub 2 inches above floor.

3.2 CONNECTIONS

- A. Comply with requirements in Section 221316 "Sanitary Waste and Vent Piping" for piping installation requirements. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Comply with requirements in Section 221319 "Sanitary Waste Piping Specialties" for backwater valves, air admittance devices and miscellaneous sanitary drainage piping specialties.
- C. Install piping adjacent to equipment to allow service and maintenance.

3.3 LABELING AND IDENTIFYING

- A. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.4 PROTECTION

- A. Protect drains during the remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.
- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION 221319.13

SECTION 221513 - GENERAL-SERVICE COMPRESSED-AIR PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes: Piping and related specialties for general-service compressed-air systems, as follows:

1. Pipes, tubes, and fittings.
2. Joining materials.
3. Valves.
4. Specialties.
5. Quick couplings.
6. Hose Reels

B. Related Requirements:

1. Section 221519 "General-Service Packaged Air Compressors and Receivers" for general-service air compressors and accessories.

1.2 DEFINITIONS

A. Low-Pressure, Compressed-Air Piping: System of compressed-air piping and specialties operating at pressures of 150 psig or less.

1.3 ACTION SUBMITTALS

A. Product Data:

1. Safety valves.
2. Pressure regulators. Include rated capacities and operating characteristics.
3. Automatic drain valves.
4. Filters. Include rated capacities and operating characteristics.
5. Lubricators. Include rated capacities and operating characteristics.
6. Quick couplings.
7. Hose assemblies.

1.4 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

B. Qualification Statements: For Installer.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For general-service compressed-air piping specialties to include in emergency, operation, and maintenance manuals.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Obtain each product type from single source from single manufacturer.

2.2 PERFORMANCE REQUIREMENTS

- A. ASME Compliance:
 - 1. Comply with ASME B31.9, "Building Services Piping," for low-pressure, compressed-air piping.

2.3 PIPES, TUBES, AND FITTINGS

- A. Schedule 40, Steel Pipe: ASTM A53/A53M, Type E or S, Grade B, black or hot-dip zinc coated with ends threaded in accordance with ASME B1.20.1.
 - 1. Steel Nipples: ASTM A733, made of ASTM A53/A53M or ASTM A106, Schedule 40, galvanized seamless steel pipe. Include ends matching joining method.
 - 2. Malleable-Iron Fittings: ASME B16.3, Class 150 or 300, threaded.
 - 3. Malleable-Iron Unions: ASME B16.39, Class 150 or 300, threaded.

2.4 VALVES

- A. Metal Ball Valves: Comply with requirements in Section 220523 "General-Duty Valves for Plumbing Piping."

2.5 SPECIALTIES

- A. Safety Valves: ASME Boiler and Pressure Vessel Code: Section VIII, "Pressure Vessels," construction; National Board certified, labeled, and factory sealed; constructed of bronze body with poppet-type safety valve for compressed-air service.
 - 1. Pressure Settings: Higher than discharge pressure and same or lower than receiver pressure rating.
- B. Air-Line Pressure Regulators, Bronze Body: Diaphragm or pilot operated, bronze body, direct acting, spring-loaded manual pressure-setting adjustment, and rated for 200 psig minimum inlet pressure, unless otherwise indicated.

- C. Automatic Drain Valves: Stainless steel body and internal parts, rated for 200 psig minimum working pressure, capable of automatic discharge of collected condensate. Include mounting bracket if wall mounting is indicated.

2.6 QUICK COUPLINGS

- A. General Requirements for Quick Couplings: Assembly with locking-mechanism feature for quick connection and disconnection of compressed-air hose.
- B. Automatic-Shutoff Quick Couplings: Straight-through brass body with O-ring or gasket seal and stainless steel or nickel-plated-steel operating parts.
 - 1. Socket End: With one-way valve and threaded inlet for connection to piping or threaded hose fitting.
- C. Valveless Quick Couplings: Straight-through brass body with stainless steel or nickel-plated-steel operating parts.
 - 1. Socket End: With O-ring or gasket seal, without valve, and with barbed inlet for attaching hose.
 - 2. Plug End: With barbed outlet for attaching hose.

2.7 HOSE REELS

- A. General Requirements for Hose Reels: Powder-coated steel, spring retractable, hose ID ½ inch, hose length 50 feet, pressure 300 psi, inlet 3/8 inch, premium duty.

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS

- A. Compressed-Air Piping between Air Compressors and Receivers: Use the following piping materials for each size range:
 - 1. NPS 2 (DN 50) and Smaller, Threaded: Schedule 40, black-steel pipe; threaded, malleable-iron fittings; and threaded joints.
- B. Low-Pressure Compressed-Air Distribution Piping: Use the following piping materials for each size range:
 - 1. NPS 2 (DN 50) and Smaller, Threaded: Schedule 40, black-steel pipe; threaded, malleable-iron fittings; and threaded joints.
- C. Drain Piping: Use one of the following piping materials:
 - 1. NPS 2 (DN 50) and Smaller: Type M copper tube; wrought-copper fittings; and brazed or soldered joints.

3.2 VALVE APPLICATIONS

- A. Metal General-Duty Valves: Comply with requirements and use valve types specified in "Valve Applications" Article in Section 220523 "General-Duty Valves for Plumbing Piping," according to the following:
 - 1. Low-Pressure Compressed Air: Valve types specified for low-pressure compressed air.
 - 2. Equipment Isolation NPS 2 (DN 50) and Smaller: Safety-exhaust, copper-alloy ball valve with exhaust vent and pressure rating at least as great as piping system operating pressure.

3.3 INSTALLATION OF PIPING, GENERAL

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of compressed-air piping. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, air-compressor sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- B. Install piping concealed from view and protected from physical contact by building occupants, unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless otherwise indicated.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal and to coordinate with other services occupying that space.
- E. Where installing piping adjacent to equipment and machines, allow space for service and maintenance.
- F. Install air and drain piping with 1 percent slope downward in direction of flow.
- G. Install nipples, flanges, unions, transition and special fittings, and valves with pressure ratings same as or higher than system pressure rating unless otherwise indicated.
- H. Install eccentric reducers where compressed-air piping is reduced in direction of flow, with bottoms of both pipes and reducer fitting flush.
- I. Install branch connections to compressed-air mains from top of main. Provide drain leg and drain trap at end of each main and branch and at low points.
- J. Install pressure gauge on discharge piping from each air compressor and on each receiver. Comply with requirements in Section 220500 "Common Work Results for Plumbing."
- K. Install piping to permit valve servicing.
- L. Install piping free of sags and bends.
- M. Install fittings for changes in direction and branch connections.

- N. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 220500 "Common Work Results for Plumbing."
- O. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 220500 "Common Work Results for Plumbing."

3.4 JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- C. Threaded Joints: Thread pipe with tapered pipe threads in accordance with ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- D. Dissimilar Metal Piping Material Joints: Use dielectric fittings.

3.5 INSTALLATION OF VALVES

- A. General-Duty Valves: Comply with requirements in Section 220523 "General-Duty Valves for Plumbing Piping."

3.6 INSTALLATION OF DIELECTRIC FITTINGS

- A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
- B. NPS 2 (DN 50) and Smaller: Use dielectric unions.

3.7 INSTALLATION OF SPECIALTIES

- A. Install safety valves on receivers in quantity and size to relieve at least the capacity of connected air compressors.
- B. Install air-main pressure regulators in compressed-air piping at or near air compressors.
- C. Install mechanical filters in compressed-air piping at or near air compressor.
- D. Install quick couplings at piping terminals for hose connections.

3.8 PIPING CONNECTIONS

- A. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment and machine.

3.9 INSTALLATION OF HANGERS AND SUPPORTS

- A. Comply with requirements in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment" for hangers, supports, and anchor devices.
- B. Install hangers for steel piping, with maximum horizontal spacing and minimum rod diameters, to comply with MSS SP-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- C. Support horizontal piping within 12 inches of each fitting and coupling.
- D. Support vertical runs of steel piping to comply with MSS SP-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- E. Individual, Straight, Horizontal Piping Runs:
 - 1. 100 Ft. (30 m) or Less: MSS Type 1, adjustable, steel clevis hangers.

3.10 LABELING AND IDENTIFICATION

- A. Install identifying labels and devices for general-service compressed-air piping, valves, and specialties. Comply with requirements in Section 220553 "Identification for Plumbing Piping and Equipment."

3.11 FIELD QUALITY CONTROL

- A. Perform field tests and inspections.
- B. Tests and Inspections:
 - 1. Piping Leak Tests for Metal Compressed-Air Piping: Test new and modified parts of existing piping. Cap and fill general-service compressed-air piping with oil-free dry air or gaseous nitrogen to pressure of 50 psig above system operating pressure, but not less than 150 psig. Isolate test source and let stand for four hours to equalize temperature. Refill system, if required, to test pressure; hold for two hours with no drop in pressure.
 - 2. Repair leaks and retest until no leaks exist.
 - 3. Inspect filters and pressure regulators for proper operation.
- C. Prepare test and inspection reports.

END OF SECTION 221513

SECTION 221519 - GENERAL-SERVICE PACKAGED AIR COMPRESSORS AND RECEIVERS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Reciprocating air compressors - lubricated.
 - 2. Compressed-air dryers - refrigerant type.

1.2 DEFINITIONS

- A. Actual Air: Air delivered from air compressors. Flow rate is delivered compressed air measured in acfm.

1.3 ACTION SUBMITTALS

- A. Product Data: For each product.
 - 1. For each type of product.
 - a. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.
 - b. Include operating characteristics, electrical characteristics, and furnished accessories.
- B. Shop Drawings:
 - 1. Plans, elevations, sections, and mounting details.
 - 2. Details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and locations and size of each field connection.
 - 3. Diagrams for power, signal, and control wiring.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For compressed-air equipment.
 - 1. Indicate actual installed items by marking the submittals with an arrow or box.

1.5 MAINTENANCE MATERIAL SUBMITTALS

- A. Extra Stock Material: Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Air Compressor, Inlet-Air-Filter Elements: Equal to 100 percent of amount installed.
2. Belts: Two for each belt-driven compressor.

1.6 COORDINATION

- A. Coordinate sizes and locations of concrete bases with actual equipment provided.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Comply with manufacturer's written instructions for delivery, storage, and handling.

1.8 WARRANTY

- A. Manufacturer Warranty: Manufacturer and installer agree to repair or replace equipment that fail in materials or workmanship within the specified warranty period.
 1. Warranty Period: Three years pump, two years package from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Obtain each type of air compressor through one source from a single manufacturer.

2.2 PERFORMANCE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. ASME Compliance: Fabricate and label receivers to comply with ASME Boiler and Pressure Vessel Code.

2.3 GENERAL REQUIREMENTS FOR PACKAGED AIR COMPRESSORS AND RECEIVERS

- A. General Description: Factory-assembled, -wired, -piped, and -tested; electric-motor-driven; air-cooled; continuous-duty air compressors and receivers that deliver air of quality equal to intake air.
- B. Control Panels: Automatic control station with load control and protection functions. Comply with NEMA ICS 2 and UL 508.
 1. Enclosure: NEMA ICS 6, Type 12 control panel unless otherwise indicated.

2. Motor Controllers: Full-voltage, combination magnetic type with undervoltage release feature and motor-circuit-protector-type disconnecting means and short-circuit protective device.
 3. Control Voltage: 120 V ac or less, using integral control power transformer.
 4. Motor Overload Protection: Overload relay in each phase.
 5. Starting Devices: Hand-off-automatic selector switch in cover of control panel, plus pilot device for automatic control.
 6. Instrumentation: Include discharge-air pressure gauge, air-filter maintenance indicator, hour meter, compressor discharge-air and coolant temperature gauges, and control transformer.
 7. Alarm Signal Device: For connection to alarm system to indicate when backup air compressor is operating.
- C. Receivers: Steel tank constructed in accordance with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.
1. Pressure Rating: At least as high as highest discharge pressure of connected compressors and bearing appropriate code symbols.
 2. Interior Finish: Corrosion-resistant coating.
 3. Accessories: Include safety valve, pressure gauge, drain, and pressure-reducing valve.

2.4 RECIPROCATING AIR COMPRESSORS - LUBRICATED

- A. Compressor(s): Lubricated, reciprocating-piston type with lubricated compression chamber and crankcase.
1. Submerged gear-type oil pump.
 2. Oil filter.
 3. Combined high discharge-air temperature and low lubrication-oil pressure switch.
 4. Belt guard totally enclosing pulleys and belts.
- B. Receiver: ASME construction steel tank.
1. Arrangement: Horizontal.
 2. Capacity: 120 gallon.
 3. Interior Finish: Epoxy or galvanized coating.
 4. Pressure Rating: 250 psig minimum.
 5. Drain: Automatic valve.
- C. Capacities and Characteristics: Refer to schedule on design drawings.

2.5 AIR FILTERS - INLET TYPE

- A. Description for Each Compressor: Combination inlet-air filter-silencer, suitable for remote installation, for each air compressor.
1. Construction: Weatherproof housing for replaceable, dry-type filter element, with silencer tubes or other method of sound reduction.

2. Capacity: Match capacity of air compressor, with filter having collection efficiency of 99 percent retention of particles larger than 10 micrometers.

2.6 COMPRESSED-AIR DRYERS - REFRIGERANT TYPE

- A. Description: Noncycling, air-cooled, electric-motor-driven unit with steel enclosure and capability to deliver 35 deg F, 100 psig air at dew point. Include automatic ejection of condensate from airstream, step-down transformers, disconnect switches, inlet and outlet pressure gauges, thermometers, automatic controls, and filters.
- A. Capacities and Characteristics: Refer to schedule on design drawings.

2.7 MOTORS

- A. Comply with NEMA designation, temperature rating, service factor, and efficiency requirements for motors specified in Section 220500 "Common Work Results for Plumbing."
 1. Enclosure: Open, dripproof.
 2. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load does not require motor to operate in service factor range above 1.0.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in of compressed air piping to verify actual location before air compressor installation.

3.2 INSTALLATION OF EQUIPMENT

- A. Equipment Mounting:
 1. Install air compressors and air dryers on cast-in-place concrete equipment base(s). Comply with requirements for equipment bases and foundations specified in Section 033000 "Cast-in-Place Concrete."
 2. Comply with requirements for vibration isolation devices specified in Section 220548.13 "Vibration Controls for Plumbing Piping and Equipment."
- B. Install compressed-air equipment anchored to substrate.
- C. Arrange equipment so controls and devices are accessible for servicing.
- D. Maintain manufacturer's recommended clearances for service and maintenance.
- E. Install the following devices on compressed-air equipment:

1. Thermometer, Pressure Gauge, and Safety Valve: Install on each compressed-air receiver.
2. Pressure Regulators: Install downstream from air compressors and dryers.
3. Automatic Drain Valves: Install on receivers, and dryers. Discharge condensate over nearest floor drain.

3.3 PIPING CONNECTIONS

- A. Comply with requirements for piping specified in Section 221513 "General-Service Compressed-Air Piping." Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Where installing piping adjacent to equipment, allow space for service and maintenance.

3.4 ELECTRICAL CONNECTIONS

- A. Connect wiring in accordance with Section 260519 "Low-Voltage Electrical Power Conductors and Cables."
- B. Ground equipment in accordance with Section 260526 "Grounding and Bonding for Electrical Systems."
- C. Install electrical devices furnished by manufacturer, but not factory mounted, in accordance with NFPA 70 and NECA 1.
- D. Install nameplate for each electrical connection, indicating electrical equipment designation and circuit number feeding connection.
 1. Nameplate to be laminated acrylic or melamine plastic signs with a black background and engraved white letters at least 1/2 inch high.

3.5 CONTROL CONNECTIONS

- A. Install control and electrical power wiring to field-mounted control devices.
- B. Connect control wiring in accordance with Section 260523 "Control-Voltage Electrical Power Cables."

3.6 IDENTIFICATION

- A. Identify general-service air compressors and components. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.7 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.

1. Complete installation and startup checks in accordance with manufacturer's written instructions.
2. Check for lubricating oil in lubricated-type equipment.
3. Check belt drives for proper tension.
4. Verify that air compressor inlet filters and piping are clear.
5. Check for equipment vibration-control supports and flexible pipe connectors and verify that equipment is properly attached to substrate.
6. Check safety valves for correct settings. Ensure that settings are higher than air compressor discharge pressure, but not higher than rating of system components.
7. Drain receiver tanks.
8. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
9. Test and adjust controls and safeties.

3.8 ADJUSTING

- A. Adjust equipment to function smoothly and lubricate as recommended by manufacturer.
- B. Adjust control set points.

3.9 FIELD QUALITY CONTROL

- A. Test Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Tests and Inspections:
 1. Perform each visual and mechanical inspection.
 2. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 3. Operational Test: After electrical circuitry has been energized, start unit to confirm proper motor rotation and unit operation.
 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
 5. Air compressors, aftercoolers, air dryers, and controllers will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

3.10 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain air compressors and air dryers.

END OF SECTION 221519

SECTION 223300 - ELECTRIC, DOMESTIC-WATER HEATERS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Commercial, hybrid electric heat pump, domestic-water heaters.
2. Domestic-water heater accessories.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

B. Shop Drawings:

1. Include diagrams for power, signal, and control wiring.

1.3 INFORMATIONAL SUBMITTALS

A. Product Certificates: For each type of commercial, electric, domestic-water heater.

B. Domestic-Water Heater Labeling: Certified and labeled by testing agency acceptable to authorities having jurisdiction.

C. Source quality-control reports.

D. Field quality-control reports.

E. Sample Warranty: For special warranty.

1.4 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For electric, domestic-water heaters to include emergency, operation, and maintenance manuals.

1.5 COORDINATION

A. Coordinate sizes and locations of concrete bases with actual equipment provided.

1.6 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of electric, domestic-water heaters that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Structural failures including storage tank and supports.
 - b. Faulty operation of controls.
 - c. Deterioration of metals, metal finishes, and other materials beyond normal use.
 - 2. Warranty Periods: From date of Substantial Completion.
 - a. Commercial, Hybrid Electric Heat Pump, Storage, Domestic-Water Heaters:
 - 1) Storage Tank: Five years.
 - 2) Controls and Other Components: Five years.
 - b. Expansion Tanks: Five years.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by an NRTL, and marked for intended location and use.
- B. ASHRAE/IES Compliance: Applicable requirements in ASHRAE/IES 90.1.
- C. ASME Compliance: Where ASME-code construction is indicated, fabricate and label commercial, domestic-water heater storage tanks to comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.
- D. NSF Compliance: Fabricate and label equipment components that will be in contact with potable water to comply with NSF 61 and NSF 372.

2.2 COMMERCIAL, HYBRID ELECTRIC HEAT PUMP, DOMESTIC-WATER HEATERS

- A. Commercial, Electric, Storage, Domestic-Water Heaters:
 - 1. Source Limitations: Obtain domestic-water heaters from single source from single manufacturer.
 - 2. Standard: UL 1453.
 - 3. Storage-Tank Construction: Non-ASME-code, steel vertical arrangement.
 - a. Tappings: Factory fabricated of materials compatible with tank and piping connections. Attach tappings to tank before testing.

1) NPS 2 (DN 50) and Smaller: Threaded ends in accordance with ASME B1.20.1.

- b. Pressure Rating: 150 psig.
- c. Interior Finish: Comply with NSF 61 and NSF 372 barrier materials for potable-water tank linings, including extending lining material into tappings.

B. Capacity and Characteristics:

- 1. Refer to Plumbing Fixture Schedule on drawings.

2.3 DOMESTIC-WATER HEATER ACCESSORIES

A. Domestic-Water Expansion Tanks:

- 1. Source Limitations: Obtain domestic-water expansion tanks from single source from single manufacturer.
- 2. Description: Steel pressure-rated tank constructed with welded joints and factory-installed, butyl-rubber diaphragm. Include air precharge to minimum system-operating pressure at tank.
- 3. Construction:
 - a. Tappings: Factory-fabricated steel, welded to tank before testing and labeling. Include ASME B1.20.1 pipe thread.
 - b. Interior Finish: Comply with NSF 61 and NSF 372 barrier materials for potable-water tank linings, including extending finish into and through tank fittings and outlets.
 - c. Air-Charging Valve: Factory installed.
- 4. Capacity and Characteristics:
 - a. Refer to Plumbing Fixture Schedule on drawings.

B. Drain Pans: Corrosion-resistant metal with raised edge. Include dimensions not less than base of domestic-water heater, and include drain outlet not less than NPS 3/4 with ASME B1.20.1 pipe threads.

C. Combination Temperature-and-Pressure Relief Valves: ASME rated and stamped. Include relieving capacity at least as great as heat input, and include pressure setting less than working-pressure rating of domestic-water heater. Select relief valves with sensing element that extends into storage tank.

D. Vacuum Relief Valves: ANSI Z21.22/CSA 4.4.

2.4 SOURCE QUALITY CONTROL

A. Factory Tests: Test and inspect domestic-water heaters specified to be ASME-code construction, in accordance with ASME Boiler and Pressure Vessel Code.

- B. Hydrostatically test commercial domestic-water heaters to minimum of one and one-half times pressure rating before shipment.
- C. Electric, domestic-water heaters will be considered defective if they do not pass tests and inspections.
- D. Prepare test and inspection reports.

PART 3 - EXECUTION

3.1 DOMESTIC-WATER HEATER INSTALLATION

- A. Commercial, Electric, Domestic-Water Heater Mounting: Install commercial, electric, domestic-water heaters on concrete base. Comply with requirements for concrete bases specified in Section 033000 "Cast-in-Place Concrete."
 - 1. Exception: Omit concrete bases for commercial, electric, domestic-water heaters if installation on stand, bracket, suspended platform, or directly on floor is indicated.
 - 2. Maintain manufacturer's recommended clearances.
 - 3. Arrange units so controls and devices that require servicing are accessible.
 - 4. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch centers around the full perimeter of concrete base.
 - 5. For supported equipment, install epoxy-coated anchor bolts that extend through concrete base and anchor into structural concrete floor.
 - 6. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - 7. Install anchor bolts to elevations required for proper attachment to supported equipment.
 - 8. Anchor domestic-water heaters to substrate.
- B. Install electric, domestic-water heaters level and plumb, in accordance with layout drawings, original design, and referenced standards. Maintain manufacturer's recommended clearances. Arrange units so controls and devices needing service are accessible.
 - 1. Install shutoff valves on domestic-water-supply piping to domestic-water heaters and on domestic-hot-water outlet piping. Comply with requirements for shutoff valves specified in Section 220523 "General-Duty Valves for Plumbing Piping."
- C. Install combination temperature-and-pressure relief valves in top portion of storage tanks. Use relief valves with sensing elements that extend into tanks. Extend domestic-water heater relief-valve outlet, with drain piping same as domestic-water piping in continuous downward pitch, and discharge by positive air gap onto closest floor drain.
- D. Install water-heater drain piping as indirect waste to spill by positive air gap into open drains or over floor drains. Install hose-end drain valves at low points in water piping for electric, domestic-water heaters that do not have tank drains. Comply with requirements for hose-end drain valves specified in Section 221119 "Domestic Water Piping Specialties."
- E. Install piping-type heat traps on inlet and outlet piping of electric, domestic-water heater storage tanks without integral or fitting-type heat traps.

- F. Fill electric, domestic-water heaters with water.
- G. Charge domestic-water expansion tanks with air to required system pressure.
- H. Install dielectric fittings in all locations where piping of dissimilar metals is to be joined. The wetted surface of the dielectric fitting contacted by potable water to contain less than 0.25 percent of lead by weight.

3.2 PIPING CONNECTIONS

- A. Comply with requirements for piping specified in Section 221116 "Domestic Water Piping." Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Where installing piping adjacent to electric, domestic-water heaters, allow space for service and maintenance of water heaters. Arrange piping for easy removal of domestic-water heaters.

3.3 IDENTIFICATION

- A. Identify system components. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.4 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- B. Tests and Inspections:
 - 1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - 2. Operational Test: After electrical circuitry has been energized, start units to confirm proper operation.
 - 3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- C. Electric, domestic-water heaters will be considered defective if they do not pass tests and inspections.
- D. Prepare test and inspection reports.

3.5 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain commercial, electric, domestic-water heaters. Training to be a minimum of one hour(s).

END OF SECTION 223300

SECTION 224200 - COMMERCIAL PLUMBING FIXTURES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Commercial lavatories.
2. Commercial sinks.
3. Commercial urinals.
4. Commercial water closets.
5. Flushometer valves.
6. Toilet seats.
7. Fixture carriers.

B. Related Requirements:

1. Section 224500 "Emergency Plumbing Fixtures" for emergency plumbing fixtures.

1.2 DEFINITIONS

- ##### A. Standard-Efficiency Flush Volume: 1.6 gal. per flush.

1.3 ACTION SUBMITTALS

A. Product Data:

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for plumbing fixtures.
2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

B. Shop Drawings:

1. Plans, elevations, sections, and mounting details.
2. Details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
3. Diagrams for power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

- ##### A. Coordination Drawings: Counter cutout templates for mounting of counter-mounted lavatories and/or counter-mounted sinks.

1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data:

1. For lavatories and faucets.
 - a. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following:
 - 1) Servicing and adjustments of automatic faucets.
2. For sinks and faucets to include in operation and maintenance manuals
3. For flushometer valves and electronic sensors to include in operation and maintenance manuals.

1.6 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials to Owner that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Faucet Washers and O-Rings: Equal to 10 percent of amount of each type and size installed.
2. Faucet Cartridges and O-Rings: Equal to 10 percent of amount of each type and size installed.
3. Flushometer-Valve Repair Kits: Equal to 10 percent of amount of each type installed, but no fewer than three of each type.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Lavatory faucets, sink faucets, shower valves, and wash fountain spray heads and faucets intended to convey or dispense water for human consumption are to comply with the U.S. Safe Drinking Water Act (SDWA), with requirements of the Authority Having Jurisdiction (AHJ), and with NSF 61 and NSF 372, or be certified in compliance with NSF 61 and NSF 372 by an ANSI-accredited third-party certification body, in that the weighted average lead content at wetted surfaces is less than or equal to 0.25 percent.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2.2 COMMERCIAL LAVATORIES

- A. Refer to Plumbing Fixture Schedule on design drawings.

2.3 COMMERCIAL SINKS

- A. Refer to Plumbing Fixture Schedule on design drawings.

2.4 COMMERCIAL URINALS

- A. Refer to Plumbing Fixture Schedule on design drawings.

2.5 COMMERCIAL WATER CLOSETS

- A. Refer to Plumbing Fixture Schedule on design drawings.

2.6 FLUSHOMETER VALVES

- A. Refer to Plumbing Fixture Schedule on design drawings.

2.7 TOILET SEATS

- A. Refer to Plumbing Fixture Schedule on design drawings.

2.8 FIXTURE CARRIERS

- A. Refer to Plumbing Fixture Schedule on design drawings.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in of water-supply piping and sanitary drainage and vent piping systems to verify actual locations of piping connections before plumbing fixture installation.
- B. Examine walls and floors for suitable conditions where plumbing fixtures will be installed.
- C. Examine counters for suitable conditions where lavatories and sinks will be installed.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION OF COMMERCIAL PLUMBING FIXTURES

- A. Lavatory Installation:
 - 1. Install lavatories level and plumb in accordance with roughing-in drawings.
 - 2. Install supports, affixed to building substrate, for wall-mounted lavatories.

3. Install accessible, wall-mounted lavatories at mounting height in accordance with ICC A117.1.
4. Install water-supply piping with stop on each supply to each lavatory faucet. Install stops in locations that are accessible for ease of operation.
5. Install trap and waste piping on each drain outlet of each lavatory to be connected to sanitary drainage system.
6. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons if required to conceal protruding fittings. Comply with escutcheon requirements specified in Section 220500 "Common Work Results for Plumbing."
7. Seal joints between lavatories, counters, and walls using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to fixture color. Comply with sealant requirements specified in Section 079200 "Joint Sealants."
8. Install protective shielding pipe covers and enclosures on exposed supplies and waste piping of accessible lavatories. Comply with requirements in Section 220719 "Plumbing Piping Insulation."

B. Sink Installation:

1. Install sinks level and plumb in accordance with roughing-in drawings.
2. Install supports, affixed to building substrate, for wall-mounted sinks.
3. Install accessible, wall-mounted sinks at mounting height in accordance with ICC A117.1.
4. Set floor-mounted sinks in leveling bed of cement grout.
5. Install water-supply piping with stop on each supply to each sink faucet.
 - a. Exception: Use ball or gate valves if supply stops are not specified with sink. Comply with valve requirements specified in Section 220523 "General Duty Valves for Plumbing Piping."
 - b. Install stops/valves in locations that are accessible for ease of operation.
6. Install trap and waste piping on each drain outlet of each sink to be connected to sanitary drainage system.
7. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons if required to conceal protruding fittings. Comply with escutcheon requirements specified in Section 220500 "Common Work Results for Plumbing."
8. Seal joints between sinks, counters, floors, and walls using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to fixture color. Comply with sealant requirements specified in Section 079200 "Joint Sealants."
9. Install protective shielding pipe covers and enclosures on exposed supplies and waste piping of accessible sinks. Comply with requirements in Section 220719 "Plumbing Piping Insulation."

C. Urinal Installation:

1. Install urinals level and plumb in accordance with roughing-in drawings.
2. Install wall-hung, back-outlet urinals onto waste-fitting seals and attached to supports.
3. Install accessible, wall-mounted urinals at mounting height in accordance with ICC A117.1.
4. Install supports, affixed to building substrate, for wall-hung urinals.

5. Use off-floor carriers with waste fitting and seal for back-outlet urinals.
6. Use chair-type carrier supports with rectangular steel uprights for accessible urinals.
7. Measure support height installation from finished floor, not structural floor.
8. Install flushometer-valve, water-supply fitting on each supply to each urinal.
9. Attach supply piping to supports or substrate within pipe spaces behind fixtures.
10. Install lever-handle flushometer valves for accessible urinals with handle mounted on open side of compartment.
11. Install actuators in locations easily reachable for people with disabilities.
12. Install new batteries in battery-powered, electronic-sensor mechanisms.
13. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Install deep-pattern escutcheons if required to conceal protruding fittings. Comply with escutcheon requirements specified in Section 220500 "Common Work Results for Plumbing."
14. Seal joints between urinals, walls, and floors using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to urinal color. Comply with sealant requirements specified in Section 079200 "Joint Sealants."

D. Water Closet Installation:

1. Install water closets level and plumb in accordance with roughing-in drawings.
2. Install floor-mounted water closets on bowl-to-drain connecting fitting attachments to piping or building substrate.
3. Install flushometer-valve, water-supply fitting on each supply to each water closet.
4. Attach supply piping to supports or substrate within pipe spaces behind fixtures.
5. Install lever-handle flushometer valves for accessible water closets with handle mounted on open side of water closet.
6. Install actuators in locations easily reachable for people with disabilities.
7. Install new batteries in battery-powered, electronic-sensor mechanisms.
8. Install toilet seats on water closets.
9. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Install deep-pattern escutcheons if required to conceal protruding fittings. Comply with escutcheon requirements specified in Section 220500 "Common Work Results for Plumbing."
10. Seal joints between water closets, walls, and floors using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to water-closet color. Comply with sealant requirements specified in Section 079200 "Joint Sealants."

3.3 INSTALLATION OF PIPING CONNECTIONS

- A. Connect plumbing fixtures with water supplies and soil, waste, and vent piping. Use size fittings required to match plumbing fixtures.
- B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."
- C. Comply with soil, waste, and vent piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."
- D. Install protective-shielding pipe covers and enclosures on exposed supplies and waste piping of accessible plumbing fixtures. Comply with requirements in Section 220719 "Plumbing Piping Insulation."

- E. Where installing piping adjacent to water closets and urinals allow space for service and maintenance.

3.4 ADJUSTING

- A. Operate and adjust plumbing fixtures and controls. Replace damaged and malfunctioning plumbing fixtures, fittings, and controls.
- B. Adjust water pressure at faucets to produce proper flow.
- C. Adjust water pressure at flushometer valves to produce proper flow.
- D. Install new batteries in battery-powered, electronic-sensor mechanisms.

3.5 CLEANING AND PROTECTION

- A. After completing installation of plumbing fixtures, inspect and repair damages finishes. Replace any fixtures unable to be repaired to the satisfaction of the Architect.
- B. Clean plumbing fixtures and associated faucets, valves, flushometer valves, and fittings with manufacturers' recommended cleaning methods and materials.
- C. Provide protective covering for installed plumbing fixtures and associated faucets, valves, flushometer valves, and fittings.
- D. Do not allow use of plumbing fixtures for temporary facilities unless approved in writing by Owner.

END OF SECTION 224200

SECTION 224500 - EMERGENCY PLUMBING FIXTURES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Eye/face wash equipment.
 - 2. Water-tempering equipment.

1.2 DEFINITIONS

- A. Accessible Fixture: Emergency plumbing fixture that can be approached, entered, and used by people with disabilities.
- B. Plumbed Emergency Plumbing Fixture: Fixture with fixed, potable-water supply.
- C. Tepid: Between 60 and 100 deg F.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include flow rates and capacities, furnished specialties, and accessories.
- B. Shop Drawings:
 - 1. Plans, elevations, sections, and mounting details.
 - 2. Details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 3. Vibration Isolation Base Details: Detail fabrication including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.

1.4 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.
- B. Emergency fixture third-party certification documentation.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For emergency plumbing fixtures.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Comply with ANSI/ISEA Z358.1 for emergency plumbing fixtures including third-party certification of fixtures.
- B. Comply with ASSE 1071 for temperature-actuated mixing valves for plumbed emergency fixtures.
- C. Comply with ASME A112.18.1/CSA B125.1 for water-supply fittings.
- D. Comply with ASME A112.18.2/CSA B125.2 for plumbing waste fittings.
- E. Comply with NSF 61 and NSF 372 for fixture materials that will be in contact with potable water.
- F. Comply with requirements in ICC A117.1 for plumbing fixtures for people with disabilities.

2.2 EYE/FACE WASH EQUIPMENT

- A. Eye/Face Wash Units - Standard, Wall Mounted, Plumbed: EW1.
 - 1. Source Limitations: Obtain eye/face wash units, standard, wall mounted, plumbed, from single manufacturer.
 - 2. Refer to Plumbing Fixture Schedule for additional information.
 - 3. Supply Piping: NPS 1/2 chrome-plated brass or stainless steel with flow regulator and stay-open control valve.
 - 4. Mounting: Wall bracket.
 - 5. Accessories:
 - a. Thermostatic mixing valve assembly including ball valve shutoffs and outlet temperature gauge.

2.3 WATER-TEMPERING EQUIPMENT

- A. Water-Tempering Equipment - Hot and Cold Water.
 - 1. Source Limitations: Obtain water-tempering equipment, hot and cold water, from single manufacturer.
 - 2. Description: Factory-fabricated equipment with thermostatic mixing valve.
 - a. Thermostatic Mixing Valve: Designed to provide 85 deg F tepid, potable water at emergency plumbing fixtures, to maintain temperature at plus or minus 5 deg F throughout required 15-minute test period, and in case of unit failure to continue cold-water flow, with union connections, controls, metal piping, and corrosion-resistant enclosure.
 - b. Supply Connections: For hot and cold water.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for water and waste piping systems to verify actual locations of piping connections before plumbed emergency plumbing fixture installation.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION OF EMERGENCY PLUMBING FIXTURE

- A. Assemble emergency plumbing fixture piping, fittings, control valves, and other components.
- B. Install fixtures level and plumb.
- C. Fasten fixtures to substrate.
- D. Install shutoff valves in water-supply piping to fixtures, to facilitate maintenance of equipment. Use ball or gate valve if specific type valve is not indicated. Install valves chained or locked in open position if permitted. Install valves in locations where they can easily be reached for operation. Comply with requirements for valves specified in Section 220523 "General-Duty Valves for Plumbing Piping."

1. Exceptions:

- a. Omit shutoff valve on supply to emergency equipment if prohibited by authorities having jurisdiction.
- E. Install dielectric fitting in supply piping to emergency equipment if piping and equipment connections are made of different metals. Comply with requirements for dielectric fittings specified in Section 221116 "Domestic Water Piping."
- F. Install thermometers in supply and outlet piping connections to water-tempering equipment. Comply with requirements for thermometers specified in Section 220500 "Common Work Results for Plumbing."
- G. Install trap and waste piping on drain outlet of emergency equipment receptors that are indicated to be directly connected to drainage system. Comply with requirements for waste piping specified in Section 221316 "Sanitary Waste and Vent Piping."
- H. Install escutcheons on piping wall and ceiling penetrations in exposed, finished locations. Comply with requirements for escutcheons specified in Section 220500 "Common Work Results for Plumbing."

3.3 PIPING CONNECTIONS

- A. Connect cold-water-supply piping to plumbed emergency plumbing fixtures not having water-tempering equipment. Comply with requirements for cold-water piping specified in Section 221116 "Domestic Water Piping."

- B. Connect hot- and cold-water-supply piping to hot- and cold-water, water-tempering equipment. Connect output from water-tempering equipment to emergency plumbing fixtures. Comply with requirements for hot- and cold-water piping specified in Section 221116 "Domestic Water Piping."
- C. Directly connect emergency plumbing fixture receptors with trapped drain outlet to sanitary waste and vent piping. Comply with requirements for waste piping specified in Section 221316 "Sanitary Waste and Vent Piping."
- D. Indirectly connect emergency plumbing fixture receptors without trapped drain outlet to sanitary waste or storm drainage piping.
- E. Where installing piping adjacent to emergency plumbing fixtures allow space for service and maintenance of fixtures.

3.4 IDENTIFICATION

- A. Install equipment nameplates or equipment markers on emergency plumbing fixtures and equipment and equipment signs on water-tempering equipment. Comply with requirements for identification materials specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.5 FIELD QUALITY CONTROL

- A. Mechanical-Component Testing: After plumbing connections have been made, test for compliance with requirements. Verify ability to achieve indicated capacities.
- B. Tests and Inspections:
 1. Perform each visual and mechanical inspection.
 2. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 3. Operational Test: After electrical circuitry has been energized, start units to confirm proper unit operation.
 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
 5. Emergency plumbing fixtures and water-tempering equipment will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

3.6 ADJUSTING

- A. Operate and adjust emergency plumbing fixtures and controls. Replace damaged and malfunctioning fixtures and controls.
- B. Adjust or replace fixture flow regulators for proper flow.
- C. Adjust equipment temperature settings.

3.7 CLEANING AND PROTECTION

- A. Clean emergency plumbing fixtures with manufacturers' recommended cleaning methods and materials.
- B. Install protective covering for installed emergency plumbing fixtures and fittings.
- C. Do not allow use of emergency plumbing fixtures for temporary facilities unless approved in writing by Owner.

END OF SECTION 224500

SECTION 224700 - DRINKING FOUNTAINS AND WATER COOLERS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Water coolers (Provided by Owner, Installed by Contractor).
2. Fixture carriers.

1.2 ACTION SUBMITTALS

A. Shop Drawings:

1. Include plans, elevations, sections, and mounting details.
2. Include details of fixture assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
3. Include diagrams for power wiring.

1.3 DELIVERY, STORAGE, AND HANDLING

- ##### A. Comply with manufacturer's written instructions for delivery, storage, and handling.

PART 2 - PRODUCTS

2.1 WATER COOLERS

1. Provided by Owner, installed by Contractor.

2.2 FIXTURE CARRIERS

A. Fixture Carriers:

1. Provided and installed by Contractor.
2. Standard: ASME A112.6.1M.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for water-supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before fixture installation.
- B. Examine walls and floors for suitable conditions where fixtures will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install fixtures level and plumb in accordance with roughing-in drawings. For fixtures indicated for juveniles, install at height required by authorities having jurisdiction.
- B. Install off-the-floor carrier supports, affixed to building substrate, for wall-mounted fixtures.
- C. Install water-supply piping with shutoff valve on supply to each fixture to be connected to domestic-water distribution piping. Use ball valve. Install valves in locations where they can be easily reached for operation. Valves are specified in Section 220523 "General-Duty Valves for Plumbing Piping."
- D. Install trap and waste piping on drain outlet of each fixture to be connected to sanitary drainage system.
- E. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons where required to conceal protruding fittings. Comply with escutcheon requirements specified in Section 220500 "Common Work Results for Plumbing."
- F. Seal joints between fixtures and walls using sanitary-type, one-part, mildew-resistant, silicone sealant. Match sealant color to fixture color. Comply with sealant requirements specified in Section 079200 "Joint Sealants."

3.3 PIPING CONNECTIONS

- A. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.
- B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."
- C. Install ball shutoff valve on water supply to each fixture. Install valve upstream from filter for drinking fountain, water cooler, and bottle filling station. Comply with valve requirements specified in Section 220523 "General-Duty Valves for Plumbing Piping."
- D. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."

3.4 ELECTRICAL CONNECTIONS

- A. Connect wiring in accordance with Section 260519 "Low-Voltage Electrical Power Conductors and Cables."
- B. Ground equipment in accordance with Section 260526 "Grounding and Bonding for Electrical Systems."
- C. Install electrical devices furnished by manufacturer, but not factory mounted, in accordance with NFPA 70 and NECA 1.
- D. Install nameplate for each electrical connection, indicating electrical equipment designation and circuit number feeding connection.
 - 1. Nameplates to be laminated acrylic or melamine plastic signs, as specified in Section 260553 "Identification for Electrical Systems."

3.5 ADJUSTING

- A. Adjust fixture flow regulators for proper flow and stream height.
- B. Adjust water cooler temperature settings.
- C. Adjust electronic-sensor settings.

3.6 CLEANING

- A. After installing fixtures, inspect the unit. Remove paint splatters and other spots, dirt, and debris. Repair damaged finish to match original finish.
- B. Clean fixtures, on completion of installation, in accordance with manufacturer's written instructions.
- C. Provide protective covering for installed fixtures.
- D. Do not allow use of fixtures for temporary facilities unless approved in writing by Owner.

END OF SECTION 224700

SECTION 230000 – MECHANICAL

Mechanical work shall be defined by drawings numbered with the prefix “M-“, the general provision of the Contract including General Conditions and Supplementary Conditions, Division 1 Specification sections, and Division-23 Mechanical Specifications.

Engineer of Record for Division 23 is David M. Hahn, PE, CBHF Engineers, PLLC, 2246 Yaupon Drive, Wilmington, NC 28401.



12-19-2024

END OF SECTION 230000

SECTION 230000 – GENERAL MECHANICAL

PART 1 - GENERAL

1.1 SCOPE OF WORK

- A. The work shall include furnishing, installing, and testing the equipment and materials specified in other sections of the Mechanical Specifications and shown on the Drawings. It is the intent of these Specifications that the mechanical systems shall be suitable in every way for the intended usage. All material and all work which may be reasonably implied as being incidental to the work of this Division shall be furnished at no extra cost.
- B. Instructions to Bidders, General Conditions of the Contract, Supplementary General Conditions and Division 1 Specifications Sections bound herewith are a component part of Division 23 specifications. Comply with all provisions, details, and instructions of these sections in the accomplishment of work covered under Division 23.
- C. Furnish all labor, materials and equipment and incidentals required to make ready for use complete mechanical systems as shown on the Drawings and specified herein.
- D. Where Sub-Contracts are used to perform portions of the work, division of labor between sub trades is the responsibility of the Contractor.
- E. The general scope work includes, but is not limited to, furnishing, coordinating, and installing the following:
 - 1. Heating, air conditioning and ventilation equipment.
 - 2. Ductwork, air distribution.
 - 3. HVAC piping, specialties, and equipment.
 - 4. Controls and wiring.
 - 5. Commissioning, testing, and balancing.
- F. Visit all areas of the site, buildings and structures (as applicable) in which work under these sections is to be performed. Inspect carefully the existing conditions prior to bidding. Bid submission is evidence that the Contractor has examined the site and existing conditions, understands conditions under which the work will be performed, and takes full responsibility for complete knowledge of all factors governing the work.
- G. Schedule all service interruptions in existing facilities at the Owner's convenience with 24 hours (minimum) notice. Obtain prior approval for each interruption.
- H. Thoroughly test all mechanical systems at the completion of work and make any minor correction changes or adjustments necessary for all the proper functioning of the system and equipment. All workmanship shall be of the highest quality; substandard work will be rejected.

1.2 SUBMITTALS

- A. Procedures for submittals: Submit under provisions of relevant sections of the General and Supplemental General Conditions and Division 1 Specifications Sections.

Transmit each shop drawing submittal with provided Shop Drawing Submittal Cover Form, attached as Appendix B, for each item of equipment/material or each specification section/paragraph.

- B. Clearly indicate proposed equipment and/or materials substitutions in shop drawings. Summarize all deviations from the specified quality, functionality, appearance, or performance of proposed equipment and/or materials in the preface of each submittal. Include documentation to support deviations.
- C. Provide descriptive data on all materials and equipment as required to ascertain compliance with Specifications.
- D. The design layout shown on drawings is based on physical sizes of reputable equipment manufacturers. If equipment other than the models indicated is installed, any resulting conflicts with space, maintenance access, clearances or codes are the responsibility of the Contractor to correct at his expense.
- E. Where specific models and manufacturers of materials and equipment are specified, substitutions as allowed by the specifications and State law will be considered. Substitutions must be equivalent in quality, function, suitability, and arrangement to specified equipment. Architect/Engineer to have final authority as to equivalency of substitutions.
- F. Equipment model numbers noted in these specifications or on the drawings are intended to establish a minimum standard of quality and do not necessarily relate to specific options or arrangement as shown. Provide equipment with all standard features and optional features as stated and arranged as shown on the drawings.

1.3 REGULATORY REQUIREMENTS

- A. Perform Work in accordance with all applicable state and local codes, standards, and regulations.
- B. Furnish all materials and labor which is required for compliance with codes, standards, and regulations, whether specifically mentioned in these specifications or shown on the drawings.
- C. Obtain required construction permit from the authority having jurisdiction and arrange, at the proper time, for all inspections required by such authority. Pay all permit and inspection costs required.

1.4 COORDINATION OF WORK

- A. The contractor is responsible for coordination of work between trades. Provide fully complete and functional systems.

- B. Compare mechanical drawings and specifications with the drawings and specifications for other trades.
- C. Coordinate mechanical installation with the work of other trades. Report any pertinent discrepancies to the Architect/Engineer and obtain written instructions for any necessary revisions. Before starting any construction, make proper provisions to avoid interferences in a manner approved by the Architect/Engineer. No extras will be allowed for rework of uncoordinated installations.
- D. Determine exact route and location of each mechanical item prior to fabrication and/or installation. Adjust location of ducts, piping, and equipment, etc., to accommodate interferences anticipated and encountered.
- E. Right of Way: General priority for right of way is as follows:
 - 1. Items located per regulatory requirement.
 - 2. Piping with pitch requirement (plumbing drains, etc.).
 - 3. Ductwork.
 - 4. Piping without pitch requirement.
 - 5. Electrical wiring (conduits, etc.).
- F. Arrange all work to permit removal (without damage to other parts) of any equipment requiring periodic replacement.
- G. Provide clearance and easy access to any equipment which requires periodic maintenance. Arrange ducts, piping, and equipment to permit ready access to valves, traps, starters, motors, control components, etc., and to clear the opening of swinging doors and access panels.

1.5 EQUIPMENT AND MATERIALS (GENERAL)

- A. Provide all new materials unless specifically indicated otherwise.
- B. Manufacturers and models listed in drawings and specifications are used for layout and to convey to bidders the general style, type, character, and quality of product desired. Listed examples are used only to denote the quality standard of product desired and are not intended to restrict bidders to a specific brand, make, manufacturer or specific name.
- C. Adjust layout, system connections and coordinate with other trades as required to properly install equivalent products.
- D. Where equivalent products are submitted, include all associated costs related to substitution in bid.
- E. Furnish materials bearing the manufacturer's name and trade name. Provide a UL label where a UL standard has been established for the material.
- F. Furnish standard products of manufacturers regularly engaged in production of equipment types required for the work. Use the manufacturer's latest approved design.

- G. Use the same manufacturer for equipment and materials of the same general type throughout the work to obtain uniform appearance, operation, and maintenance.
- H. Protect equipment and materials from dirt, water, chemical or mechanical injury and theft always during construction. Provide covers or shelter as required.
- I. If materials or equipment are damaged at any time prior to final acceptance of the work, repair such damage at no additional cost. If materials or equipment are damaged by water, provide replacement at no additional cost.
- J. Follow manufacturer's directions completely in the delivery, storage, protection and installation of all equipment and materials. Notify the Architect/Engineer in writing of any conflicts between any requirements of the contract documents and manufacturer's directions. Obtain written instructions before proceeding with the work. The Contractor is responsible for correction of any work that does not comply with the manufacturer's directions or written instructions from the Architect/Engineer at no additional cost.
- K. Repair any damage to factory applied paint finish using touch-up paint furnished by the equipment manufacturer.

1.6 OPERATION AND MAINTENANCE MANUALS

- A. Refer to individual mechanical sections and Division 1.

1.7 PAINTING

- A. Protect sensors, controllers, etc. against painting. Do not install thermostats, devices or trim until painting is complete.

1.8 LOCATIONS AND MEASUREMENTS

- A. Location of mechanical work is shown on the drawings as accurately as possible. Field verify all measurements to insure that the work suits the surrounding structure, trim, finishes and/or construction. Provide adjustment as necessary.
- B. Make minor relocations of work prior to installation as required or as directed by the Architect/Engineer at no additional cost.

1.9 SUPERVISION

- A. Contractor to provide an authorized and competent representative to constantly supervise the work from the beginning to completion and final acceptance. Insofar as possible, keep the same foreman and workmen throughout the project duration.
- B. Representatives of Architect/Engineer, Owner, and local inspection authorities will make inspections during the progress of the work. Contractor to accommodate such inspections and correct deficiencies noted.

1.10 QUALITY AND WORKMANSHIP

- A. Contractors must employ skilled tradesmen, laborers and supervisors. Final product to present a neat, well finished, and professional installation.
- B. Remove and replace any work considered substandard quality in the judgement of the Architect/Engineer.

1.11 CLOSING IN WORK

- A. Do not cover up or enclose work until it has been inspected, tested, and approved by authorities having jurisdiction over the work. Uncover any such work for inspection and/or test at no additional cost. Restore the work to its original condition after inspection and/or test at no additional cost.

1.12 CUTTING AND PATCHING

- A. Perform all cutting and patching necessary to install work under this Division.
- B. Perform cutting and patching in professional, workmanlike manner.
- C. Arrange work to minimize cutting and patching.
- D. Do not cut joists, beams, girders, columns, or any other structural members without written permission from the Architect/Engineer.
- E. Cut opening only large enough to allow easy installation of piping, wiring or ductwork.
- F. Patching material to match material removed.
- G. Restore patched surface to its original appearance at completion of patching.
- H. Where waterproofed surfaces are patched, maintain integrity of waterproofing.
- I. Remove rubble and excess patching materials from the premises.

1.13 INTERPRETATION OF DRAWINGS

- A. Drawings and specifications under this Division are complementary each to the other. Provide any work specified herein and/or indicated on the drawings.
- B. Drawings are diagrammatic and indicate generally the location of fixtures, piping, devices, equipment, etc. Follow drawings as closely as possible but arrange work to suit the finished surroundings and/or trim.
- C. The words “furnish”, “provide”, and/or “install” as used in these drawings and specifications are interpreted to include all material and labor necessary to complete the item, system, equipment, etc.

- D. Any omissions from either the drawings or specifications are unintentional. Contractor is responsible for notifying the Architect/Engineer of any pertinent omissions before submitting a bid. Complete working systems are required, whether every small item of material is shown and specified or not.

1.14 ACCESSIBILITY

- A. Locate all equipment which must be serviced, operated, or maintained in fully accessible positions. Equipment to include, but not be limited to, valves, traps, cleanouts, motors, controllers, and dampers. If required for accessibility, furnish access doors for this purpose. Minor deviations from drawings may be made to allow for better accessibility. Lack of access doors on drawings does not relieve Contractor of responsibility to provide access doors, if needed to properly service equipment.
- B. Coordinate exact locations and size of access panels for each concealed device requiring service.
- C. Access panels: Steel construction with 16-gauge frames and 18-gauge panels, factory primed with rust inhibiting paint, finish paint by Contractor. Provide suitable UL listed doors where installed in rated construction.
- D. Coordinate access panel locations with architectural construction.
- E. Access panels are not required for access to work located above a lift-out “T” bar type ceiling.

1.15 ELECTRICAL WORK IN CONNECTION WITH MECHANICAL CONTRACTS

- A. Comply with Division 26. Any required Division 23 electrical work not specifically specified to be furnished by Division 26 Contractor shall be provided by Division 23 Contractor.
- B. All electrical work performed Division 23 shall comply with Division 26 specification requirements. Install control wiring in conduit.
- C. Coordinate electrical interface of supplied mechanical equipment with electrical system. Division 26 electrical work for mechanical systems is based on values scheduled on mechanical drawings. Division 23 Contractor is responsible for any costs to modify the contracted electrical work to service equipment with electrical characteristics different than those scheduled.

1.16 MECHANICAL WORK IN CONNECTION WITH OTHER CONTRACTS

- A. Provide mechanical services as required for items furnished by other contractors or vendors as shown on the Drawings. Actual requirements may vary from Drawings. Coordinate with equipment installed. Make final connections only after approval of the other contractor or vendor, in the contractor's or vendor's presence.

1.17 ALTERNATE BIDS

- A. Alternate Bids, IF ANY, are described in relevant sections of the General and Supplemental General Conditions and Division 1 Specification Sections.

1.18 PROJECT RECORD DRAWINGS

- A. Submit under provisions of relevant sections of the General and Supplemental General Conditions and Division 1 Specification Sections.
- B. As the work progresses, legibly record all field changes on a set of project contract drawings, herein after called the "record drawings."
- C. Record drawings shall accurately show the installed condition of mechanical work.

1.19 PHASING OF THE WORK

- A. Schedule work in accordance with the relevant sections of the General and Supplemental General Conditions and Division 1 Specifications Sections.

1.20 PROJECT CLOSEOUT

- A. Submit under provisions of relevant sections of the General and Supplemental General Conditions and Division 1 Specifications Sections.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION (NOT USED)

END OF SECTION 230000

SECTION 230500 - COMMON WORK RESULTS FOR HVAC

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Motors.
2. Sleeves without waterstop.
3. Sleeves with waterstop.
4. Silicone sealants.

1.2 ACTION SUBMITTALS

A. Product Data:

1. For each type of product, excluding motors which are included in Part 1 of HVAC equipment Sections.
 - a. Include construction details, material descriptions, and dimensions of individual components, and finishes.
 - b. Include operating characteristics and furnished accessories.

1.3 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

PART 2 - PRODUCTS

2.1 MOTORS

A. Motor Requirements, General:

1. Content includes motors for use on alternating-current power systems of up to 600 V and installed at equipment manufacturer's factory or shipped separately by equipment manufacturer for field installation.
2. Comply with requirements in this Section except when stricter requirements are specified in equipment schedules or Sections.
3. Comply with NEMA MG 1 unless otherwise indicated.

B. Motor Characteristics:

1. Duty: Continuous duty at ambient temperature of 40 deg C and at altitude of 3300 ft. above sea level.

2. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor.

C. Single-Phase Motors:

1. Motors larger than 1/20 hp must be one of the following, to suit starting torque and requirements of specific motor application:
 - a. Permanent-split capacitor.
 - b. Split phase.
 - c. Capacitor start, inductor run.
 - d. Capacitor start, capacitor run.
2. Multispeed Motors: Variable-torque, permanent-split-capacitor type.
3. Bearings: Prelubricated, antifriction ball bearings or sleeve bearings suitable for radial and thrust loading.
4. Motors 1/20 hp and Smaller: Shaded-pole type.
5. Thermal Protection: Internal protection to automatically open power supply circuit to motor when winding temperature exceeds a safe value calibrated to temperature rating of motor insulation. Thermal-protection device will automatically reset when motor temperature returns to normal range.

D. Electronically Commutated Motors:

1. Microprocessor-Based Electronic Control Module: Converts 120 V single-phase AC power to three-phase DC power to operate the brushless DC motor.
2. Three-phase power motor module with permanent magnet rotor.
3. Digital speed controller/LED display.
4. Building Automation System Interface: Via AC voltage signal DC voltage signal or Digital Serial Interface (DSI).

2.2 SLEEVES

A. Sleeves without Waterstop:

1. Cast-Iron Pipe Sleeves: Cast or fabricated of cast or ductile iron, with plain ends.
2. Steel Pipe Sleeves: ASTM A53/A53M, Type E, Grade B, Schedule 40, hot-dip galvanized, with plain ends.
3. Steel Sheet Sleeves: ASTM A653/A653M, 24-gauge minimum thickness; hot-dip galvanized, round tube closed with welded longitudinal joint.
4. PVC Pipe Sleeves: ASTM D1785, Schedule 40.
5. Molded-PVC Sleeves: With nailing flange.
6. Molded-PE or -PP Sleeves: Removable, tapered-cup shaped, and smooth outer surface with nailing flange.

B. Sleeves with Waterstop:

1. Description: Manufactured PVC/HDPE, sleeve-type, waterstop assembly, made for imbedding in concrete slab or wall.

C. Silicone Sealants:

1. Silicone Sealant, S, NS, 25, NT: Single-component, nonsag, plus 25 percent and minus 25 percent movement capability, nontraffic-use, neutral-curing silicone joint sealant.
 - a. Standard: ASTM C920, Type S, Grade NS, Class 25, Use NT.
2. Silicone Sealant, S, P, T, NT: Single-component, 100/50, pourable, plus 100 percent and minus 50 percent movement capability, traffic- and nontraffic-use, neutral-curing silicone joint sealant.
 - a. Standard: ASTM C920, Type S, Grade P, Class 100/50, Uses T and NT.
3. Silicone Foam Sealant: Multicomponent, silicone-based liquid elastomers that, when mixed, expand and cure in place to produce a flexible, nonshrinking foam.

2.3 ESCUTCHEONS

A. Escutcheon Types:

1. One-Piece, Steel Type: With polished, chrome-plated finish and setscrew fastener.

PART 3 - EXECUTION

3.1 INSTALLATION OF SLEEVES - GENERAL

- A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.
 1. Sleeves are not required for core-drilled holes.
- B. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.
 1. Permanent sleeves are not required for holes in slabs formed by molded-PE or -PP sleeves.
 2. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.
 3. Using silicone sealant, seal space outside of sleeves in floors/slabs/walls without sleeve-seal system. Select to maintain fire resistance of floor/slab/wall.
- C. Install sleeves for pipes passing through interior partitions.
 1. Cut sleeves to length for mounting flush with both surfaces.
 2. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.

3. Seal annular space between sleeve and piping or piping insulation; use joint sealants that joint sealant manufacturer's literature indicates is appropriate for size, depth, and location of joint.

- D. Fire-Resistance-Rated Penetrations, Horizontal Assembly Penetrations, and Smoke-Barrier Penetrations: Maintain indicated fire or smoke rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with fire- and smoke-stop materials. Comply with requirements for firestopping and fill materials specified in Section 078413 "Penetration Firestopping."

3.2 INSTALLATION OF SLEEVES WITH WATERSTOP

- A. Install sleeve with waterstop as slabs are constructed.
- B. Assemble fitting components of length to be flush with both surfaces of concrete slabs. Position waterstop flange centered across width of concrete slab.
- C. Secure nailing flanges to wooden concrete forms.
- D. Using silicone sealant, seal space around outside of sleeves.

3.3 INSTALLATION OF ESCUTCHEONS

- A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.
- B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of insulated piping and with OD that completely covers opening.

3.4 FIELD QUALITY CONTROL

- A. Sleeves:

1. Perform the following tests and inspections:

- a. Leak Test: After allowing for a full cure, test sleeves and sleeve seals for leaks. Repair leaks and retest until no leaks exist.
- b. Sleeves and sleeve seals will be considered defective if they do not pass tests and inspections.

2. Prepare test and inspection reports.

- B. Escutcheons:

1. Using new materials, replace broken and damaged escutcheons and floor plates.

3.5 SLEEVES APPLICATION

- A. Use sleeves for the following piping-penetration applications:

1. Exterior Concrete Walls above and below Grade:
 - a. Sleeves with waterstops.
2. Concrete Slabs-on-Grade:
 - a. Sleeves with waterstops.
3. Concrete Slabs above Grade:
 - a. Sleeves with waterstops.
4. Interior Walls and Partitions:
 - a. Sleeves without waterstops.

3.6 ESCUTCHEONS APPLICATION

A. Escutcheons for New Piping:

1. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep pattern.
2. Chrome-Plated Piping: One piece, steel with polished, chrome-plated finish.
3. Insulated Piping:
 - a. One piece, steel with polished, chrome-plated finish.
4. Bare Piping at Wall and Floor Penetrations in Finished Spaces:
 - a. One piece, steel with polished, chrome-plated finish.
5. Bare Piping at Ceiling Penetrations in Finished Spaces:
 - a. One piece, steel with polished, chrome-plated finish.
6. Bare Piping in Unfinished Service Spaces:
 - a. One piece, steel with polished, chrome-plated finish.
7. Bare Piping in Equipment Rooms:
 - a. One piece, steel with polished, chrome-plated finish.

B. Install floor plates for piping penetrations of equipment-room floors.

C. Install floor plates with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.

1. New Piping: Split floor plate.

END OF SECTION 230500

SECTION 230529 - HANGERS AND SUPPORTS FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Pipe hangers and supports - metal.
2. Pipe hangers - metal, trapeze type.
3. Thermal-hanger shield inserts.
4. Fastener systems.

B. Related Requirements:

1. Section 055000 "Metal Fabrications" for structural-steel shapes and plates for trapeze hangers for pipe.
2. Section 230548.13 "Vibration Controls for HVAC" for vibration isolation devices.
3. Section 233113 "Metal Ducts" for duct hangers and supports.

1.2 ACTION SUBMITTALS

A. Product Data:

1. For each type of product.

PART 2 - PRODUCTS

2.1 PIPE HANGERS AND SUPPORTS - METAL

A. Pipe Hangers and Supports - Carbon Steel:

1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
2. Galvanized Metallic Coatings: Pregalvanized, hot-dip galvanized, or electro-galvanized.
3. Nonmetallic Coatings: Plastic coated, or epoxy powder coated.
4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
5. Hanger Rods: Continuous-thread rod, nuts, and washers made of carbon steel.

B. Pipe/Tube Hangers and Supports - Copper:

1. Description: MSS SP-58, Types 1 through 58, copper-plated steel, factory-fabricated components.
2. Hanger Rods: Continuous-thread rod, nuts, and washer made of copper-plated steel.

2.2 PIPE HANGERS - METAL, TRAPEZE TYPE

- A. Description: MSS SP-58, Type 59, shop- or field-fabricated pipe-support assembly made from structural carbon-steel shapes with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.3 THERMAL-HANGER SHIELD INSERTS

- A. Insulation-Insert Material for Cold Piping: ASTM C552, Type II cellular glass with 100 psi or ASTM C591, Type VI, Grade 1 polyisocyanurate with 125 psi minimum compressive strength and vapor barrier.
- B. Insulation-Insert Material for Hot Piping: ASTM C552, Type II cellular glass with 100 psi or ASTM C591, Type VI, Grade 1 polyisocyanurate with 125 psi minimum compressive strength.
- C. For Trapeze or Clamped Systems: Insert and shield are to cover entire circumference of pipe.
- D. For Clevis or Band Hangers: Insert and shield to cover bottom 180 degrees of pipe.
- E. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.4 FASTENER SYSTEMS

- A. Fastener System - Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities required for supported loads and building materials where used.
- B. Fastener System - Mechanical-Expansion Anchors: Insert-wedge-type anchors for use in hardened portland cement concrete; with pull-out, tension, and shear capacities required for supported loads and building materials where used.
 - 1. Indoor Applications: Zinc-plated steel.
 - 2. Outdoor Applications: Stainless steel.

2.5 MATERIALS

- A. Carbon Steel: ASTM A1011/A1011M.
- B. Structural Steel: ASTM A36/A36M, carbon-steel plates, shapes, and bars; galvanized.
- C. Threaded Rods: Continuously threaded. Zinc-plated or galvanized steel for indoor applications and stainless steel for outdoor applications. Mating nuts and washers of similar materials as rods.
- D. Grout: ASTM C1107/C1107M, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
 - 1. Properties: Nonstaining, noncorrosive, and nongaseous.

2. Design Mix: 5000 psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping materials and installation for penetrations through fire-rated walls, ceilings, and assemblies.
- B. Strength of Support Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry static loads within specified loading limits. Minimum static design load used for strength determination is to include weight of supported components plus 200 lb.

3.2 INSTALLATION OF HANGERS AND SUPPORTS

- A. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- B. Install lateral bracing with pipe hangers and supports to prevent swaying.
- C. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, and at changes in direction of piping. Coordinate location of concrete inserts before concrete is placed.
- D. Load Distribution: Install hangers and supports so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- E. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.
- F. Insulated Piping:
 1. Attach clamps and spacers to piping.
 - a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
 - b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
 - c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.
 2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
 - a. Thermal-hanger shield inserts may be used as an option. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.

3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields are to span an arc of 180 degrees.
 - a. Thermal-hanger shield inserts may be used as an option. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
4. Shield Dimensions for Pipe: Not less than the following:
 - a. NPS 1/4 to NPS 3-1/2 (DN 8 to DN 90): 12 inches long and 0.048 inch thick.
- G. Metal Pipe-Hanger Installation: Comply with MSS SP-58. Install hangers, supports, clamps, and attachments as required to properly support piping from the building structure.
- H. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-58. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.
 1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size, or install intermediate supports for smaller diameter pipes as specified for individual pipe hangers.
 2. Field fabricate in accordance with ASTM A36/A36M, carbon-steel shapes selected for loads being supported. Weld steel in accordance with AWS D1.1/D1.1M.
- I. Thermal-Hanger Shield Installation: Install pipe hanger or shield for insulated piping.
- J. Fastener System Installation:
 1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick after concrete is placed and cured. Use installers that are licensed by powder-actuated tool manufacturer.
 2. Install mechanical-expansion anchors after concrete is placed and completely cured.
 3. Install fasteners in accordance with manufacturer's written instructions.
 4. Install lag screw wood fasteners in accordance with manufacturer's written instructions.
- K. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.

3.3 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded.
- C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:
 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 2. Obtain fusion without undercut or overlap.
 3. Remove welding flux immediately.

4. Finish welds at exposed connections so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.4 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.5 PAINTING

- A. Touchup:
 1. Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - a. Apply paint with a brush or spray to provide a minimum dry film thickness of 2.0 mils.
 2. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A780/A780M.

3.6 HANGER AND SUPPORT SCHEDULE

- A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-58 for pipe-hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finish.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use carbon-steel pipe hangers and supports or metal trapeze pipe hangers and attachments for general service applications.
- F. Use copper-plated pipe hangers and copper attachments for copper piping and tubing.
- G. Use padded hangers for piping that is subject to scratching.
- H. Use thermal-hanger shield inserts for insulated piping and tubing.
- I. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.
2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of up to 1050 deg F, pipes NPS 4 to NPS 24, requiring up to 4 inches of insulation.
3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36, requiring clamp flexibility and up to 4 inches of insulation.
4. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes NPS 1/2 to NPS 24 if little or no insulation is required.
5. Pipe Hangers (MSS Type 5): For suspension of pipes NPS 1/2 to NPS 4, to allow off-center closure for hanger installation before pipe erection.
6. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated, stationary pipes NPS 3/4 to NPS 8.
7. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
8. Adjustable Band Hangers (MSS Type 9): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
9. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
10. Split Pipe Ring with or without Turnbuckle Hangers (MSS Type 11): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 8.
11. Extension Hinged or Two-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 3.
12. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30.
13. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
14. Pipe Saddle Supports (MSS Type 36): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate.
15. Pipe Stanchion Saddles (MSS Type 37): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate, and with U-bolt to retain pipe.
16. Adjustable Pipe Saddle Supports (MSS Type 38): For stanchion-type support for pipes NPS 2-1/2 to NPS 36 if vertical adjustment is required, with steel-pipe base stanchion support and cast-iron floor flange.
17. Single-Pipe Rolls (MSS Type 41): For suspension of pipes NPS 1 to NPS 30, from two rods if longitudinal movement caused by expansion and contraction might occur.
18. Adjustable Roller Hangers (MSS Type 43): For suspension of pipes NPS 2-1/2 to NPS 24, from single rod if horizontal movement caused by expansion and contraction might occur.
19. Complete Pipe Rolls (MSS Type 44): For support of pipes NPS 2 to NPS 42 if longitudinal movement caused by expansion and contraction might occur but vertical adjustment is unnecessary.
20. Pipe Roll and Plate Units (MSS Type 45): For support of pipes NPS 2 to NPS 24 if small horizontal movement caused by expansion and contraction might occur and vertical adjustment is unnecessary.
21. Adjustable Pipe Roll and Base Units (MSS Type 46): For support of pipes NPS 2 to NPS 30 if vertical and lateral adjustment during installation might be required in addition to expansion and contraction.

J. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24.
 2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 if longer ends are required for riser clamps.
- K. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
 3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11, split pipe rings.
 4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
 5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.
- L. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
 2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction, to attach to top flange of structural shape.
 3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
 5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
 6. C-Clamps (MSS Type 23): For structural shapes.
 7. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
 8. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
 9. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.
 10. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel I-beams for heavy loads, with link extensions.
 11. Malleable-Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
 12. Welded-Steel Brackets: For support of pipes from below or for suspending from above by using clip and rod. Use one of the following for indicated loads:
 - a. Light (MSS Type 31): 750 lb.
 - b. Medium (MSS Type 32): 1500 lb.
 - c. Heavy (MSS Type 33): 3000 lb.
 13. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
 14. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
 15. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.
- M. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.
- N. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Restraint-Control Devices (MSS Type 47): Where indicated to control piping movement.
 2. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.
 3. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41, roll hanger with springs.
 4. Spring Sway Braces (MSS Type 50): To retard sway, shock, vibration, or thermal expansion in piping systems.
 5. Variable-Spring Hangers (MSS Type 51): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from hanger.
 6. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from base support.
 7. Variable-Spring Trapeze Hangers (MSS Type 53): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from trapeze support.
 8. Constant Supports: For critical piping stress and if necessary to avoid transfer of stress from one support to another support, critical terminal, or connected equipment. Include auxiliary stops for erection, hydrostatic test, and load-adjustment capability. These supports include the following types:
 - a. Horizontal (MSS Type 54): Mounted horizontally.
 - b. Vertical (MSS Type 55): Mounted vertically.
 - c. Trapeze (MSS Type 56): Two vertical-type supports and one trapeze member.
- O. Comply with MSS SP-58 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- P. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.

END OF SECTION 230529

SECTION 230548.13 - VIBRATION CONTROLS FOR HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Elastomeric isolation pads.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include rated load, rated deflection, and overload capacity for each vibration isolation device.

1.4 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

PART 2 - PRODUCTS

2.1 ELASTOMERIC ISOLATION PADS

- A. Elastomeric Isolation Pads:
 - 1. Fabrication: Single or multiple layers of sufficient durometer stiffness for uniform loading over pad area.
 - 2. Size: Factory or field cut to match requirements of supported equipment.
 - 3. Minimum deflection as indicated on Drawings.
 - 4. Pad Material: Oil- and water-resistant rubber.
 - 5. Infused nonwoven cotton or synthetic fibers.
 - 6. Load-bearing metal plates adhered to pads.
 - 7. Sandwich-Core Material: Resilient and elastomeric.
 - a. Infused nonwoven cotton or synthetic fibers.

PART 1 - EXECUTION

1.1 EXAMINATION

- A. Examine areas and equipment to receive vibration isolation devices for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

1.2 INSTALLATION OF VIBRATION CONTROL DEVICES

- A. Provide vibration control devices for systems and equipment where indicated in Equipment Schedules, where Specifications indicate they are to be installed on specific equipment and systems, and where required by applicable codes.
- B. Installation of vibration isolators must not cause any change of position of equipment, piping, or ductwork resulting in stress or misalignment.

1.3 ADJUSTING

- A. Adjust isolators after the system is at operating weight.

1.4 FIELD QUALITY CONTROL

- A. Remove and replace malfunctioning units.

END OF SECTION 230548.13

SECTION 230553 - IDENTIFICATION FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Equipment labels.
2. Pipe labels.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Equipment-Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

A. Plastic Labels for Equipment:

1. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch thick, with predrilled holes for attachment hardware.
2. Letter and Background Color: As indicated for specific application under Part 3.
3. Maximum Temperature: Able to withstand temperatures of up to 160 deg F.
4. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
5. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances of up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
6. Fasteners: Stainless steel rivets or self-tapping screws.
7. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

B. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), and the Specification Section number and title where equipment is specified.

2.2 PIPE LABELS

A. General Requirements for Manufactured Pipe Labels: Preprinted, color coded, with lettering indicating service and showing flow direction in accordance with ASME A13.1.

- B. Letter and Background Color: As indicated for specific application under Part 3.
- C. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to partially cover circumference of pipe and to attach to pipe without fasteners or adhesive.
- D. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- E. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings.
 - 1. Lettering Size: Size letters in accordance with ASME A13.1 for piping.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean piping and equipment surfaces of incompatible primers, paints, and encapsulants, as well as dirt, oil, grease, release agents, and other substances that could impair bond of identification devices.

3.2 INSTALLATION, GENERAL REQUIREMENTS

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Coordinate installation of identifying devices with locations of access panels and doors.
- C. Install identifying devices before installing acoustic ceilings and similar concealment.
- D. Locate identifying devices so that they are readily visible from the point of normal approach.

3.3 INSTALLATION OF EQUIPMENT LABELS

- A. Permanently fasten labels on each item of mechanical equipment.
- B. Sign and Label Colors:
 - 1. White letters on an ANSI Z535.1 safety-blue background.
- C. Locate equipment labels where accessible and visible.

3.4 INSTALLATION OF PIPE LABELS

- A. Install pipe labels showing service with permanent adhesive on pipes.

- B. Pipe-Label Locations: Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
1. At access doors, manholes, and similar access points that permit view of concealed piping.
 2. Within 3 ft. of equipment items and other points of origination and termination.
 3. Spaced at maximum intervals of 25 ft. along each run. Reduce intervals to 10 ft. in areas of congested piping, ductwork, and equipment.
- C. Pipe-Label Color Schedule:
1. Condensate and Refrigerant Piping: White letters on an ANSI Z535.1 safety-green background.

SECTION 230593 - TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

- 1. Testing, Adjusting, and Balancing of Air Systems:
 - a. Constant-volume air systems.
- 2. HVAC-control system verification.

1.3 DEFINITIONS

- A. AABC: Associated Air Balance Council.
- B. TAB: Testing, adjusting, and balancing.
- C. TAB Specialist: An independent entity meeting qualifications to perform TAB work.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: Within 30 days of Contractor's Notice to Proceed, submit documentation that the TAB specialist and this Project's TAB team members meet the qualifications specified in "Quality Assurance" Article.
- B. Contract Documents Examination Report: Within 30 days of Contractor's Notice to Proceed, submit the Contract Documents review report, as specified in Part 3.
- C. Strategies and Procedures Plan: Within 30 days of Contractor's Notice to Proceed, submit TAB strategies and step-by-step procedures, as specified in "Preparation" Article.
- D. System Readiness Checklists: Within 30 days of Contractor's Notice to Proceed, submit system readiness checklists, as specified in "Preparation" Article.
- E. Examination Report: Submit a summary report of the examination review required in "Examination" Article.
- F. Certified TAB reports.

- G. Sample report forms.
- H. Instrument calibration reports, to include the following:
 - 1. Instrument type and make.
 - 2. Serial number.
 - 3. Application.
 - 4. Dates of use.
 - 5. Dates of calibration.

1.5 QUALITY ASSURANCE

- A. TAB Specialists Qualifications, Certified by AABC:
 - 1. TAB Field Supervisor: Employee of the TAB specialist and certified by AABC.
 - 2. TAB Technician: Employee of the TAB specialist and certified by AABC.
- B. Instrumentation Type, Quantity, Accuracy, and Calibration: Comply with requirements in ASHRAE 111, Section 4, "Instrumentation."
- C. ASHRAE/IES 90.1 Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6.7.2.3 - "System Balancing."
- D. Code and AHJ Compliance: TAB is required to comply with governing codes and requirements of authorities having jurisdiction.

1.6 FIELD CONDITIONS

- A. Full Owner Occupancy: Owner will occupy the site and existing building during entire TAB period. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.
- B. Partial Owner Occupancy: Owner may occupy completed areas of building before Substantial Completion. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in systems designs that may preclude proper TAB of systems and equipment.

- B. Examine installed systems for balancing devices, such as test ports, gauge cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers. Verify that locations of these balancing devices are applicable for intended purpose and are accessible.
- C. Examine the approved submittals for HVAC systems and equipment.
- D. Examine design data, including HVAC system descriptions, statements of design assumptions for environmental conditions and systems output, and statements of philosophies and assumptions about HVAC system and equipment controls.
- E. Examine ceiling plenums used for HVAC to verify that they are properly separated from adjacent areas and sealed.
- F. Examine equipment performance data, including fan curves.
 - 1. Relate performance data to Project conditions and requirements, including system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system.
 - 2. Calculate system-effect factors to reduce performance ratings of HVAC equipment when installed under conditions different from the conditions used to rate equipment performance. To calculate system effects for air systems, use tables and charts found in AMCA 201, "Fans and Systems," or in SMACNA's "HVAC Systems - Duct Design." Compare results with the design data and installed conditions.
- G. Examine system and equipment installations and verify that field quality-control testing, cleaning, and adjusting specified in individual Sections have been performed.
- H. Examine test reports specified in individual system and equipment Sections.
- I. Examine HVAC equipment and verify that bearings are greased, belts are aligned and tight, filters are clean, and equipment with functioning controls is ready for operation.
- J. Examine heat-transfer coils for correct piping connections and for clean and straight fins.
- K. Examine operating safety interlocks and controls on HVAC equipment.
- L. Examine control dampers for proper installation for their intended function of isolating, throttling, diverting, or mixing air flows.
- M. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

3.2 PREPARATION

- A. Prepare a TAB plan that includes the following:
 - 1. Equipment and systems to be tested.
 - 2. Strategies and step-by-step procedures for balancing the systems.
 - 3. Instrumentation to be used.
 - 4. Sample forms with specific identification for all equipment.

- B. Perform system-readiness checks of HVAC systems and equipment to verify system readiness for TAB work. Include, at a minimum, the following:
 - 1. Airside:
 - a. Verify that leakage and pressure tests on air distribution systems have been satisfactorily completed.
 - b. Duct systems are complete with terminals installed.
 - c. Volume, smoke, and fire dampers are open and functional.
 - d. Clean filters are installed.
 - e. Fans are operating, free of vibration, and rotating in correct direction.
 - f. Variable-frequency controllers' startup is complete and safeties are verified.
 - g. Automatic temperature-control systems are operational.
 - h. Ceilings are installed.
 - i. Windows and doors are installed.
 - j. Suitable access to balancing devices and equipment is provided.

3.3 GENERAL PROCEDURES FOR TESTING AND BALANCING

- A. Perform testing and balancing procedures on each system in accordance with the procedures contained in AABC's "National Standards for Total System Balance" and in this Section.
- B. Cut insulation, ducts and equipment casings for installation of test probes to the minimum extent necessary for TAB procedures.
 - 1. After testing and balancing, patch probe holes in ducts with same material and thickness as used to construct ducts.
 - 2. After testing and balancing, install test ports and duct access doors that comply with requirements in Section 233300 "Air Duct Accessories."
 - 3. Where holes for probes are required in piping or hydronic equipment, install pressure and temperature test plugs to seal systems.
 - 4. Install and join new insulation that matches removed materials. Restore insulation, coverings, vapor barrier, and finish in accordance with Section 230713 "Duct Insulation."
- C. Mark equipment and balancing devices, including damper-control positions, and similar controls and devices, with paint or other suitable, permanent identification material to show final settings.
- D. Take and report testing and balancing measurements in inch-pound (IP) units.

3.4 TESTING, ADJUSTING, AND BALANCING OF HVAC EQUIPMENT

- A. Test, adjust, and balance HVAC equipment indicated on Drawings, including, but not limited to, the following:
 - 1. Motors.
 - 2. Fans and ventilators.
 - 3. Energy Recovery units.
 - 4. Split-system air conditioners.

5. Variable-refrigerant-flow systems.
6. Heat pumps.

3.5 GENERAL PROCEDURES FOR BALANCING AIR SYSTEMS

- A. Prepare test reports for both fans and outlets. Obtain manufacturer's outlet factors and recommended testing procedures. Crosscheck the summation of required outlet volumes with required fan volumes.
- B. Prepare schematic diagrams of systems' Record drawings duct layouts.
- C. For variable-air-volume systems, develop a plan to simulate diversity.
- D. Determine the best locations in main and branch ducts for accurate duct-airflow measurements.
- E. Check airflow patterns from the outdoor-air louvers and dampers and the return- and exhaust-air dampers through the supply-fan discharge and mixing dampers.
- F. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.
- G. Verify that motor starters are equipped with properly sized thermal protection.
- H. Check dampers for proper position to achieve desired airflow path.
- I. Check for airflow blockages.
- J. Check condensate drains for proper connections and functioning.
- K. Check for proper sealing of air-handling-unit components.

3.6 PROCEDURES FOR CONSTANT-VOLUME AIR SYSTEMS

- A. Adjust fans to deliver total indicated airflows within the maximum allowable fan speed listed by fan manufacturer.
 1. Measure total airflow.
 - a. Set outside-air, return-air, and relief-air dampers for proper position that simulates minimum outdoor-air conditions.
 - b. Where duct conditions allow, measure airflow by main Pitot-tube traverse. If necessary, perform multiple Pitot-tube traverses close to the fan and prior to any outlets, to obtain total airflow.
 - c. Where duct conditions are unsuitable for Pitot-tube traverse measurements, a coil traverse may be acceptable.
 2. Measure fan static pressures as follows:
 - a. Measure static pressure directly at the fan outlet or through the flexible connection.
 - b. Measure static pressure directly at the fan inlet or through the flexible connection.

- c. Measure static pressure across each component that makes up the air-handling system.
 - d. Report artificial loading of filters at the time static pressures are measured.
3. Review Contractor-prepared shop drawings and Record drawings to determine variations in design static pressures versus actual static pressures. Calculate actual system-effect factors. Recommend adjustments to accommodate actual conditions.
 4. Obtain approval from Commissioning Authority for adjustment of fan speed higher or lower than indicated speed. Comply with requirements in HVAC Sections for air-handling units for adjustment of fans, belts, and pulley sizes to achieve indicated air-handling-unit performance.
 5. Do not make fan-speed adjustments that result in motor overload. Consult equipment manufacturers about fan-speed safety factors. Modulate dampers and measure fan-motor amperage to ensure that no overload occurs. Measure amperage in full-cooling, full-heating, economizer, and any other operating mode to determine the maximum required brake horsepower.
- B. Adjust volume dampers for main duct, submain ducts, and major branch ducts to indicated airflows.
1. Measure airflow of submain and branch ducts.
 2. Adjust submain and branch duct volume dampers for specified airflow.
 3. Re-measure each submain and branch duct after all have been adjusted.
- C. Adjust air inlets and outlets for each space to indicated airflows.
1. Set airflow patterns of adjustable outlets for proper distribution without drafts.
 2. Measure inlets and outlets airflow.
 3. Adjust each inlet and outlet for specified airflow.
 4. Re-measure each inlet and outlet after they have been adjusted.
- D. Verify final system conditions.
1. Re-measure and confirm that minimum outdoor, return, and relief airflows are within design. Readjust to design if necessary.
 2. Re-measure and confirm that total airflow is within design.
 3. Re-measure all final fan operating data, speed, volts, amps, and static profile.
 4. Mark all final settings.
 5. Test system in economizer mode. Verify proper operation and adjust if necessary.
 6. Measure and record all operating data.
 7. Record final fan-performance data.

3.7 PROCEDURES FOR MOTORS

- A. Motors 1/2 HP and Larger: Test at final balanced conditions and record the following data:
1. Manufacturer's name, model number, and serial number.
 2. Motor horsepower rating.
 3. Motor rpm.
 4. Phase and hertz.

5. Nameplate and measured voltage, each phase.
6. Nameplate and measured amperage, each phase.
7. Starter size and thermal-protection-element rating.
8. Service factor and frame size.

- B. Motors Driven by Variable-Frequency Controllers: Test manual bypass of controller to prove proper operation.

3.8 PROCEDURES FOR AIR-COOLED CONDENSING UNITS

- A. Verify proper rotation of fan(s).
- B. Measure and record entering- and leaving-air temperatures.
- C. Measure and record entering and leaving refrigerant pressures.
- D. Measure and record operating data of compressor(s), fan(s), and motors.

3.9 PROCEDURES FOR HEAT-TRANSFER COILS

- A. Measure, adjust, and record the following data for each electric heating coil:

1. Nameplate data.
2. Airflow.
3. Entering- and leaving-air temperature at full load.
4. Air pressure drop.
5. Voltage and amperage input of each phase at full load.
6. Calculated kilowatt at full load.
7. Fuse or circuit-breaker rating for overload protection.

- B. Measure, adjust, and record the following data for each refrigerant coil:

1. Dry-bulb temperature of entering and leaving air.
2. Wet-bulb temperature of entering and leaving air.
3. Airflow.
4. Air pressure drop.
5. Entering and leaving refrigerant pressure and temperatures.

3.10 HVAC CONTROLS VERIFICATION

- A. In conjunction with system balancing, perform the following:

1. Verify HVAC control system is operating within the design limitations.
2. Confirm that the sequences of operation are following Contract Documents.
3. Verify that controllers are calibrated and function as intended.
4. Verify that controller set points are as indicated.
5. Verify the operation of lockout or interlock systems.
6. Verify the operation of valve and damper actuators.
7. Verify that controlled devices are properly installed and connected to correct controller.

8. Verify that controlled devices travel freely and are in position indicated by controller: open, closed, or modulating.
 9. Verify location and installation of sensors to ensure that they sense only intended temperature, humidity, or pressure.
- B. Reporting: Include a summary of verifications performed, remaining deficiencies, and variations from indicated conditions.

3.11 TOLERANCES

- A. Set HVAC system's airflow rates and water flow rates within the following tolerances:
1. Supply, Return, and Exhaust Fans and Equipment with Fans: Plus or minus 10 percent. If design value is less than 100 cfm, within 10 cfm.
 2. Air Outlets and Inlets: Plus or minus 10 percent. If design value is less than 100 cfm, within 10 cfm.
- B. Maintaining pressure relationships as designed shall have priority over the tolerances specified above.

3.12 PROGRESS REPORTING

- A. Initial Construction-Phase Report: Based on examination of the Contract Documents as specified in "Examination" Article, prepare a report on the adequacy of design for system-balancing devices. Recommend changes and additions to system-balancing devices, to facilitate proper performance measuring and balancing. Recommend changes and additions to HVAC systems and general construction to allow access for performance-measuring and -balancing devices.

3.13 FINAL REPORT

- A. General: Prepare a certified written report; tabulate and divide the report into separate sections for tested systems and balanced systems.
1. Include a certification sheet at the front of the report's binder, signed and sealed by the certified testing and balancing engineer.
 2. Include a list of instruments used for procedures, along with proof of calibration.
 3. Certify validity and accuracy of field data.
- B. Final Report Contents: In addition to certified field-report data, include the following:
1. Fan curves.
 2. Manufacturers' test data.
 3. Field test reports prepared by system and equipment installers.
 4. Other information relative to equipment performance; do not include Shop Drawings and Product Data.
- C. General Report Data: In addition to form titles and entries, include the following data:

1. Title page.
 2. Name and address of the TAB specialist.
 3. Project name.
 4. Project location.
 5. Architect's name and address.
 6. Engineer's name and address.
 7. Contractor's name and address.
 8. Report date.
 9. Signature of TAB supervisor who certifies the report.
 10. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.
 11. Summary of contents, including the following:
 - a. Indicated versus final performance.
 - b. Notable characteristics of systems.
 - c. Description of system operation sequence if it varies from the Contract Documents.
 12. Nomenclature sheets for each item of equipment.
 13. Data for terminal units, including manufacturer's name, type, size, and fittings.
 14. Notes to explain why certain final data in the body of reports vary from indicated values.
 15. Test conditions for fans performance forms, including the following:
 - a. Settings for outdoor-, return-, and exhaust-air dampers.
 - b. Conditions of filters.
 - c. Cooling coil, wet- and dry-bulb conditions.
 - d. Heating coil, dry-bulb conditions.
 - e. Fan drive settings, including settings and percentage of maximum pitch diameter.
 - f. Settings for pressure controller(s).
 - g. Other system operating conditions that affect performance.
 16. Test conditions for pump performance forms, including the following:
 - a. Variable-frequency controller settings for variable-flow hydronic systems.
 - b. Settings for pressure controller(s).
 - c. Other system operating conditions that affect performance.
- D. System Diagrams: Include schematic layouts of air and hydronic distribution systems. Present each system with single-line diagram and include the following:
1. Quantities of outdoor, supply, return, and exhaust airflows.
 2. Duct, outlet, and inlet sizes.
 3. Position of balancing devices.
- E. Air-Handling-Unit Test Reports: For air-handling units, include the following:
1. Unit Data:
 - a. Unit identification.
 - b. Location.
 - c. Make and type.

- d. Model number and unit size.
 - e. Manufacturer's serial number.
 - f. Unit arrangement and class.
 - g. Discharge arrangement.
 - h. Sheave make, size in inches, and bore.
 - i. Center-to-center dimensions of sheave and amount of adjustments in inches.
 - j. Number, make, and size of belts.
 - k. Number, type, and size of filters.
2. Motor Data:
- a. Motor make, and frame type and size.
 - b. Horsepower and speed.
 - c. Volts, phase, and hertz.
 - d. Full-load amperage and service factor.
 - e. Sheave make, size in inches, and bore.
 - f. Center-to-center dimensions of sheave and amount of adjustments in inches.
3. Test Data (Indicated and Actual Values):
- a. Total airflow rate in cfm.
 - b. Total system static pressure in inches wg.
 - c. Fan speed.
 - d. Inlet and discharge static pressure in inches wg.
 - e. For each filter bank, filter static-pressure differential in inches wg.
 - f. Preheat-coil static-pressure differential in inches wg.
 - g. Cooling-coil static-pressure differential in inches wg.
 - h. Heating-coil static-pressure differential in inches wg.
 - i. List for each internal component with pressure-drop, static-pressure differential in inches wg.
 - j. Outdoor airflow in cfm.
 - k. Return airflow in cfm.
 - l. Outdoor-air damper position.
 - m. Return-air damper position.

F. Apparatus-Coil Test Reports:

1. Coil Data:
- a. System identification.
 - b. Location.
 - c. Coil type.
 - d. Number of rows.
 - e. Fin spacing in fins per inch o.c.
 - f. Make and model number.
 - g. Face area in sq. ft..
 - h. Tube size in NPS.
 - i. Tube and fin materials.
 - j. Circuiting arrangement.
2. Test Data (Indicated and Actual Values):

- a. Airflow rate in cfm.
 - b. Average face velocity in fpm.
 - c. Air pressure drop in inches wg.
 - d. Outdoor-air, wet- and dry-bulb temperatures in deg F.
 - e. Return-air, wet- and dry-bulb temperatures in deg F.
 - f. Entering-air, wet- and dry-bulb temperatures in deg F.
 - g. Leaving-air, wet- and dry-bulb temperatures in deg F.
 - h. Refrigerant expansion valve and refrigerant types.
 - i. Refrigerant suction pressure in psig.
 - j. Refrigerant suction temperature in deg F.
- G. Electric-Coil Test Reports: For electric furnaces, duct coils, and electric coils installed in central-station air-handling units, include the following:
- 1. Unit Data:
 - a. System identification.
 - b. Location.
 - c. Coil identification.
 - d. Capacity in Btu/h.
 - e. Number of stages.
 - f. Connected volts, phase, and hertz.
 - g. Rated amperage.
 - h. Airflow rate in cfm.
 - i. Face area in sq. ft..
 - j. Minimum face velocity in fpm.
 - 2. Test Data (Indicated and Actual Values):
 - a. Heat output in Btu/h.
 - b. Airflow rate in cfm.
 - c. Air velocity in fpm.
 - d. Entering-air temperature in deg F.
 - e. Leaving-air temperature in deg F.
 - f. Voltage at each connection.
 - g. Amperage for each phase.
- H. Fan Test Reports: For supply, return, and exhaust fans, include the following:
- 1. Fan Data:
 - a. System identification.
 - b. Location.
 - c. Make and type.
 - d. Model number and size.
 - e. Manufacturer's serial number.
 - f. Arrangement and class.
 - g. Sheave make, size in inches, and bore.
 - h. Center-to-center dimensions of sheave and amount of adjustments in inches.
 - 2. Motor Data:

- a. Motor make, and frame type and size.
 - b. Horsepower and speed.
 - c. Volts, phase, and hertz.
 - d. Full-load amperage and service factor.
 - e. Sheave make, size in inches, and bore.
 - f. Center-to-center dimensions of sheave and amount of adjustments in inches.
 - g. Number, make, and size of belts.
3. Test Data (Indicated and Actual Values):
- a. Total airflow rate in cfm.
 - b. Total system static pressure in inches wg.
 - c. Fan speed.
 - d. Discharge static pressure in inches wg.
 - e. Suction static pressure in inches wg.
- I. Round, Flat-Oval, and Rectangular Duct Traverse Reports: Include a diagram with a grid representing the duct cross-section and record the following:
1. Report Data:
- a. System fan and air-handling-unit number.
 - b. Location and zone.
 - c. Traverse air temperature in deg F.
 - d. Duct static pressure in inches wg.
 - e. Duct size in inches.
 - f. Duct area in sq. ft..
 - g. Indicated airflow rate in cfm.
 - h. Indicated velocity in fpm.
 - i. Actual airflow rate in cfm.
 - j. Actual average velocity in fpm.
 - k. Barometric pressure in psig.
- J. Instrument Calibration Reports:
1. Report Data:
- a. Instrument type and make.
 - b. Serial number.
 - c. Application.
 - d. Dates of use.
 - e. Dates of calibration.

3.14 VERIFICATION OF TAB REPORT

- A. The TAB specialist's test and balance engineer shall conduct the inspection in the presence of the Commissioning Authority.
- B. Commissioning Authority shall randomly select measurements, documented in the final report, to be rechecked. Rechecking shall be limited to the lesser of either 10 percent of the total

measurements recorded or the extent of measurements that can be accomplished in a normal 8-hour business day.

- C. If rechecks yield measurements that differ from the measurements documented in the final report by more than the tolerances allowed, the measurements shall be noted as "FAILED."
- D. If the number of "FAILED" measurements is greater than 10 percent of the total measurements checked during the final inspection, the TAB shall be considered incomplete and shall be rejected.
- E. If recheck measurements find the number of failed measurements noncompliant with requirements indicated, proceed as follows:
 - 1. TAB specialists shall recheck all measurements and adjust. Revise the final report and balancing device settings to include all changes; resubmit the final report and request a second final inspection. All changes shall be tracked to show changes made to the previous report.
 - 2. If the second final inspection also fails, Owner may pursue others Contract options to complete TAB work.
- F. Prepare test and inspection reports.

3.15 ADDITIONAL TESTS

- A. Within 90 days of completing TAB, perform additional TAB to verify that balanced conditions are being maintained throughout and to correct unusual conditions.
- B. Seasonal Periods: If initial TAB procedures were not performed during near-peak summer and winter conditions, perform additional TAB during near-peak summer and winter conditions.

END OF SECTION 230593

SECTION 230713 - DUCT INSULATION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes insulating the following duct services:
 - 1. Indoor, concealed supply, return, exhaust, and outdoor air.
 - 2. Indoor, exposed supply, return, exhaust, and outdoor air.
- B. Related Requirements:
 - 1. Section 230719 "HVAC Piping Insulation."

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory- and field-applied if any).

1.3 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.
- B. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or craft training program.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers are to be marked with the manufacturer's name, appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.6 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."
- B. Coordinate clearance requirements with duct Installer for duct insulation application. Before preparing ductwork Shop Drawings, establish and maintain clearance requirements for

installation of insulation and field-applied jackets and finishes and for space required for maintenance.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products in accordance with ASTM E84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation, jacket materials, adhesive, mastic, tapes, and cement material containers with appropriate markings of applicable testing agency.
 - 1. All Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.

2.2 INSULATION MATERIALS

- A. Products do not contain asbestos, lead, mercury, or mercury compounds.
- B. Products that come in contact with stainless steel have a leachable chloride content of less than 50 ppm when tested in accordance with ASTM C871.
- C. Glass-Fiber Blanket: Glass fibers bonded with a thermosetting resin; suitable for maximum use temperature up to 450 deg F in accordance with ASTM C411. Comply with ASTM C553, Type II, and ASTM C1290, Type III with factory-applied FSK jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
- D. Glass-Fiber Board Insulation: Glass fibers bonded with a thermosetting resin; suitable for maximum use temperature between 35 deg F and 250 deg F for jacketed and between 35 deg F and 450 deg F for unfaced in accordance with ASTM C411. Comply with ASTM C612, Type IA or Type IB. For duct and plenum applications, provide insulation with factory-applied FSK jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

2.3 ADHESIVES

- A. Materials are compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.
- B. Glass-Fiber and Mineral Wool Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
- C. ASJ Adhesive, and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.

2.4 MASTICS AND COATINGS

- A. Materials are compatible with insulation materials, jackets, and substrates.

- B. Vapor-Retarder Mastic, Water Based, Interior Use: Suitable for indoor use on below ambient services.
 - 1. Water-Vapor Permeance: Comply with ASTM C755, Section 7.2.2, Table 2, for insulation type and service conditions.
 - 2. Service Temperature Range: Minus 20 to plus 180 deg F.
 - 3. Color: White.

2.5 SEALANTS

- A. FSK Jacket Flashing Sealants:
 - 1. Materials are compatible with insulation materials, jackets, and substrates.
 - 2. Fire- and water-resistant, flexible, elastomeric sealant.
 - 3. Service Temperature Range: Minus 40 to plus 250 deg F.
 - 4. Color: Aluminum.

2.6 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
 - 1. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C1136, Type II.

2.7 TAPES

- A. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C1136.
 - 1. Width: 3 inches.
 - 2. Thickness: 6.5 mils.
 - 3. Adhesion: 90 ounces force/inch in width.
 - 4. Elongation: 2 percent.
 - 5. Tensile Strength: 40 lbf/inch in width.
 - 6. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.

2.8 SECUREMENTS

- A. Insulation Pins and Hangers:
 - 1. Metal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
 - a. Baseplate: Perforated, galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.

- b. Spindle: Copper- or zinc-coated, low-carbon steel, fully annealed, 0.106-inch-diameter shank, length to suit depth of insulation indicated.
 - c. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
2. Self-Sticking-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
- a. Baseplate: Galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
 - b. Spindle: Copper- or zinc-coated, low-carbon steel, fully annealed, 0.106-inch-diameter shank, length to suit depth of insulation indicated.
 - c. Adhesive-backed base with a peel-off protective cover.
3. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch-thick, galvanized-steel sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
- a. Protect ends with capped self-locking washers incorporating a spring steel insert to ensure permanent retention of cap in exposed locations.

2.9 CORNER ANGLES

- A. Aluminum Corner Angles: 0.040 inch thick, minimum 1 by 1 inch, aluminum in accordance with ASTM B209, Alloy 3003, 3005, 3105, or 5005; Temper H-14.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
 - 1. Verify that systems to be insulated have been tested and are free of defects.
 - 2. Verify that surfaces to be insulated are clean and dry.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of ducts and fittings.
- B. Install insulation materials, vapor barriers or retarders, jackets, and thicknesses required for each item of duct system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, compress, or otherwise damage insulation or jacket.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Keep insulation materials dry during application and finishing. Replace insulation materials that get wet during storage or in the installation process before being properly covered and sealed in accordance with Contract Documents.
- G. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- H. Install insulation with least number of joints practical.
- I. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
- J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- K. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth, but not to the extent of creating wrinkles or areas of compression in the insulation.
 - 2. Cover circumferential joints with 3-inch-wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
 - 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches o.c.
 - a. For below ambient services, apply vapor-barrier mastic over staples.

4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to duct flanges and fittings.
- L. Cut insulation in a manner to avoid compressing insulation.
- M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

3.4 PENETRATIONS

- A. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- B. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Terminate insulation at fire damper sleeves for fire-rated wall and partition penetrations. Externally insulate damper sleeves to match adjacent insulation and overlap duct insulation at least 2 inches.
1. Comply with requirements in Section 078413 "Penetration Firestopping."
- C. Insulation Installation at Floor Penetrations:
1. Duct: For penetrations through fire-rated assemblies, terminate insulation at fire damper sleeves and externally insulate damper sleeve beyond floor to match adjacent duct insulation. Overlap damper sleeve and duct insulation at least 2 inches.
 2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.5 INSTALLATION OF GLASS-FIBER INSULATION

- A. Blanket Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.
- B. Comply with manufacturer's written installation instructions.
1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
 2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
 3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
 - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.

- b. On duct sides with dimensions larger than 18 inches, place pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
 - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
 - d. Do not overcompress insulation during installation.
 - e. Impale insulation over pins and attach speed washers.
 - f. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from one edge and one end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.
- a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
 - b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to two times the insulation thickness, but not less than 3 inches.
5. Overlap unfaced blankets a minimum of 2 inches on longitudinal seams and end joints. At end joints, secure with steel bands spaced a maximum of 18 inches o.c.
6. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
7. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch-wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.

C. Board Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.

1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
 - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
 - b. On duct sides with dimensions larger than 18 inches, space pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
 - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.

- d. Do not overcompress insulation during installation.
 - e. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from one edge and one end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.
 - a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
 - b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to two times the insulation thickness, but not less than 3 inches.
 5. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Groove and score insulation to fit as closely as possible to outside and inside radius of elbows. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
 6. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch-wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.

3.6 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
 1. Inspect ductwork, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection is limited to one location(s) for each duct system defined in the "Duct Insulation Schedule, General" Article.
- C. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.7 DUCT INSULATION SCHEDULE, GENERAL

- A. Plenums and Ducts Requiring Insulation:
 1. Indoor, concealed supply, return, exhaust and outdoor air.
 2. Indoor, exposed supply, return, exhaust and outdoor air.

- B. Items Not Insulated:
 - 1. Factory-insulated flexible ducts.
 - 2. Factory-insulated plenums and casings.
 - 3. Flexible connectors.
 - 4. Vibration-control devices.
 - 5. Factory-insulated access panels and doors.

3.8 INDOOR DUCT AND PLENUM INSULATION SCHEDULE

- A. Concealed supply-air, return-air, exhaust-air, and outdoor-air duct insulation is the following:
 - 1. Glass-Fiber Blanket: 2 inches thick and 0.75 lb/cu. ft. nominal density.
- B. Exposed, round, supply-air, return-air, exhaust-air, and outdoor-air duct insulation is the following:
 - 1. Glass-Fiber Pipe and Tank: 2 inches thick.
- C. Exposed, rectangular, supply-air, return-air, exhaust-air, and outdoor-air duct insulation is the following:
 - 1. Glass-Fiber Board: 2 inches thick and 3 lb/cu. ft. nominal density.

END OF SECTION 230713

SECTION 230719 - HVAC PIPING INSULATION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes insulation for HVAC piping systems.
- B. Related Requirements:
 - 1. Section 230713 "Duct Insulation" for duct insulation.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory and field applied, if any).

1.3 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.
- B. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or craft training program.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation system materials are to be delivered to the Project site in unopened containers. The packaging is to include name of manufacturer, fabricator, type, description, and size.

1.6 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."
- B. Coordinate clearance requirements with piping Installer for piping insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.

- C. Coordinate installation and testing of heat tracing.

1.7 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products in accordance with ASTM E84 by a testing agency acceptable to authority having jurisdiction. Factory label insulation, jacket materials, adhesive, mastic, tapes, and cement material containers with appropriate markings of applicable testing agency.
 - 1. All Insulation Installed Indoors and Outdoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.

2.2 INSULATION MATERIALS

- A. Comply with requirements in "Piping Insulation Schedule, General," "Indoor Piping Insulation Schedule" and "Outdoor, Aboveground Piping Insulation Schedule" articles for where insulating materials are applied.
- B. Products do not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come into contact with stainless steel have a leachable chloride content of less than 50 ppm when tested in accordance with ASTM C871.
- D. Foam insulation materials do not use CFC or HCFC blowing agents in the manufacturing process.
- E. Flexible Elastomeric: Closed-cell or expanded-rubber materials; suitable for maximum use temperature between minus 70 deg F and 220 deg F. Comply with ASTM C534/C534M, Type I, for tubular materials, Type II for sheet materials.

2.3 ADHESIVES

- A. Materials are compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.
- B. Flexible Elastomeric and Polyolefin Adhesive: Solvent-based adhesive.
 - 1. Flame-spread index is 25 or less and smoke-developed index is 50 or less as tested in accordance with ASTM E84.

2. Wet Flash Point: Below 0 deg F.
3. Service Temperature Range: 40 to 200 deg F.
4. Color: Black.

2.4 SEALANTS

- A. Materials are as recommended by the insulation manufacturer and are compatible with insulation materials, jackets, and substrates.
- B. Joint Sealants:
 1. Permanently flexible, elastomeric sealant.
 - a. Service Temperature Range: Minus 150 to plus 250 deg F.
 - b. Color: White or gray.
- C. Metal Jacket Flashing Sealants:
 1. Fire- and water-resistant, flexible, elastomeric sealant.
 2. Service Temperature Range: Minus 40 to plus 250 deg F.
 3. Color: Aluminum.

2.5 FIELD-APPLIED JACKETS

- A. Field-applied jackets comply with ASTM C1136, Type I, unless otherwise indicated.
- B. Metal Jacket:
 1. Aluminum Jacket: Comply with ASTM B209, Alloy 3003, 3005, 3105, or 5005, Temper H-14.
 - a. Sheet and roll stock ready for shop or field sizing.
 - b. Finish and thickness are indicated in field-applied jacket schedules.
 - c. Moisture Barrier for Outdoor Applications: 53-mil-thick, heat-bonded polyethylene and kraft paper.
 - d. Factory-Fabricated Fitting Covers:
 - 1) Same material, finish, and thickness as jacket.
 - 2) Preformed two-piece or gore, 45- and 90-degree, short- and long-radius elbows.
 - 3) Tee covers.
 - 4) Flange and union covers.
 - 5) End caps.
 - 6) Beveled collars.
 - 7) Valve covers.
 - 8) Field fabricate fitting covers only if factory-fabricated fitting covers are not available.

2.6 SECUREMENTS

A. Bands:

1. Aluminum: ASTM B209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 1/2 inch wide with wing seal or closed seal.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
 1. Verify that systems to be insulated have been tested and are free of defects.
 2. Verify that surfaces to be insulated are clean and dry.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Clean and prepare surfaces to be insulated.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping, including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and of thicknesses required for each item of pipe system, as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, compress, or otherwise damage insulation or jacket.
- D. Install insulation with longitudinal seams at top and bottom (12 o'clock and 6 o'clock positions) of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during storage, application, and finishing. Replace insulation materials that get wet during storage or in the installation process before being properly covered and sealed in accordance with the Contract Documents.

- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends attached to structure with vapor-barrier mastic.
 - 3. Install insert materials and insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Cut insulation in a manner to avoid compressing insulation.
- M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches in similar fashion to butt joints.

3.4 PENETRATIONS

- A. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
 - 4. Seal jacket to wall flashing with flashing sealant.
- B. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- C. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.

1. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping and fire-resistant joint sealers.

D. Insulation Installation at Floor Penetrations:

1. Pipe: Install insulation continuously through floor penetrations.
2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.5 GENERAL PIPE INSULATION INSTALLATION

- A. Requirements in this article generally apply to all insulation materials, except where more specific requirements are specified in various pipe insulation material installation articles below.

3.6 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

- A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

B. Insulation Installation on Pipe Fittings and Elbows:

1. Install sections of pipe insulation and miter if required in accordance with manufacturer's written instructions.
2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

C. Insulation Installation on Valves and Pipe Specialties:

1. Install prefabricated valve covers manufactured of same material as that of pipe insulation when available.
2. When prefabricated valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties, and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.7 INSTALLATION OF FIELD-APPLIED JACKETS

- A. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless steel bands 12 inches o.c. and at end joints.

3.8 FIELD QUALITY CONTROL

- A. Perform tests and inspections.

- B. Tests and Inspections: Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection is limited to three locations of straight pipe defined in the "Piping Insulation Schedule, General" Article.
- C. All insulation applications will be considered defective if they do not pass tests and inspections.
- D. Prepare test and inspection reports.

3.9 PIPING INSULATION SCHEDULE, GENERAL

- A. Insulation conductivity and thickness per pipe size comply with schedules in this Section or with requirements of authorities having jurisdiction, whichever is more stringent.
- B. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.

3.10 INDOOR PIPING INSULATION SCHEDULE

- A. Condensate and Equipment Drain Water below 60 Deg F:
 - 1. All Pipe Sizes: Insulation is the following:
 - a. Flexible Elastomeric: 3/4 inch thick.
- B. Refrigerant Suction and Hot-Gas Piping:
 - 1. All Pipe Sizes: Insulation is the following:
 - a. Flexible Elastomeric: 2 inches thick.
- C. Refrigerant Suction and Hot-Gas Flexible Tubing:
 - 1. All Pipe Sizes: Insulation is the following:
 - a. Flexible Elastomeric: 2 inches thick.
- D. Refrigerant Liquid Piping:
 - 1. All Pipe Sizes: Insulation is the following:
 - a. Flexible Elastomeric: 1 inch thick.

3.11 OUTDOOR, ABOVEGROUND PIPING INSULATION SCHEDULE

- A. Refrigerant Suction and Hot-Gas Piping:
 - 1. All Pipe Sizes: Insulation is the following:

- a. Flexible Elastomeric: 2 inches thick.
- B. Refrigerant Suction and Hot-Gas Flexible Tubing:
 - 1. All Pipe Sizes: Insulation is the following:
 - a. Flexible Elastomeric: 2 inches thick.

- C. Refrigerant Liquid Piping:
 - 1. All Pipe Sizes: Insulation is the following:
 - a. Flexible Elastomeric: 1 inch thick.

3.12 OUTDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. Piping, Exposed:
 - 1. Aluminum, Smooth with Z-Shaped Locking Seam: 0.024 inch thick.

END OF SECTION 230719

SECTION 230800 - COMMISSIONING, TESTING ADJUSTING AND BALANCING

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Commissioning of HVAC/Service Water Heating systems
- B. Testing, adjusting and balancing (TAB) of new HVAC systems.
- C. Measurement of final operating condition of HVAC/Service Water Heating systems.

1.2 REFERENCES

- A. North Carolina State Building Code with applicable local requirements (Code).
- B. AABC - National Standards for Total System Balance.
- C. NEBB - National Standards for Total System Balance.

1.3 COMMISSIONING

- A. Document, demonstrate and verify performance of HVAC/Service Water Heating systems as specified herein. Include all labor, instrumentation and materials required.

1.4 SUBMITTALS

- A. TAB Qualifications: AABC, NEBB or equivalent qualifications acceptable to the Architect/Engineer. Testing, adjusting and balancing.
- B. Commissioning Pre-Functional Checklists: Document equipment physical installation is complete including piping, wiring and control connections using forms approved by Architect/Engineer.
- C. Commissioning Start-up Checklists: Document proper start-up and operation of equipment using forms approved by Architect/Engineer.
- D. Commissioning Functional Performance Checklists: Verify proper operation of all HVAC/Service Water Heating system components in accordance with design sequence of operation. Document using forms approved by Architect/Engineer.
- E. Testing, Adjusting and Balancing Reports: Document design HVAC/Service Water Heating performance requirements, tested initial operating performance and tested final operating performance after adjustments. Use AABC or NEBB approved forms.
- F. Field Reports: Indicate deficiencies in systems that would prevent proper testing, adjusting, and balancing of systems and equipment to achieve specified performance.

- G. Prior to commencing work, submit report forms or outlines indicating commissioning, testing, adjusting, balancing, and equipment data required. Include all information as required by Code.
- H. Submit draft copies of report for review prior to final acceptance of Project. Provide final copies for Architect/Engineer, code official, and for inclusion in operating and maintenance manuals.
- I. Provide reports in soft cover, letter size, 3-ring binder manuals, complete with index page and indexing tabs, with cover identification at front and side. Include set of reduced drawings with air outlets and equipment identified to correspond with data sheets, and indicating thermostat locations.
- J. Include detailed procedures, agenda, sample report forms prior to commencing system balance.
- K. Test Reports: Indicate commissioning data using appropriate Architect/Engineer approved commissioning checklists. Indicate testing and balancing data on AABC or NEBB National Standards for Total System Balance forms.

1.5 PROJECT RECORD DOCUMENTS

- A. Submit under provisions of relevant sections of the General and Supplemental General Conditions and Division 1 Specification Sections.
- B. Record actual locations of balancing valves and dampers.

1.6 QUALITY ASSURANCE

- A. Perform Total System Balance in accordance with AABC or NEBB standards.
- B. Maintain one copy of TAB document on site.
- C. Perform and document commissioning procedures outlined under commissioning plan.

1.7 QUALIFICATIONS

- A. Commission mechanical systems using qualified, factory approved, service technicians.
- B. Perform testing and balancing work under supervision of AABC or NEBB Certified TAB Supervisor or other person with qualifications acceptable to the Architect/Engineer.

1.8 SEQUENCING

- A. Perform commissioning operations as outlined in Commissioning Plan in sequence appropriate to construction schedule.

- B. Sequence TAB to commence after completion of systems. Deliver final TAB report prior to Substantial Completion of Project.

1.9 SCHEDULING

- A. Schedule and provide assistance in final adjustment and test of life safety system with Fire Authority.

PART 2 - PRODUCTS Not used.

PART 3 - EXECUTION

3.1 COMMISSIONING PLAN

- A. Commissioning planning meeting: Meet with Architect Engineer at start of project to establish commissioning schedule, documentation, demonstration and verification requirements.
- B. Pre-Start Checks: Verify systems are installed complete and ready for start-up.
- C. Start-up Checks: Verify that systems are complete and operable before commencing work. Report defects and deficiencies noted and rectify prior to proceeding with initial operation checks. Ensure the following conditions:
 - 1. Systems are started and operating in a safe and normal condition.
 - 2. Temperature control systems are installed complete and operable.
 - 3. Proper thermal overload protection is in place for electrical equipment.
 - 4. Final filters are clean and in place. If required, install temporary media in addition to final filters.
 - 5. Duct systems are clean of debris.
 - 6. Fans are rotating correctly.
 - 7. Fire and volume dampers are in place and open.
 - 8. Air coil fins are cleaned and combed.
 - 9. Access doors are closed and duct end caps are in place.
 - 10. Air outlets are installed and connected.
 - 11. Duct system leakage is minimized.
 - 12. Proper strainer baskets are clean and in place.
 - 13. Verify all required balancing devices are installed.
 - 14. Service and balance valves are open.
- D. Initial Operation Checks (TAB): Test, adjust and balance systems and document design, initial and final results. Include the following:
 - 1. Provide instruments required for testing, adjusting, and balancing operations.
 - 2. Perform TAB operations in accordance with accepted AABC or NEBB procedures.
 - 3. Air Handling Systems: Test and adjust to within plus or minus 5 percent of design for supply systems and plus or minus 10 percent of design for return and exhaust

- systems. Balance total system air quantities by adjustment of fan speeds. Provide drive change as required. Measure temperature conditions across coils.
4. Air Outlets and Inlets: Test and adjust to within plus or minus 10 percent of design to space. Test and adjust outlets and inlets in space to within plus or minus 10 percent of design. Balance branch air quantities by damper regulation. Use volume control devices to regulate air quantities only to extent that adjustments do not create objectionable air motion or sound levels.
 5. Permanently mark settings of valves, dampers, and other adjustment devices allowing settings to be restored. Set and lock memory stops.
 6. Leave systems in proper working order, replacing belt guards, closing access doors, closing doors to electrical switch boxes, and restoring thermostats to specified settings.
 7. Prior to final inspection, schedule TAB technician(s) and instrumentation to demonstrate and verify selected TAB readings in presence of Architect/Engineer as requested. Correct any problems noted and rebalance as necessary.
- E. Functional Performance Verification: Check and document proper operation of all HVAC/Service Water Heating system components. Include the following:
1. Check location and accessibility of HVAC/Service Water Heating devices for maintenance.
 2. Verify control system devices including sensors and operators are functional.
 3. Verify proper response of all controlled devices in response to sensor inputs and setpoint changes.
 4. Verify calibration of control sensors and operators.
 5. Demonstrate and document equipment and systems operate properly under every mode of operation specified in the control sequence of operation.
 6. Document performance of HVAC devices interlocked with fire alarm systems.
 7. Verify that noise and vibration levels are acceptable through full range of operation for HVAC/Service Water Heating equipment.
 8. Document operation of HVAC/Service Water Heating systems under normal, abnormal and emergency conditions.
 9. Submit documentation prior to final inspection. Repair/correct any items not performing properly as directed by Architect/Engineer.
- F. Demonstration: Demonstrate operation of all commissioned systems in presence of Architect/Engineer to document compliance with NC Energy Code Appendix C1 Statement of System Commissioning.

END OF SECTION 230800

SECTION 232300 - REFRIGERANT PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Copper tube and fittings.
2. Valves and specialties.
3. Refrigerants.

1.2 ACTION SUBMITTALS

A. Product Data: For the following:

1. Thermostatic expansion valves.
2. Filter dryers.

B. Product Data Submittals: For each product.

1. Submit data for each type of refrigerant piping, fitting, valve, piping specialty, and refrigerant.

C. Delegated Design Submittals: For refrigerant piping size and layout, including oil traps, double risers, specialties, and pipe and tube sizes to accommodate, as a minimum, equipment provided, elevation difference between compressor and evaporator, and length of piping to ensure proper operation and compliance with warranties of connected equipment.

D. Shop Drawings:

1. Show piping size and piping layout, including oil traps, double risers, specialties, and pipe and tube sizes to accommodate, as a minimum, equipment provided, elevation difference between compressor and evaporator, and length of piping to ensure proper operation and compliance with warranties of connected equipment.

1.3 INFORMATIONAL SUBMITTALS

A. Field Quality-Control Reports: For each field quality control test and inspection.

1.4 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For refrigerant valves and piping specialties to include in maintenance manuals.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Store piping with end caps in place to ensure that piping interior and exterior are clean when installed.
- B. Prepare valves and specialties for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads and other end connections.
- C. Use the following precautions during storage:
 - 1. Maintain valve and specialty end protection.
 - 2. Store valves and specialties indoors and maintain at higher-than-ambient-dew-point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Comply with ASHRAE 15.
- B. Comply with ASME B31.5.
- C. Test Pressure for Refrigerant R-410A:
 - 1. Suction Tubing for Heat-Pump Applications: 535 psig.
 - 2. Hot-Gas and Tubing Lines: 535 psig.

2.2 COPPER TUBE AND FITTINGS

- A. Copper Tube: ASTM B280, Type ACR.
- B. Wrought-Copper Fittings, Brazed Joint: ASME B16.50.
- C. Brazing Filler Metals: AWS A5.8M/A5.8.

2.3 VALVES AND SPECIALTIES

- A. Service Valves:
 - 1. Body: Forged brass with brass cap, including key end to remove core.
 - 2. Core: Removable ball-type check valve with stainless steel spring.
 - 3. Seat: Polytetrafluoroethylene.
 - 4. End Connections: Copper spring.
 - 5. Working Pressure Rating: 500 psig.
 - 6. Maximum Operating Temperature: 275 deg F.

B. Refrigerant Locking Caps:

1. Description: Locking-type, tamper-resistant, threaded caps to protect refrigerant-charging ports from unauthorized refrigerant access and leakage.
2. Material: Brass, with protective shroud or sleeve.
3. Refrigerant Identification: Color-coded, refrigerant specific based on AHRI Guideline N design.
4. Special Tool: For installing and unlocking.

C. Thermostatic Expansion Valves: Comply with AHRI 750 I-P.

1. Body, Bonnet, and Seal Cap: Forged brass or steel.
2. Diaphragm, Piston, Closing Spring, and Seat Insert: Stainless steel.
3. Packing and Gaskets: Non-asbestos.
4. Capillary and Bulb: Copper tubing filled with refrigerant charge.
5. Suction Temperature: 40 deg F.
6. Superheat: Adjustable.
7. Reverse-flow option (for heat-pump applications).
8. End Connections: Socket, flare, or threaded union.
9. Working Pressure Rating: 700 psig.

D. Moisture/Liquid Indicators:

1. Body: Forged brass.
2. Window: Replaceable, clear, fused glass window with indicating element protected by filter screen.
3. Indicator: Color-coded to show moisture content in parts per million (ppm).
4. Minimum Moisture Indicator Sensitivity: Indicate moisture above 60 ppm.
5. End Connections: Socket or flare.
6. Working Pressure Rating: 500 psig.
7. Maximum Operating Temperature: 240 deg F.

E. Permanent Filter Dryers: Comply with AHRI 730 I-P.

1. Body and Cover: Painted-steel shell.
2. Filter Media: 10 micron, pleated with integral end rings; stainless steel support.
3. Desiccant Media: Activated alumina.
4. Design: Reverse flow (for heat-pump applications).
5. End Connections: Socket.
6. Maximum Pressure Loss: 2 psig.
7. Working Pressure Rating: 500 psig.
8. Maximum Operating Temperature: 240 deg F.

2.4 REFRIGERANTS

A. R-410A, ASHRAE 34: Pentafluoroethane/Difluoromethane.

PART 3 - EXECUTION

3.1 PIPING APPLICATION SCHEDULES

- A. Refrigerant: R-410A
- B. Suction, Hot-Gas, and Liquid Tubing for Heat-Pump Applications, NPS 1-1/2 (DN 40) and Smaller: Copper, Type ACR, annealed-temper tubing and wrought-copper fittings with brazed joints.

3.2 VALVE AND SPECIALTY APPLICATIONS

- A. Install service valves for gauge taps at inlet and outlet of hot-gas bypass valves and strainers if they are not an integral part of valves and strainers.
- B. Install thermostatic expansion valves as close as possible to distributors on evaporators.
 - 1. Install valve so diaphragm case is warmer than bulb.
 - 2. If external equalizer lines are required, make connection where it will reflect suction-line pressure at bulb location.
- C. Install safety-relief valves where required by ASME Boiler and Pressure Vessel Code. Pipe safety-relief-valve discharge line to outside in accordance with ASHRAE 15.
- D. Install moisture/liquid indicators in liquid line at the inlet of the thermostatic expansion valve or at the inlet of the evaporator coil capillary tube.
- E. Install filter dryers in liquid line between compressor and thermostatic expansion valve.
- F. Provide refrigerant locking caps on refrigerant charging ports that are located outdoors unless otherwise protected from unauthorized access by a means acceptable to authority having jurisdiction.

3.3 INSTALLATION OF PIPING, GENERAL

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems; indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Shop Drawings.
- B. Install refrigerant piping in accordance with ASHRAE 15.
- C. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.

- E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- F. Install piping adjacent to machines to allow service and maintenance.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Select system components with pressure rating equal to or greater than system operating pressure.
- J. Install piping as short and direct as possible, with a minimum number of joints, elbows, and fittings.
- K. Arrange piping to allow inspection and service of refrigeration equipment. Install valves and specialties in accessible locations to allow for service and inspection. Install access doors or panels as specified in Section 083113 "Access Doors and Frames" if valves or equipment requiring maintenance is concealed behind finished surfaces.
- L. Install refrigerant piping in protective conduit where installed belowground.
- M. Slope refrigerant piping as follows:
 1. Install horizontal hot-gas discharge piping with a uniform slope downward away from compressor.
 2. Install horizontal suction lines with a uniform slope downward to compressor.
 3. Liquid lines may be installed level.
- N. When brazing, remove solenoid-valve coils and sight glasses; also remove valve stems, seats, packing, and accessible internal parts of refrigerant specialties. Do not apply heat near expansion-valve bulb.
- O. Install piping with adequate clearance between pipe and adjacent walls and hangers or between pipes for insulation installation.
- P. Identify refrigerant piping and valves in accordance with Section 230553 "Identification for HVAC Piping and Equipment."
- Q. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 230500 "Common Work Results for HVAC."
- R. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 230500 "Common Work Results for HVAC."
- S. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 230500 "Common Work Results for HVAC."

3.4 PIPE JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs.

- B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- C. Brazed Joints: Construct joints in accordance with AWS BRH, "Brazing Handbook," Ch. 35, "Pipe and Tubing."
 - 1. Use Type BCuP (copper-phosphorus) alloy for joining copper socket fittings with copper pipe.
 - 2. Use Type BA9 (cadmium-free silver) alloy for joining copper with bronze or steel.

3.5 INSTALLATION OF HANGERS AND SUPPORTS

- A. Comply with Section 230529 "Hangers and Supports for HVAC Piping and Equipment" for hangers, supports, and anchor devices.
- B. Install the following pipe attachments:
 - 1. Adjustable steel clevis hangers for individual horizontal runs less than 20 ft. long.
 - 2. Copper-clad hangers and supports for hangers and supports in direct contact with copper pipe.
- C. Install hangers for copper tubing, with maximum horizontal spacing and minimum rod diameters, to comply with MSS SP-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- D. Support horizontal piping within 12 inches of each fitting.
- E. Support vertical runs of copper tubing to comply with MSS SP-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

3.6 FIELD QUALITY CONTROL

- A. Tests and Inspections:
 - 1. Comply with ASME B31.5, Chapter VI.
 - 2. Test refrigerant piping, specialties, and receivers. Isolate compressor, condenser, evaporator, and safety devices from test pressure if they are not rated above the test pressure.
 - 3. Test high- and low-pressure side piping of each system separately at not less than the pressures indicated in "Performance Requirements" Article.
 - a. Fill system with nitrogen to the required test pressure.
 - b. System must maintain test pressure at the manifold gauge throughout duration of test.
 - c. Test joints and fittings with electronic leak detector or by brushing a small amount of soap and glycerin solution over joints.
 - d. Remake leaking joints using new materials, and retest until satisfactory results are achieved.
- B. Prepare test and inspection reports.

3.7 SYSTEM CHARGING

- A. Charge system using the following procedures:
 1. Install core in filter dryers after leak test but before evacuation.
 2. Evacuate entire refrigerant system with a vacuum pump to 500 micrometers. If vacuum holds for 12 hours, system is ready for charging.
 3. Break vacuum with refrigerant gas, allowing pressure to build up to 2 psig.
 4. Charge system with a new filter-dryer core in charging line.

3.8 ADJUSTING

- A. Adjust thermostatic expansion valve to obtain proper evaporator superheat.
- B. Adjust high- and low-pressure switch settings to avoid short cycling in response to fluctuating suction pressure.
- C. Adjust set-point temperature of air-conditioning controllers to the system design temperature.

END OF SECTION 232300

SECTION 233113 - METAL DUCTS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Single-wall rectangular ducts and fittings.
2. Double-wall rectangular ducts and fittings.
3. Single-wall round ducts and fittings.
4. Double-wall round ducts and fittings.
5. Sheet metal materials.
6. Sealants and gaskets.
7. Hangers and supports.

B. Related Requirements:

1. Section 230593 "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing requirements for metal ducts.
2. Section 233300 "Air Duct Accessories" for dampers, duct-mounting access doors and panels, turning vanes, and flexible ducts.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of the following products:

1. Liners and adhesives.
2. Sealants and gaskets.

B. Delegated Design Submittals:

1. Sheet metal thicknesses.
2. Joint and seam construction and sealing.
3. Reinforcement details and spacing.
4. Materials, fabrication, assembly, and spacing of hangers and supports.

1.3 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Duct Design: Duct construction, including sheet metal thicknesses, seam and joint construction, reinforcements, and hangers and supports, comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and with performance requirements and design criteria indicated in "Duct Schedule" Article.
- B. Structural Performance: Duct hangers and supports are to withstand the effects of gravity loads and stresses within limits and under conditions described in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible".
- C. Airstream Surfaces: Surfaces in contact with airstream comply with requirements in ASHRAE 62.1.
- D. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment," and Section 7 - "Construction and System Startup."
- E. ASHRAE/IES Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6.4.4 - "HVAC System Construction and Insulation."
- F. Duct Dimensions: Unless otherwise indicated, all duct dimensions indicated on Drawings are inside clear dimensions and do not include insulation or duct wall thickness.

2.2 SINGLE-WALL RECTANGULAR DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.
 - 1. Construct ducts of galvanized sheet steel unless otherwise indicated.
- B. Transverse Joints: Fabricate joints in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 1. For ducts with longest side less than 36 inches, select joint types in accordance with Figure 2-1.
 - 2. For ducts with longest side 36 inches or greater, use flange joint connector Type T-22, T-24, T-24A, T-25a, or T-25b. Factory-fabricated flanged duct connection system may be used if submitted and approved by engineer of record.
- C. Longitudinal Seams: Select seam types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards -

Metal and Flexible." All longitudinal seams are to be Pittsburgh lock seams unless otherwise specified for specific application.

- D. Elbows, Transitions, Offsets, Branch Connections, and Other Duct Construction: Select types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Ch. 4, "Fittings and Other Construction," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.3 DOUBLE-WALL RECTANGULAR DUCTS AND FITTINGS

- A. Rectangular Ducts: Fabricate ducts with indicated dimensions for clear internal dimensions of the inner duct.
- B. Outer Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.
 - 1. Construct ducts of galvanized sheet steel unless otherwise indicated.
- C. Transverse Joints: Select joint types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 1. For ducts with longest side less than 36 inches, select joint types in accordance with Figure 2-1.
 - 2. For ducts with longest side 36 inches or greater, use flange joint connector Type T-22, T-24, T-24A, T-25a, or T-25b. Factory-fabricated flanged duct connection system may be used if submitted and approved by engineer of record.
- D. Longitudinal Seams: Select seam types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible." All longitudinal seams are to be Pittsburgh lock seams unless otherwise specified for specific application.
- E. Interstitial Insulation, Fibrous Glass: Duct liner complying with ASTM C1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."
 - 1. Maximum Thermal Conductivity: 0.27 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.
 - 2. Install spacers that position the inner duct at uniform distance from outer duct without compressing insulation.
 - 3. Coat insulation with antimicrobial coating.
- F. Inner Duct: Minimum 24-gauge solid galvanized sheet steel.

2.4 SINGLE-WALL ROUND DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Ch. 3, "Round, Oval, and Flexible Duct," based on indicated static-pressure class unless otherwise indicated.
 - 1. Construct ducts of galvanized sheet steel unless otherwise indicated.
- B. Source Limitations: Obtain single-wall round ducts and fittings from single manufacturer.
- C. Transverse Joints: Select joint types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Round Duct Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- D. Longitudinal Seams: Select seam types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-2, "Round Duct Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- E. Tees and Laterals: Select types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.5 DOUBLE-WALL ROUND DUCTS AND FITTINGS

- A. Source Limitations: Obtain double-wall round ducts and fittings from single manufacturer.
- B. Outer Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Ch. 3, "Round, Oval, and Flexible Duct," based on static-pressure class unless otherwise indicated.
 - 1. Construct ducts of galvanized sheet steel unless otherwise indicated.
 - 2. Transverse Joints: Select joint types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Round Duct Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 3. Longitudinal Seams: Select seam types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-2, "Round Duct Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 4. Tees and Laterals: Select types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees," for static-pressure class, applicable sealing

requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

- C. Inner Duct: Minimum 24-gauge solid galvanized sheet steel.
- D. Interstitial Insulation, Fibrous Glass: Duct liner complying with ASTM C1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."
 - 1. Maximum Thermal Conductivity: 0.27 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.
 - 2. Install spacers that position the inner duct at uniform distance from outer duct without compressing insulation.

2.6 SHEET METAL MATERIALS

- A. General Material Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials are to be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Comply with ASTM A653/A653M.
 - 1. Galvanized Coating Designation: G90.
 - 2. Finishes for Surfaces Exposed to View: Mill phosphatized.
- C. Reinforcement Shapes and Plates: ASTM A36/A36M, steel plates, shapes, and bars; black and galvanized.
- D. Tie Rods: Galvanized steel, 1/4-inch-minimum diameter for lengths 36 inches or less; 3/8-inch-minimum diameter for lengths longer than 36 inches.

2.7 SEALANT AND GASKETS

- A. General Sealant and Gasket Requirements: Surface-burning characteristics for sealants and gaskets are to be a maximum flame-spread index of 25 and a maximum smoke-developed index of 50 when tested in accordance with UL 723; certified by an NRTL.
- B. Solvent-Based Joint and Seam Sealant:
 - 1. Application Method: Brush on.
 - 2. Base: Synthetic rubber resin.
 - 3. Solvent: Toluene and heptane.
 - 4. Solids Content: Minimum 60 percent.
 - 5. Shore A Hardness: Minimum 60.
 - 6. Water resistant.
 - 7. Mold and mildew resistant.
 - 8. Maximum Static-Pressure Class: 10-inch wg, positive or negative.
 - 9. Service: Indoor or outdoor.

10. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.
- C. Flanged Joint Sealant: Comply with ASTM C920.
 1. General: Single-component, acid-curing, silicone, elastomeric.
 2. Type: S.
 3. Grade: NS.
 4. Class: 25.
 5. Use: O.
 - D. Flange Gaskets: Butyl rubber, neoprene, or EPDM polymer with polyisobutylene plasticizer.
 - E. Round Duct Joint O-Ring Seals:
 1. Seal is to provide maximum leakage class of 3 cfm/100 sq. ft. at 1-inch wg and is to be rated for 10-inch wg static-pressure class, positive or negative.
 2. EPDM O-ring to seal in concave bead in coupling or fitting spigot.
 3. Double-lipped, EPDM O-ring seal, mechanically fastened to factory-fabricated couplings and fitting spigots.

2.8 HANGERS AND SUPPORTS

- A. Hanger Rods for Noncorrosive Environments: Galvanized-steel rods and nuts.
- B. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct."
- C. Steel Cables for Galvanized-Steel Ducts: Galvanized steel complying with ASTM A603.
- D. Steel Cable End Connections: Galvanized-steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.
- E. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.
- F. Trapeze and Riser Supports:
 1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.

PART 3 - EXECUTION

3.1 DUCT INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of duct system. Indicated duct locations, configurations, and arrangements were used to size ducts and calculate friction loss for air-handling equipment sizing and for other design considerations.

Install duct systems as indicated unless deviations to layout are approved on Shop Drawings and coordination drawings.

- B. Install ducts in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" unless otherwise indicated.
- C. Install ducts in maximum practical lengths with fewest possible joints.
- D. Install factory- or shop-fabricated fittings for changes in direction, size, and shape and for branch connections.
- E. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.
- F. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.
- G. Install ducts with a clearance of 1 inch, plus allowance for insulation thickness.
- H. Route ducts to avoid passing through transformer vaults and electrical equipment rooms and enclosures.
- I. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges of same metal thickness as the duct. Overlap openings on four sides by at least 1-1/2 inches.
- J. Install dampers, and all other duct-mounted accessories in air ducts where indicated on Drawings.
- K. Protect duct interiors from moisture, construction debris and dust, and other foreign materials both before and after installation. Comply with SMACNA's "IAQ Guidelines for Occupied Buildings Under Construction," Appendix G, "Duct Cleanliness for New Construction Guidelines."
- L. Elbows: Use long-radius elbows wherever they fit.
 - 1. Fabricate 90-degree rectangular mitered elbows to include turning vanes.
 - 2. Fabricate 90-degree round elbows with a minimum of three segments for 12 inches and smaller and a minimum of five segments for 14 inches and larger.
- M. Branch Connections: Use lateral or conical branch connections.

3.2 INSTALLATION OF EXPOSED DUCTWORK

- A. Protect ducts exposed in finished spaces from being dented, scratched, or damaged.
- B. Trim duct sealants flush with metal. Create a smooth and uniform exposed bead. Do not use two-part tape sealing system.

- C. Grind welds to provide smooth surface free of burrs, sharp edges, and weld splatter. When welding stainless steel with a No. 3 or 4 finish, grind the welds flush, polish the exposed welds, and treat the welds to remove discoloration caused by welding.
- D. Maintain consistency, symmetry, and uniformity in arrangement and fabrication of fittings, hangers and supports, duct accessories, and air outlets.
- E. Repair or replace damaged sections and finished work that does not comply with these requirements.

3.3 DUCT SEALING

- A. Seal ducts at a minimum to the following seal classes in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible":
 - 1. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 2. Outdoor, Supply-Air Ducts: Seal Class A.
 - 3. Outdoor, Exhaust Ducts: Seal Class C.
 - 4. Outdoor, Return-Air Ducts: Seal Class C.
 - 5. Unconditioned Space, Supply-Air Ducts: Seal Class B.
 - 6. Unconditioned Space, Exhaust Ducts: Seal Class C.
 - 7. Unconditioned Space, Return-Air Ducts: Seal Class B.
 - 8. Conditioned Space, Supply-Air Ducts: Seal Class C.
 - 9. Conditioned Space, Exhaust Ducts: Seal Class B.
 - 10. Conditioned Space, Return-Air Ducts: Seal Class C.

3.4 HANGER AND SUPPORT INSTALLATION

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 5, "Hangers and Supports."
- B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
 - 1. Where practical, install concrete inserts before placing concrete.
 - 2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
 - 3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than 4 inches thick.
 - 4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches thick.
- C. Hanger Spacing: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct," for maximum hanger spacing; install hangers and supports within 24 inches of each elbow and within 48 inches of each branch intersection.
- D. Hangers Exposed to View: Threaded rod and angle or channel supports.

- E. Support vertical ducts with steel angles or channel secured to the sides of the duct with welds, bolts, sheet metal screws, or blind rivets; support at each floor and at a maximum interval of 16 feet.
- F. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

3.5 DUCTWORK CONNECTIONS

- A. Make connections to equipment with flexible connectors complying with Section 233300 "Air Duct Accessories."
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.

3.6 PAINTING

- A. Paint interior of metal ducts that are visible through registers and grilles and that do not have duct liner. Apply one coat of flat, black, latex paint over a compatible galvanized-steel primer.

3.7 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Duct system will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

3.8 STARTUP

- A. Air Balance: Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC."

3.9 DUCT SCHEDULE

- A. Fabricate ducts with galvanized sheet steel except as otherwise indicated and as follows:
 - 1. Fabricate all ducts to achieve SMACNA pressure class, seal class, and leakage class as indicated below.
- B. Supply Ducts:
 - 1. Ducts Connected to Heat Pumps:
 - a. Pressure Class: Positive 2-inch wg.
 - b. Minimum SMACNA Seal Class: C.
 - c. SMACNA Leakage Class for Rectangular: 16.

- d. SMACNA Leakage Class for Round and Flat Oval: 8.
- C. Return Ducts:
- 1. Ducts Connected to Heat Pumps:
 - a. Pressure Class: Positive or negative 2-inch wg.
 - b. Minimum SMACNA Seal Class: C.
 - c. SMACNA Leakage Class for Rectangular: 16.
 - d. SMACNA Leakage Class for Round and Flat Oval: 8.
- D. Exhaust Ducts:
- 1. Ducts Connected to Fans Exhausting (ASHRAE 62.1, Class 1 and 2) Air:
 - a. Pressure Class: Negative 1-inch wg.
 - b. Minimum SMACNA Seal Class: C if negative pressure, and A if positive pressure.
 - c. SMACNA Leakage Class for Rectangular: 16.
 - d. SMACNA Leakage Class for Round and Flat Oval: 8.
- E. Outdoor-Air (Not Filtered, Heated, or Cooled) Ducts:
- 1. Ducts Connected to Energy Recovery Units and Heat Pumps:
 - a. Pressure Class: Positive or negative 1-inch wg.
 - b. Minimum SMACNA Seal Class: C.
 - c. SMACNA Leakage Class for Rectangular: 16.
 - d. SMACNA Leakage Class for Round and Flat Oval: 8.
- F. Intermediate Reinforcement:
- 1. Galvanized-Steel Ducts: Galvanized steel.
- G. Double-Wall Duct Interstitial Insulation:
- 1. Supply-Air Ducts: 2 inch thick.
- H. Elbow Configuration:
- 1. Rectangular Duct - Requirements for Different Velocities: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-2, "Rectangular Elbows."
 - a. Velocity 1000 fpm or Lower:
 - 1) Radius Type RE 1 with minimum 0.5 radius-to-diameter ratio.
 - 2) Mitered Type RE 4 without vanes.
 - b. Velocity 1000 to 1500 fpm:
 - 1) Radius Type RE 1 with minimum 1.0 radius-to-diameter ratio.

- 2) Radius Type RE 3 with minimum 0.5 radius-to-diameter ratio and two vanes.
 - 3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."
2. Rectangular Duct - Requirements for All Velocities: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-2, "Rectangular Elbows."
- a. Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
 - b. Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.
 - c. Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."
3. Round Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-4, "Round Duct Elbows."
- a. Minimum Radius-to-Diameter Ratio and Elbow Segments: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 3-1, "Mitered Elbows." Elbows with less than 90-degree change of direction have proportionately fewer segments.
 - 1) Velocity 1000 fpm or Lower: 0.5 radius-to-diameter ratio and three segments for 90-degree elbow.
 - 2) Velocity 1000 to 1500 fpm: 1.0 radius-to-diameter ratio and four segments for 90-degree elbow.
 - 3) Radius-to Diameter Ratio: 1.5.
 - b. Round Elbows, 12 Inches and Smaller in Diameter: Stamped or pleated.
 - c. Round Elbows, 14 Inches and Larger in Diameter: Standing seam.

END OF SECTION 233113

SECTION 233300 - AIR DUCT ACCESSORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Manual volume dampers.
 - 2. Flange connectors.
 - 3. Turning vanes.
 - 4. Duct-mounted access doors.
 - 5. Flexible connectors.
 - 6. Duct accessory hardware.
- B. Related Requirements:
 - 1. Section 233346 "Flexible Ducts" for insulated flexible ducts.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.4 INFORMATIONAL SUBMITTALS

- A. Source quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For air duct accessories to include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Comply with NFPA 90A and NFPA 90B.

- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

2.2 MANUAL VOLUME DAMPERS

A. Standard, Steel, Manual Volume Dampers:

1. Performance:
 - a. Leakage Rating Class III: Leakage not exceeding 40 cfm/sq. ft. against 1-inch wg differential static pressure.
2. Construction:
 - a. Linkage out of airstream.
 - b. Suitable for horizontal or vertical airflow applications.
3. Frames:
 - a. Hat-shaped, 16-gauge-thick, galvanized sheet steel.
 - b. Mitered and welded corners.
 - c. Flanges for attaching to walls and flangeless frames for installing in ducts.
4. Blades:
 - a. Multiple or single blade.
 - b. Parallel- or opposed-blade design.
 - c. Stiffen damper blades for stability.
 - d. Galvanized steel; 16 gauge thick.
5. Blade Axles: Galvanized steel.
6. Bearings:
 - a. Oil-impregnated bronze.
 - b. Dampers mounted with vertical blades to have thrust bearing at each end of every blade.
7. Tie Bars and Brackets: Galvanized steel.
8. Locking device to hold damper blades in a fixed position without vibration.

B. Jackshaft:

1. Size: 0.5-inch diameter.
2. Material: Galvanized-steel pipe rotating within pipe-bearing assembly mounted on supports at each mullion and at each end of multiple-damper assemblies.
3. Length and Number of Mountings: As required to connect linkage of each damper in multiple-damper assembly.

C. Damper Hardware:

1. Zinc-plated, die-cast core with dial and handle, made of 3/32-inch-thick zinc-plated steel, and a 3/4-inch hexagon locking nut.
2. Include center hole to suit damper operating-rod size.
3. Include elevated platform for insulated duct mounting.

2.3 FLANGE CONNECTORS

- A. Description: Add-on or roll-formed, factory fabricated, slide-on transverse flange connectors, gaskets, and components.
- B. Material: Galvanized steel.
- C. Gauge and Shape: Match connecting ductwork.

2.4 TURNING VANES

- A. Manufactured Turning Vanes for Metal Ducts: Fabricate curved blades of galvanized sheet steel; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
 1. Acoustic Turning Vanes: Fabricate airfoil-shaped aluminum extrusions with perforated faces and fibrous-glass fill.
- B. Manufactured Turning Vanes for Nonmetal Ducts: Fabricate curved blades of resin-bonded fiberglass with acrylic polymer coating; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
- C. General Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."
- D. Vane Construction:
 1. Single wall.

2.5 DUCT-MOUNTED ACCESS DOORS

- A. Duct-Mounted Access Doors: Fabricate access panels in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figure 7-2 (7-2M), "Duct Access Doors and Panels," and Figure 7-3, "Access Doors - Round Duct."
 1. Door:
 - a. Double wall, rectangular.
 - b. Galvanized sheet metal with insulation fill and thickness as indicated for duct pressure class.
 - c. 24-gauge-thick galvanized steel door panel.
 - d. Vision panel.
 - e. Hinges and Latches: 1-by-1-inch butt or piano hinge and cam latches.

- f. Fabricate doors airtight and suitable for duct pressure class.
- 2. Frame: Galvanized sheet steel, with bend-over tabs and foam gaskets.
 - a. 24-gauge-thick galvanized steel or 0.032-inch-thick aluminum frame.
- 3. Number of Hinges and Locks:
 - a. Access Doors Less Than 12 Inches Square: Continuous and one sash lock.
 - b. Access Doors up to 18 Inches Square: Continuous and two sash locks.

2.6 FLEXIBLE CONNECTORS

- A. Fire-Performance Characteristics: Adhesives, sealants, fabric materials, and accessory materials shall have flame-spread index not exceeding 25 and smoke-developed index not exceeding 50 when tested in accordance with ASTM E84.
- B. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.
- C. Materials: Flame-retardant or noncombustible fabrics.
- D. Coatings and Adhesives: Comply with UL 181, Class 1.
- E. Metal-Edged Connectors: Factory fabricated with a fabric strip 3-1/2 inches wide attached to two strips of 2-3/4-inch-wide, 0.028-inch-thick, galvanized sheet steel or 0.032-inch-thick aluminum sheets. Provide metal compatible with connected ducts.
- F. Indoor System, Flexible Connector Fabric: Glass fabric double coated with neoprene.
 - 1. Minimum Weight: 26 oz./sq. yd..
 - 2. Tensile Strength: 480 lbf/inch in the warp and 360 lbf/inch in the filling.
 - 3. Service Temperature: Minus 40 to plus 200 deg F.

2.7 DUCT ACCESSORY HARDWARE

- A. Instrument Test Holes: Cast iron or cast aluminum to suit duct material, including screw cap and gasket. Size to allow insertion of pitot tube and other testing instruments and of length to suit duct-insulation thickness.
- B. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.

2.8 MATERIALS

- A. Galvanized Sheet Steel: Comply with ASTM A653/A653M.
 - 1. Galvanized Coating Designation: G90.
 - 2. Exposed-Surface Finish: Mill phosphatized.

- B. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts; compatible materials for aluminum and stainless-steel ducts.
- C. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install duct accessories in accordance with applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116 for fibrous-glass ducts.
- B. Install duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel ducts.
- C. Install volume dampers at points on supply, return, and exhaust systems where branches extend from larger ducts.
 - 1. Install steel volume dampers in steel ducts.
 - 2. Install aluminum volume dampers in aluminum ducts.
- D. Set dampers to fully open position before testing, adjusting, and balancing.
- E. Install test holes at fan inlets and outlets and elsewhere as indicated and as needed for testing and balancing.
- F. Install duct access doors on sides of ducts to allow for inspecting, adjusting, and maintaining accessories and equipment at the following locations:
 - 1. Downstream from manual volume dampers at outside air to Heat Pumps.
 - 2. At each change in direction and at maximum 50-ft. spacing.
 - 3. Elsewhere as indicated.
- G. Install access doors with swing against duct static pressure.
- H. Access Door Sizes:
 - 1. One-Hand or Inspection Access: 8 by 5 inches.
 - 2. Two-Hand Access: 12 by 6 inches.
- I. Label access doors according to Section 230553 "Identification for HVAC Piping and Equipment" to indicate the purpose of access door.
- J. Install flexible connectors to connect ducts to equipment.
- K. Install duct test holes where required for testing and balancing purposes.

3.2 FIELD QUALITY CONTROL

A. Tests and Inspections:

1. Operate dampers to verify full range of movement.
2. Inspect locations of access doors and verify that the size and location of access doors are adequate to perform required operation.
3. Inspect turning vanes for proper and secure installation and verify that vanes do not move or rattle.

END OF SECTION 233300

SECTION 233346 - FLEXIBLE DUCTS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Flexible ducts, insulated.

1.2 ACTION SUBMITTALS

- A. Product Data:
 - 1. Flexible ducts, insulated.
- B. Product Data Submittals: For each type of product.
- C. Shop Drawings: For flexible ducts.
 - 1. Include plans showing locations, mounting details, and attachment details.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTION

- A. Comply with NFPA 90A and NFPA 90B.
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials must be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- C. Comply with the Air Duct Council's (formerly, Air Diffusion Council) "ADC Flexible Air Duct Test Code - FD 72-R1" and "Flexible Duct Performance & Installation Standards."
- D. Comply with ASTM E96/E96M.

2.2 FLEXIBLE DUCTS, INSULATED

- A. Standard: Product is to be UL 181 listed and bearing the UL label.
- B. Flexible Ducts, Insulated - Class 1, Multiple Layers of Aluminum Laminate Supported by Helically Wound, Spring-Steel Wire; Fibrous-Glass Insulation:

1. Pressure Rating: 10 inch wg positive and 1.0 inch wg negative.
2. Maximum Air Velocity: 4000 fpm.
3. Temperature Range: Minus 20 to plus 210 deg F.
4. Insulation R-Value: R6.
5. Vapor-Barrier Film: Aluminized.

PART 3 - EXECUTION

3.1 INSTALLATION OF FLEXIBLE DUCTS

- A. Install flexible ducts in accordance with applicable details in the following publications:
 1. ADC's "Flexible Duct Performance & Installation Standards" for flexible ducts.
 2. NAIMA AH116.
 3. SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts.
 4. SMACNA's "Fibrous Glass Duct Construction Standards" for fibrous-glass ducts.
- B. Connect diffusers boots to ducts directly or with maximum 60-inch lengths of flexible duct clamped or strapped in place.
- C. Connect flexible ducts to metal ducts with per details on drawings.
- D. Installation:
 1. Install ducts fully extended.
 2. Do not bend ducts across sharp corners.
 3. Bends of flexible ducting must not exceed a minimum of one-duct diameter.
 4. Avoid contact with metal fixtures, water lines, pipes, or conduits.
 5. Install flexible ducts in a direct line, without sags, twists, or turns.
 6. Install in accordance with ADC instructions.
- E. Supporting Flexible Ducts:
 1. Support flexible duct at manufacturer's recommended intervals, but at no greater distance than 4 ft.. Provide sufficient support so that maximum centerline sag is 1/2 in. per ft. between supports. A connection to rigid duct or equipment may be considered a support joint.
 2. Install extra supports at bends placed approximately one-duct diameter from center line of the bend.
 3. Ducts may rest on ceiling joists or truss supports. Spacing between supports must not exceed the maximum spacing in accordance with manufacturer's written installation instructions.
 4. Vertically installed ducts must be stabilized by support straps at a maximum of 72 inches o.c.

END OF SECTION 233346

SECTION 233439 - HIGH-VOLUME, LOW-SPEED FANS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes high-volume, low-speed fans.

1.3 DEFINITIONS

- A. HVLS - High volume, low speed.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include rated capacities, furnished specialties, and accessories for each fan.
 - 2. Certified fan performance curves with system operating conditions indicated.
 - 3. Certified fan sound-power ratings.
 - 4. Motor ratings and electrical characteristics, plus motor and electrical accessories.
 - 5. Material thickness and finishes, including color charts.
 - 6. Fan speed controllers.
- B. Shop Drawings:
 - 1. Include plans, elevations, sections, and mounting details.
 - 2. Include details of equipment assemblies. Show dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 3. Include diagrams for power, signal, and control wiring.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data:
 - 1. For Installer: Certificate from HVLS fan manufacturer certifying that Installer has successfully completed prerequisite training administered by manufacturer for proper installation of systems, including but not limited to, equipment, controls, and accessories indicated and furnished for installation.

- B. Field quality-control reports.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For HVLS fans to include in emergency, operation, and maintenance manuals.

1.7 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Provide certification that the manufacturer complies with the most recent edition of ISO 9001.
- B. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by HVLS fan manufacturer.
 - 1. Each employee shall be certified by the manufacturer for proper installation of systems, including, but not limited to, equipment, controls, and accessories indicated and furnished for installation.
 - 2. Installer certification shall be valid and current for duration of Project.
 - 3. Retain copies of Installer certificates on-site and make them available on request.
 - 4. Each person assigned to the Project shall have demonstrated past experience.
 - a. Demonstrated past experience with products being installed for a period within three consecutive years before time of bid.
 - b. Demonstrated past experience on five projects of similar complexity, scope, and value.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Deliver and store products in a clean and dry place.
- B. Comply with manufacturer's written rigging and installation instructions for unloading and moving to final installed location.
- C. Handle products carefully to prevent damage, breaking, denting, and scoring. Do not install damaged products.
- D. Protect products from weather, dirt, dust, water, construction debris, and physical damage.
 - 1. Retain factory-applied coverings on equipment to protect finishes during construction and remove just prior to operating unit.
 - 2. Cover unit openings before installation to prevent dirt and dust from entering inside of units. If required to remove coverings during unit installation, reapply coverings over openings after unit installation and remove just prior to operating unit.
- E. Replace installed products damaged during construction.

1.9 WARRANTY

- A. Warranty: Manufacturer and Installer agree to repair or replace components of fans that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period:
 - a. For Motor, Including Controls: 10 year(s) from date of Substantial Completion.
 - b. For Parts, Including Blades and Hub: 10 year(s) from date of Substantial Completion.
 - c. For Labor: One year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. UL Compliance: Listed and labeled to UL 507.
- C. Comply with NFPA 13 requirements for HVLS fans.
- D. AMCA Compliance:
 - 1. Test HVLS fans according to AMCA 230.
 - 2. Certify HVLS fan performance according to AMCA 211.
- E. Performance Data: Comply with ANSI 230 test procedure standard, based on five rating points: 20-, 40-, 60-, 80-, and 100-percent maximum speed. Comply with AMCA 211 for publication of performance data.

2.2 CAPACITIES AND CHARACTERISTICS

- A. Refer to schedule on design drawings.

2.3 MANUFACTURERS

- A. Source Limitations: Obtain HVLS fans from a single source from single manufacturer.

2.4 HIGH-VOLUME, LOW-SPEED FANS

- A. Refer to schedule on design drawings.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine conditions for compliance with requirements for installation tolerances and other conditions affecting HVLS fan performance, maintenance, and operations.
 - 1. Fan locations indicated on Drawings are approximate. Determine exact locations before roughing-in for mounting, control, and electrical connections.
- B. Examine roughing-in for mounting location, anchor-bolt sizes, and locations, to verify actual locations for mounting connections before installation of fan.
- C. Examine areas for suitable conditions where fan will be installed.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION OF HIGH-VOLUME LOW-SPEED FANS

- A. Install fan according to manufacturer's published instructions.
- B. Comply with NECA 1 and NFPA 70.
- C. Comply with NFPA 13 for installation of HVLS fans and maximum allowable fan diameter. Center HVLS fans between four adjacent sprinklers. The minimum vertical clearance from HVLS fan to sprinkler deflector is 3 feet.
- D. Comply with NFPA 72 and interlock HVLS fans to shut down upon receiving an alarm from fire alarm system.
- E. Equipment Mounting:
 - 1. Anchor fan to building structure with manufacturer's recommended mounting bracket for installed condition.
- F. Install unit to permit access for maintenance.
- G. Install parts and accessories shipped loose.

3.3 ELECTRICAL CONNECTIONS

- A. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."
- B. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
- C. Install electrical devices furnished by manufacturer, but not factory mounted, according to NFPA 70 and NECA 1.

- D. Install nameplate for each electrical connection, indicating electrical equipment designation and circuit number feeding connection.
 - 1. Nameplate shall be laminated with acrylic or melamine plastic signs, as specified in Section 260553 "Identification for Electrical Systems."
- E. Install power wiring to field-mounted electrical devices, furnished by fan manufacturer, but not factory mounted.

3.4 CONTROL CONNECTIONS

- A. Connect control wiring to field-mounted control devices.
- B. Connect control wiring according to Section 260523 "Control-Voltage Electrical Power Cables."
- C. Connect control interlock wiring between HVLS fan and other equipment to provide a complete and functioning system.
- D. Connect control wiring between fan unit control interface and control system to provide remote control and monitoring.
- E. Install control devices furnished by manufacturer, but not factory mounted.
- F. Install control wiring to field-mounted control devices, furnished by fan manufacturer, but not factory mounted.
- G. Protect installed units from damage caused by other work.

3.5 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections with the assistance of a factory-authorized service representative:
 - 1. Fan Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- B. Fan or components will be considered defective if fan or components do not pass tests and inspections.
- C. Prepare and submit test and inspection reports.

3.6 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
 - 1. Complete installation and startup checks according to manufacturer's written instructions.

2. Verify that fan is secure on mountings and supporting devices and that connections to electrical systems are complete. Verify that proper thermal-overload protection is installed in motors, controllers and switches.
3. Verify proper motor rotation direction and free fan rotation.
4. Check bearing lubrication.
5. Verify proper fan rotation. Set rotation selector to blow vertically downward during heating season, and vertically upward during cooling season.

3.7 ADJUSTING

- A. Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC" for air-handling system testing, adjusting, and balancing.

3.8 CLEANING

- A. Clean equipment externally; remove coatings applied for protection during shipping and storage, foreign material, and oily residue according to manufacturer's written instructions. Following manufacturer's cleaning procedures, and clean with manufacturer-recommended cleaning products.

3.9 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain HVLS fans.

END OF SECTION 233439

SECTION 233713.13 - AIR DIFFUSERS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Ceiling diffusers.

B. Related Requirements:

1. Section 233300 "Air Duct Accessories" for volume-control dampers not integral to diffusers.
2. Section 233713.23 "Air Registers and Grilles" for register and grilles.

1.2 ACTION SUBMITTALS

A. Product Data:

1. For each type of product.
 - a. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.
 - b. Diffuser Schedule: Indicate drawing designation, room location, quantity, model number, size, and accessories furnished.

1.3 INFORMATIONAL SUBMITTALS

- ##### A. Source quality-control reports.

PART 2 - PRODUCTS

2.1 CEILING DIFFUSERS

- ##### A. Refer to Schedule on design drawings.

2.2 SOURCE QUALITY CONTROL

- ##### A. Verification of Performance: Rate diffusers in accordance with ASHRAE 70.

PART 3 - EXECUTION

3.1 INSTALLATION OF AIR DIFFUSERS

- A. Install diffusers level and plumb.
- B. Install diffusers with airtight connections to ducts and to allow service and maintenance of dampers.

3.2 ADJUSTING

- A. After installation, adjust diffusers to air patterns indicated, or as directed, before starting air balancing.

END OF SECTION 233713.13

SECTION 233713.23 - REGISTERS AND GRILLES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Registers.
2. Grilles

B. Related Requirements:

1. Section 233300 "Air Duct Accessories" for volume-control dampers not integral to registers.
2. Section 233713.13 "Air Diffusers" for various types of air diffusers.

1.2 ACTION SUBMITTALS

A. Product Data:

1. For each type of product.
 - a. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.
 - b. Register and Grille Schedule: Indicate drawing designation, room location, quantity, model number, size, and accessories furnished.

1.3 INFORMATIONAL SUBMITTALS

A. Source quality-control reports.

PART 2 - PRODUCTS

2.1 REGISTERS

A. Refer to Schedule on design drawings.

2.2 SOURCE QUALITY CONTROL

A. Verification of Performance: Rate registers and grilles in accordance with ASHRAE 70.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas where registers and grilles are installed for compliance with requirements for installation tolerances and other conditions affecting performance of equipment.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION OF REGISTERS AND GRILLES

- A. Install registers and grilles level and plumb.
- B. Outlets and Inlets Locations: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated. For units installed in lay-in ceiling panels, locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.
- C. Install registers and grilles with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

3.3 ADJUSTING

- A. After installation, adjust registers and grilles to air patterns indicated, or as directed, before starting air balancing.

END OF SECTION 233713.23

SECTION 234100 - PARTICULATE AIR FILTRATION

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Pleated panel filters.

1.2 ACTION SUBMITTALS

- ##### A. Product Data:
- For each type of product. Include dimensions; operating characteristics; required clearances and access; rated flow capacity, including initial and final pressure drop at rated airflow; efficiency and test method; fire classification; furnished specialties; and accessories for each model indicated.

1.3 INFORMATIONAL SUBMITTALS

- ##### A. Field quality-control reports.

1.4 CLOSEOUT SUBMITTALS

- ##### A. Operation and Maintenance Data:
- For each type of filter and rack to include in emergency, operation, and maintenance manuals.

1.5 MAINTENANCE MATERIAL SUBMITTALS

- ##### A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Provide three complete set(s) of filters for each heat pump and energy recovery unit.

1.6 QUALITY ASSURANCE

- ##### A. Testing Agency Qualifications:
- An NRTL.

1.7 DELIVERY, STORAGE, AND HANDLING

- ##### A. Deliver and store products in a clean, dry place.
- ##### B. Comply with manufacturer's written rigging and installation instructions for unloading and moving to final installed location.

- C. Handle products carefully to prevent damage, breaking, denting, and scoring. Do not install damaged products.
- D. Protect products from weather, dirt, dust, water, construction debris, and physical damage.
 - 1. Retain factory-applied coverings on equipment to protect finishes during construction and remove just prior to operating unit.
 - 2. Cover unit openings before installation to prevent dirt and dust from entering inside of units. If required to remove coverings during unit installation, reapply coverings over openings after unit installation and remove just prior to operating unit.
 - 3. Replace installed products damaged during construction.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. ASHRAE Compliance:
 - 1. Comply with applicable requirements in ASHRAE 62.1, Section 4 - "Outdoor Air Quality"; Section 5 - "Systems and Equipment"; and Section 7 - "Construction and Startup."
 - 2. Comply with ASHRAE 52.2 for MERV for methods of testing and rating air-filter units.
- B. Comply with NFPA 90A and NFPA 90B.
- C. Comply with UL 900.

2.2 PLEATED PANEL FILTERS

- A. Description: Factory-fabricated, self-supported, extended-surface, pleated, panel-type, disposable air filters with holding frames.
- B. Source Limitations: Obtain from single source from single manufacturer.
- C. Capacities and Characteristics:
 - 1. Depth: 2 inches nominal.
 - 2. System Airflow: Refer to equipment schedules.
 - 3. Minimum Efficiency Reporting Value: MERV 8, with "Composite Average Particle Size Efficiency, Percent in Size Range, Micrometers" according to ASHRAE 52.2.
- D. Media: Interlaced glass or Cotton and synthetic fibers coated with nonflammable adhesive.
 - 1. Separators shall be bonded to the media to maintain pleat configuration.
 - 2. Welded-wire grid shall be on downstream side to maintain pleat.
 - 3. Media shall be bonded to frame to prevent air bypass.
 - 4. Support members on upstream and downstream sides to maintain pleat spacing.

- E. Filter-Media Frame: Cardboard frame with perforated metal retainer sealed or bonded to the media.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine ducts, air-handling units, and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION OF FILTERS

- A. Position each filter unit with clearance for normal service and maintenance.
- B. Install filters in position to prevent passage of unfiltered air.
- C. Do not operate fan system until filters (temporary or permanent) are in place. Replace temporary filters used during construction and testing with new, clean filters.
- D. Coordinate filter installations with duct and air-handling-unit installations.

3.3 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
 - 1. Test for leakage of unfiltered air while system is operating.
- C. Air filter will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.

3.4 CLEANING

- A. After completing system installation and testing, adjusting, and balancing of air-handling and air-distribution systems, clean filter housings and install new filter media.

END OF SECTION 234100

SECTION 237223.19 - PACKAGED INDOOR FIXED PLATE ENERGY RECOVERY UNITS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Packaged, indoor, fixed-plate, total energy-recovery units.

1.2 ACTION SUBMITTALS

A. Product Data:

1. For each type of product.
 - a. Include packaged, indoor, fixed-plate, energy-recovery unit rated capacities, operating characteristics, furnished specialties, and accessories.
 - b. Fans:
 - 1) Certified fan-performance curves with system operating conditions indicated.
 - 2) Certified fan-sound power ratings.
 - 3) Fan construction and accessories.
 - 4) Motor ratings, electrical characteristics, and motor accessories.

B. Shop Drawings: For packaged, indoor, fixed-plate, energy-recovery units.

1. Include plans, elevations, sections, details, and mounting details.
2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
3. Include diagrams for power, signal, and control wiring.

1.3 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

1.4 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For air-to-air energy recovery equipment to include in maintenance manuals.

1.5 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Filters: One set(s) of each type of filter specified.
 - 2. Fan Belts: One set(s) of belts for each belt-driven fan in energy recovery units.

1.6 COORDINATION

- A. Coordinate sizes and locations of concrete bases with actual equipment provided.

1.7 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of packaged, indoor, fixed-plate, energy-recovery units that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period for Packaged Energy-Recovery Units: Two years.
 - 2. Warranty Period for Fixed-Plate Total Heat Exchangers: 10 years.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. NFPA Compliance: Comply with NFPA 90A for design, fabrication, and installation of air-handling units and components.
- B. ASHRAE Compliance:
 - 1. Applicable requirements in ASHRAE 62.1.
 - 2. Capacity ratings for fixed-plate energy-recovery units shall comply with ASHRAE 84.
- C. ASHRAE/IES 90.1 Compliance: Applicable requirements in ASHRAE/IES 90.1.

2.2 CAPACITIES AND CHARACTERISTICS

- A. Refer to Schedule on design drawings.

2.3 PACKAGED, INDOOR, FIXED-PLATE TOTAL ENERGY-RECOVERY UNITS

- A. Source Limitations: Obtain from single source from single manufacturer.
- B. Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.
- C. Refer to Schedule on design drawings for additional requirements.

2.4 SOURCE QUALITY CONTROL

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by an NRTL, and marked for intended location and application.
- B. AHRI Compliance: Capacity ratings for air-to-air energy-recovery equipment certified as complying with AHRI 1060.
- C. Fan Performance Rating: Comply with AMCA 211 and label fans with AMCA-certified rating seal. Factory test fan performance for airflow, pressure, power, air density, rotation speed, and efficiency according to AMCA 210/ASHRAE 51.
- D. Fan Sound Ratings: Comply with AMCA 301 or AHRI 260 (IP). Air-handling unit fan sound ratings shall comply with AMCA 301 or AHRI 260 (IP).
- E. UL Compliance:
 - 1. Packaged fixed plate energy recovery units shall comply with requirements in UL 1812; or UL 1815.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine casing insulation materials and filter media before packaged, indoor, fixed-plate, energy-recovery unit installation. Replace with new insulation materials and filter media that are wet, moisture damaged, or mold damaged.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION OF PACKAGED, INDOOR, FIXED-PLATE ENERGY-RECOVERY UNITS

- A. Install packaged, indoor, fixed-plate, energy-recovery units, so supply and exhaust airstreams flow in opposite directions.
 - 1. Install access doors in both supply and exhaust ducts, both upstream and downstream, for access to interior components.
 - 2. Install removable panels or access doors between supply and exhaust ducts on building side for bypass during startup.
 - 3. Access doors and panels are specified in Section 233300 "Air Duct Accessories."
- B. Equipment Mounting:

1. Install packaged, indoor, fixed-plate, energy-recovery units on 4-inch cast-in-place concrete equipment bases. Comply with requirements for equipment bases and foundations specified in Section 033000 "Cast-in-Place Concrete."
2. Comply with requirements for vibration-isolation devices specified in Section 230548.13 "Vibration Controls for HVAC."

C. Install units with clearances for service and maintenance.

D. Do not operate fan system until filters (temporary or permanent) are in place. Replace temporary filters used during construction and testing with new, clean filters.

3.3 DUCTWORK CONNECTIONS

A. Comply with requirements for ductwork according to Section 233113 "Metal Ducts."

B. Connect duct to units with flexible connections. Comply with requirements in Section 233300 "Air Duct Accessories."

3.4 ELECTRICAL CONNECTIONS

A. Install electrical devices furnished with units but not factory mounted.

B. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

C. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."

D. Install electrical devices furnished by manufacturer, but not factory mounted, according to NFPA 70 and NECA 1.

E. Install nameplate for each electrical connection, indicating electrical equipment designation and circuit number feeding connection.

1. Nameplate shall be laminated acrylic or melamine plastic signs, as specified in Section 260553 "Identification for Electrical Systems."

3.5 CONTROL CONNECTIONS

A. Install control and electrical power wiring to field-mounted control devices.

B. Connect control wiring according to Section 260523 "Control-Voltage Electrical Power Cables."

3.6 FIELD QUALITY CONTROL

A. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.

- B. Tests and Inspections:
 - 1. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- C. Packaged, indoor, fixed-plate, energy-recovery units will be considered defective if they do not pass tests and inspections.
- D. Prepare test and inspection reports.

3.7 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
 - 1. Complete installation and startup checks according to manufacturer's written instructions.

3.8 ADJUSTING

- A. Adjust moving parts to function smoothly and lubricate as recommended by manufacturer.
- B. Set field-adjustable switches and circuit-breaker trip ranges as indicated.

3.9 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain air-to-air energy-recovery units.

END OF SECTION 237223.19

SECTION 238126 - SPLIT-SYSTEM AIR-CONDITIONERS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Split-system air-conditioners.
- B. **Alternate #8: Provide Trane TCONT830AS52DA Pivot Commercial Thermostat.**
- C. **Alternate #9: Provide Trane split system heat pumps TEM6 / 4TWA.**

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include rated capacities, operating characteristics, and furnished specialties and accessories. Include performance data in terms of capacities, outlet velocities, static pressures, sound power characteristics, motor requirements, and electrical characteristics.
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 2. Wiring Diagrams: For power, signal, and control wiring.

1.3 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.
- B. Warranty: Sample of special warranty.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For split-system air-conditioning units to include in emergency, operation, and maintenance manuals.

1.5 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Filters: One set(s) for each air-handling unit.

2. Gaskets: One set(s) for each access door.

1.6 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. ASHRAE Compliance:
 1. Fabricate and label refrigeration system to comply with ASHRAE 15, "Safety Standard for Refrigeration Systems."
 2. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 4 - "Outdoor Air Quality," Section 5 - "Systems and Equipment," Section 6 - "Procedures," and Section 7 - "Construction and System Start-up."
- C. ASHRAE/IES Compliance: Applicable requirements in ASHRAE/IES 90.1.

1.7 COORDINATION

- A. Coordinate sizes and locations of concrete bases with actual equipment provided. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork are specified in Section 033000 "Cast-in-Place Concrete."

1.8 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of split-system air-conditioning units that fail in materials or workmanship within specified warranty period.
 1. Warranty Period:
 - a. For Compressor: Five year(s) from date of Substantial Completion.
 - b. For Parts: One year(s) from date of Substantial Completion.
 - c. For Labor: One year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 SPLIT-SYSTEM AIR-CONDITIONERS

- A. Refer to Schedule on design drawings.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install units level and plumb.
- B. Install evaporator-fan components using manufacturer's standard mounting devices securely fastened to building structure.
- C. Equipment Mounting:
 - 1. Install ground-mounted, compressor-condenser components on cast-in-place concrete equipment base(s). Comply with requirements for equipment bases and foundations specified in Section 033000 "Cast-in-Place Concrete."
 - 2. Comply with requirements for vibration isolation devices specified in Section 230548.13 "Vibration Controls for HVAC."
- D. Install and connect precharged refrigerant tubing to component's quick-connect fittings. Install tubing to allow access to unit.

3.2 CONNECTIONS

- A. Piping installation requirements are specified in other Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Where piping is installed adjacent to unit, allow space for service and maintenance of unit.
- C. Duct Connections: Duct installation requirements are specified in Section 233113 "Metal Ducts." Drawings indicate the general arrangement of ducts. Connect supply ducts to split-system air-conditioning units with flexible duct connectors. Flexible duct connectors are specified in Section 233300 "Air Duct Accessories."

3.3 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections.
 - 1. Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- B. Tests and Inspections:
 - 1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - 2. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

- C. Remove and replace malfunctioning units and retest as specified above.
- D. Prepare test and inspection reports.

3.4 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
 - 1. Complete installation and startup checks according to manufacturer's written instructions.

3.5 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain units.

END OF SECTION 238126

SECTION 238129 - VARIABLE-REFRIGERANT-FLOW HVAC SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes complete VRF HVAC system(s) including, but not limited to, delegated design and the following components to make a complete operating system(s) according to requirements indicated:
1. Indoor, exposed, wall-mounted units.
 2. Indoor, recessed, ceiling-mounted units
 3. Outdoor, air-source, heat pump units.
 4. System controls.
 5. System refrigerant and oil.
 6. System condensate drain piping.
 7. System refrigerant piping.
 8. Metal hangers and supports.
 9. Fastener systems.
 10. Miscellaneous support materials.
 11. Piping and tubing insulation.
 12. System control cable and raceways.
- B. **Alternate #10: Provide the basis of design VRF system Mitsubishi/Trane TURY with scheduled air handlers and branch controllers.**

1.2 DEFINITIONS

- A. Heat-Pump System Operation: System capable of operation with all zones in either heating or cooling, but not with simultaneous heating and cooling zones that transfer heat between zones.
- B. Low Voltage: As defined in NFPA 70 for circuits and equipment operating at less than 50 V or for remote-control, signaling power-limited circuits.
- C. Plenum: A space forming part of the air distribution system to which one or more air ducts are connected. An air duct is a passageway, other than a plenum, for transporting air to or from heating, ventilating, or air-conditioning equipment.
- D. Three-Pipe System Design: One high pressure refrigerant vapor line, one low pressure refrigerant vapor line, and one refrigerant liquid line connect a single outdoor unit or multiple manifold outdoor units in a single system to associated system HRCUs. One liquid line and refrigerant vapor line connect HRCUs to associated indoor units.
- E. Two-Pipe System Design: One refrigerant vapor line and one refrigerant liquid line connect a single outdoor unit or multiple manifold outdoor units in a single system to associated system HRCUs. One refrigerant liquid line and refrigerant vapor line connect HRCUs to associated indoor units. HRCUs used in two pipe systems act as an intermediate heat exchanger and

include diverting valves and gas/liquid separators to move high- and low-pressure refrigerant between indoor units.

- F. VRF: Variable refrigerant flow.

1.3 ACTION SUBMITTALS

- A. Product data.

- B. Shop Drawings: For VRF HVAC systems.

1. Include plans, elevations, sections, and mounting details.
2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
3. Vibration Isolation Base Details: Detail fabrication including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.
4. Include diagrams and details of refrigerant piping and tubing showing installation requirements for manufacturer-furnished divided flow fittings.
5. Include diagrams for power, signal, and control wiring.

- C. Delegated Design Submittals:

1. Include design calculations with corresponding diagram of refrigerant piping and tubing sizing for each system installed.
2. Include design calculations with corresponding floor plans indicating that refrigerant concentration limits are within allowable limits of ASHRAE 15 and governing codes.
3. Include calculations showing that system travel distance for refrigerant piping and controls cabling are within horizontal and vertical travel distances set by manufacturer. Provide a comparison table for each system installed.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data:

1. For Installer.
2. For VRF HVAC system manufacturer.
3. For VRF HVAC system provider.

- B. Product Certificates: For each type of product.

- C. Product test reports.

- D. Source quality-control reports.

- E. Field quality-control reports.

- F. Sample warranties.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

1.6 QUALITY ASSURANCE

- A. Factory-Authorized Service Representative Qualifications:

1. Authorized representative of, and trained by, VRF HVAC system manufacturer.
2. In-place facility located within 50 miles of Project.
3. Demonstrated past experience with products being installed for period within five consecutive years before time of bid.
4. Demonstrated past experience on five projects of similar complexity, scope, and value.
 - a. Each person assigned to Project shall have demonstrated past experience.
5. Staffing resources of competent and experienced full-time employees that are assigned to execute work according to schedule.
6. Service and maintenance staff assigned to support Project during warranty period.
7. Product parts inventory to support ongoing system operation for a period of not less than five years after Substantial Completion.
8. VRF HVAC system manufacturer's backing to take over execution of Work if necessary to comply with requirements indicated. Include Project-specific written letter, signed by manufacturer's corporate officer, if requested.

- B. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by VRF HVAC system manufacturer.

1. Each employee shall be certified by the manufacturer for proper installation of systems, including, but not limited to, equipment, piping, controls, and accessories indicated and furnished for installation.
2. Installer certification shall be valid and current for duration of Project.
3. Retain copies of Installer certificates on-site and make them available on request.
4. Each person assigned to the Project shall have demonstrated past experience.
 - a. Demonstrated past experience with products being installed for a period within five consecutive years before time of bid.
 - b. Demonstrated past experience on five projects of similar complexity, scope, and value.

- C. ISO Compliance: System equipment and components furnished by VRF HVAC system manufacturer shall be manufactured in an ISO 9001 and ISO 14001 facility.

1.7 WARRANTY

- A. Manufacturer's Warranty: Manufacturer agrees to repair or replace equipment and components that fail(s) in materials or workmanship within specified warranty period.

1. Warranty Period:

- a. For Compressor: Seven year(s) from date of Substantial Completion.
- b. For Parts, Including Controls: Seven year(s) from date of Substantial Completion.
- c. For Labor: Seven year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. Direct-expansion (DX) VRF HVAC system(s) with variable capacity in response to varying cooling and heating loads. System shall consist of multiple indoor units, outdoor unit(s), piping, controls, and electrical power to make complete operating system(s) complying with requirements indicated.
 - 1. System(s) operation, heat pump as indicated on Drawings.
 - 2. Each system with one refrigerant circuit shared by all indoor units connected to system.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. AHRI Compliance: System and equipment performance certified according to AHRI 1230 and products listed in AHRI directory.
- D. ASHRAE Compliance:
 - 1. ASHRAE 15: For safety code for mechanical refrigeration.
- E. UL Compliance: Comply with UL 1995.

2.2 PERFORMANCE REQUIREMENTS

- A. Service Access:
 - 1. Provide and document service access requirements.
 - 2. Locate equipment, system isolation valves, and other system components that require service and inspection in easily accessible locations. Avoid locations that are difficult to access if possible.
 - 3. Where serviceable components are installed behind walls and above inaccessible ceilings, provide finished assembly with access doors or panels to gain access. Properly size the openings to allow for service, removal, and replacement.
 - 4. If less than full and unrestricted access is provided, locate components within an 18-inch reach of the finished assembly.
 - 5. Where ladder access is required to service elevated components, provide an installation that provides for sufficient access within ladder manufacturer's written instructions for use.
 - 6. Comply with OSHA regulations.
- B. System Design and Installation Requirements:

1. Design and install systems indicated according to manufacturer's recommendations and written instructions.
 2. Where manufacturer's requirements differ from requirements indicated, contact Engineer for direction. The most stringent requirements should apply unless otherwise directed in writing by Engineer.
- C. Isolation of Equipment: Provide isolation valves to isolate each indoor unit and outdoor unit for service, removal, and replacement without interrupting system operation.
- D. System Turndown: Stable operation down to 20 percent of outdoor-unit capacity.
- E. System Auto Refrigerant Charge: Each system shall have an automatic refrigerant charge function to ensure the proper amount of refrigerant is installed in system.
- F. Outdoor Conditions:
1. Suitable for outdoor ambient conditions encountered.
 - a. Design equipment and supports to withstand wind loads of governing code.
 - b. Provide corrosion-resistant coating for components and supports where located in coastal or industrial climates that are known to be harmful to materials and finishes.
 2. Maximum System Operating Outdoor Temperature: 0°F.
- G. Thermal Movements: Allow for controlled thermal movements from ambient, surface, and system temperature changes.
- H. Capacities and Characteristics: As indicated on Drawings.

2.3 INDOOR, RECESSED, CEILING-MOUNTED UNITS

- A. Description: Factory-assembled complete unit with components, piping, wiring, and controls required for mating to ductwork, piping, power, and controls field connections.
- B. Cabinet:
1. Material: Painted steel, or coated steel frame covered by a plastic cabinet, with an architectural acceptable finish suitable for tenant occupancy on exposed surfaces.
 2. Insulation: Manufacturer's standard internal insulation to provide thermal resistance and prevent condensation.
 3. Mounting: Manufacturer-designed provisions for field installation.
 4. Internal Access: Removable panels of adequate size for field access to internal components for inspection, cleaning, service, and replacement.
- C. DX Coil Assembly:
1. Coil Casing: Aluminum, galvanized, or stainless steel.
 2. Coil Fins: Aluminum, mechanically bonded to tubes, with arrangement required by performance.
 3. Coil Tubes: Copper, of diameter and thickness required by performance.

4. Expansion Valve: Electronic modulating type with linear or proportional characteristics.
5. Internal Tubing: Copper tubing with brazed joints.
6. Internal Tubing Insulation: Manufacturer's standard insulation, of thickness to prevent condensation.
7. Field Piping Connections: Manufacturer's standard.
8. Factory Charge: Dehydrated air or nitrogen.
9. Testing: Factory pressure tested and verified to be without leaks.

D. Drain Assembly:

1. Pan: Non-ferrous material, with bottom sloped to low point drain connection.
2. Condensate Removal: Unit-mounted pump or other integral lifting mechanism, capable of lifting drain water to an elevation above top of cabinet.
3. Field Piping Connection: Non-ferrous material.

E. Fan and Motor Assembly:

1. Fan(s):
 - a. Direct-drive arrangement.
 - b. Single or multiple fans connected to a common motor shaft and driven by a single motor.
 - c. Fabricated from non-ferrous components or ferrous components with corrosion protection finish.
 - d. Wheels statically and dynamically balanced.
2. Motor: Brushless dc or electronically commutated with permanently lubricated bearings.
3. Motor Protection: Integral protection against thermal, overload, and voltage fluctuations.
4. Speed Settings and Control: Two (low, high), three (low, medium, high), or more than three speed settings or variable speed with a speed range of least 50 percent.
5. Vibration Control: Integral isolation to dampen vibration transmission.

F. Filter Assembly:

1. Access: Bottom, to accommodate filter replacement without the need for tools.
2. Efficiency: ASHRAE 52.2, MERV 7.
3. Media:
 - a. Replaceable: Extended surface, panel, or cartridge with antimicrobial treatment fiber media.

G. Discharge-Air Grille Assembly: Mounted in bottom of unit cabinet.

1. Discharge Pattern: One-, two-, three-, or four-way throw as indicated on Drawings.
 - a. Discharge Pattern Adjustment: Field-adjustable limits for up and down range of motion.
 - b. Discharge Pattern Closure: Ability to close individual discharges of units with multiple patterns.

2. Motorized Vanes: Modulating up and down flow pattern for uniform room air distribution.
 3. Additional Branch Supply Duct Connection: Sheet metal knockout for optional connection to one additional supply branch duct.
- H. Return-Air Grille Assembly: Manufacturer's standard grille mounted in bottom of unit cabinet.
- I. Outdoor Air Ventilation Connection: Sheet metal knockout for optional connection to outdoor air ventilation duct.
- J. Unit Accessories:
1. Remote Room Temperature Sensor Kit: Wall-mounted, hardwired room temperature sensor kit for use in rooms that do not have room temperature measurement.
- K. Unit Controls:
1. Enclosure: Manufacturer's standard, and suitable for indoor locations.
 2. Factory-Installed Controller: Configurable digital control.
 3. Field-Customizable I/O Capability.
 4. Features and Functions: Self-diagnostics, time delay, auto-restart, auto operation mode, manual operation mode, filter service notification, drain assembly high water level safety shutdown and notification.
 5. Communication: Network communication with other indoor units and outdoor unit(s).
 6. Cable and Wiring: Manufacturer's standard with each connection labeled and corresponding to a unit-mounted wiring diagram.
 7. Field Connection: Manufacturer's standard with each connection labeled and corresponding to a unit-mounted wiring diagram.
- L. Unit Electrical:
1. Enclosure: Manufacturer's standard, and suitable for indoor locations.
 2. Field Connection: Single point connection to power entire unit and integral controls.
 3. Disconnecting Means: Factory-mounted circuit breaker or switch, complying with NFPA 70.
 4. Control Transformer: Manufacturer's standard. Coordinate requirements with field power supply.
 5. Wiring: Manufacturer's standard with each connection labeled and corresponding to a unit-mounted wiring diagram.
 6. Raceways: Enclose line voltage wiring in raceways to comply with NFPA 70.

2.4 INDOOR, EXPOSED, WALL-MOUNTED UNITS

- A. Description: Factory-assembled complete unit with components, piping, wiring, and controls required for mating to piping, power, and controls field connections.
- B. Cabinet:

1. Material: Painted steel, or coated steel frame covered by a plastic cabinet, with an architectural acceptable finish suitable for tenant occupancy on exposed surfaces.
2. Insulation: Manufacturer's standard internal insulation to provide thermal resistance and prevent condensation.
3. Mounting: Manufacturer-designed provisions for field installation.
4. Internal Access: Removable panels of adequate size for field access to internal components for inspection, cleaning, service, and replacement.

C. DX Coil Assembly:

1. Coil Casing: Aluminum, galvanized, or stainless steel.
2. Coil Fins: Aluminum, mechanically bonded to tubes, with arrangement required by performance.
3. Coil Tubes: Copper, of diameter and thickness required by performance.
4. Expansion Valve: Electronic modulating type with linear or proportional characteristics.
5. Unit Internal Tubing: Copper tubing with brazed joints.
6. Unit Internal Tubing Insulation: Manufacturer's standard insulation, of thickness to prevent condensation.
7. Field Piping Connections: Manufacturer's standard.
8. Factory Charge: Dehydrated air or nitrogen.
9. Testing: Factory pressure tested and verified to be without leaks.

D. Drain Assembly:

1. Pan: Non-ferrous material, with bottom sloped to low point drain connection.
2. Condensate Removal: Gravity.
 - a. If a floor drain is not available at unit, provide unit with field-installed condensate pump accessory.
3. Field Piping Connection: Non-ferrous material.

E. Fan and Motor Assembly:

1. Fan(s):
 - a. Direct-drive arrangement.
 - b. Single or multiple fans connected to a common motor shaft and driven by a single motor.
 - c. Fabricated from non-ferrous components or ferrous components with corrosion protection finish.
 - d. Wheels statically and dynamically balanced.
2. Motor: Brushless dc or electronically commutated with permanently lubricated bearings.
3. Motor Protection: Integral protection against thermal, overload, and voltage fluctuations.
4. Speed Settings and Control: Two (low, high), three (low, medium, high), or more than three speed settings or variable speed with a speed range of least 50 percent.
5. Vibration Control: Integral isolation to dampen vibration transmission.

F. Filter Assembly:

1. Access: Front, to accommodate filter replacement without the need for tools.
 2. Washable Media: Manufacturer's standard filter with antimicrobial treatment.
- G. Grille Assembly: Manufacturer's standard discharge grille with field-adjustable air pattern] mounted in top or front face of unit cabinet.
- H. Unit Accessories:
1. Remote Room Temperature Sensor Kit: Wall-mounted, hardwired room temperature sensor kit for use in rooms that do not have room temperature measurement.
 2. Condensate Pump: Integral reservoir and control with electrical power connection through unit power.
- I. Unit Controls:
1. Enclosure: Manufacturer's standard, and suitable for indoor locations.
 2. Factory-Installed Controller: Configurable digital control.
 3. Factory-Installed Sensors: Coil leaving refrigerant temperature.
 4. Field-Customizable I/O Capability:
 - a. Analog Inputs: [Two] [Three] [Four] <Insert number> for use in customizable control strategies.
 - b. Digital Inputs: [Two] [Three] [Four] <Insert number> for use in customizable control strategies.
 - c. Digital Outputs: [Two] [Three] [Four] <Insert number> for use in customizable control strategies.
 5. Features and Functions: Self-diagnostics, time delay, auto-restart, auto operation mode, manual operation mode, filter service notification, drain assembly high water level safety shutdown and notification.
 6. Communication: Network communication with other indoor units and outdoor unit(s).
 7. Cable and Wiring: Manufacturer's standard with each connection labeled and corresponding to a unit-mounted wiring diagram.
 8. Field Connection: Manufacturer's standard with each connection labeled and corresponding to a unit-mounted wiring diagram.
- J. Unit Electrical:
1. Enclosure: Manufacturer's standard, and suitable for indoor locations.
 2. Field Connection: Single point connection to power entire unit and integral controls.
 3. Disconnecting Means: Factory-mounted circuit breaker or switch, complying with NFPA 70.
 4. Control Transformer: Manufacturer's standard. Coordinate requirements with field power supply.
 5. Wiring: Manufacturer's standard with each connection labeled and corresponding to a unit-mounted wiring diagram.
 6. Raceways: Enclose line voltage wiring in metal raceways to comply with NFPA 70.

2.5 OUTDOOR, AIR-SOURCE HEAT-PUMP UNITS

- A. Description: Factory-assembled and -tested complete unit with components, piping, wiring, and controls required for mating to piping, power, and controls field connections.
1. Specially designed for use in systems with either all heating or all cooling demands, but not for use in systems with simultaneous heating and cooling.
 2. Systems shall consist of one unit, or multiple unit modules that are designed by variable refrigerant system manufacturer for field interconnection to make a single refrigeration circuit that connects multiple indoor units.
 3. All units installed shall be from the same product development generation.
- B. Cabinet:
1. Galvanized steel and coated with a corrosion-resistant finish.
 - a. Coating with documented salt spray test performance of 1000 hours according ASTM B117 surface scratch test (SST) procedure.
 2. Mounting: Manufacturer-designed provisions for field installation.
 3. Internal Access: Removable panels or hinged doors of adequate size for field access to internal components for inspection, cleaning, service, and replacement.
- C. Compressor and Motor Assembly:
1. One or more positive-displacement, direct-drive and hermetically sealed scroll compressor(s) with inverter drive and turndown to 15 percent of rated capacity.
 2. Protection: Integral protection against the following:
 - a. High refrigerant pressure.
 - b. Low oil level.
 - c. High oil temperature.
 - d. Thermal and overload.
 - e. Voltage fluctuations.
 - f. Phase failure and phase reversal.
 - g. Short cycling.
 3. Speed Control: Variable to automatically maintain refrigerant suction and condensing pressures while varying refrigerant flow to satisfy system cooling and heating loads.
 4. Vibration Control: Integral isolation to dampen vibration transmission.
 5. Oil management system to ensure safe and proper lubrication over entire operating range.
 6. Crankcase heaters with integral control to maintain safe operating temperature.
 7. Fusible plug.
- D. Condenser Coil Assembly:
1. Plate Fin Coils:
 - a. Casing: Aluminum, galvanized, or stainless steel.
 - b. Fins: Aluminum or copper, mechanically bonded to tubes, with arrangement required by performance.

- c. Tubes: Copper, of diameter and thickness required by performance.
 - 2. Aluminum Microchannel Coils:
 - a. Series of flat tubes containing a series of multiple, parallel-flow microchannels layered between refrigerant header manifolds.
 - b. Single- or multiple-pass arrangement.
 - c. Construct fins, tubes, and header manifolds of aluminum alloy.
 - 3. Coating: Corrosion resistant.
 - 4. Hail Protection: Provide condenser coils with louvers, baffles, or hoods to protect against hail damage.
- E. Condenser Fan and Motor Assembly:
- 1. Fan(s): Propeller type.
 - a. Direct-drive arrangement.
 - b. Fabricated from non-ferrous components or ferrous components with corrosion protection finish to match performance indicated for condenser coil.
 - c. Statically and dynamically balanced.
 - 2. Fan Guards: Removable safety guards complying with OSHA regulations. If using metal materials, coat with corrosion-resistant coating to match performance indicated for condenser coil.
 - 3. Motor(s): Brushless dc or electronically commutated with permanently lubricated bearings and rated for outdoor duty.
 - 4. Motor Protection: Integral protection against thermal, overload, and voltage fluctuations.
 - 5. Speed Settings and Control: Variable speed with a speed range of least 75 percent.
 - 6. Vibration Control: Integral isolation to dampen vibration transmission.
- F. Drain Pan: If required by manufacturer's design, provide unit with non-ferrous drain pan with bottom sloped to a low point drain connection.
- G. Unit Controls:
- 1. Enclosure: Manufacturer's standard, and suitable for unprotected outdoor locations.
 - 2. Factory-Installed Controller: Configurable digital control.
 - 3. Factory-Installed Sensors:
 - a. Refrigerant suction temperature.
 - b. Refrigerant discharge temperature.
 - c. Outdoor air temperature.
 - d. Refrigerant high pressure.
 - e. Refrigerant low pressure.
 - f. Oil level.
 - 4. Features and Functions: Self-diagnostics, time delay, auto-restart, fuse protection, auto operation mode, manual operation mode.
 - 5. Communication: Network communication with indoor units and other outdoor unit(s).

6. Cable and Wiring: Manufacturer's standard with each connection labeled and corresponding to a unit-mounted wiring diagram.
7. Field Connection: Manufacturer's standard with each connection labeled and corresponding to a unit-mounted wiring diagram.

H. Unit Electrical:

1. Enclosure: Metal, similar to enclosure, and suitable for unprotected outdoor locations.
2. Field Connection: Single point connection to power entire unit and integral controls.
3. Disconnecting Means: Factory-mounted circuit breaker or switch, complying with NFPA 70.
4. Control Transformer: Manufacturer's standard. Coordinate requirements with field power supply.
5. Wiring: Manufacturer's standard with each connection labeled and corresponding to a unit-mounted wiring diagram.
6. Raceways: Enclose line voltage wiring in metal raceways to comply with NFPA 70.

I. Unit Hardware: Zinc-plated steel, or stainless steel. Coat exposed surfaces with additional corrosion-resistant coating if required to prevent corrosion when exposed to salt spray test for 1000 hours according ASTM B117.

J. Unit Piping:

1. Unit Tubing: Copper tubing with brazed joints.
2. Unit Tubing Insulation: Manufacturer's standard insulation, of thickness to prevent condensation.
3. Field Piping Connections: Manufacturer's standard.
4. Factory Charge: Dehydrated air or nitrogen.
5. Testing: Factory pressure tested and verified to be without leaks.

2.6 SYSTEM CONTROLS

A. General Requirements:

1. Network: Indoor units and outdoor units shall include integral controls and connect through a manufacturer-selected control network.
2. Network Communication Protocol: Manufacturer proprietary or open control communication between interconnected units.
3. Operator Interface:
 - a. Operators shall interface with system and unit controls through the following:
 - 1) Operator interfaces integral to controllers.
 - 2) Web interface through web browser software.
 - b. Users shall be capable of interface with controllers for control of indoor units to extent privileges are enabled. Control features available to users shall include the following:
 - 1) On/off control.

2) Temperature set-point adjustment.

B. Central Controllers:

1. Centralized control for all indoor and outdoor units from a single central controller location.
 - a. Include multiple interconnected controllers as required.
2. Controls operation mode of indoor units as individual units, by selected groups of indoor units, or as collection of all indoor units. Operation modes available through central controller shall match those operation modes of controllers for indoor units.
3. Schedule operation of indoor units as individual units, by selected groups of indoor units, or as collection of all indoor units.
 - a. Sets schedule for daily, weekly, and annual events.
 - b. Schedule options available through central controller shall at least include the schedule options of controllers for indoor units.
4. Changes operating set points of indoor units as individual units, by selected groups of indoor units, or as collection of all indoor units.
5. Optimized start feature to start indoor units before scheduled time to reach temperature set-point at scheduled time based on operating history.
6. Night setback feature to operate indoor units at energy-conserving heating and cooling temperature set-points during unoccupied periods.
7. Service diagnostics tool.
8. Able to disable and enable operation of individual controllers for indoor units.
9. Information displayed on individual controllers shall also be available for display through central controller.
10. Information displayed for outdoor units, including refrigerant high and low pressures percent capacity.
11. Multiple RJ-45 ports for direct connection to a local PC and an Ethernet network switch.
12. Operator interface through a backlit, high-resolution color display touch panel and web accessible through standard web browser software.

C. Wired Controllers for Indoor Units:

1. Single controller capable of controlling multiple indoor units as group.
2. Auto Timeout Touch Screen LCD: Timeout duration shall be adjustable.
3. Temperature Units: Fahrenheit and Celsius.
4. On/Off: Turns indoor unit on or off.
5. Hold: Hold operation settings until hold is released.
6. Operation Mode: Cool, Heat, Auto, Dehumidification, Fan Only, and Setback.
7. Temperature Display: 1-degree increments.
8. Temperature Set-Point: Separate set points for Cooling, Heating, and Setback. Adjustable in 1-degree increments between 60°F and 80°F.
9. Relative Humidity Display: 1 percent increments.
10. Fan Speed Setting: Select between available options furnished with the unit.
11. Airflow Direction Setting: If applicable to unit, select between available options furnished with the unit.

12. Seven-day programmable operating schedule with up to five events per day. Operations shall include On/Off, Operation Mode, and Temperature Set-Point.
13. Auto Off Timer: Operates unit for an adjustable time duration and then turns unit off.
14. Occupancy detection.
15. Service Notification Display: "Filter".
16. Service Run Tests: Limit use by service personnel to troubleshoot operation.
17. Error Code Notification Display: Used by service personnel to troubleshoot abnormal operation and equipment failure.
18. User and Service Passwords: Capable of preventing adjustments by unauthorized users.
19. Setting stored in nonvolatile memory to ensure that settings are not lost if power is lost. Battery backup for date and time only.
20. Low-voltage power required for controller shall be powered through non-polar connections to indoor unit.

2.7 SYSTEM REFRIGERANT AND OIL

A. Refrigerant:

1. As required by VRF HVAC system manufacturer for system to comply with performance requirements indicated.

B. Oil:

1. As required by VRF HVAC system manufacturer and to comply with performance requirements indicated.

2.8 SYSTEM CONDENSATE DRAIN PIPING

A. If more than one material is listed, material selection is Contractor's option.

- ### B. PVC plastic pipe according to ASTM D1785, Schedule 40, with socket-type pipe fittings according to ASTM D2466 and solvent cement according to ASTM D2564, primer according to ASTM F656.

2.9 SYSTEM REFRIGERANT PIPING

A. Refrigerant Piping:

1. Copper Tube: ASTM B280, Type ACR.
2. Wrought-Copper Fittings: ASME B16.22.
3. Brazing Filler Metals: AWS A5.8/A5.8M.

B. Refrigerant Tubing Kits:

1. Furnished by VRF HVAC system manufacturer.
2. Factory-rolled and -bundled, soft-copper tubing with tubing termination fittings at each end.
3. Standard one-piece length for connecting to indoor units.

4. Pre-insulated with flexible elastomeric insulation of thickness to comply with governing energy code and sufficient to eliminate condensation.
 5. Factory Charge: Dehydrated air or nitrogen.
- C. Divided-Flow Specialty Fittings: Where required by VRF HVAC system manufacturer for proper system operation, VRF HVAC system manufacturer shall furnish specialty fittings with identification and instructions for proper installation by Installer.
- D. Refrigerant Isolation Ball Valves:
1. Description: Uni-body full port design, rated for maximum system temperature and pressure, and factory tested under pressure to ensure tight shutoff. Designed for valve operation without removing seal cap.
 2. Seals: Compatible with system refrigerant and oil. Seal service life of at least 20 years.
 3. Valve Connections: Flare or sweat depending on size.

2.10 METAL HANGERS AND SUPPORTS

- A. Copper Tube Hangers:
1. Description: MSS SP-58, Types 1 through 58, copper-coated-steel, factory-fabricated components.
 2. Hanger Rods: Continuous-thread rod, nuts, and washer made of galvanized or copper-coated steel.

2.11 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded, zinc-coated steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
- B. Mechanical-Expansion Anchors: Insert-wedge-type anchors, for use in hardened portland cement concrete; with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
1. Indoor Applications: Zinc-coated or stainless steel.
 2. Outdoor Applications: Stainless steel.

2.12 MISCELLANEOUS SUPPORT MATERIALS

- A. Threaded Rods: Continuously threaded. Zinc-plated steel or galvanized steel for indoor applications and stainless steel for outdoor applications. Mating nuts and washers of similar material as rods.

2.13 PIPING AND TUBING INSULATION

- A. Condensate Drain Piping and Tubing Insulation and Jacket Requirements:

1. Flexible Elastomeric Insulation:
 - a. Closed-cell, sponge- or expanded-rubber materials, complying with ASTM C534, Type I for tubular materials.
 - b. Indoors: 1/2 inch thick.
 2. Field-Applied Jacket:
 - a. Concealed: None required.
 - b. Indoors, Exposed to View: PVC, 20 mils thick..
- B. Refrigerant Tubing Insulation and Jacket Requirements:
1. Flexible Elastomeric Insulation:
 - a. Closed-cell, sponge- or expanded-rubber materials, complying with ASTM C534, Type I for tubular materials.
 - b. Indoors: 1 inch thick.
 - c. Outdoors: 1 inch thick.
 2. Field-Applied Jacket:
 - a. Concealed: None required.
 - b. Indoors, Exposed to View: PVC, 20 mils thick.
 - c. Outdoors, Exposed to View: Aluminum, smooth, 0.020 inch thick.
- C. Flexible Elastomeric Insulation Adhesive: Comply with MIL-A-24179A, Type II, Class I.
- D. PVC Jacket Adhesive: Compatible with PVC jacket.
- E. Metal Jacket Flashing Sealants:
1. Materials shall be compatible with insulation materials, jackets, and substrates.
 2. Fire- and water-resistant, flexible, elastomeric sealant.
 3. Service Temperature Range: Minus 40 to plus 250 deg F.
 4. Color: Aluminum.

2.14 SYSTEM CONTROL CABLE AND RACEWAYS

- A. Low-Voltage Control Cabling:
1. Plenum-Rated, Paired Cable: NFPA 70, Type CMP.
- B. TIA-485A Network Cabling:
1. Standard Cable: NFPA 70, Type CMG.
 2. Plenum-Rated Cable: NFPA 70, Type CMP.
- C. Ethernet Network Cabling: TIA-568-C.2 Category 6 cable with RJ-45 connectors.

- D. Comply with requirements in Section 260533 "Raceways and Boxes for Electrical Systems" for control wiring and cable raceways.

2.15 MATERIALS

- A. Steel:
 - 1. ASTM A36/A36M for carbon structural steel.
 - 2. ASTM A568/A568M for steel sheet.
- B. Galvanized Steel: ASTM A653/A653M.
- C. Corrosion-Resistant Coating: Coat with a corrosion-resistant coating capable of withstanding a 3000-hour salt-spray test according to ASTM B117.
 - 1. Standards:
 - a. ASTM B117 for salt spray.
 - b. ASTM D2794 for minimum impact resistance of 100 in-lb.
 - c. ASTM B3359 for cross-hatch adhesion of 5B.
 - 2. Application: Immersion.
 - 3. Thickness: 1 mil.
 - 4. Gloss: Minimum gloss of 60 on a 60-degree meter.

2.16 SOURCE QUALITY CONTROL

- A. Equipment will be considered defective if it does not pass tests and inspections.
- B. Prepare test and inspection reports for historical record. Submit reports only if requested.

PART 3 - EXECUTION

3.1 EQUIPMENT INSTALLATION

- A. Clearance:
 - 1. Maintain manufacturer's recommended clearances for service and maintenance.
 - 2. Maintain clearances required by governing code.
- B. Loose Components: Install components, devices, and accessories furnished by manufacturer, with equipment, that are not factory mounted.
 - 1. Loose components shall be installed by manufacturer's service representative.
- C. Indoor Unit Installations:
 - 1. Install units to be level and plumb while providing a neat and finished appearance.

2. Adjust supports of exposed and recessed units to draw units tight to adjoining surfaces.
3. Protect finished surfaces of ceilings, floors, and walls that come in direct contact with units. Refinish or replaced damaged areas after units are installed.
4. In rooms with ceilings, conceal piping and tubing, controls, and electrical power serving units above ceilings.
5. In rooms without ceiling, arrange piping and tubing, controls, and electrical power serving units to provide a neat and finished appearance.
6. For wall-mounted units that are exposed, conceal piping and tubing, controls, and electrical power serving units within walls or lineset.
7. Attachment: Install hardware for proper attachment to supported equipment.

D. Outdoor Unit Installations:

1. Install units to be level and plumb while providing a neat and finished appearance.
2. Pad-Mounted Installations: Install outdoor units on cast-in-place concrete equipment bases.
 - a. Attachment: Install anchor bolts to elevations required for proper attachment to supported equipment.
 - b. Grouting: Place grout under equipment supports and make bearing surface smooth.

3.2 GENERAL REQUIREMENTS FOR PIPING AND TUBING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping and tubing systems. Install piping and tubing as indicated unless deviations to layout are approved on coordination drawings.
- B. Install piping and tubing in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping and tubing at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping and tubing above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping and tubing to permit valve servicing.
- F. Install piping and tubing at indicated slopes.
- G. Install piping and tubing free of sags.
- H. Install fittings for changes in direction and branch connections.
- I. Install piping and tubing to allow application of insulation.
- J. Install groups of pipes and tubing parallel to each other, spaced to permit applying insulation with service access between insulated piping and tubing.
- K. Install sleeves for piping and tubing penetrations of walls, ceilings, and floors.

- L. Install escutcheons for piping and tubing penetrations of walls, ceilings, and floors.

3.3 CONDENSATE DRAIN PIPE AND TUBING INSTALLATION

A. General Requirements for Drain Piping and Tubing:

1. Install a union in piping at each threaded unit connection.
2. Install an adjustable stainless steel hose clamp with adjustable gear operator on unit hose connections. Tighten clamp to provide a leak-free installation.
3. If required for unit installation, provide a trap assembly in drain piping to prevent air circulated through unit from passing through drain piping. Comply with more stringent of the following:
 - a. Details indicated on Drawings.
 - b. Manufacturer's requirements.
 - c. Governing codes.
 - d. In the absence of requirements, comply with requirements of ASHRAE handbooks.
4. Extend drain piping from units with drain connections to drain receptors as indicated on Drawings. If not indicated on Drawings, terminate drain connection at nearest accessible location that is not exposed to view by occupants.
5. Provide each 90-degree change in direction with a Y- or T-fitting. Install a threaded plug connection in the dormant side of fitting or future use as a service cleanout.

B. Gravity Drains:

1. Slope piping from unit connection toward drain termination at a constant slope of not less than two percent.

C. Pumped Drains:

1. If unit condensate pump or lift mechanism is not included with an integral check valve, install a full-size check valve in each branch pipe near unit connection to prevent backflow into unit.

3.4 REFRIGERANT PIPING AND TUBING INSTALLATION

A. Refrigerant Tubing Kits:

1. Unroll and straighten tubing to suit installation. Deviations in straightness of exposed tubing shall be unnoticeable to observer.
2. Support tubing using hangers and supports indicated at intervals not to exceed 5 feet. Minimum rod size, 1/4 inch.
3. Prepare tubing ends and make mating connections to provide a pressure tight and leak-free installation.

B. Install refrigerant piping according to ASHRAE 15 and governing codes.

- C. Select system components with pressure rating equal to or greater than system operating pressure.
- D. Install piping as short and direct as possible, with a minimum number of joints and fittings.
- E. Arrange piping to allow inspection and service of equipment. Install valves and specialties in accessible locations to allow for service and inspection. Install access doors or panels as specified in Section 083113 "Access Doors and Frames" if valves or equipment requiring maintenance is concealed behind finished surfaces.
- F. Install refrigerant piping and tubing in protective conduit where installed belowground.
- G. Install refrigerant piping and tubing in rigid or flexible conduit in locations where exposed to mechanical damage.
- H. Unless otherwise required by VRF HVAC system manufacturer, slope refrigerant piping and tubing as follows:
 - 1. Install horizontal hot-gas discharge piping and tubing with a uniform slope downward away from compressor.
 - 2. Install horizontal suction lines with a uniform slope downward to compressor.
 - 3. Install traps to entrain oil in vertical runs.
 - 4. Liquid lines may be installed level.
- I. When brazing, remove or protect components that could be damaged by heat.
- J. Before installation, clean piping, tubing, and fittings to cleanliness level required by VRF HVAC system manufacturer.
- K. Joint Construction:
 - 1. Ream ends of tubes and remove burrs.
 - 2. Remove scale, slag, dirt, and debris from inside and outside of tube and fittings before assembly.
 - 3. Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter.
 - a. Use Type BCuP (copper-phosphorus) alloy for joining copper fittings with copper tubing.
 - b. Use Type BAg (cadmium-free silver) alloy for joining copper with bronze.

3.5 PIPE AND TUBING INSULATION INSTALLATION

- A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated. Installation to maintain a continuous vapor barrier.
- B. Insulation Installation on Pipe Fittings and Elbows:
 - 1. Install mitered sections of pipe insulation.
 - 2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

- C. Insulation Installation on Valves and Pipe Specialties:
 - 1. Install preformed valve covers manufactured of same material as pipe insulation when available.
 - 2. When preformed valve covers are unavailable, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
 - 3. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- D. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints; for horizontal applications. Seal with manufacturer's recommended adhesive.
 - 1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.
- E. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless steel bands 12 inches o.c. and at end joints.

3.6 SOFTWARE

- A. Cybersecurity:
 - 1. Software:
 - a. Coordinate security requirements with Owner.
 - b. Ensure that latest stable software release is installed and properly operating.
 - c. Disable or change default passwords to password using a combination of uppercase and lower letters, numbers, and symbols at least eight characters in length. Record passwords and turn over to party responsible for system operation and administration.
 - 2. Hardware:
 - a. Coordinate location and access requirements with Owner.
 - b. Enable highest level of wireless encryption that is compatible with Owner's ICT network.
 - c. Disable dual network connections.

3.7 FIRESTOPPING

- A. Comply with TIA-569-D, Annex A, "Firestopping."
- B. Comply with BICSI TDMM, "Firestopping" Chapter.

3.8 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections with the assistance of manufacturer's service representative:
1. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
 2. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 3. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- B. Refrigerant Tubing Positive Pressure Testing:
1. Comply with more stringent of VRF HVAC system manufacturer's requirements and requirements indicated.
 2. After completion of tubing installation, pressurize tubing systems to a test pressure of not less than 1.2 times VRF HVAC system operating pressure, but not less than 600 psig, using dry nitrogen.
 3. Successful testing shall maintain a test pressure for a continuous and uninterrupted period of 24 hours. Allowance for pressure changes attributed to changes in ambient temperature are acceptable.
 4. Prepare test report to record the following information for each test:
 - a. Name of person starting test, company name, phone number, and e-mail address.
 - b. Name of manufacturer's service representative witnessing test, company name, phone number, and e-mail address.
 - c. Detailed description of extent of tubing tested.
 - d. Date and time at start of test.
 - e. Test pressure at start of test.
 - f. Outdoor temperature at start of test.
 - g. Name of person ending test, company name, phone number, and e-mail address.
 - h. Date and time at end of test.
 - i. Test pressure at end of test.
 - j. Outdoor temperature at end of test.
 - k. Remarks:
 5. Submit test reports for Project record.
- C. Refrigerant Tubing Evacuation Testing:
1. Comply with more stringent of VRF HVAC system manufacturer's requirements and requirements indicated.
 2. After completion of tubing positive-pressure testing, evacuate tubing systems to a pressure of 500 microns.
 3. Successful testing shall maintain a test pressure for a continuous and uninterrupted period of one hour(s) with no change.
 4. Prepare test report to record the following information for each test:

- a. Name of person starting test, company name, phone number, and e-mail address.
 - b. Name of manufacturer's service representative witnessing test, company name, phone number, and e-mail address.
 - c. Detailed description of extent of tubing tested.
 - d. Date and time at start of test.
 - e. Test pressure at start of test.
 - f. Outdoor temperature at start of test.
 - g. Name of person ending test, company name, phone number, and e-mail address.
 - h. Date and time at end of test.
 - i. Test pressure at end of test.
 - j. Outdoor temperature at end of test.
 - k. Remarks:
5. Submit test reports for Project record.
 6. Upon successful completion of evacuation testing, system shall be charged with refrigerant.
- D. System Refrigerant Charge:
1. Using information collected from the refrigerant tubing evacuation testing, system Installer shall consult variable refrigerant system manufacturer to determine the correct system refrigerant charge.
 2. Installer shall charge system following VRF HVAC system manufacturer's written instructions.
 3. System refrigerant charging shall be witnessed by system manufacturer's representative.
 4. Total refrigerant charge shall be recorded and permanently displayed at the system's outdoor unit.
- E. Products will be considered defective if they do not pass tests and inspections.
- F. Prepare test and inspection reports.

3.9 STARTUP SERVICE

- A. Engage a VRF HVAC system manufacturer's service representative to perform system(s) startup service.
1. Service representative shall be a factory-trained and -authorized service representative of VRF HVAC system manufacturer.
 2. Complete startup service of each separate system.
 3. Complete system startup service according to manufacturer's written instructions.
- B. Startup checks shall include, but not be limited to, the following:
1. Check control communications of equipment and each operating component in system(s).
 2. Check each indoor unit's response to demand for cooling and heating.
 3. Check each indoor unit's response to changes in airflow settings.
 4. Check each indoor unit and outdoor unit for proper condensate removal.
 5. Check sound levels of each indoor and outdoor unit.

- C. Installer shall accompany manufacturer's service representative during startup service and provide manufacturer's service representative with requested documentation and technical support during startup service.
 - 1. Installer shall correct deficiencies found during startup service for reverification.
- D. System Operation Report:
 - 1. After completion of startup service, manufacturer shall issue a report for each separate system.
 - 2. Report shall include complete documentation describing each startup check, the result, and any corrective action required.
 - 3. Manufacturer shall electronically record not less than two hours of continuous operation of each system and submit with report for historical reference.
 - a. All available system operating parameters shall be included in the information submitted.
- E. Witness:
 - 1. Invite Owner to witness startup service procedures.
 - 2. Provide written notice not less than 20 business days before start of startup service.

3.10 ADJUSTING

- A. Adjust equipment and components to function smoothly and lubricate as recommended by manufacturer.
- B. Adjust initial temperature and humidity set points. Adjust initial airflow settings and discharge airflow patterns.
- C. Set field-adjustable switches and circuit-breaker trip ranges according to VRF HVAC system manufacturer's written instructions, and as indicated.
- D. Occupancy Adjustments: When requested within 12 months from date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to two visits to Project during other-than-normal occupancy hours for this purpose.

3.11 SOFTWARE SERVICE AGREEMENT

- A. Technical Support: Beginning at Substantial Completion, service agreement shall include software support for two years.
- B. Upgrade Service: At Substantial Completion, update software to latest version. Install and program software upgrades that become available within two years from date of Substantial Completion. Upgrading software shall include operating system and new or revised licenses for using software.
 - 1. Upgrade Notice: At least 30 days to allow Owner to schedule and access the system and to upgrade computer equipment if necessary.

3.12 DEMONSTRATION

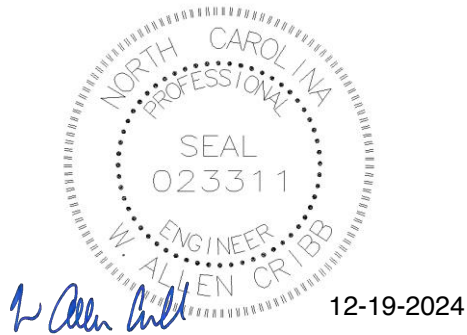
- A. Engage a VRF HVAC system manufacturer's factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain entire system.

END OF SECTION 238129

DIVISION 26 – ELECTRICAL

Electrical work shall be defined by drawings numbered with the prefix “E-“, the general provision of the Contract including General Conditions and Supplementary Conditions, Division 1 Specification sections, and Division-26 Electrical Specifications.

Engineer of Record for Division 26 is W. Allen Cribb, PE, CBHF Engineers, PLLC, 2246 Yaupon Drive, Wilmington, NC 28401.



END OF SECTION 260000

SECTION 260500 - GENERAL ELECTRICAL

PART 1 - GENERAL

1.1 SCOPE OF WORK

- A. The Instructions to Bidders, General Conditions of the Contract, Supplementary General Conditions and Division 1 bound herewith are a component part of this Division of the specifications and shall apply to this Division with equal force and shall be consulted in detail for instructions pertaining to the work.
- B. Requirements in Divisions 26, 27 and 28 of the specifications and shall, as applicable, apply to all these Divisions.
- C. Furnish all labor, materials and equipment and incidentals required to make ready for use complete electrical systems as shown on the Drawings and specified herein.
- D. It is the intent of these Specifications that the electrical systems shall be suitable in every way for the service required. All material and all work which may be reasonably implied as being incidental to the work of this Division shall be furnished at no extra cost.
- E. The work shall include, but not be limited to, furnishing, coordinating, and installing the following:
 - 1. Underground electrical service from pad mounted transformer to service equipment.
 - 2. Electrical distribution system for power, lighting, receptacles and miscellaneous power as shown on the contract drawings.
 - 3. Electrical lighting systems as shown on the contract drawings, complete with indicated switching, circuiting, etc.
 - 4. Electrical receptacle systems as shown on the contract drawings.
 - 5. Exit and emergency lighting systems.
 - 6. Power supplies for equipment furnished by others as detailed in Specification Section 260580.
 - 7. Cable tray system.
 - 8. Fire Detection and Alarm System.
 - 9. Raceway and outlet systems (including cabling) for telecommunications, computer and other special systems.
 - 10. Grounding.
 - 11. Seismic restraint systems.
 - 12. Other special requirements and/or systems where shown.
- F. Each bidder (or Representative) shall, before preparing a proposal, visit all areas of the existing site. If the work includes demolition, restoration, renovation and/or addition; then existing buildings and structures should be carefully inspected. The submission of the proposal by this Bidder shall be considered evidence that the Bidder (or Representative) has visited the site and noted the locations and conditions under which the work will be performed and that the Bidder takes full responsibility for a complete knowledge of all factors governing the work.
- G. All power interruptions to existing equipment shall be at the Owner's convenience with 24 hours (minimum) notice. Each interruption shall have prior approval.

- H. The work shall include complete testing of all equipment and wiring at the completion of work and making any minor correction changes or adjustments necessary for all the proper functioning of the system and equipment. All work shall be of the highest quality; substandard work will be rejected.
- I. Field verify all existing underground electrical and mechanical piping.

1.2 SUBMITTALS

- A. Shop drawings shall be submitted for all equipment, apparatus, and other items as required by the Architect/Engineer. Submit under provisions of relevant sections of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Submittals are required for all materials shown in the individual specifications sections.
- C. Submittals are required for materials used for penetrations of rated assemblies and for seismic restraints.
- D. All shop drawings and submittals shall be submitted at the same time. Partial shop drawing and submittals will be rejected and not processed. Materials and equipment with long lead times or other materials and equipment requiring special handling, if identified and requested by the contractor, will be processed separately.
- E. Proposed equipment and/or materials substitutions shall be clearly indicated in shop drawings. All deviations from the specified quality, functionality, appearance or performance of the proposed equipment and/or materials shall be clearly summarized in the preface of each submittal. If none are disclosed, and the deviation specifically approved, the Contractor is responsible for providing the specified materials regardless of submittal approval.
- F. The project shall be bid based on the equipment listed in these specifications and on the drawings. After award of the Electrical Contract the Contractor may wish to substitute equipment other than that specified, subject to approval. The Electrical Contractor shall bear the “burden of proof” for demonstrating substitute equipment equivalency and suitability.
- G. The Electrical Contractor shall be required to replace installed “equivalent” equipment if the operation of this equipment does not meet the full design intent of the specified system.
- H. Physical size of equipment used in the design layout are those of reputable equipment manufacturers. The Contractor is responsible for providing equipment which will fit the space provided. If the Contractor elects to use other manufacturer’s equipment, any resulting conflicts with space clearance or codes shall be the responsibility of the Contractor to correct at the Contractor’s expense.
- I. The Contractor assumes all responsibility for providing code clearances. Submit a scale drawing of each electrical equipment room showing exact size and location of all proposed electrical equipment with code clearances and working space clearly indicated and dimensioned.

1.3 COORDINATION OF WORK

- A. It is understood and agreed that the Contractor is, by careful examination, satisfied as to the nature and location of the work, the conformation of the ground, the character, quality and quantity of the materials to be encountered, the general and local conditions and all other matters which can and

may affect the work under this contract. The Contractor shall be held responsible for visiting the site and thoroughly familiarizing himself with the existing conditions and also any contractual requirements as may be set forth in the other Divisions of these Specifications. No extras will be considered because of additional work necessitated by obvious job conditions that are not indicated on the drawings.

- B. The Contractor shall compare the electrical drawings and specifications with the drawings and specifications for other trades, and shall report any discrepancies between them to the Architect/Engineer and obtain written instructions for changes necessary in the electrical work. The electrical work shall be installed in cooperation with other trades installing interrelated work. Before installation, the Contractor shall make proper provisions to avoid interferences in a manner approved by the Architect/Engineer. All changes required in the work of the Contractor caused by neglect to do so shall be made at the expense of the Contractor.
- C. Location of electrical raceways, switches, panels, equipment, fixtures, etc., shall be adjusted to accommodate the work to interferences anticipated and encountered. The Contractor shall determine the exact route and location of each electrical raceway prior to make up and assembly.
 - 1. Right of Way: Lines which pitch shall have the right of way over those which do not pitch. For example, steam, condensate and plumbing drains shall normally have right of way. Lines whose elevations cannot be changed shall have the right of way over lines whose elevations can be changed.
 - 2. Offsets and changes in direction of electrical raceways shall be made as required to maintain proper headroom and to clear pitched lines whether or not indicated on the drawings. The Contractor shall furnish and install elbows, pull boxes, etc., as required to affect these offsets, transitions, and changes in directions. Conflicts between electrical raceways, fixtures, etc., and ductwork or piping which cannot be resolved otherwise, will be resolved by the Architect/Engineer.
- D. Installation and Arrangements: The Contractor shall install all electrical work to permit removal (without damage to other parts) of any equipment requiring periodic replacement or maintenance. The Contractor shall arrange electrical raceways and equipment to permit ready access to valves, cocks, traps, starters, motors, control components, etc., and to clear the opening of swinging and overhead doors and of access panels.

1.4 EQUIPMENT AND MATERIALS (GENERAL)

- A. In compliance with North Carolina General Statute 133.3, the Architect/Engineer has, wherever possible, specified the required performance and design characteristics of all materials utilized in this construction. In some cases it is impossible to specify the required performance and design characteristics and when this occurs the Architect/Engineer has specified three or more examples of equal design or equivalent design, establishing an acceptable range for items of equal or equivalent design. Cited examples are used only to denote the quality standard of product desired and do not restrict bidders to a specific brand, make, manufacturer or specific name and are used only to set forth and convey to bidders the general style, type, character and quality of product desired. Equivalent products will be acceptable.
- B. Substitution of materials, items, or equipment of equal or equivalent design shall be submitted to the Architect/Engineer for approval or disapproval. Equal or equivalent shall be interpreted to mean an item of material or equipment, similar to that named and which is suitable for the same use and capable of performing the same functions as that named, the Architect/Engineer being the judge of equality.

- C. The materials used in all systems shall be new, unused and as hereinafter specified and shall bear the manufacturer's name, trade name and a qualified third party testing agency label in every case where a standard has been established for the particular material. Equipment furnished under this specification shall be essentially the standard product of manufacturers regularly engaged in the production of the required type of equipment, and shall be the manufacturer's latest approved design. All materials where not specified shall be of the very best of their respective kinds. Samples of materials or manufacturer's specifications shall be submitted for approval as required by the Architect/Engineer.
- D. Protection: Electrical equipment shall at all times during construction be adequately protected against damage. Equipment shall be tightly covered and protected against dirt, water and chemical or mechanical injury and theft. Electrical equipment shall be stored in dry, and heated if required to reduce condensation, permanent shelters. If an apparatus has been damaged, such damage shall be repaired at no additional cost. If any apparatus has been subject to possible injury by water, it shall be replaced at no additional cost to the Owner. At the completion of the work, fixtures, equipment, and materials shall be cleaned and polished thoroughly and turned over to the Owner in a condition satisfactory to the Architect/Engineer. Damage or defects, developing before acceptance of the work shall be made good at the Contractor's expense.
- E. Any damage to factory applied paint finish shall be repaired using touch-up paint furnished by the equipment manufacturer. The entire damaged panel or section shall be repainted per the field painting specifications in Division 9, at no additional cost to the Owner.
- F. Where materials such as wiring devices and plates, fire alarm equipment, paging system components, etc. are specified to match existing, provide materials to match existing equipment in finish, color, capacity, ratings, operating characteristics, performance, etc.
- G. Delivery and Storage: Equipment and materials shall be delivered to the site and stored in original containers, suitably sheltered from the elements, and heated if required to reduce condensation, but readily accessible for inspection by the Architect/Engineer until installed.
- H. Equipment and materials of the same general type shall be of the same make throughout the work to provide uniform appearance, operation and maintenance.
- I. Manufacturer's directions shall be followed completely in the delivery, storage, protection, and installation of all equipment and materials. The Contractor shall promptly notify the Architect/Engineer, in writing, of any conflicts between any requirements of the Contract Documents and the manufacturer's directions and shall obtain the Architect/Engineer's written instructions before proceeding with the work. Should the Contractor perform any work that does not comply with the manufacturer's direction or such written instructions from the Architect/Engineer, the Contractor shall bear all costs arising in correcting the deficiencies.

1.5 OPERATION AND MAINTENANCE MANUALS

- A. Submit under relevant sections of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. The Contractor shall provide three compilations of catalog data, bound in suitable looseleaf binders, for each manufactured item of equipment used in the electrical work. These shall be presented to the Architect/Engineer for transmittal to the Owner before the final inspection is made. Data shall

include printed installation, operation and maintenance instructions for each item, indexed by product with heavy sheet dividers and tabs. All warranties shall be included with each item. Each manufacturer's name, address and telephone number shall be clearly indicated.

- C. Shop drawings with Architect/Engineer's "as noted" markings are not acceptable for the above. "Approved" shop drawings are acceptable if adequate information is contained therein. Generally, shop drawings alone are not adequate.
- D. Installation information packed with lighting fixtures, devices and equipment shall be retained for inclusion in the operations and maintenance manuals.

1.6 PAINTING

- A. All painting will be performed by the General Contractor for the project, unless specifically indicated otherwise.
- B. The Electrical Contractor shall clean all exposed electrical work for painting. Should the Electrical Contractor delay in installing exposed conduit and outlets until the General Contractor has begun painting, the Electrical Contractor shall be required to paint all exposed electrical work at the Electrical Contractor's own expense. Such painting will be accomplished in accordance with the detailed specifications for the Project.
- C. Conductors exposed in boxes and cabinets shall be protected against painting. Devices, cover plates, trims, etc., for panelboards and cabinets shall not be installed until painting has been completed.
- D. The Electrical Contractor shall be responsible for touch up painting that may be required for electrical material or apparatus furnished with factory applied finish.

1.7 LOCATIONS AND MEASUREMENTS

Outlets and appliances are shown and located on the drawings as accurately as possible. All measurements shall be verified on the project and in all cases the work shall suit the surrounding trim, finishes and/or construction. The locations of outlets for special appliances shall be installed so that when extended, they are flush with the finished wall or ceiling and permit the proper installation of fixtures and/or devices. Heights of all outlets shown on the drawings are approximate only. Slight relocations of outlets, devices and equipment shall be made by the Contractor as required or as directed by the Architect/Engineer at no additional cost to the Owner.

1.8 QUALITY OF WORK

All work shall be executed as required by this specification and the accompanying drawings and shall be done by skilled mechanics, and shall present a neat, trim, and mechanical appearance when completed. All work shall be performed as required by the progress of the job.

1.9 SUPERVISION

- A. The Contractor shall personally, or through an authorized and competent representative, constantly supervise the work from the beginning to completion and final acceptance. So far as possible, the Contractor shall keep the same foreman and mechanics throughout the project duration.

- B. During the progress of the work it shall be subject to inspection by representatives of the Architect/Engineer, the Owner, and local inspection authorities, at which time the Contractor shall furnish such required information and data on the project as requested.
- C. The Electrical Contractor shall coordinate the electrical work with other Contractors and cooperate in the preparation and maintenance of a master schedule for the completion of the project.

1.10 EXCAVATION, TRENCHING AND BACKFILLING

- A. The Electrical Contractor shall do all excavating, trenching and backfilling in connection with this contract. All such excavation shall be done in a manner as not to endanger or damage existing utility lines and other structures. If damage occurs, the Contractor shall pay for and repair damage to the satisfaction of the Architect/Engineer.
- B. It shall be the responsibility of the Contractor to investigate conditions before excavation and to exercise care during the excavation to avoid any utilities or other objects which may not be shown. Whether or not utilities, etc., are shown on the drawings shall not relieve the Contractor from the responsibility to repair any damage caused by this work. Location of all ditching shall be laid out at grade and shall be approved by the Architect/Engineer before excavating and no work shall be done until such approval has been obtained.
- C. All surplus earth shall be removed by the Contractor from the site and disposed of at the Contractor's expense.
- D. All excavation, trenching and shoring shall be in accordance with rules and regulations set forth in Article XXI, Bulletin 1 "Trenching" as published in a separate bulletin by the North Carolina Department of Labor, Division of Standards and Inspection Construction Bureau.
- E. Backfilling shall be in 6" layers with each layer tamped. No boulders or debris shall be used for backfill material. Where trenching passes through areas designated as streets, driveways, walkways, or parking areas, backfill shall be tamped with power tamps to 95 percent compaction.
- F. Excavation shall be bid unclassified with no extra payment for removal of rock.

1.11 CLOSING IN WORK

Work shall not be covered up or enclosed until it has been inspected, tested and approved by the authorities having jurisdiction over this work. Should any of the work be enclosed or covered up before such inspection and test, the Contractor shall uncover the work at the Contractor's expense; after it has been inspected, tested and approved, the Contractor shall restore the work to its original condition. The electrical contractor is responsible for notifying the appropriate Code Officials to schedule required inspections including rough-in, above ceiling and final inspections.

1.12 REFERENCE STANDARDS

- A. All electrical equipment, materials, and installation shall be in accordance with the latest edition of the following codes and standards:
 1. American Association of Edison Illuminating Companies (AEIC)
 2. American National Standards Institute (ANSI)
 3. American Society for Testing and Materials (ASTM)
 4. Building Officials Code Administrators (BOCA)
 5. Energy Code 90.1 (ASHRAE/IES)

6. Institute of Electrical and Electronic Engineers (IEEE)
7. Insulated Cable Engineers Association (ICEA)
8. International Code Council (ICC)
9. International Conference of Building Officials (ICBO)
10. National Electrical Code (NEC) 2020 edition
11. National Electrical Contractor's Association (NECA)
12. National Electrical Installation Standards (NEIS)
13. National Electrical Manufacturer's Association (NEMA)
14. National Electrical Safety Code (NESC)
15. National Fire Protection Association (NFPA)
16. North Carolina State Building Code (NCSBC)
17. North Carolina Construction Manual with GS as listed (NCCM)
18. Occupational Safety and Health Act (OSHA)
19. Requirements of the Americans with Disabilities Act (ADA), latest edition.
20. Underwriters Laboratories Inc (U.L.)
21. Southern Building Code Congress International (SBCCI)
22. Toxicity Characteristics Leaching Procedure (TCLP)

- B. All electrical equipment and material shall be listed by a qualified third party testing agency. Acceptable qualified third party testing laboratories/agencies shall be amongst those accredited by the NCBC (North Carolina Building Code Council) to Label Electrical & Mechanical Equipment. Equipment and materials shall bear the appropriate testing agency's listing mark or classification marking. Equipment, materials, etc. utilized not bearing a third party testing agency certification shall be field or factory third party testing agency certified prior to equipment acceptance and use.
- C. Where reference is made to one of the above standards, the revision in effect at the time of the bid opening shall apply.

1.13 ENCLOSURE TYPES

Unless otherwise specified herein or shown on the Drawings, electrical enclosures shall have the following ratings:

1. NEMA 1 for dry, indoor locations.
2. NEMA 3R for outdoor locations, rooms below grade (including basements and buried vaults), "DAMP" and "WET" locations.
3. NEMA 4X for locations subject to corrosion when specifically noted.

1.14 CODES, INSPECTION AND FEES

- A. All equipment, materials and installation shall be in accordance with the requirements of the local authority having jurisdiction. [, which is the State Construction Office]
- B. The Electrical Contractor shall obtain all necessary permits and pay all fees required for permits and inspections of electrical work. [SCO only]
- C. The Electrical Contractor shall contact Code Officials to schedule any and all required inspections.

1.15 TESTS AND SETTINGS

- A. Test all systems furnished under Division 26 and repair or replace all defective work. Make all necessary adjustments to the systems and instruct the Owner's personnel in the proper operation of the systems.
- B. See other Sections for specific testing and acceptance requirements.
- C. Make the following minimum tests and checks prior to energizing electrical equipment:
 - 1. Mechanical inspection, testing and settings of all circuit breakers, disconnect switches, motor starters, control equipment, etc., for proper operation. All overcurrent protective devices shall be set as recommended by the Selective Coordination Study, if applicable.
 - 2. Check all wire and cable terminations. Verify to the Architect/Engineer that connections meet the equipment torque requirements.
 - 3. Check rotation of motors, obtain permission from other contractors to start motor, and proceed to check for proper rotation. If the motor rotates in the wrong direction, correct it. Take all necessary precautions not to damage any equipment.
 - 4. Provide all instruments and equipment for the tests specified herein.
- D. All testing shall be scheduled and coordinated by the Contractor. Notify the Owner at least two (2) weeks in advance of conducting tests. The Contractor shall have qualified personnel present during all testing.
- E. All tests shall be completely documented with the time of day, date, temperature, and all other pertinent test information. All required documentation of readings indicated shall be submitted to the Architect/Engineer prior to, and as one of the prerequisites for, final acceptance of the project.
- F. Electrical Distribution System Tests: All current carrying phase conductors and neutrals shall be tested as installed, and before load connections are made, for insulation resistance and accidental grounds. This shall be done with a 500 volt cable insulation tester. The following procedures shall be as follows:
 - 1. Minimum readings shall be one million (1,000,000) ohms or more for #6 AWG wire and smaller; 250,000 ohms or more for #4 AWG wire or larger. Measurement to be taken between conductors and between conductor and the grounded metal raceway.
 - 2. After all fixtures, devices and equipment are installed and all connections completed to each panel, the Contractor shall disconnect the neutral feeder conductor from the neutral bar and take a cable insulation tester reading between the neutral bar and grounded enclosure. If this reading is less than 250,000 ohms, the Contractor shall disconnect the branch circuit neutral wires from this neutral bar. The Contractor shall then test each one separately to the panel until the low reading ones are found. The Contractor shall correct troubles, reconnect and retest until at least 250,000 ohms from the neutral bar to the grounded panel can be achieved with only the neutral feeder disconnected.
 - 3. The Contractor shall send a letter to the Architect/Engineer certifying that the above has been done and tabulating the cable insulation tester readings for each panel. This shall be done at least four (4) days prior to final inspection.
 - 4. At inspection, the Contractor shall furnish a cable insulation tester and show Architect/Engineer's representative that the panels comply with the above requirements. The Contractor shall also furnish a clamp type ammeter and a voltmeter and take current and voltage readings as directed by the representatives.
 - 5. At inspection, the Contractor shall furnish ladders, required tools, and mechanics to open fixtures, boxes, panels, or any other equipment to enable the Architect/Engineer's representatives to see into any parts of the installation that may be requested.

- G. Electrical Grounding System Tests: Provide documentation showing values of earth ground impedance for the system ground. See Specifications Section 260526 for testing requirements.

1.16 SLEEVES AND FORMS FOR OPENINGS

- A. Anchor bolts, sleeves, inserts, supports, etc., that may be required for electrical work shall be furnished, located and installed by the Electrical Contractor. The Electrical Contractor shall give sufficient information (marked and located) to the General Contractor in time for proper placement in the construction schedule. Should the Electrical Contractor delay or fail to provide sufficient information in time, then the Electrical Contractor shall cut and patch construction as necessary and required to install electrical work. Such cutting and patching will be done by the General Contractor but paid for by the Electrical Contractor.
- B. Provide and place all sleeves for conduits penetrating floors, walls, partitions, etc. Locate all necessary slots for electrical work and form before concrete is poured.
- C. Where exact locations are required by equipment for stubbing-up and terminating conduit concealed in floor slabs, request shop drawings, equipment location drawings, foundation drawings, and any other data required to locate the concealed conduit before the floor slab is poured.
- D. Where such data is not available in time to avoid delay in scheduled floor slab pours, the Architect/Engineer may elect to allow the installations of such conduits to be exposed. No additional compensation for such change will be allowed and written approval must be obtained from the Architect/Engineer.
- E. Seal all openings, sleeves, penetration, and slots as specified and as shown on the Contract Drawings.

1.17 CUTTING AND PATCHING

- A. For the purposes of the Electrical Contract, “cutting and patching” shall be defined as that work required to introduce new electrical work into existing construction. Work required to install or fit electrical boxes, conduit, enclosures, equipment, etc. into new construction is not “cutting and patching”.
- B. The Electrical Contractor shall perform all cutting and patching necessary to install all equipment as required under his contract and shall re-establish all finishes to their original condition where cutting and patching occur.
- C. All cutting and patching shall be done in a thoroughly workmanlike manner.
- D. Core drill holes in existing concrete floors and walls as required.
- E. Install work at such time as to require the minimum amount of cutting and patching.
- F. Do not cut joists, beams, girders, columns or any other structural members without first obtaining written permission from the Architect/Engineer.
- G. Cut opening only large enough to allow easy installation of the conduit.
- H. Patching shall be of the same kind of material as was removed.

- I. The completed patching work shall restore the surface to its original appearance.
- J. Patching of waterproofed surfaces shall render the area of the patching completely waterproofed.
- K. Remove rubble and excess patching materials from the premises.
- L. Raceways and ducts penetrating rated floor, ceiling or wall assemblies shall be properly sealed in accordance with the corresponding Underwriters Laboratories approved method utilizing approved and listed materials.

1.18 INTERPRETATION OF DRAWINGS

- A. The Electrical drawings and specifications are complementary each to the other and what may be called for by one shall be as binding as if called for by both. The drawings are diagrammatic and indicate generally the location of outlets, devices, equipment, wiring, etc. Drawings shall be followed as closely as possible; however, all work shall suit the finished surroundings and/or trim.
- B. Do not scale electrical drawings. Refer to the architectural drawings for dimensions.
- C. Where the words “furnish and install” or “provide” are used, it is intended that this contractor shall purchase the equipment or material and install it completely with any and/or all material necessary and required for this particular item, system, equipment, etc.
- D. Where the words “the Contractor” or “this Contractor” appear in either the Electrical Drawings or Division 26, 27 and 28 Specifications, it shall mean the Electrical Contractor.
- E. Any omission from either the drawings or these specifications are unintentional, and it shall be the responsibility of this Contractor to call to the attention of the Architect/Engineer any pertinent omissions before submitting a bid. Complete and working systems are required, whether every small item of material is shown and specified or not.
- F. Where no specific material or equipment type is mentioned, a high quality product of a reputable manufacturer may be used provided it conforms to the requirements of these specifications. These materials shall be listed or labeled by a Third Party Testing Agency accredited by the NCBC to label electrical equipment.
- G. The electrical drawings show the general arrangement of raceways, equipment, fixtures, and appurtenances and shall be followed as closely as actual building construction and the work of other trades will permit. Some adjustment of routings and installation of raceways, ducts, wireway, cable tray, equipment, components and devices should be expected. The electrical work shall conform to the requirements shown on all of the Drawings. General and Structural drawings shall take precedence over Electrical Drawings. Because of small scale of the electrical drawings, it is not possible to indicate offsets, fittings and accessories which may be required. The Contractor shall investigate the structural and finish conditions affecting the work and shall arrange his work accordingly, providing such fittings and accessories as may be required to meet such conditions, without additional cost to the Owner and as directed by the Architect/Engineer.
- H. Each 3-phase circuit shall be run in a separate conduit unless otherwise shown on the Drawings.
- I. Unless otherwise approved by the Architect/Engineer, conduit shown exposed shall be installed exposed; conduit shown concealed shall be installed concealed.

- J. Where circuits are shown as “home runs” all necessary fittings and boxes shall be provided for a complete raceway installation.
- K. Verify with the Architect/Engineer the exact locations and mounting heights of lighting fixtures, switches and receptacles prior to installation.
- L. Any work installed contrary to or without approval by the Architect/Engineer shall be subject to change as directed by the Architect/Engineer, and no extra compensation will be allowed for making these changes.
- M. The locations of equipment, fixtures, outlets, and similar devices shown on the Drawings are approximate only. Exact locations shall be as approved by the Architect/Engineer during construction. Obtain in the field all information relevant to the placing of electrical work and in case of any interference with other work, proceed as directed by the Architect/Engineer and furnish all labor and materials necessary to complete the work in an approved manner.
- N. Surface mounted panel boxes, junction boxes, conduit, etc., shall be supported by spacers to provide a clearance between wall and equipment.
- O. Circuit layouts are not intended to show the number of fittings, or other installation details. Furnish all labor and materials necessary to install and place in satisfactory operation all power, lighting, and other electrical systems shown. Additional circuits shall be installed wherever needed to conform to the specific requirements of equipment.
- P. All connections to the equipment shall be made as required, and in accordance with the approved shop and setting drawings.
- Q. Redesign of electrical work, which is required due to the Contractor’s use of an alternate item, arrangement of equipment and/or layout other than specified herein, shall be done by the Contractor at the Contractor’s expense. Redesign and detailed plans shall be submitted to the Architect/Engineer for approval. No additional compensation will be provided for changes in the work, either the Electrical Contractor’s or others, caused by such redesign.
- R. All floor mounted electrical equipment shall be placed on 4-inch thick concrete housekeeping pads. Edges shall be chamfered.

1.19 SIZE OF EQUIPMENT

- A. Investigate each space in the structure through which equipment must pass to reach its final location. If necessary, the manufacturer shall be required to ship his materials in sections sized to permit passing through such restricted areas in the structure.
- B. The equipment shall be kept upright at all times. When equipment has to be tilted for ease of passage through restricted areas during transportation, the manufacturer shall be required to suitably brace the equipment, to insure that the tilting does not impair the functional integrity of the equipment.

1.20 NOT USED.

1.21 RECORD DRAWINGS

- A. As the work progresses, legibly record all field changes on one set of project contract drawings, herein after called the “record drawings”.
- B. Record drawings shall accurately show the installed condition of the following items:
 - 1. Power distribution one-line diagram(s).
 - 2. Panel schedule(s).
 - 3. Control wiring diagram(s).
 - 4. Lighting fixture schedule(s).
 - 5. Service, feeder, branch circuit conduit and conductor sizes.
 - 6. Lighting fixture, receptacle, and switch outlets, interconnections and homeruns with circuit identification.
 - 7. Underground raceway routing.
 - 8. Plan view, sizes and locations of switchgear, distribution transformers, substations, motor control centers, and panelboards.
 - 9. Fire alarm system.
 - 10. Telecommunications system.
 - 11. Cable tray system.

1.22 CORROSION PROTECTION

All equipment, raceways, hardware, etc., furnished under the electrical contract shall be protected from corrosion by factory applied coatings, paint and galvanizing, or shall be fabricated of high quality 300 series stainless steel. All exposed hardware shall be hot dip galvanized. The requirements of preceding section entitled “Delivery and Storage” shall be strictly followed. Touch up any scratched metallic surfaces immediately to prevent corrosion. Apply cold galvanizing compound to all galvanized surfaces damaged during installation, i.e., cutting, etc. Rusted or corroded materials shall be replaced before final acceptance of the work.

1.23 SEISMIC REQUIREMENTS

- A. All equipment furnished under the electrical contract shall be installed in a manner to be fully compliant with the seismic restraint requirements of the North Carolina State Building Code (NCSBC). The Contractor shall provide any and all seismic restraint details and calculations that may be required by the NCSBC and/or the Authority Having Jurisdiction.
- B. Requirements for restraints are detailed in the NCSBC. All tables and references shall conform to building’s location. Restraints shall be per Seismic Performance Category stated on Architectural Drawings.
- C. The Contractor shall retain the services of a Professional Engineer registered in the State of North Carolina to design seismic restraint elements required for this project. The Engineer’s calculations, bearing his professional seal, shall accompany shop drawings and shall demonstrate Code compliance including certification that the seismic system components comply with the testing requirements of NCSBC Section 1708.5. Calculations and shop drawings shall be submitted for review prior to the purchasing of materials, equipment, systems and assemblies. Internal seismic restraint elements of manufactured equipment shall be certified by a professional engineer retained by the manufacturer. Such certificate applies only to internal elements of the equipment. All equipment anchorage requirements shall be coordinated with the building structure and shall be compatible thereto. All such anchorages shall be subject to the review and approval of the project’s structural engineer.

- D. The Professional Engineer retained for seismic restraint calculations shall visit the job site upon completion of the seismic restraint installation to comply with the Special Inspections requirement of the Code. This engineer shall provide written verification of compliance of the installation with the approved seismic submittal. This verification shall be submitted as a Special Inspections Report and shall bear the Engineer's professional seal. Job site inspections by other than this engineer are not acceptable.
- E. Review of the seismic design computations and shop drawings by the Architect/Engineer or his agent shall not relieve the Contractor of his responsibility to comply with the seismic or any other requirements of the North Carolina State Building Code.

1.24 GUARANTEE

The Contractor shall guarantee the materials and workmanship covered by these drawings and specifications for a period of one year from the date of acceptance by the Owner. The Contractor shall repair and/or replace any parts of any system that may prove to be defective at no additional cost to the Owner within the guarantee period. All equipment warranties shall be as specified and included in the Contract Documents.

1.25 PHASING OF THE WORK

The Electrical Contractor shall schedule his work as described in the relevant sections of the General and Supplemental General Conditions and Division 1 Specifications Sections.

1.26 ALTERNATE BIDS

Alternate bid items are described in relevant sections of the General and Supplemental General Conditions and Division 1 Specifications Sections.

PART 2 - PRODUCTS Not used.

PART 3 - EXECUTION Not used.

END OF SECTION 260500

SECTION 260519 - BUILDING WIRE AND CABLE

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Building wire and cable.
- B. Lighting Control Cable.
- C. Wiring connectors and connections.

1.2 RELATED SECTIONS

- A. Drawings and General Provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. Section 260526 - Grounding and Bonding.
- C. Section 260533 - Conduit.
- D. Section 260534 - Boxes.
- E. Section 260553 - Identification.

1.3 REFERENCES

- A. ANSI/NFPA 70 - National Electrical Code.
- B. NECA Standard of Installation (National Electrical Contractors Association).

1.4 SUBMITTALS

- A. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Product Data: Provide manufacturer's catalog information showing dimensions, ratings, colors, and configurations.
- C. Test Reports: Indicate procedures and values obtained.
- D. Manufacturer's Installation Instructions: Indicate application conditions and limitations of use stipulated by product testing agency specified under Regulatory Requirements.

1.5 QUALIFICATIONS

- A. Manufacturer: Company specializing in manufacturing products specified in this Section with minimum three years documented experience.

1.6 REGULATORY REQUIREMENTS

- A. Conform to requirements of ANSI/NFPA 70.
- B. Furnish products listed and classified by testing firm acceptable to authority having jurisdiction as suitable for purpose specified and shown.

1.7 PROJECT CONDITIONS

- A. All wire and cable shall be installed in conduit. This includes all power wiring; fire alarm, emergency systems control conductors, sound and communications wire and cable (unless noted otherwise); lighting control cable; HVAC control cable; etc. and other electrical systems required by Codes to be installed raceways.
- B. Verify that field measurements are as shown on Drawings.
- C. Conductor sizes are based on 75° C. copper.
- D. Wire and cable routing shown on Drawings is approximate unless dimensioned. Route wire and cable as required to meet Project Conditions.
- E. Where wire and cable routing is not shown, and destination only is indicated, determine exact routing and lengths required.

1.8 COORDINATION

- A. Coordinate Work under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.

PART 2 - PRODUCTS

2.1 BUILDING WIRE AND CABLE

- A. Description: Single conductor insulated building wire.
- B. Conductor: Copper. Solid and stranded as specified below. Minimum #12 AWG, maximum 500 KCMil.
- C. Insulation/Voltage Rating: 600 volts.
- D. Insulation: Dual-rated THHN/THWN or XHHW.

Color Coding:	120/240 volts and 208/120 volts	<u>480/277 volts</u>
Phase A -	Black	Brown
Phase B -	Red	Orange
Phase C -	Blue	Yellow
Neutral -	White*	Gray*
Ground -	Green	Green

*Provide neutral conductors with factory color coded markings or stripes identified for their associated phase conductor (white-black, white-blue, white-red, gray-brown, gray-orange, gray-yellow) where individual neutral conductors are required.

2.2 LIGHTING CONTROL CABLE

Lighting control cable for dimming and occupancy sensor control shall be provided as required. Cable shall be NEC Type CMP, in raceway from the switch outlet box to the accessible ceiling cavity, then free run to follow the lighting power system raceways to the fixtures controlled, be secured to the structure to the plane of the lighting power raceway system, then supported by the lighting power raceway system using NEC approved cable ties installed on no more than six foot intervals, or less if required by Codes and the AHJ. Lighting control cable shall be plenum rated and be approved by the lighting controls manufacturer. It shall consist of a 2#18 AWG solid, violet and gray insulated conductors minimum with an outer jacket rating of 300V minimum. Cable outer jacket shall not be red. Cable shall be daisy chain connected to lighting fixtures or be taped in junction boxes installed at the same plane of the lighting power raceway system. Do not support cable with ceiling grid supports wires. Do not drape cable over ceilings, lighting fixtures, conduit, ductwork, piping or equipment. Daisy chaining cable at the ceiling level is not permitted.

2.3 WIRING CONNECTORS AND CONNECTIONS

- A. Conductors shall be installed continuous from outlet to outlet with no splicing except within outlet or junction boxes, troughs and gutters. Make splices, taps, and terminations to carry full ampacity of conductors with no perceptible temperature rise.
- B. Use mechanical connectors for copper conductor splices and taps, 8 AWG and larger, except main grounding conductors, which shall be terminated with compression lugs. Tape un-insulated conductors and connector with electrical tape to 150 percent of insulation rating of conductor or use third party testing agency-approved insulating covers.
- C. Use insulated spring wire connectors with plastic caps for copper conductors, 10 AWG and smaller, splices and taps in junction boxes, outlet boxes and lighting fixtures, Ideal “Wire-Nut” or “Wing-Nut”, 3M Company “Scotchlock” series or NSI “Easy-Twist”. “Push wire” type connectors are not acceptable.
- D. “Sta-Kon” or other permanent type crimp connectors shall not be used for branch circuit connections.
- E. Joints in stranded conductors shall be spliced by approved mechanical connectors and insulated with vinyl mastic tape and covered with vinyl electrical tape, 3M Scotch Vinyl Mastic Tape 2210 and Scotch Vinyl Electrical Tape Super 88, respectively, or approved equal. Solderless mechanical connectors for splices and taps, provided with U.L approved insulating covers, may be used instead of mechanical connectors plus tape.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify that interior of building has been protected from weather.

- B. Verify that mechanical work likely to damage wire has been completed.
- C. Verify that raceway installation is complete and supported.

3.2 PREPARATION

- A. Completely and thoroughly swab raceway before installing wire.

3.3 WIRING METHODS

- A. Service: Use only building wire in raceway.
- B. Panelboard and Equipment Feeders: Use building wire in metallic raceway.
- C. Exposed Branch Circuits in Unfinished Dry Interior Locations: Use only building wire in metallic raceway.
- D. Branch Circuits in Concealed Dry Interior Locations: Use building wire in metallic raceway.
- E. Branch Circuits in Wet or Damp Interior Locations: Use only building wire in metallic raceway.
- F. Underground Installations: Use only building wire in non-metallic raceway.
- G. Wet or Damp Interior Locations: Use only building wire in metallic raceway.
- H. Exterior Locations: Use only building wire in metallic raceway or Schedule 40 PVC where noted.

3.4 INSTALLATION

- A. Install products in accordance with manufacturer's instructions.
- B. Route wire and cable as required to meet Project Conditions.
- C. Install cable in accordance with the NECA "Standard of Installation".
- D. Use solid conductor for feeders and branch circuits 10 AWG and smaller, and Class B stranded for larger conductors.
- E. Use conductor not smaller than 12 AWG for power and lighting circuits.
- F. Use conductor not smaller than 14 AWG for fire alarm and control circuits.
- G. Pull all conductors into raceway at same time.
- H. Use suitable wire pulling lubricant for building wire 4 AWG and larger.
- I. Neatly train and lace wiring inside boxes, equipment, and panelboards. Do not tightly bundle conductors.

- J. Clean conductor surfaces before installing lugs and connectors.
- K. Identify wire and cable under provisions of Section 260553.
- L. Identify each conductor with its circuit number or other designation indicated on Drawings.
- M. Common neutral multiwire receptacle branch circuits are not permitted. Provide separate, individual neutral conductors for receptacle circuits.

3.5 FIELD QUALITY CONTROL

- A. Perform field inspection and testing under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Inspect wire for physical damage and proper connection.
- C. Measure tightness of bolted connections and compare torque measurements with manufacturer's recommended values.
- D. Verify continuity of each branch circuit conductor.
- E. Prior to energizing, feeders, sub-feeders and service conductor cables shall be tested for electrical continuity and short circuits. A copy of these tests shall be retained on site as part of the project record documents for review at time of final project inspection. A copy of these tests shall be sent to the Architect.

END OF SECTION 260519

SECTION 260526 - GROUNDING AND BONDING

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Grounding electrodes and conductors.
- B. Equipment grounding conductors.
- C. Grounding well components.
- D. Ground Bars.

1.2 RELATED SECTIONS

- A. Drawings and General Provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. Section 260519 – Building Wire and Cable.
- C. Section 260533 - Conduit.
- D. Section 260534 - Boxes.
- E. Section 260553 – Electrical Identification.

1.3 REFERENCES

- A. IEEE 142 - Recommended Practice for Grounding of Industrial and Commercial Power Systems.
- B. NFPA 70 - National Electrical Code.

1.4 GROUNDING SYSTEM DESCRIPTION

- A. The neutral of each secondary electrical distribution system shall be grounded at one point only which shall be at the main disconnecting device. From the main disconnecting device, a copper grounding conductor sized in accordance with the NEC shall be extended to the earth electrode. Main grounding conductors #8 AWG through and including #4 AWG shall be insulated and identified by a green colored insulation. All grounding conductors shall be installed in conduit sized in accordance with the NEC. Conduit carrying a grounding conductor shall also be grounded at the earth electrode.
- B. The earth electrode shall be:
 - 1. The metallic domestic water piping system of the building. Connection of the grounding conductor shall be made by an approved grounding clamp. The point of connection to the water system shall be within 6 inches of the entrance of the pipe inside the building or structure. Where dielectric unions are used in the water piping system, the grounding connection shall be made on the “street side” of the first such union in the system. A bonding jumper the same wire size as the grounding conductor shall be installed across the water piping connection such that the water meter may be removed without interrupting the

grounding system continuity. Where no metallic domestic water piping system exists, the earth electrode shall be a ground rod with supplemental ground electrodes as defined below.

2. Ground Rods: Size as specified below driven 11 feet into the earth where shown on the contract drawings or as required. The rods shall be connected to the system ground point as shown on the Drawings by an insulated, green copper jumper in conduit. The connection at the rods shall be brazed or exothermically welded. The points of connection to the earth electrode system shall be visible and accessible upon completion of construction. Sectional rods of the same size and length shall be used in multiple rod installations, if required by soil conditions.
3. The building steel and slab reinforcing steel as shown and as required by the NEC. Connection points shall be as directed by the Architect/Engineer.

1.5 PERFORMANCE REQUIREMENTS

The ground resistance of the earth electrode shall not exceed 25 ohms. The Electrical Contractor shall test the earth electrode using a standard three point ground resistance tester and shall advise the Architect/Engineer of the results of such tests in writing. Where tests show the resistance to ground exceeds 25 ohms, appropriate action shall be taken to reduce the resistance to 25 ohms, or less, by driving additional ground rods or other approved methods. Compliance shall be demonstrated by retesting.

1.6 SUBMITTALS FOR REVIEW

- A. Submittals: Procedures for submittals. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Product Data: Provide for grounding electrodes and connections.

1.7 SUBMITTALS FOR INFORMATION

- A. Submittals: Submittals for information. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Test Reports: Indicates overall resistance to ground and resistance of each electrode.
- C. Manufacturer's Instructions: Indicate application conditions and limitations of use stipulated by Product testing agency specified under Regulatory Requirements. Include instructions for storage, handling, protection, examination, preparation, and installation of Product.

1.8 SUBMITTALS FOR CLOSEOUT

- A. Contract Closeout: Procedures for submittals as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Project Record Documents: Record actual locations of components and grounding electrodes.
- C. Certificate of Compliance: Indicate approval of installation by authority having jurisdiction.

1.9 QUALIFICATIONS

Manufacturer: Company specializing in manufacturing the Products specified in this section with minimum three years documented experience, and with service facilities within 100 miles of Project.

1.10 REGULATORY REQUIREMENTS

- A. Conform to requirements of NFPA 70.
- B. Products: Listed and classified by testing firm acceptable to the authority having jurisdiction as suitable for the purpose specified and indicated.

PART 2 - PRODUCTS

2.1 ROD ELECTRODES

- A. Material: Copper-clad steel.
- B. Diameter: 3/4 inch (19mm)
- C. Length: 10 feet (3000 mm).

2.2 MECHANICAL CONNECTORS

- A. Listed and labeled by an NRTL acceptable to authorities having jurisdiction for applications in which used and for specific types, sizes, and combinations of conductors and other items connected.
- B. Welded Connectors: Exothermic-welding kits of types recommended by kit manufacturer for materials being joined and installation conditions.
- C. Bus-Bar Connectors: Mechanical type, cast silicon bronze, solderless compression-type wire terminals, and long-barrel, two-bolt connection to ground bus bar.
- D. Beam Clamps: Mechanical type, terminal, ground wire access from four directions, with dual, tin-plated or silicon bronze bolts.
- E. Cable-to-Cable Connectors: Compression type, copper or copper alloy.
- F. Cable Tray Ground Clamp: Mechanical type, zinc-plated malleable iron.
- G. Conduit Hubs: Mechanical type, terminal with threaded hub.
- H. Ground Rod Clamps: Mechanical type, copper or copper alloy, terminal with hex head bolt.
- I. Ground clamps shall not be fabricated from aluminum or any aluminum alloy.

2.3 WIRE

- A. Material: Copper. Use solid conductor for 10 AWG and smaller, and Class B stranded for larger conductors, all sized per NEC requirements. Conductors shall be tinned bare copper for direct buried installations.

2.4 BONDING BUSHINGS

Bonding bushings shall be steel or malleable iron, insulated, threaded type, zinc plated for interior use and galvanized for exterior use. Provide with dual rated tin plated saddle for use with bonding conductors and resilient plastic insulation throat liner with 150°C rating molded on over the metallic stop. All bushings shall be third party testing agency approved and listed. Die cast zinc bushings are not acceptable.

2.5 GROUND ROD INSPECTION WELLS

- A. Pedestrian Traffic Rated
 1. Well Housing: 9 inch diameter High Density Polyethylene (HDPE), 10” minimum length. Static vertical load rating of 300 PSF minimum. Two knock out mouse holes for conductor entrance. Harger GAW910, nVent Erico T416B or approved equal.
 2. Well cover: HDPE twist lock with locking bolt and the legend “GROUND” embossed on cover.
- B. Vehicle Traffic Rated
 1. Well Housing: 10 inch diameter reinforced concrete, 12” minimum length. Static vertical load rating of 20,000 PSF minimum. Two knock out mouse holes for conductor entrance.
 2. Well cover: Bolt down cast iron with the legend “GROUND” embossed on cover.

2.5 GROUNDING BUSBARS

- A. Electrical Power Grounding Busbars: Third party testing agency listed and labelled. Grounding busbars shall be provided for single point termination of power distribution system grounding and bonding conductors as shown on the Drawings. Grounding busbars shall be tin plated solid copper factory drilled with a NEMA hole size and pattern for termination of two hole lugs, quantity as required with 25% spare, and be of the minimum dimensions shown on the Drawings. Provide with 600V standoff insulators, stainless steel mounting brackets and stainless steel hardware. Provide clear Lexan cover over connections.
- B. Telecommunications Grounding Busbars: Comply with TIA-607-C and BISCI Standards. Grounding busbars shall be provided for single point termination of telecommunications system grounding and bonding conductors as shown on the Drawings. Grounding busbars shall be tin plated solid copper factory drilled with a BISCI hole size and pattern for termination of two hole lugs, quantity as required with 25% spare, and be of the minimum dimensions shown on the Drawings. Provide with 600V standoff insulators, stainless steel mounting brackets and stainless steel hardware. Provide clear Lexan cover over connections.

PART 3 - EXECUTION

3.1 EXAMINATION

Coordination and Meetings: Verify existing conditions prior to beginning work as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.

3.2 INSTALLATION

- A. Quality Control: Manufacturer's instructions shall be followed as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Provide bonding to meet Regulatory Requirements.
- C. Provide separate, insulated conductor within each feeder and branch circuit raceway.
- D. Equipment Grounding Conductor: The raceway system shall not be relied on for ground continuity. A green grounding conductor, properly sized per the NEC shall be run in all raceways. Terminate each end on suitable lug, bus, or bushing. Exceptions are as follows:
 - 1. Raceways for telecommunications.
 - 2. Raceways for data.
 - 3. Raceways for audio conductors.
 - 4. Services.
- E. Equipment grounding continuity shall be maintained through flexible conduit as required in previous sections.
- F. Grounding conductors shall be installed as to permit the shortest and most direct path from equipment to ground. All connections to ground conductors shall be accessible for inspection and made with approved solderless connectors, brazed or bolted to the equipment or structure to be grounded. All contact surfaces shall be thoroughly cleaned before connections are made to insure good metal to metal contact.
- G. All equipment housings and/or enclosures, and all non-current carrying metallic parts of electrical equipment, raceway systems, etc., shall be effectively and adequately bonded to ground.
- H. Grounding type insulated bonding bushings and jumpers shall be provided where concentric, eccentric or over-sized knockouts are encountered. The jumpers shall be sized per the NEC.
- I. All metallic raceways entering or leaving panelboards (branch circuits less than 30 amperes in branch circuit panelboards excepted), switchboards, transfer switches, enclosed circuit breakers, safety switches, transformers, pull boxes, splice boxes, etc. shall be provided with insulated grounding and bonding bushings and each separate piece of raceway shall be individually bonded to the equipment ground bus or metallic enclosure, as applicable, by means of copper conductor sized in accordance with the NEC.
- J. Bond the above ground portion of the gas piping system upstream from equipment shutoff valve to the building electrical service ground. The bonding jumper shall be sized per the NEC.

- K. An equipment ground bus shall be installed in each panelboard for terminating equipment grounding conductors.
- L. All wiring devices equipped with grounding connections shall be permanently and securely connected to the enclosure in which they are mounted with a copper grounding jumper.
- M. The frame of all lighting fixtures shall be securely grounded to the equipment ground system with grounding conductors.
- N. Provide grounding electrode conductor and connect to reinforcing steel in foundation footing where indicated. Bond reinforcing steel together.
- O. Install rod electrodes at locations indicated. Install additional rod electrodes as required to achieve specified resistance to ground.
- P. Provide ground rod inspection well with cover at each rod location. Install well top flush with finished grade.

3.3 EXISTING WORK

If the work includes renovation and/or addition to existing conditions:

1. Modify existing grounding system to maintain continuity and to accommodate renovations.
2. Extend existing grounding system using materials and methods specified.

3.4 FIELD QUALITY CONTROL

- A. Quality Assurance: Field inspection, testing and adjusting as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.

END OF SECTION 260526

SECTION 260529 - SUPPORTING DEVICES

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Conduit and equipment supports.
- B. Anchors and fasteners.

1.2 REFERENCES

- A. NECA - National Electrical Contractors Association.
- B. ANSI/NFPA 70 - National Electrical Code.

1.3 SUBMITTALS

- A. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Product Data: Provide manufacturer's catalog data for fastening systems.
- C. Manufacturer's Instructions: Indicate application conditions and limitations of use stipulated by Product testing agency specified under Regulatory Requirements. Include instructions for storage, handling, protection, examination, preparation, installation, and starting of Product.

1.4 REGULATORY REQUIREMENTS

- A. Conform to requirements of ANSI/NFPA 70.
- B. Furnish products listed and classified by testing firm acceptable to authority having jurisdiction as suitable for purpose specified and shown.

PART 2 - PRODUCTS

2.1 PRODUCT REQUIREMENTS

- A. Materials and Finishes: Provide adequate corrosion resistance.
- B. Provide materials, sizes, and types of anchors, fasteners and supports to carry the loads of equipment and conduit. Consider weight of wire in conduit when selecting products.
- C. Anchors and Fasteners:
 - 1. Concrete Structural Elements: Use expansion anchors.
 - 2. Steel Structural Elements: Use beam clamps.
 - 3. Concrete Surfaces: Use self-drilling anchors and expansion anchors.
 - 4. Hollow Masonry, Plaster, and Gypsum Board Partitions: Use toggle bolts.
 - 5. Solid Masonry Walls: Use expansion anchors.
 - 6. Sheet Metal: Use sheet metal screws or bolts

7. Wood Elements: Use wood screws.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install products in accordance with manufacturer's instructions.
- B. Provide anchors, fasteners, and supports in accordance with NECA "Standard of Installation".
- C. Do not fasten supports to pipes, ducts, mechanical equipment, and conduit.
- D. Do not use powder-actuated anchors.
- E. Obtain permission from Architect/Engineer before drilling or cutting structural members.
- F. Fabricate supports from structural steel or steel channel. Rigidly weld members or use hexagon head bolts to present neat appearance with adequate strength and rigidity. Use spring lock washers under all nuts.
- G. Install surface-mounted cabinets and panelboards with minimum of four anchors.
- H. In wet and damp locations use steel channel supports to stand cabinets and panelboards one inch (25 mm) off wall.
- I. Conduits installed on the interior of exterior building walls shall be spaced away from the wall surface a minimum of 1/4 inch (65mm) using "clamp-backs" or struts.
- J. Use sheet metal channel to bridge studs above and below cabinets and panelboards recessed in hollow partitions.

END OF SECTION 260529

SECTION 260533 - CONDUIT

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Metal conduit.
- B. Flexible metal conduit.
- C. Liquidtight flexible metal conduit.
- D. Electrical metallic tubing.
- E. Nonmetallic conduit.

1.2 RELATED SECTIONS

- A. Drawings and General Provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. Division 7: Fire Stopping.
- C. Division 7: Roofing penetrations.
- D. Section 260534 - Boxes.
- E. Section 260526 - Grounding and Bonding.
- F. Section 260529 - Supporting Devices.
- G. Section 260553 - Electrical Identification.

1.3 REFERENCES

- A. ANSI C80.1 - Rigid Steel Conduit, Zinc Coated.
- B. ANSI C80.3 - Electrical Metallic Tubing, Zinc Coated.
- C. ANSI/NEMA FB 1 - Fittings, Cast Metal Boxes, and Conduit Bodies for Conduit and Cable Assemblies.
- D. ANSI/NFPA 70 - National Electrical Code.
- E. NECA "Standard of Installation".
- F. NEMA TC2 - Schedule 40 PVC
- G. NEMA TC 3 - PVC Fittings for Use with Rigid PVC Conduit and Tubing.

1.4 DESIGN REQUIREMENTS

Conduit Size: ANSI/NFPA 70.

1.5 SUBMITTALS

- A. Submit under provisions of relevant sections of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Product Data: Provide for metallic conduit, flexible metal conduit, liquidtight flexible metal conduit, metallic tubing, nonmetallic conduit, fittings and conduit bodies.

1.6 PROJECT RECORD DOCUMENTS

- A. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Accurately record actual routing of conduits larger than 2 inches (51 mm).

1.7 REGULATORY REQUIREMENTS

- A. Conform to requirements of ANSI/NFPA 70.
- B. Furnish products listed and classified by testing firm acceptable to authority having jurisdiction as suitable for purpose specified and shown. "Third party agencies shall be amongst those accredited by the NCBC (North Carolina Building Code Council) to Label Equipment".

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Deliver, store, protect, and handle Products to site under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Accept conduit on site. Inspect for damage.
- C. Protect conduit from corrosion and entrance of debris by storing above grade. Provide appropriate covering.
- D. Protect PVC conduit from sunlight.

1.9 PROJECT CONDITIONS

- A. Verify that field measurements are as shown on Drawings.
- B. Verify routing and termination locations of conduit prior to rough-in.
- C. Conduit routing is shown on Drawings in approximate locations unless dimensioned. Route as required to complete wiring system.

PART 2 - PRODUCTS

2.1 CONDUIT REQUIREMENTS

- A. Size: Conduit shall be sized in accordance with the latest edition of the NEC unless shown otherwise, with minimum conduit size of ½ inch, except homeruns minimum size shall be 3/4". Flexible metal and watertight ("sealtite") conduit in size ½ inch and larger are acceptable for motor, appliance and fixture connections provided green ground wire is installed (see Section 260526) and NEC is followed.
- B. Underground Installations:
 - 1. More than Five Feet from Foundation Wall: Use rigid steel conduit, intermediate metal conduit, plastic coated conduit, thickwall nonmetallic conduit and thinwall nonmetallic conduit.
 - 2. Within Five Feet from Foundation Wall: Use rigid steel conduit.
 - 3. In or Under Slab on Grade: Use rigid steel conduit, intermediate metal conduit, plastic coated conduit, thickwall nonmetallic conduit and thinwall nonmetallic conduit.
 - 4. Minimum Size: 1 inch (25 mm).
- C. Outdoor Locations, Above Grade: Use rigid steel conduit.
- D. In Slab Above Grade:
 - 1. Use rigid steel conduit.
 - 2. Maximum Size Conduit in Slab: 3/4 inch (19 mm).
- E. Wet and Damp Locations: Use rigid steel conduit.
- F. Dry Locations:
 - 1. Concealed: Use rigid steel conduit, intermediate metal conduit or electrical metallic tubing. EMT may be utilized as permitted by the NEC, with the following restrictions. EMT shall not be installed:
 - a. Any location outdoors, in direct contact with earth, or underground (in/below slab- on grade or in earth.
 - b. Indoors in wet or damp locations, or in concrete, cinderblocks or bricks.
 - c. Where exposed to severe corrosive influence and/or severe physical damage.
 - d. Encased in concrete.
 - e. For transition between EMT and rigid conduits, use JB.

2.2 METAL CONDUIT

- A. Rigid Steel Conduit: ANSI C80.1.
- B. Plastic-Coated Rigid Steel Conduit: ANSI C80.1, 40 mil PVC coating.
- C. Intermediate Metal Conduit (IMC): Rigid steel.
- D. Fittings and Conduit Bodies: ANSI/NEMA FB 1; material to match conduit with zinc-plated steel or malleable iron fittings.

2.3 FLEXIBLE METAL CONDUIT

A. Description: Interlocked steel construction.

B. Fittings: ANSI/NEMA FB 1, steel.

2.4 LIQUIDTIGHT FLEXIBLE METAL CONDUIT

A. Description: Interlocked steel construction with PVC jacket.

B. Fittings: ANSI/NEMA FB 1, steel or nonmetallic type.

2.5 ELECTRICAL METALLIC TUBING (EMT)

A. Description: ANSI C80.3; galvanized tubing.

B. Fittings and Conduit Bodies: ANSI/NEMA FB 1; steel or malleable iron, compression type, insulated throat.

2.6 NONMETALLIC CONDUIT

A. Description: NEMA TC 2; Schedule 40 PVC.

B. Fittings and Conduit Bodies: NEMA TC 3.

2.7 ONE PIECE SURFACE METAL RACEWAY

A. The raceway shall be dual channel (one side for power and one side for data) with a base and cover factory assembled.

B. Surface Metal Raceways: Galvanized steel with snap-on covers complying with UL 5.

C. A hand operated cutting tool shall be available for the base and cover to ensure clean, square cuts.

D. A full complement of fittings shall be available including but not limited to mounting clips and straps, couplings, flat, internal and external elbows, cover clips, tees, entrance fittings, conduit connectors and bushings. The covers shall be painted with an enamel finish, in to match the raceway. They shall overlap the raceway to hide uneven cuts. All fittings shall be supplied with a base where applicable.

E. Device boxes shall be available for mounting standard devices and faceplates. A device box shall be available in single- and multiple-gang configurations up to six-gang. They shall range in depth from 0.94" to 2.75" [23.88mm to 69.85mm]. Single-gang boxes shall allow for snap-on and fastener application. Extension boxes shall be available to adapt to existing standard flush switch and receptacle boxes. All device and fixture box covers shall be painted with an enamel finish, ivory in color to match the raceway cover.

F. The raceway manufacturer will provide a complete line of connectivity outlets and modular inserts for UTP/STP Fiber Optic, Coaxial and other cabling types with face plates and bezels to facilitate mounting. A complete line of preprinted station and port identification labels, snap-in icon buttons as well as write-on station identification labels shall be available.

- G. Raceway shall be paintable to match adjacent colors.
- H. Raceway shall be painted by Electrical Contractor.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Circuiting is shown schematically. Exact routing of branch circuits may be varied to suit building construction; however, the combination of circuits within raceways and panelboard connections shall not be changed from those shown on the drawings.
- B. Raceways shall be installed concealed in finished areas. Where construction does not permit concealed raceways and where indicated on the drawings, raceways shall be run exposed. Exposed raceways shall be run parallel to, or at a right angle with the building walls. Route conduit installed above accessible ceilings parallel and perpendicular to walls.
- C. Where any run of rigid conduit may change to a run of EMT or vice-versa, each change shall be made in a junction or outlet box with each conduit terminated separately therein. Rigid conduit to EMT (or vice-versa) adapters shall not be permitted.
- D. Install conduit in accordance with NECA "Standard of Installation".
- E. Arrange conduit to maintain headroom and present neat appearance.
- F. Maintain adequate clearance between conduit and piping.
- G. Maintain 12 inch (300 mm) clearance between conduit and surfaces with temperatures exceeding 104 degrees F (40 degrees C).
- H. Cut conduit square using saw or pipecutter and de-burr cut ends.
- I. Bring conduit to shoulder of fittings; fasten securely.
- J. Use conduit hubs or sealing locknuts to fasten conduit to sheet metal boxes in damp and wet locations and to cast boxes.
- K. Install no more than equivalent of three 90-degree bends between boxes. Use conduit bodies to make sharp changes in direction, as around beams. Use factory elbows, or hydraulic one-shot bender, to fabricate bends in metal conduit larger than 2 inch size.
- L. Avoid moisture traps; provide junction box with drain fitting at low points in conduit system.
- M. Provide suitable fittings to accommodate expansion and deflection where conduit crosses control and expansion joints.
- N. Provide suitable pull string in each empty conduit except sleeves and nipples.
- O. Use suitable caps to protect installed conduit against entrance of dirt and moisture.

- P. The raceway system shall not be relied on for grounding continuity. Ground and bond conduit under provisions of Section 260526.
- Q. Identify conduit under provisions of Section 260553.
- R. The use of “LB’s” shall be limited where possible. Where necessary to use “LB’s” sized above 2 inch, mogul units shall be installed.
- S. Grounding type insulated bonding bushings and jumpers shall be provided where concentric, eccentric or over-sized knockouts are encountered. The jumpers shall be sized per the NEC.
- T. Fasten conduit supports to building structure and surfaces under provisions of Section 260529.
- U. Arrange supports to prevent misalignment during wiring installation.
- V. Support conduit using coated steel or malleable iron straps, lay-in adjustable hangers, clevis hangers, and split hangers.
- W. Group related conduits; support using conduit rack. Construct rack using steel channel; provide space on each for 25 percent additional conduits.
- X. Do not support conduit with wire or perforated pipe straps. Remove wire used for temporary supports.
- Y. Do not attach conduit to ceiling support wires.
- Z. All metallic raceways entering or leaving panelboards (branch circuits less than 30 amperes in branch circuit panelboards excepted), switchboards, transfer switches, enclosed circuit breakers, safety switches, transformers, pull boxes, splice boxes, etc. shall be provided with insulated grounding and bonding bushings and each separate piece of raceway shall be individually bonded to the equipment ground bus or metallic enclosure, as applicable, by means of copper conductor sized in accordance with the National Electrical Code.
- AA. The term “fittings” includes couplings, connectors, offsets, LBs, conduit bodies, hubs, bushings, bonding bushings, etc.
- BB. No pressure cast (pot metal) fittings or conduit bodies shall be allowed.
- CC. Outlets, junction, taps, etc., on exposed rigid metal conduit shall be cast malleable iron conduit fittings or cast malleable metal boxes of the type and size appropriate for the location. Sheet steel outlet boxes shall not be permitted on exposed raceway runs except at or near a ceiling for interior construction.
 - 1. Interior exposed raceway junction, switch, receptacle and outlet boxes installed at or below 8 feet AFF/AFG shall be cast malleable type with hubs and cast, gasketed plates.
 - 2. Exterior exposed raceway junction, switch, receptacle and outlet boxes shall be cast malleable type with hubs and cast, gasketed plates.
- DD. EMT couplings and terminations shall be made utilizing zinc-plated, steel hexagonal compression connectors. No set screw or indented type fittings shall be utilized.

- EE. EMT couplings and terminations shall be “concrete tight” where buried in masonry or concrete. EMT fittings, where installed in damp locations, shall be of the “raintight” type.
- FF. Install nonmetallic conduit in accordance with manufacturer’s instructions.
- GG. Join nonmetallic conduit using cement as recommended by manufacturer. Wipe nonmetallic conduit dry and clean before joining. Apply full even coat of cement to entire area inserted in fitting. Allow joint to cure for 20 minutes, minimum.
- HH. PVC schedule 40 shall not be used exposed or concealed in gypsum walls, but may be used in CMU walls.
- II. IMC and GRC shall terminate with either a double locknut / bushing set, or in a threaded hub.
- JJ. Conduit couplings for IMC, GRC and PVC shall be in accordance with the NEC.
- KK. The placement of conduit in floor slabs shall be thoroughly coordinated with the General Contractor to avoid conflicts with steel reinforcing bars, reductions in net concrete sections and floor penetrations.
- LL. Route conduit in and under slab from point-to-point.
- MM. Do not cross conduits in slab.
- NN. Schedule 40 PVC may be used in elevated floor slabs and in foundation slabs. Minimum concrete cover shall be 3/4 inch at finished or formed surface and shall be 3 inches at concrete surface cast against earth or for slabs placed on-grade. Greater amounts of concrete cover shall be used in areas subject to damage.
- OO. Where underground or underslab [service and feeder] raceways are required to turn up into cabinets, equipment, etc., and on to poles, the elbow required and the stub-up out of the slab or earth shall be of 40 mil plastic-coated rigid steel. Alternately, field applied corrosion protection wrap systems utilizing a primer, putty tape and all-weather corrosion protection tape may be used, in equivalent thickness to factory applied materials, with the specific approval of the Architect/Engineer.
- PP. Raceways run external to building foundation walls, with the exception of branch circuit raceways, shall be encased with a minimum of three (3) inches of concrete on all sides.
- QQ. Service entrance raceways run inside building foundation walls shall be buried at least eighteen (18) inches below grade or encased with a minimum of three (3) inches of concrete on all sides. Concrete encasement shall extend to the service equipment for raceways exposed above grade in crawl spaces.
- RR. Encased raceways shall be of a type approved by the NEC as “suitable for concrete encasement”.
- SS. Encased raceways shall have a minimum cover of eighteen (18) inches, except for raceways containing circuits with voltages above 600 volts, which shall have a minimum cover of thirty (30) inches.

- TT. Branch circuit raceways run underground external to building foundation walls shall be run in raceways installed in accordance with the NEC, and shall be of a type approved by the NEC as “suitable for direct burial.” Minimum raceway size shall be 1 inch.
- UU. Raceways run underground, internal to building foundation walls shall be of a type, and installed by a method approved by the NEC.
- VV. Raceways that penetrate outside walls, ceilings from conditioned space or other similar condition shall be effectively sealed to prevent condensation from infiltrating humid air.
- WW. Where raceways pass through a below grade wall, from a conditioned interior building space, the raceway shall be sealed utilizing fittings similar and equal to OZ/GEDNEY type “FSK” thru-wall fitting with “FSKA” membrane clamp adapter if required.
- XX. All underground raceways shall be identified by underground line marking tape within the provisions of Section 260553. The tape to be located directly above the raceway and 6 to 8 inches below finished grade.
- YY. EMT conduit provided below roof deck shall be installed 1 1/2 inches away from the deck to allow for screws not to penetrate the EMT conduit during reroofing.
- ZZ. Conduits, JB's, Troughs, any enclosure when mounted outside on the walls, shall be off the walls by one inch.
- AAA. Surface metal raceways shall be used only where indicated on the drawings. All hardware and supports shall be per NEC and supplied by with raceway.
- BBB. Surface Raceways:
1. Install surface raceway with a minimum 2-inch (50-mm) radius control at bend points.
 2. Secure surface raceway with screws or other anchor-type devices at intervals not exceeding 48 inches (1200 mm) and with no less than two supports per straight raceway section. Support surface raceway according to manufacturer's written instructions. Tape and glue are not acceptable support methods.

3.2 INTERFACE WITH OTHER PRODUCTS

- A. Install conduit to preserve fire resistance rating of partitions and other elements, using materials and methods under the provisions of Division 7.
- B. Route conduit through roof openings for piping and ductwork or through suitable roof jack with pitch pocket. Coordinate location with roofing installation specified under Division 7.

END OF SECTION 260533

SECTION 260534 - BOXES

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Wall and ceiling outlet boxes.
- B. Pull and junction boxes.
- C. Floor boxes.

1.2 RELATED SECTIONS

- A. Drawings and General Provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. Division 7: Firestopping.
- C. Division 8: Access Doors.
- D. Section 260526 - Grounding and Bonding.
- E. Section 260553 - Electrical Identification.
- F. Section 262726 - Wiring Devices.
- G. Section 260529 – Supporting Devices.

1.3 REFERENCES

- A. NECA - Standard of Installation.
- B. NEMA FB 1 - Fittings and Supports for Conduit and Cable Assemblies.
- C. NEMA OS 1 - Sheet-steel Outlet Boxes, Device Boxes, Covers, and Box Supports.
- D. NEMA 250 - Enclosures for Electrical Equipment (1000 Volts Maximum).
- E. NFPA 70 - National Electrical Code.

1.4 SUBMITTALS FOR REVIEW

- A. Submittals: Procedures for submittals. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Product Data: Provide manufacturer's catalog information showing dimensions and configurations.

1.5 SUBMITTALS FOR CLOSEOUT

- A. Contract Closeout: Submittals for Project closeout. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Record actual locations and mounting heights of outlet, pull, and junction boxes on project record documents.

1.6 REGULATORY REQUIREMENTS

- A. Conform to requirements of NFPA 70.
- B. Provide Products listed and classified by testing firm acceptable to the authority having jurisdiction as suitable for the purpose specified and indicated.

PART 2 - PRODUCTS

2.1 OUTLET BOXES

- A. Sheet Metal Outlet Boxes: NEMA OS 1, galvanized steel.
 - 1. Junction, switch, receptacle and outlet boxes for interior use in dry locations shall be zinc coated or cadmium plated sheet steel, 4" square and 2-1/8" deep, unless otherwise indicated on the contract drawings. Smaller and shallower outlet boxes will be permitted only by special permission of the Architect/Engineer where such boxes are necessary due to structural conditions encountered. Where larger junction boxes are required, they shall be fabricated from No. 10, 12, 14 or 16 gauge sheet steel as required by the Underwriters Laboratories, Inc., and galvanized after fabrication. All junction boxes shall have screw fastened covers. Outlet boxes shall be provided with extension plaster rings where required by structural and finish conditions. Sheet steel boxes shall be as manufactured by Appleton, Raco, Steel City or Spring City.
 - 2. Luminaire and Equipment Supporting Boxes: Rated for weight of equipment supported; include 2 inch (13 mm) male fixture studs where required.
 - 3. Concrete Ceiling Boxes: Concrete type.
- B. Cast Boxes: NEMA FB 1, Type FD, cast ferrous alloy. Provide gasketed cover by box manufacturer. Provide threaded hubs. Cast boxes shall be by Crouse-Hinds, Appleton, O. Z. Gedney or Killark.
- C. Wall Plates for Finished Areas: As specified in Section 262726.

2.2 FLOOR BOXES

- A. Floor Boxes: NEMA OS 1, concrete floor, fully adjustable, oversize, reach-in, concealed service, multi-compartment, two and three gang type (one and two duplex receptacles and one telecommunications outlet as shown), 3-3/4 inches deep, minimum. See Drawings for raceway connection requirements.
- B. Material: Cast metal or non-metallic. Do not use plastic boxes in rated assemblies.
- C. Shape: Rectangular.

- D. Service Fittings Covers and Trims: As specified in Section 262726.
- E. Boxes shall be Hubbell, Legrand or Thomas & Betts.
- F. Boxes shall be as specified on the Drawings.

2.3 PULL AND JUNCTION BOXES

Sheet Metal Boxes: NEMA OS 1, galvanized steel.

PART 3 - EXECUTION

3.1 EXAMINATION

Verify locations of outlets, floor boxes and poke-throughs prior to rough-in.

3.2 INSTALLATION

- A. Install boxes in accordance with NECA "Standard of Installation".
- B. Install in locations as shown on Drawings, and as required for splices, taps, wire pulling, equipment connections and compliance with regulatory requirements.
- C. Set wall mounted boxes at elevations to accommodate mounting heights indicated and specified in section for outlet device. Boxes are shown on Drawings in approximate locations unless dimensioned. Adjust box location up to 10 feet if required to accommodate intended purpose. Install pull boxes and junction boxes above accessible ceilings and in unfinished areas only. Install boxes to preserve fire resistance rating of partitions and other elements, using approved materials and methods. Coordinate mounting heights and locations of outlets mounted above counters, benches, and backsplashes. Use flush mounting outlet box in finished areas. Use Erico Caddy RBS series, Raco 9001 or Cooper B-Line BB8-16 box mounting brackets to support flush mounting outlet boxes between studs.

3.3 ADJUSTING

- A. Contract Closeout: Adjust installed work under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Adjust floor box and poke-throughs flush with finish flooring material.
- C. Adjust flush-mounting outlets to make front flush with finished wall material.
- D. Install knockout closures in unused box openings.

3.4 CLEANING

- A. Contract Closeout: Clean installed work under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Clean interior of boxes to remove dust, debris, and other material.

C. Clean exposed surfaces and restore finish.

END OF SECTION 260534

SECTION 260553 - ELECTRICAL IDENTIFICATION

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Nameplates and labels.
- B. Wire and cable markers.
- C. Conduit markers.
- D. Wiring device plates marking.
- E. Underground warning tape.

1.2 RELATED SECTIONS

- A. Drawings and General Provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. Division 9: Painting.

1.3 REFERENCES

ANSI/NFPA 70 - National Electrical Code.

1.4 SUBMITTALS

- A. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Product Data: Provide catalog data for nameplates, labels, and markers.
- C. Manufacturer's Instructions: Indicate application conditions and limitations of use stipulated by Product testing agency specified under regulatory requirements. Include instructions for storage, handling, protection, examination, preparation and installation of Product.

1.5 REGULATORY REQUIREMENTS

- A. Conform to requirements of ANSI/NFPA 70.
- B. Furnish products listed and classified by testing firm acceptable to authority having jurisdiction as suitable for purpose specified and shown.

PART 2 - PRODUCTS

2.1 NAMEPLATES AND LABELS

A. Nameplates: Engraved three-layer laminated plastic as follows:

Furnish and install engraved laminated phenolic nameplates for all electrical equipment supplied under this contract for identification of system, equipment controlled or served, phase, voltage, ampacity, fault current, etc. Nameplates shall be securely attached to equipment with stainless steel screws, and shall identify by name the equipment controlled, attached, etc. Embossed, self adhesive plastic tape is not acceptable for marking equipment. Nameplate material colors shall be:

1. Blue surface with white core for all 120/208 volt equipment.
2. Black surface with white core for 277/480 volt equipment.
3. Bright red surface with white core for all equipment related to fire alarm system.
4. Dark red (burgundy) surface with white core for all equipment related to Security.
5. Green surface with white core for all equipment related to "emergency" systems.
6. Orange surface with white core for all equipment related to telephone systems.
7. Brown surface with white core for all equipment related to data systems.
8. White surface with black core for all equipment related to paging systems.
9. Purple surface with white core for all equipment related to TV systems.

B. Locations:

1. Each electrical distribution and control equipment enclosure (safety switches, panelboards, transformers, etc.)
2. Communication cabinets.
3. Pull and splice boxes.

C. See details on the Drawings for additional requirements.

D. Provide nameplates as specified above for all existing electrical equipment to remain.

2.2 WIRE MARKERS

A. Description: Split sleeve type wire markers or approved equivalent.

B. Locations: Each conductor at panelboard gutters, pull boxes, outlet and junction boxes, and each load connection.

C. Legend:

1. Power and Lighting Circuits: Branch circuit or feeder number as indicated on drawings.
2. Control Circuits: Control wire number as indicated on schematic and interconnection diagrams on drawings.

2.3 CONDUIT, RACEWAY AND BOX MARKING

Paint visible surfaces of exposed junction and outlet boxes and covers of raceway systems above lay-in and other accessible ceilings. Paint all boxes and covers before installation. Paint conduit and raceways above accessible ceilings at ten foot minimum intervals with a 6 inch wide band in accordance with the color scheme outlined above. Legibly mark conduits at junction boxes above accessible ceilings with the panelboard and circuit numbers of the circuits contained in the raceway using a permanent black, bold marking pen.

2.4 WIRING DEVICE PLATES MARKING

- A. Description: Adhesive backed, laminated plastic receptacle device plate labels identifying the circuit feeding the device. Labels shall be label machine printed, **black lettering on a clear background**, to indicate panel and circuit number and shall be Casio, Brother, T&B or approved equal.
- B. Locations: Each receptacle device plate. Apply centered on the lower portion below the receptacle, parallel to the lower surface.
- C. Legend: Typed labels to indicate panel and circuit number feeding the device (i.e., RPA-24).

2.5 UNDERGROUND WARNING TAPE

6 inch wide, 4 mils thick, minimum, permanent plastic tape compounded for direct burial, detectable type, colored bright yellow with suitable continuous warning legend describing buried electrical lines.

PART 3 - EXECUTION

3.1 PREPARATION

Degrease and clean surfaces to receive nameplates and labels.

3.2 APPLICATION

- A. Install nameplate parallel to equipment lines.
- B. Secure nameplate to equipment front using stainless steel rivets or stainless steel machine screws, lockwashers and acorn nuts as shown on the Drawings. Stainless steel screws and nylon locknuts may be used in lieu of lockwashers and acorn nuts if the screw threads are not exposed.
- C. Secure nameplate to inside surface of door on panelboard that is recessed in finished locations.
- D. Install receptacle circuit identification labels.
- E. Identify conduit using field painting under provisions of Division 9.
- F. All empty conduit runs and conduit with conductors for future use shall be identified for use and shall indicate where they terminate. Identification shall be by tags with string or wire attached to conduit or outlet.
- G. Update all existing panelboard directories where changes are made. Provide new panel schedule cards as required to maintain legibility.
- H. Identify underground conduits using one underground warning tape per trench at 6 - 8 inches below finished grade.

- I. Install adhesive backed labels only when ambient temperature and humidity conditions for adhesive use are within range recommended by manufacturer.

END OF SECTION 260553

SECTION 260573 - SHORT CIRCUIT, ARC FLASH AND COORDINATION STUDY

PART 1 - GENERAL

1.1 SECTION INCLUDES

This Section includes a computer-based, fault-current and overcurrent protective device coordination study for the 120/208 volt and 277/480 volt distribution systems. Protective devices shall be set based on results of the protective device coordination study. Equipment shall be arc flash labelled based on the results of the arc flash hazard analysis.

1.2 RELATED SECTIONS

Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.3 SUMMARY

- A. The Division 26 Contractor shall provide a facility Short Circuit, Arc Flash and Selective Coordination Study for approval by the Architect/Engineer. The Study shall be performed by a North Carolina Registered Professional Engineer and shall include the utility company transformer and downstream devices including all branch circuit panelboards, engine-generator sets and automatic transfer switches.
- B. The Division 26 Contractor shall be responsible to ensure proper AIC ratings for protection of electrical equipment. All panelboards, enclosed circuit breakers, safety switches, engine-generator set, automatic transfer switches, etc. and overcurrent device ratings, and upsizing of downstream conductors and raceways, if required, shall conform to the results of this Study. Adjustment of protective device equipment, conductors, raceways, etc. to meet the approved coordination study submittal shall be the responsibility of the Division 26 Contractor at no additional cost to the Owner. The Study shall be coordinated to 0.1 seconds.

1.4 ACTION SUBMITTALS

- A. Product Data: For computer software program to be used for studies.
- B. Other Action Submittals: The following submittals shall be made after the approval process for system protective devices has been completed. Submittals may be in digital form.
 - 1. Coordination study input data, including completed computer program input data sheets.
 - 2. Study and Equipment Evaluation Reports.
 - 3. Coordination Study Report.
 - 4. System One Line Diagram.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For coordination-study specialist.
- B. Product Certificates: For coordination study and fault current study computer software programs, certifying compliance with IEEE 399.

1.6 QUALITY ASSURANCE

- A. Studies shall use computer programs that are distributed nationally and are in wide use. Software algorithms shall comply with requirements of standards and guides specified in this Section. Manual calculations are not acceptable.
- B. Coordination-Study Specialist Qualifications: An entity experienced in the application of computer software used for studies, having performed successful studies of similar magnitude on electrical distribution systems using similar devices.
- C. Professional engineer, licensed in the state where Project is located, shall be responsible for the study. All elements of the study shall be performed under the direct supervision and control of the Engineer.
- D. Comply with IEEE 242 for short-circuit currents and coordination time intervals.
- E. Comply with IEEE 399 for general study procedures.

PART 2 - PRODUCTS

2.1 COMPUTER SOFTWARE DEVELOPERS

Subject to compliance with requirements, companies offering computer software programs that may be used in the Work include, but are not limited to, the following:

1. EasyPower.
2. EDSA Micro Corporation.
3. SKM Systems Analysis, Inc.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine Project overcurrent protective device submittals for compliance with electrical distribution system coordination requirements and other conditions affecting performance. Devices to be coordinated are indicated on Drawings.
 1. Proceed with coordination study only after relevant equipment submittals have been assembled. Overcurrent protective devices that have not been submitted and approved prior to coordination study may not be used in study.

3.2 POWER SYSTEM DATA

- A. Gather and tabulate the following input data to support coordination study:
 1. Product Data for overcurrent protective devices specified in other electrical Sections and involved in overcurrent protective device coordination studies. Use equipment designation tags that are consistent with electrical distribution system diagrams, overcurrent protective device submittals, input and output data, and recommended device settings.
 2. Impedance of utility service entrance. Contractor coordination with the utility company is required.

3. Electrical Distribution System Diagram: In hard-copy and electronic formats, showing the following:
 - a. Circuit breaker and fuse current ratings and types.
 - b. Transformer kilovolt amperes, primary and secondary voltages, connection type, impedance, and X/R ratios.
 - c. Generator kilovolt amperes, size, voltage and source impedance.
 - d. Cables: Indicate conduit material, sizes of conductors, conductor material, insulation, and length.
 - e. Motor horsepower and code letter designation according to NEMA MG 1.
4. Data sheets to supplement electrical distribution system diagram, cross-referenced with tag numbers on diagram, showing the following:
 - a. Transformer characteristics, including primary protective device, magnetic inrush current and overload capacity.
 - b. Generator thermal damage curve.
 - c. Time-current-characteristic curves of devices indicated to be coordinated.
 - d. Manufacturer, frame size, interrupting rating in amperes rms symmetrical, ampere or current sensor rating, long-time adjustment range, short-time adjustment range, and instantaneous adjustment range for circuit breakers.
 - e. Panelboards, ampacity, and interrupting rating in amperes rms symmetrical.

3.3 FAULT-CURRENT STUDY

- A. Calculate the maximum available short-circuit current in amperes rms symmetrical at circuit-breaker positions of the electrical power distribution system. The calculation shall be for a current immediately after initiation and for a three-phase bolted short circuit at each of the following:
 1. Utility's supply termination point.
 2. Main Distribution Switchboard.
 3. Power panelboards.
 4. Branch circuit panelboards.
 5. Generator and automatic transfer switches.
 6. Equipment safety switches.
 7. Equipment enclosed circuit breakers.
- B. Study electrical distribution system from normal and alternate power sources throughout electrical distribution system for Project. Include studies of system switching configurations and alternate operations that could result in maximum fault and/or arc flash conditions.
- C. Calculate momentary and interrupting duties on the basis of maximum available fault current.
- D. Calculations to verify interrupting ratings of overcurrent protective devices shall comply with IEEE 241 and IEEE 242.
- E. Study Report: Show calculated X/R ratios and equipment interrupting rating (1/2-cycle) fault currents on electrical distribution system diagram.

3.4 COORDINATION STUDY

- A. Perform coordination study using approved computer software program. Prepare a written report using results of fault-current study. Comply with IEEE 399.
 1. Calculate the maximum and minimum 1/2-cycle short-circuit currents.

2. Calculate the maximum and minimum ground-fault currents.
- B. Comply with IEEE 242 recommendations for fault currents and time intervals.
- C. Comply with NEC Article 700 requirements for selective coordination of overcurrent protective devices in the supply side of the emergency system.
- D. Coordination-Study Report: Prepare a written report indicating the following results of coordination study:
 1. Tabular Format of Settings Selected for Overcurrent Protective Devices:
 - a. Device tag.
 - b. Circuit-breaker sensor rating; and long-time, short-time, and instantaneous settings.
 - c. Fuse-current rating and type.
 - d. Ground-fault relay-pickup and time-delay settings.
 2. Coordination Curves: Prepared to determine settings of overcurrent protective devices to achieve selective coordination. Graphically illustrate that adequate time separation exists between devices installed in series. Prepare separate sets of curves for the switching schemes and for emergency periods where the power source is local generation. Show the following information:
 - a. Device tag.
 - b. Voltage and current ratios for curves.
 - c. Cable damage curves.
- E. Completed data sheets for setting of overcurrent protective devices.

3.5 ARC-FLASH HAZARD ANALYSIS

- A. Perform analysis using approved computer software program. The worst case operating scenario shall be the basis for the calculations. Prepare a written report in conjunction with the results of the fault current study.
- B. Submit results in tabular form, include bus/device name, fault current levels, flash protection boundaries, PPE classes and AFIE levels.
- C. Provide and install equipment labels to identify AIFE and appropriate PPE levels. Labels shall be exterior rated, weather-resistant vinyl.

END OF SECTION 260573

SECTION 260580 - EQUIPMENT WIRING SYSTEMS

PART 1 - GENERAL

1.1 SECTION INCLUDES

Electrical power supply for, and connections to, equipment specified under other Divisions and/or provided by the Owner or Owner's vendors.

1.2 RELATED DIVISIONS AND SECTIONS

NOTE: Work specified to be accomplished by Division 26 in Related Divisions and Sections shall be as binding as work specified in Division 26.

- A. Division 1: Owner-furnished equipment.
- B. Division 11: Equipment.
- C. Division 13: Special Construction.
- D. Division 21: Fire Suppression.
- E. Division 22: Plumbing.
- F. Division 23: Heating, Ventilating and Air Conditioning.
- G. Section 260533 – Conduit.
- H. Section 260519 - Building Wire and Cable.
- I. Section 260534 – Boxes.
- J. Section 260526 - Grounding and Bonding.
- K. Section 260553 - Electrical Identification.

1.3 REFERENCES

- A. NEMA WD 1 - General Purpose Wiring Devices.
- B. NEMA WD 6 - Wiring Device Configurations.
- C. ANSI/NFPA 70 - National Electrical Code.

1.4 SUBMITTALS

- A. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.

- B. Product Data: Provide wiring device manufacturer's catalog information showing dimensions, configurations, and construction.
- C. Manufacturer's Instructions: Indicate application conditions and limitations of use stipulated by Product testing agency specified under Regulatory Requirements. Include instructions for storage, handling, protection, examination, preparation, installation, and starting of Product.

1.5 REGULATORY REQUIREMENTS

- A. Conform to requirements of ANSI/NFPA 70.
- B. Furnish products listed and classified by testing firm acceptable to authority having jurisdiction as suitable for purpose specified and shown.
- C. Where electrical wiring is required by trades other than covered by Division 26, specifications for that section shall refer to same wiring materials and methods as specified under Division 26.

1.6 COORDINATION

- A. Coordinate work under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Obtain and review shop drawings, product data, and manufacturer's instructions for equipment furnished under other sections.
- C. Determine connection locations and requirements.
- D. Sequence rough-in of electrical connections to coordinate with installation schedule for equipment.
- E. Sequence electrical connections to coordinate with start-up schedule for equipment.

PART 2 - PRODUCTS

2.1 CORDS AND CAPS

- A. Attachment Plug Construction: Conform to NEMA WD 1.
- B. Configuration: NEMA WD 6; match receptacle configuration at outlet provided for equipment.
- C. Cord Construction: ANSI/NFPA 70, Type SO multiconductor flexible cord with identified equipment grounding conductor, suitable for use in damp locations.
- D. Size: Suitable for connected load of equipment, length of cord, and rating of branch circuit overcurrent protection.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify conditions under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.

- B. Verify that equipment is ready for electrical connection, wiring, and energization.

3.2 ELECTRICAL WORK IN CONNECTION WITH OTHERS

- A. Division 26 shall provide a source of power, and final connections, for mechanical, plumbing, sprinkler, General Contractor-furnished and Owner-furnished equipment shown on the Drawings. Provide pigtails, flexible connections, conductors, raceways, circuit breakers, safety switches, receptacles, junction boxes, panelboards, wiring troughs, etc. as detailed in this section and/or as shown on the Drawings.
- B. The locations of safety switches and other electrical equipment and devices shown on the Electrical Drawings are approximate only and some adjustment of their locations should be anticipated. Coordinate exact locations with the entity (contractor or Owner) providing the equipment. See other specifications divisions for further explanation of contractor responsibility. Do not apply power to equipment without the permission of the entity providing the equipment.
- C. Division 26 shall coordinate with the mechanical, plumbing, sprinkler, and general contractors, and the Owner, prior to ordering or installation of any equipment, to verify equipment requirements are provided in the electrical design. Coordinate and verify all electrical requirements, final connections, phasing and rotation, overcurrent and overload protective device sizes with the entity providing the equipment. The contractor will not be compensated for costs associated with changing the electrical systems to match utilization equipment, even if the electrical work is installed per the electrical drawings.
- D. Fuses, variable speed drives, magnetic motor starters, magnetic motor starter overload elements, control devices and sensors and control wiring and control raceways for such equipment will be provided and installed by the entity providing the equipment. The locations of local disconnecting means furnished by other divisions are shown on the respective division's Drawings. Coordinate exact locations with the entity providing the equipment.
- E. Division 23 (Mechanical) Equipment.
 - 1. Division 26 shall furnish and install power wiring, and final connections, to equipment provided by Division 23. If the equipment is provided with an external motor starter, variable frequency drive, etc., Division 23 will install the starter, VFD, etc. and Division 26 shall wire complete. If the equipment has built-in disconnects, Division 26 shall make final connections to the disconnects. If shown on the Drawings, Division 26 shall provide circuit breakers in adjacent panelboards, where allowed by Code and equipment requirements, in lieu of safety switches, to serve local mechanical equipment. Circuit breaker ratings shall be coordinated with Division 23. Division 26 shall make final connections to the equipment.
 - 2. HVAC Control Panels, Control Equipment and Computers:
 - a. Division 26 shall provide and install 120V power wiring to the control panel(s) terminals or to receptacle(s), as required. Division 26 shall provide sufficient electrical circuits from the fire alarm control panel to enable all required mechanical equipment operations during fire mode. See Division 23 Specifications for further definition of the required fire alarm/mechanical control system interface and operation sequence and coordinate with Division 23.
 - b. HVAC Control and Miscellaneous Power: Division 26 shall provide branch circuit power sources (designated "HVAC Control Power" 20A circuit breakers in selected branch circuit panelboards) as indicated in the panel schedules on the Drawings. Division 23 shall extend power from these circuit breakers as required for control

power, damper power, and power for unscheduled HVAC equipment. If additional circuits are required, the contractor may use circuit breakers designated as "Spare".

- c. All control and similar equipment less than 120VAC including fuses, relays, actuators, timers, seven-day clocks, alternators, pressure, vacuum, float and flow sensors, pneumatic-electric and low voltage thermostats, thermal overloads, remote selector switches, remote pushbutton stations, emergency break-glass stations, interlocking, etc. and other appurtenances associated with equipment in Division 23, shall be furnished, installed and wired under Division 23. All wiring required for controls and instrumentation, not indicated on the Drawings, shall be furnished and installed by Division 23.
 3. Heat Tape: Division 26 shall provide junction boxes or weatherproof, ground fault interrupting type duplex receptacles for heat tapes. See the Drawings for locations and confirm exact locations and termination requirements with Division 23.
 4. Duct Mounted Smoke Detectors: Duct mounted smoke detectors shall be provided and wired by Division 26, but installed by Division 23. Fire Alarm Air Handling Units (AHU) shut down circuits shall be wired, by Division 26, from the fire alarm control panel to a termination point, adjacent to the AHU. Division 26 shall leave sufficient marked conductor tails in a junction box adjacent to each unit for final connection by Division 23 to the equipment. Duct mounted smoke detectors are shown on the mechanical floor plans only.
 6. Smoke Dampers: Division 26 shall provide 120VAC power for smoke dampers provided by Division 23. Circuits are not shown on the Electrical Drawings. Division 26 shall extend power circuits to dampers from circuit breakers designated as "HVAC Control Power". Leave sufficient marked conductor tails in a junction box adjacent to each damper for final connection by Division 23. Smoke dampers are shown on the mechanical floor plans only. The branch circuit breaker(s) supplying smoke dampers shall be physically protected by a panelboard lock and circuit breaker handle lock and each circuit breaker shall be identified with a 1/4" permanent red dot applied to its handle.
 7. Refer to Division 23 for additional detail concerning electrical connections to Division 23 equipment, specifically Paragraph 230527.
- F. Division 22 (Plumbing) Equipment:
1. Division 26 shall furnish and install a properly sized fused safety switch, and make final power connections for each item of equipment specified in Division 22 and as shown on the Drawings.
 2. All control and similar equipment less than 120VAC including fuses, relays, actuators, timers, seven-day clocks, alternators, pressure, vacuum, float and flow sensors, pneumatic-electric and low voltage thermostats, thermal overloads, remote selector switches, remote pushbutton stations, emergency break-glass stations, interlocking, etc. and other appurtenances associated with equipment in Division 22, shall be furnished, installed and wired under Division 22. All wiring required for controls and instrumentation, not indicated on the Drawings, shall be furnished and installed by Division 23.
 3. Electric and Gas-Fired Water Heaters: Division 26 shall furnish and install a fusible safety switch (for electric water heaters) or snap switch (for gas water heaters) adjacent to each water heater and shall make final power connections to the water heater.
 4. Hot Water Circulation Pump: Division 22 will furnish and install a manual motor starter for circulator pump. Division 26 shall wire the system complete.
 5. Electric Water Coolers: Division 26 shall provide grounding type 120VAC GFCI receptacle(s), quantity as required by the equipment, for 120VAC power supply at each electric water cooler and shall consult with Division 22 and determine the exact location and type service required for each type installed before roughing in. All outlets and cords shall be concealed within the cabinet.

6. Refer to Division 22 for additional detail concerning electrical connections to Division 22 equipment, specifically Paragraph 220033.
- G. Division 21 (Fire Protection) System: Division 26 shall connect fire alarm system conductors to sprinkler flow and tamper switches, provided and installed by Division 21. Final connections shall be made by Division 26 under the direct supervision of Division 21. See Fire Alarm System Drawings and Specifications Section 283111 for interface requirements and details.
- J. General Contractor Provided Equipment: Division 26 shall provide a power source adjacent to equipment provided by the General Contractor. Final connections to this equipment shall be provided by Division 26. Coordinate exact locations and requirements with the General Contractor.
 1. Door Hold-Open Devices: Division 26 shall furnish and install electrical connections from the fire alarm system to each door hold-open device, furnished by the General Contractor, at locations as shown and as directed by the General Contractor. Provide connections as required and coordinate exact locations and configurations with the General Contractor and the door hardware vendor. Final connections to the equipment shall be by Division 26 in cooperation with the General Contractor.
 2. Electrically-Operated Doors: Division 26 shall furnish and install a power supply to each electrically-operated door at locations as shown and as directed by the General Contractor. Division 26 shall also install and wire door activation switches provided by the General Contractor. Provide connections as required and coordinate exact locations and configurations with the General Contractor and the door hardware vendor. Final connections to the equipment shall be by Division 26 in cooperation with the General Contractor.
 3. Projection Screens: Division 26 shall furnish and install a junction box and disconnect switch adjacent to each projection screen and make power connections to the screen power terminals. Division 26 shall also install and wire screen position switches provided by the General Contractor. Provide connections as required and coordinate exact locations and configurations with the General Contractor and the projection screen vendor. Final connections to the equipment shall be by Division 26 in cooperation with the General Contractor.
- L. Owner Provided Equipment: Division 26 shall provide a power source adjacent to equipment provided by the Owner. Coordinate exact locations and requirements with the General Contractor. Final connection to the equipment will be provided by Division 26. Provide receptacle configurations and/or provide direct connection as required by equipment and coordinate exact locations and configurations with the Owner. Do not apply power to equipment without the permission of the Owner.

3.3 ELECTRICAL CONNECTIONS

- A. Make electrical connections in accordance with equipment manufacturer's instructions.
- B. Make conduit connections to equipment using flexible conduit. Use liquidtight flexible conduit with watertight connectors in damp or wet locations.
- C. Make wiring connections using wire and cable with insulation suitable for temperatures encountered in heat producing equipment.
- D. Provide receptacle outlet where connection with attachment plug is indicated. Provide cord and cap where field-supplied attachment plug is indicated.

- E. Provide suitable strain-relief clamps and fittings for cord connections at outlet boxes and equipment connection boxes.
- F. Provide interconnecting conduit and wiring between devices and equipment where indicated.

END OF SECTION 260580

SECTION 260923 - ENCLOSED CONTACTORS

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. General purpose contactors.
- B. Lighting contactors.
- C. Time switches.
- D. Photocells.

1.2 REFERENCES

- A. NEMA ICS 6 - Enclosures for Industrial Controls and Systems.
- B. NEMA ICS 2 - Industrial Control Devices, Controllers, and Assemblies.
- C. NFPA 70 - National Electrical Code.

1.3 SUBMITTALS FOR REVIEW

- A. Submittals: Procedures for submittals. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Product Data: Provide dimensions, size, voltage ratings and current ratings.

1.4 SUBMITTALS FOR INFORMATION

- A. Submittals: Submittals for information. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Submit manufacturer's installation instructions.

1.5 PROJECT CLOSEOUT SUBMITTALS

- A. Contract Closeout: Submittals for project closeout. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Record actual locations of each contactor and indicate circuits controlled on project record documents.
- C. Maintenance Data: Include instructions for replacing and maintaining coil and contacts.

1.6 QUALIFICATIONS

Manufacturer: Company specializing in manufacturing the Products specified in this section with minimum three years documented experience.

1.7 REGULATORY REQUIREMENTS

- A. Conform to requirements of NFPA 70.
- B. Provide Products listed and classified by testing firm acceptable to the authority having jurisdiction as suitable for the purpose specified and indicated.

PART 2 - PRODUCTS

2.1 LIGHTING CONTACTORS

- A. Manufacturers:
 - 1. Eaton.
 - 2. ABB/General Electric.
 - 3. Siemens.
 - 4. Schneider/Square D.
 - 5. Substitutions: As permitted in relevant sections of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Description: NEMA ICS 2, magnetic lighting contactor.
- C. Configuration: Mechanically held, 3 wire control.
- D. Coil Voltage: As indicated/required.
- E. Poles: As indicated, with 2 spares minimum.
- F. Contact Rating: As indicated, 30 amperes minimum.
- G. Enclosure: ANSI/NEMA ICS 6, as indicated.
- H. Accessories:
 - 1. Pushbutton: ON/OFF.
 - 2. Selector Switch: ON/OFF/AUTOMATIC.
 - 3. Indicating Light: RED.
 - 4. Auxiliary Contacts: Two, field convertible.
 - 5. Astronomical time switch with momentary contact output.
 - 6. Photocell.

2.2 ACCESSORIES

- A. Pushbuttons and Selector Switches: NEMA ICS 2, heavy duty type.
- B. Indicating Lights: NEMA ICS 2, transformer type.
- C. Auxiliary Contacts: NEMA ICS 2, Class A300.

- D. Time Switch: Astronomic, two channel, electronic type with 48 hour capacitor or battery reserve, digital display, 30 ampere output contact rating, two, single pole output contacts, voltage compatible with load served, NEMA-1 enclosure.
- E. Photocell: Weatherproof, enclosed, single pole, 1800 VA, 120VAC, twist lock plug-in type with base.

PART 3 - EXECUTION

- A. Connect time switch(es) and/or photocell(s) to contactor(s) and program per Owner's requirements to control loads.
- B. Install photocell where shown or as required and adjust to provide proper operation.

END OF SECTION 260923

SECTION 262200 - DRY TYPE TRANSFORMERS

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Two-winding transformers.

1.2 RELATED SECTIONS

- A. Drawings and General Provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. Section 260526 - Grounding and Bonding.
- C. Section 260529 Supporting Devices.
- D. Section 260533 – Conduit.
- E. Section 260553 - Electrical Identification.

1.3 REFERENCES

- A. NEMA ST 1 - Specialty Transformers (Except General-Purpose Type).
- B. NEMA ST 20 - Dry-Type Transformers for General Applications.
- C. NFPA 70 - National Electrical Code.
- D. IEEE C57.96 (Standard transformers) and C57.110 (K Rated transformers) - Transformer Overload Capability

1.4 SUBMITTALS FOR REVIEW

- A. Submittals: Procedures for submittals. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Product Data: Provide outline and support point dimensions of enclosures and accessories, unit weight, voltage, kVA, and impedance ratings and characteristics, tap configurations, insulation system type, and rated temperature rise.

1.5 SUBMITTALS FOR INFORMATION

- A. Submittals: Submittals for information. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Test Reports: Indicate loss data, efficiency at 25, 50, 75 and 100 percent rated load, and sound level.

- C. Submit manufacturer's installation instructions. Indicate application conditions and limitations of use stipulated by Product testing agency specified under Regulatory Requirements. Include instructions for storage, handling, protection, examination, preparation, and installation of Product.

1.6 SUBMITTALS FOR CLOSEOUT

- A. Contract Closeout: Submittals for project closeout. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Record actual locations of transformers in project record documents.

1.7 QUALIFICATIONS

Manufacturer: Company specializing in manufacturing the Products specified in this section with minimum three years documented experience.

1.8 REGULATORY REQUIREMENTS

- A. Conform to requirements of NFPA 70.
- B. Products: Listed and classified by testing firm acceptable to the authority having jurisdiction as suitable for the purpose specified and indicated.

1.9 DELIVERY, STORAGE, AND HANDLING

- A. Material and Equipment: Transport, handle, store, and protect products as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Store in a clean, dry space. Maintain factory wrapping or provide an additional heavy canvas or heavy plastic cover to protect units from dirt, water, construction debris, and traffic.
- C. Handle in accordance with manufacturer's written instructions. Lift only with lugs provided for the purpose. Handle carefully to avoid damage to transformer internal components, enclosure, and finish.

PART 2 - PRODUCTS

2.1 TWO-WINDING TRANSFORMERS

- A. Manufacturers:
 - 1. Eaton.
 - 2. General Electric/ABB.
 - 3. Siemens.
 - 4. Schneider/Square D.
 - 5. Substitutions: As permitted in relevant sections of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Description: NEMA ST 20, factory-assembled, air cooled dry type transformers, ratings as indicated. Transformers shall be energy efficient with minimum efficiencies as set forth in the Department of Energy 1/1/16 Standards.

- C. Primary Voltage: 480 delta volts, 3 phase.
- D. Secondary Voltage: 208Y/120 volts, 3 phase.
- E. Core Flux Density: Below saturation at 10 percent primary overvoltage.
- F. Insulation and temperature rise: Class 220 insulation system with 115° C average winding temperature rise.
- G. Case temperature: Do not exceed 35° C rise above ambient at warmest point at full load.
- H. Winding Taps:
 - 1. Transformers Less than 15 kVA: Two 5 percent below rated voltage, full capacity taps on primary winding.
 - 2. Transformers 15 kVA and Larger: NEMA ST 20.
- I. Sound Levels: NEMA ST 20.
- J. Basic Impulse Level: 10 kV for transformers less than 300 kVA, 30 kV for transformers 300 kVA and larger.
- K. Ground core and coil assembly to enclosure by means of a visible flexible copper grounding strap.
- L. Mounting:
 - 1. 1-15 kVA: Suitable for wall mounting. Provide manufacturers standard wall mounting brackets.
 - 2. 16-75 kVA: Suitable for wall or floor mounting. If wall mounted, provide manufacturers standard wall mounting brackets.
 - 3. Larger than 75 kVA: Suitable for floor mounting.
- M. Coil Conductors: Continuous windings with terminations brazed or welded. Individually insulate secondary conductors and arrange to minimize hysteresis and eddy current losses.
- N. Electrostatic Shield: Copper, between primary and secondary windings.
- O. Enclosure: NEMA ST 20, Type 1 ventilated. Provide lifting eyes or brackets.
- P. Isolate core and coil from enclosure using vibration-absorbing mounts.
- Q. Nameplate: Include transformer connection data and overload capacity based on rated allowable temperature rise.

2.2 SOURCE QUALITY CONTROL

- A. Quality Control: Manufacturer quality control as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Production test each unit according to NEMA ST20.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Set transformer plumb and level.
- B. Use flexible conduit, under the provisions of Section 260533, 2 feet minimum length, for connections to transformer case. Make conduit connections to side panel of enclosure.
- C. Provide grounding and bonding in accordance with Section 260526 and details on the Drawings.
- D. Install floor-mounted transformers on vibration isolating pads suitable for isolating the transformer noise from the building structure. Use one ½" thick, 4" square, resilient waffle design, oil-resistant elastomeric pad at each corner of the transformer, between the concrete base and the transformer frame, each sized for load of 50 pounds per square inch minimum.
- E. Mount wall-mounted transformers using integral flanges or accessory brackets furnished by the manufacturer.
- F. Mount trapeze-mounted transformers as indicated utilizing minimum ½" galvanized all-thread rods and metal framing channels. Make double-nut connections between rods and channels. Locate transformers to provide adequate ventilation and accessibility.
- G. For wall hung transformer installations, use spring type Korfund Series CE, sized for the transformer load. Provide sound pads at each corner of the transformer sized for ½" deflections. Securely anchor wall mounting brackets to wall to provide adequate support.
- H. For floor and trapeze transformer installations, use one pad type Korfund Elasto-Grip waffle at each corner of the transformer, sized for load of 50 pounds per square inch.
- I. Secure transformer to concrete base according to manufacturer's written instructions.
- J. Transformers shall be installed in a manner to be fully compliant with the seismic restraint requirements of the North Carolina State Building Code. Provide mounting devices and hardware, bracing, fittings, etc. as required for seismic restraint. See Section 260500, Paragraph 1.23 for additional requirements.

3.2 FIELD QUALITY CONTROL

- A. Quality Assurance: Field inspection, testing, adjusting shall be as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.

3.3 ADJUSTING

- A. Contract Closeout: Adjust installed work as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Measure primary and secondary voltages and make appropriate tap adjustments.
- C. Adjust transformer taps to provide optimum voltage conditions at secondary terminals. Optimum is defined as not exceeding nameplate voltage plus 5 percent and not being lower than nameplate

voltage minus 3 percent at maximum load conditions. Submit recording and tap settings as test results.

D. Output Settings Report: Prepare a written report recording output voltage and tap settings.

3.4 CLEANING

Vacuum dirt and debris; do not use compressed air to assist in cleaning.

END OF SECTION 262200

SECTION 262413 - DISTRIBUTION SWITCHBOARDS

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Switchboards.
- B. Switchboard accessories.

1.2 RELATED SECTIONS

- A. Division 3: Concrete for supporting foundations and pads.
- B. Section 260526 - Grounding and Bonding.
- C. Section 260553 - Electrical Identification.
- D. Section 260573 - Short Circuit, Arc Flash and Coordination Study.
- E. Section 262421 - Utility Service Entrance.
- F. Section 262813 - Fuses.
- G. Section 264313 – Surge Protection Devices for Low-Voltage Electrical Power Circuits.

1.3 REFERENCES

- A. ANSI C12 - Code for Electricity Metering.
- B. ANSI C39.1 - Requirements for Electrical Analog Indicating Instruments.
- C. ANSI C57.13 - Requirements for Instrument Transformers.
- D. NEMA AB 1 - Molded Case Circuit Breakers.
- E. NEMA KS 1 - Enclosed and Miscellaneous Distribution Equipment Switches (600 Volts Maximum).
- F. NEMA PB 2 - Dead Front Distribution Switchboards.
- G. NEMA PB 2.1 - Instructions for Safe Handling, Installation, Operation and Maintenance of Deadfront Switchboards Rated 600 Volts or Less.
- H. NEMA 260 - Safety Labels for Padmounted Switchgear and Transformers Sited in Public Areas.
- I. NFPA 70 - National Electrical Code.

1.4 SUBMITTALS FOR REVIEW

- A. Submittals: Procedures for submittals. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Product Data: Provide electrical characteristics including voltage, frame size and trip ratings, fault current withstand ratings, and time-current curves of all equipment and components.
- C. Shop Drawings: Indicate front and side views of enclosures with overall dimensions shown; conduit entrance locations and requirements; nameplate legends; size and number of bus bars per phase, neutral, and ground; and switchboard instrument details.

1.5 SUBMITTALS FOR INFORMATION

- A. Submittals: Submittals for information. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Test Reports: Indicate results of factory production tests.
- C. Manufacturer's Instructions: Indicate application conditions and limitations of use stipulated by Product testing agency specified under Regulatory Requirements. Include instructions for storage, handling, protection, examination, preparation, and installation of Product.

1.6 SUBMITTALS FOR CLOSEOUT

- A. Submittals for project closeout. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Record actual locations of switchboard in project record documents.
- C. Maintenance Data: Include spare parts listing; source and current prices of replacement parts and supplies; and recommended maintenance procedures and intervals.

1.7 QUALIFICATIONS

Manufacturer: Company specializing in manufacturing the Products specified in this section with minimum three years documented experience.

1.8 REGULATORY REQUIREMENTS

- A. Conform to requirements of NFPA 70.
- B. Products: Listed and classified by testing firm acceptable to the authority having jurisdiction as suitable for the purpose specified and indicated. Equipment used for service shall be third party testing agency service-entrance rated and labeled.
- C. Switchboards shall have proper working clearances per the NEC.

1.9 DELIVERY, STORAGE, AND HANDLING

- A. Transport, handle, store, and protect products under provisions of the General and Supplemental

General Conditions and Division 1 Specifications Sections.

- B. Deliver in 48 inch maximum width shipping splits, individually wrapped for protection and mounted on shipping skids.
- C. Store in a clean, dry space. Provide space heaters to maintain a condensation free environment. Maintain factory wrapping or provide an additional heavy canvas or heavy plastic cover to protect units from dirt, water, construction debris, and traffic.
- D. Handle in accordance with NEMA PB 2.1 and manufacturer's written instructions. Lift only with lugs provided for the purpose. Handle carefully to avoid damage to switchboard internal components, enclosure, and finish.

1.10 FIELD MEASUREMENTS

Verify that field measurements are as indicated on shop drawings.

1.11 MAINTENANCE MATERIALS

- A. Contract Closeout shall be as specified under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Furnish two of each key.

1.12 SOURCE QUALITY CONTROL

- A. Manufacturer quality control shall be as specified under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Shop inspect and test switchboard according to NEMA PB 2.

PART 2 - PRODUCTS

2.1 SWITCHBOARD

- A. Manufacturers:
 - 1. Cutler Hammer.
 - 2. General Electric/ABB.
 - 3. Siemens.
 - 4. Square D Schneider.
 - 5. Substitutions: As permitted in relevant sections of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Description: NEMA PB 2 switchboard with electrical ratings and configurations as indicated and specified.
- C. Ratings:
 - 1. Voltage: 120/208 volts.
 - 2. Configuration: Three phase, four wire, grounded.
 - 3. Main Bus: Rating as shown on the drawings.
 - 4. Integrated Equipment Rating: Rating as shown on the drawings.

- D. Main Section Devices: Individually mounted.
- E. Distribution Section Devices: Panel mounted.
- F. Auxiliary Section Devices: Individually mounted.
- G. Bus Material: Copper with silver plating, standard size.
- H. Bus Connections: Bolted, accessible from front only for maintenance.
- I. Ground Bus: Extend length of switchboard.
- J. Solid-state Trip Molded and Insulated Case Main Circuit Breakers: Stationary mounted, NEMA AB 1, with electronic sensing, timing and tripping circuits for adjustable current settings. Electronic trip units shall be provided with external, permanently-mounted power supplies in the gear where required to program trip units while the breakers are deenergized. Trip units shall be field-programmable with an internal display for programming and display and have:
 - 1. Adjustable instantaneous trip.
 - 2. Adjustable long time pickup and delay.
 - 3. Adjustable short time pickup and delay.
 - 4. Arc flash reduction mode with external switch and indicator.
 - 5. Include shunt trip, undervoltage release, and other accessories where indicated.
 - 6. Display line currents and cause of trip.
- K. Solid-state Molded Case Branch Circuit Breakers (group mounted) (larger than 100 amperes and/or where required by Coordination Study): Panel mounted, NEMA AB 1, with electronic sensing, timing and tripping circuits for adjustable current settings. Electronic trip units shall be provided with external, permanently-mounted power supplies in the gear where required to program trip units while the breakers are deenergized. Trip units shall be field-programmable with an internal display for programming and display and have:
 - 1. Adjustable instantaneous trip.
 - 2. Adjustable long time pickup and delay.
 - 3. Adjustable short time pickup and delay.
 - 4. Arc flash reduction mode with external switch and indicator.
 - 5. Include shunt trip, undervoltage release, and other accessories where indicated.
 - 6. Display line currents and cause of trip.
- L. Conventional Thermal Magnetic Molded Case Circuit Breakers (100 amperes and smaller only and where not required by the Coordination Study to be SS trip type): NEMA AB 1, integral thermal and instantaneous magnetic trip in each pole.
 - 1. Provide circuit breakers third party testing agency listed as Type HACR for air conditioning equipment branch circuits.
 - 2. Include shunt trip, undervoltage release, and other accessories where indicated.
- M. Line and Load Terminations: Accessible from the front of the switchboard, suitable for the conductor materials and sizes indicated.
- N. Future Provisions: Fully equip spaces for future devices with bussing and bus connections, suitably insulated and braced for short circuit currents. Provide continuous current rating as indicated.

- O. Enclosure: Type 1 - General Purpose.
 - 1. Align sections at front only.
 - 2. Switchboard Height: 96 inches, excluding floor sills, lifting members and pull boxes.
 - 3. Finish: Manufacturer's standard light gray enamel over external surfaces. Coat internal surfaces with minimum one coat corrosion-resisting paint, or plate with cadmium or zinc.
 - 4. Mimic Bus: Show bussing, connections and devices in single line form on the front panels of the switchboard using blue color factory painting, or approved equivalent means.

2.2 METERING

- A. The switchboard shall be provided with a front mounted, digital power quality meter / analyzer package. The metering shall include a lighted LCD display of voltage, current, power, kVA, kVAR, power factor, frequency, total harmonic distortion, kW demand, amperes demand, kWh, kVARH, auxiliary voltage input and neutral current. Phase switching shall be provided and the display shall indicate the phase being displayed. The meter shall have an RS485 Modbus port for Owner interface. Provide all voltage and current transformers required to provide the above data.
- B. Manufacturers: The metering/analyzer package shall be:
 - 1. Eaton IQ 260.
 - 2. General Electric/ABB.
 - 3. Siemens.
 - 4. Square D/Schneider.
 - 5. Substitutions: refer to provisions of the General and supplemental General Conditions and Division 1 specification sections.
- C. Install at 60" AFF to bottom of the meter case.

2.3 METERING TRANSFORMERS

- A. Current Transformers: ANSI C57.13, 5 ampere secondary, bar or window type, with single secondary winding and secondary shorting device, primary/secondary ratio as required, burden and accuracy consistent with connected metering and relay devices, 60 Hertz.
- B. Potential Transformers: ANSI C57.13, 120 volt secondary, disconnecting type with integral fuse mountings, primary/secondary ratio as required, burden and accuracy consistent with connected metering and relay devices, 60 Hertz.

PART 3 - EXECUTION

3.1 PREPARATION

Provide 4 inch concrete housekeeping pad under the provisions of Division 3.

3.2 INSTALLATION

- A. Install switchboards in locations shown on Drawings, according to NEMA PB 2.1.
- B. Switchboards shall be installed in a manner to be fully compliant with the seismic restraint requirements of the North Carolina State Building Code. Provide mounting devices and hardware, bracing, fittings, etc. as required for seismic restraint. See Section 260500, Paragraph 1.23 for additional requirements.

- C. Tighten accessible bus connections and mechanical fasteners after placing switchboard.
- D. Upon completion of installation, and prior to final inspection, the Electrical Contractor shall reduce in size the “as-built” single line diagram (riser), frame same under plexiglass, and mount in a conspicuous place adjacent to the switchboard.

3.3 FIELD QUALITY CONTROL

- A. Field inspection, testing and adjusting shall be as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.

3.4 ADJUSTING

- A. Testing, Adjusting, and Balancing: Adjust installed work under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Adjust all operating mechanisms for free mechanical movement.
- C. Tighten bolted bus connections in accordance with manufacturer’s instructions.
- D. Adjust circuit breaker trip and time delay settings to values as required by the Coordination Study. Prior to final settings, adjust circuit breaker trip and time delay settings to minimum values that do not cause false tripping.

3.5 CLEANING

- A. Clean installed work under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Cleaning: Vacuum dirt and debris from switchboard interior; do not use compressed air to assist in cleaning.
- C. Touch up scratched or marred surfaces to match original finish.

END OF SECTION 262413

SECTION 262416 – PANELBOARDS

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Distribution panelboards.
- B. Branch circuit panelboards.

1.2 RELATED SECTIONS

- A. Drawings and General Provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. Division 3: Concrete for supporting foundations and pads.
- C. Section 260526 - Grounding and Bonding.
- D. Section 260553 - Electrical Identification.
- E. Section 260573 - Short Circuit, Arc Flash and Coordination Study.
- F. Section 262421 - Utility Service Entrance.
- G. Section 262813 - Fuses.
- H. Section 264313 – Surge Protection Devices for Low-Voltage Electrical Power Circuits.

1.3 REFERENCES

- A. NECA Standard of Installation (published by the National Electrical Contractors Association).
- B. NEMA AB1 - Molded Case Circuit Breakers.
- C. NEMA ICS 2 - Industrial Control Devices, Controllers and Assemblies.
- D. NEMA KS1 - Enclosed and Miscellaneous Distribution Equipment Switches (600 Volts Maximum).
- E. NEMA PB 1 - Panelboards.
- F. NEMA PB 1.1 - Instructions for Safe Installation, Operation and Maintenance of Panelboards Rated 600 Volts or Less.
- G. [NETA ATS - Acceptance Testing Specifications for Electrical Power Distribution Equipment (published by the International Electrical Testing Association).]~~delete for SCO projects~~
- H. NFPA 70 - National Electrical Code.

1.4 SUBMITTALS FOR REVIEW

- A. Submittals: Procedures for submittals. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Product Data: Provide manufacturer's catalog information showing dimensions, ratings, features, colors, and configurations.
- C. Shop Drawings: Indicate outline and support point dimensions, voltage, main bus ampacity, integrated short circuit ampere rating, circuit breaker and fusible switch arrangement and sizes.
- D. Arrange panelboard branch circuit breakers as shown on the Drawings. Agreement of circuit breaker (pole) numbers with the Drawings panel schedules and floor plans is required in order to avoid confusion during construction, redrawing the circuitry for record drawing purposes and accurate documentation of the as-built conditions.

1.5 SUBMITTALS FOR INFORMATION

- A. Submittals: Submittals for information. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Submit manufacturer's installation instructions. Indicate application conditions and limitations of use stipulated by Product testing agency specified under Regulatory Requirements. Include instructions for storage, handling, protection, examination, preparation, and installation of Product.

1.6 SUBMITTALS FOR CLOSEOUT

- A. Contract Closeout: Submittals for project closeout. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Record actual locations of panelboards and record actual circuiting arrangements in project record documents.
- C. Maintenance Data: Include spare parts listing; source and current prices of replacement parts and supplies; and recommended maintenance procedures and intervals.

1.7 QUALIFICATIONS

Manufacturer: Company specializing in manufacturing the Products specified in this section with minimum three years documented experience.

1.8 REGULATORY REQUIREMENTS

- A. Conform to requirements of NFPA 70.
- B. Products: Listed and classified by testing firm acceptable to the authority having jurisdiction as suitable for the purpose specified and indicated.

1.9 MAINTENANCE MATERIALS

- A. Contract Closeout. As required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Furnish two of each panelboard key.

PART 2 - PRODUCTS

2.1 DISTRIBUTION PANELBOARDS

- A. Manufacturers:
 - 1. Eaton.
 - 2. General Electric/ABB.
 - 3. Siemens.
 - 4. Square D Schneider.
 - 5. Substitutions: As permitted in relevant sections of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Description: NEMA PB 1, circuit breaker type.
- C. Service Conditions:
 - 1. Temperature: 104° F. (40° C.).
 - 2. Altitude: N/A.
 - 3. Terminal Rating: 75° C. minimum.
- D. Panelboard Bus: Copper, ratings as indicated. Provide 100% copper ground and neutrals buses in each panelboard. Provide insulated ground bus where scheduled. Provide 200% copper neutral bus in each panelboard fed by a K rated transformer.
- E. Minimum integrated short circuit rating: 10,000 amperes rms symmetrical for 208 volt panelboards; 30,000 amperes rms symmetrical for 480 volt panelboards, or as indicated.
- F. Circuit Breakers: NEMA AB 1, bolt-on or plug-on (Square D I-Line and similar only) type.
 - 1. Circuit breakers in distribution panelboards shall be fully rated.
 - 2. Solid-state Trip Molded Case Main and Branch Circuit Breakers (where required by Coordination Study): Panel mounted, NEMA AB 1, with electronic sensing, timing and tripping circuits for adjustable current settings. Electronic trip units shall be provided with external, permanently-mounted power supplies in the gear where required to program trip units while the breakers are deenergized. Trip units shall be field-programmable with an internal display for programming and display and have:
 - a. Adjustable instantaneous trip.
 - b. Adjustable long time pickup and delay.
 - c. Adjustable short time pickup and delay.
 - d. Ground fault pickup and delay.
 - e. Arc flash reduction mode with external switch and indicator (1,200A and larger).
 - f. Include shunt trip, undervoltage release, and other accessories where indicated.
 - g. Display line currents and cause of trip.
 - 3. Conventional Thermal Magnetic Molded Case Branch Circuit Breakers: Circuit breakers with integral thermal and instantaneous magnetic trip in each pole.

4. Molded Case Circuit Breakers with Current Limiters: Circuit breakers with replaceable current limiting elements, in addition to integral thermal and instantaneous magnetic trip in each pole.
 5. Current Limiting Molded Case Circuit Breakers: Circuit breakers with integral thermal and instantaneous magnetic trip in each pole, coordinated with automatically resetting current limiting elements in each pole. Interrupting rating 100,000 symmetrical amperes, let-through current and energy level less than permitted for same size Class RK-5 fuse.
 6. Circuit Breaker Accessories: Trip units and auxiliary switches as indicated.
- G. Enclosure: NEMA PB 1, Type 1 or Type 3R, cabinet box.
- H. Cabinet Front: Flush and Surface cabinet front door-in-door type with concealed trim clamps, concealed hinge, metal directory frame, and flush lock all keyed alike. Finish in manufacturer's standard gray enamel. Distribution panelboards larger than 400 amperes are not required to have door-in-door trims.

2.2 BRANCH CIRCUIT PANELBOARDS

- A. Manufacturers:
1. Eaton.
 2. General Electric/ABB.
 3. Siemens.
 4. Square D Schneider.
 5. Substitutions: As permitted in relevant sections of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Description: NEMA PB1, circuit breaker type, lighting and appliance branch circuit panelboard.
- C. Service Conditions:
1. Temperature: 104° F. (40° C.).
 2. Altitude: N/A.
 3. Terminal Rating: 75° C. minimum.
- D. Panelboard Bus: Copper, ratings as indicated. Provide 100% copper ground and neutrals buses in each panelboard. Provide 200% copper neutral bus where indicated. Provide insulated ground bus where scheduled. Provide 200% copper neutral bus in each panelboard fed by a K rated transformer.
- E. Minimum Integrated Short Circuit Rating: 10,000 amperes rms symmetrical for 208 volt panelboards; 14,000 amperes rms symmetrical for 480 volt panelboards, or as indicated.
- F. Circuit Breakers: NEMA AB 1, bolt-on type.
1. Circuit breakers in branch circuit panelboards shall be fully rated.
 2. Solid-state Trip Molded Case Main Circuit Breakers (where required by Coordination Study): Panel mounted, NEMA AB 1, with electronic sensing, timing and tripping circuits for adjustable current settings. Electronic trip units shall be provided with external, permanently-mounted power supplies in the gear where required to program trip units while the breakers are deenergized. Trip units shall be field-programmable with an internal display for programming and display and have:
 - a. Adjustable instantaneous trip.
 - b. Adjustable long time pickup and delay.

- c. Adjustable short time pickup and delay.
 - d. Ground fault pickup and delay.
 - e. Arc flash reduction mode with external switch and indicator.
 - f. Include shunt trip, undervoltage release, and other accessories where indicated.
 - g. Display line currents and cause of trip.
3. Conventional Thermal Magnetic Molded Case Branch Circuit Breakers: Thermal magnetic trip circuit breakers, with common trip handle for all poles, listed as Type SWD for lighting circuits and Class A ground fault interrupter circuit breakers where scheduled. Do not use tandem circuit breakers.
 4. Conventional Thermal Magnetic Current Limiting Molded Case Branch Circuit Breakers: Circuit breakers with integral thermal and instantaneous magnetic trip in each pole, coordinated with automatically resetting current limiting elements in each pole. Interrupting rating 100,000 symmetrical amperes, let-through current and energy level less than permitted for same size Class RK-5 fuse.
 5. Circuit Breaker Accessories: Trip units and auxiliary switches as indicated.
- G. Enclosure: NEMA PB 1, Type 1 or Type 3R.
- H. Cabinet Box: 6 inches deep, 20 inches wide for 240 volt and less panelboards, 24 inches wide for 480 volt panelboards.
- I. Cabinet Front: Flush and Surface cabinet front door-in-door type with concealed trim clamps, concealed hinge, metal directory frame, and flush lock all keyed alike. Finish in manufacturer's standard gray enamel.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install panelboards in accordance with NEMA PB 1.1 and the NECA "Standard of Installation."
- B. Install panelboards plumb. Install recessed panelboards flush with wall finishes.
- C. Panelboards shall be installed in a manner to be fully compliant with the seismic restraint requirements of the North Carolina State Building Code. Provide mounting devices and hardware, bracing, fittings, etc. as required for seismic restraint. See Section 260500, Paragraph 1.23 for additional requirements.
- D. Height: 6 feet to top of panelboard; install panelboards taller than 6 feet with bottom no more than 4 inches above floor.
- E. Provide filler plates for unused spaces in panelboards.
- F. Provide typed circuit directory for each branch circuit panelboard. Final typed panelboard directories installed in the panelboard door pocket shall include final actual room names and numbers in addition to the general description shown on the panel schedules on the drawings. Revise directory to reflect circuiting changes required to balance phase loads.
- G. Provide engraved plastic nameplates under the provisions of Section 260553.

- H. Provide spare conduits out of each recessed panelboard to an accessible location above ceiling and below floor. Minimum spare conduits: 5 empty 1 inch. Identify each as SPARE.
- I. Ground and bond panelboard enclosure according to Section 260526.

3.2 FIELD QUALITY CONTROL

- A. Quality Control: Field inspection, testing and adjusting shall be as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.

3.3 ADJUSTING

- A. Contract Closeout: Adjust installed work as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Cleaning: Vacuum dirt and debris from panelboard tubs; do not use compressed air to assist in cleaning.
- C. Measure steady state load currents at each panelboard feeder; rearrange circuits in the panelboard to balance the phase loads to within 20 percent of each other. Maintain proper phasing for multi-wire branch circuits.
- D. Adjust circuit breaker trip and time delay settings to values as required by the Coordination Study. Prior to final settings, adjust circuit breaker trip and time delay settings to minimum values that do not cause false tripping.

END OF SECTION 262416

SECTION 262421 - UTILITY SERVICE ENTRANCE

PART 1 - GENERAL

1.1 SECTION INCLUDES

Coordination with the serving electrical utility company.

1.2 RELATED SECTIONS

Not used.

1.3 REFERENCES

- A. NECA Standard of Installation (National Electrical Contractors Association).
- B. NFPA 70 - National Electrical Code.

1.4 SYSTEM DESCRIPTION

System Characteristics: 208Y/120 volts, three phase, four-wire, 60 Hertz.

1.5 SUBMITTALS FOR REVIEW

Not used.

1.6 SUBMITTALS FOR INFORMATION

Not used.

1.7 QUALITY ASSURANCE

- A. Utility Company: Duke Energy, Goldsboro, NC.
- B. Perform Work in accordance with Utility Company requirements.

1.8 REGULATORY REQUIREMENTS

Conform to requirements of NFPA 70.

1.9 PRE-INSTALLATION MEETING

Convene one week prior to commencing work of this section. Review service entrance requirements and details with Utility Company representative. Notify the Architect/Engineer at least seven days prior to the scheduled meeting. Provide written meeting minutes to the Architect/Engineer.

PART 2 - PRODUCTS

Not used.

Provide transformer pad and accessories as required by Duke Energy “THREE-PHASE PAD-MOUNTED TRANSFORMER CONCRETE FOUNDATION SPECIFICATIONS - JANUARY 2019”, at https://www.duke-energy.com/_/media/pdfs/partner-with-us/padtransformerconcretefoundspecs.pdf. Install as directed by Duke Energy.

PART 3 - EXECUTION

3.1 PREPARATION

Coordinate with Utility Company and assist the Owner in obtaining permanent electric service to the Project. Utility Company fees will be paid by the Owner.

3.2 INSTALLATION

Install transformer pad, service conductors and raceways and metering equipment as required by Utility Company.

END OF SECTION 262421

SECTION 262726 - WIRING DEVICES

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Wall switches.
- B. Wall box dimmers.
- C. Receptacles.
- D. Wall plates.
- E. Floor box service fittings.
- F. Cord reels.

1.2 DESCRIPTION

Provide wiring devices in types, characteristics, grades, colors and electrical ratings for applications indicated which are third party testing agency listed and which comply with NEMA WD 1 and other applicable third party testing agency, NEMA and DSCC (Fed Spec) standards. All devices shall be produced by the same manufacturer.

1.3 RELATED SECTIONS

- A. Drawings and General Provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. Section 260526 - Grounding and Bonding.
- C. Section 260534 - Boxes.
- D. Section 260553 - Electrical Identification.

1.4 REFERENCES

- A. NECA - Standard of Installation.
- B. NEMA WD 1 - General Requirements for Wiring Devices.
- C. NEMA WD 6 - Wiring Device - Dimensional Requirements.
- D. NFPA 70 - National Electrical Code.
- E. Underwriters Laboratories (UL) 498.
- F. DSCC (Fed Spec) W-C-596G

1.5 SUBMITTALS FOR REVIEW

- A. Submittals: Procedures for submittals. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Product Data: Provide manufacturer's catalog information showing dimensions, colors, and configurations.

1.6 SUBMITTALS FOR INFORMATION

- A. Submittals: Submittals for information. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Submit manufacturer's installation instructions.

1.7 QUALIFICATIONS

Manufacturer: Company specializing in manufacturing the Products specified in this section with minimum three years documented experience.

1.8 REGULATORY REQUIREMENTS

- A. Conform to requirements of NFPA 70.
- B. Provide Products listed and classified by testing firm acceptable to the authority having jurisdiction as suitable for the purpose specified and indicated.

PART 2 - PRODUCTS

2.1 WALL SWITCHES

- A. Manufacturers:
 - 1. Hubbell Model 1221/2/3/4 Series.
 - 2. Leviton 1221/2/3/4.
 - 3. Pass and Seymour PS20AC1/2/3/4.
 - 4. Substitutions: Refer to provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Description: NEMA WD 1, third party testing agency listed, DSCC, heavy-duty, AC only, general-use, grounding type, back and side wired, single pole, three-way and four-way as indicated, snap switch with hex-head equipment grounding screw. Switches shall have a steel, nickel plated bridge with integral ground, one piece rivetless copper alloy spring contact arm and terminal plate and large silver cadmium oxide contacts. All switches shall have quiet operating mechanisms without the use of mercury switches. All switches shall be approved by a third party agency, approved for the voltage and current indicated.
- C. Body and Handle: Gray plastic with toggle handle.
- D. Indicator Light: Neon lighted handle type switch; red color handle. Voltage per system rating.
- E. Locator Light: Neon lighted handle type switch; green color handle. Voltage per system rating.

- F. Ratings:
 - 1. Voltage: 120-277 volts AC.
 - 2. Current: 20 amperes.

2.2 WALL BOX LED 0-10V DIMMERS

- A. Manufacturers:
 - 1. Lutron DVSTV and DVTV.
 - 2. Sensor Switch.
 - 3. Wattstopper.
 - 4. Substitutions: Refer to provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Description: Wall box 0-10V dimmer switch for LED loads.
- C. [Description: NEMA WD 1, third party testing agency, DSCC Type I semiconductor dimmer for LED drivers. Provide line voltage or 0-10V to match lighting fixtures specified.]
- D. Body and Handle: Gray plastic with preset slider.
- E. Switch Ratings:
 - 1. Voltage: 120-277 volts AC.
 - 2. Current: 8A minimum. Provide with 16A power pack for loads greater than 8A.
- F. Voltage: 120 or 277 volts as required.

2.3 RECEPTACLES

- A. Manufacturers:
 - 1. Hubbell Model HBL 5362 and HBL 5362TR.
 - 2. Leviton 5362 and 5363-SGW.
 - 3. Pass and Seymour 5362A and TR63.
 - 4. Substitutions: Refer to provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Description: NEMA WD 1, third party testing agency, DSCC, heavy-duty, 20 ampere, 120 volt, general use, duplex, straight blade, grounding type receptacle arranged for back and side wiring, with separate single or double grounding terminals. Receptacles shall have a full wrap around brass bridge with integral ground and standup double wipe contacts. Self grounding or automatic type grounding receptacles are not acceptable in lieu of receptacles with separate grounding screw lugs and a direct, green insulated conductor connection to the equipment grounding system.
- C. Device Face and Body: Gray nylon or reinforced thermoplastic.
- D. Configuration: NEMA WD 6, type as specified and indicated.
- E. Convenience Receptacle: Type 5-20R.
- F. Provide tamper resistant devices where required by Codes.

2.4 USB RECEPTACLES

- A. Manufacturers:
 - 1. Hubbell Model USB20AC5.
 - 2. Leviton T5833.
 - 3. Pass and Seymour TR20USBAC6.
 - 4. Substitutions: Refer to provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Description: NEMA WD 1, third party testing agency, DSCC, heavy-duty, 20 ampere, 120 volt, general use, duplex, straight blade, grounding type receptacle with Type A and C, 5A, 5V USB charging ports, arranged for back and side wiring, with separate single or double grounding terminals. Receptacles shall have a full wrap around brass bridge with integral ground and standup double wipe contacts. Self grounding or automatic type grounding receptacles are not acceptable in lieu of receptacles with separate grounding screw lugs and a direct, green insulated conductor connection to the equipment grounding system.
- C. Device Face and Body: Gray nylon or reinforced thermoplastic. Provide red devices and plates where noted.
- D. Configuration: NEMA WD 6, type as specified and indicated.
- E. Convenience Receptacle: Type 5-20R.
- F. Provide tamper resistant devices where required by Codes.

2.5 GROUND FAULT CIRCUIT INTERRUPTERS (GFI)

- A. Manufacturers:
 - 1. Hubbell Model GFR5362S.
 - 2. Leviton G5362.
 - 3. Pass and Seymour 2097TRWR.
 - 4. Substitutions: Refer to provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Description: NEMA WD 1, third party testing agency, DSCC, heavy-duty, 20 ampere, 120 volt, general use, duplex, straight blade, grounding type receptacle arranged for back and side wiring, with separate single or double grounding terminals. Receptacles shall have a full wrap around brass bridge with integral ground and standup double wipe contacts. Self grounding or automatic type grounding receptacles are not acceptable in lieu of receptacles with separate grounding screw lugs and a direct, green insulated conductor connection to the equipment grounding system.
- C. Device Face and Body: Gray nylon or reinforced thermoplastic.
- D. Configuration: NEMA WD 6, type as specified and indicated.
- E. Convenience Receptacle: Type 5-20R.
- F. Provide tamper resistant devices where required by Codes.

2.6 WALL PLATES

- A. Manufacturers:
 - 1. Hubbell.
 - 2. Leviton.
 - 3. Pass and Seymour.
 - 4. Substitutions: Refer to provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Decorative Cover Plate: Single and combination, of types, sizes and with ganging and cutouts as indicated. Provide plates which mate and match with wiring devices to which attached. Material shall be smooth, 0.04" thick, type 302 Stainless Steel as manufactured by the device vendor.
- C. Weatherproof Cover Plate: Exterior mounted receptacles, and those noted to be weatherproof, shall be provided with weatherproof PVC transparent cover plates, standard size, and shall be single or ganged as indicated on the contract drawings. Weatherproof plates shall be "approved" third party listed as "raintight while in use".
- D. Provide a minimum of 2% (not less than 2) spare cover plates of each type at project close-out.

2.7 FLOOR MOUNTED SERVICE FITTINGS

- A. Flush Cover Convenience Receptacle:
 - 1. Material: Brass.
 - 2. Configuration: Duplex threaded opening.
- B. Flush Cover Communication Outlet:
 - 1. Material: Brass.
 - 2. Configuration: 2-1/8 x 1 inch combination threaded opening.
- C. Flush Cover Combination Fitting:
 - 1. Material: Brass.
 - 2. Configuration: Duplex threaded opening with 2-1/8 x 1 inch combination threaded opening.
- D. Carpet Ring: Brass.

2.8 CORD REELS

- A. Manufacturers:
 - 1. Hubbell Model HBL45123 Series.
 - 2. Daniel Woodhead 92433 Series.
 - 3. Reelcraft L5000 Series.
 - 4. Substitutions: Refer to provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Description: Industrial duty, ceiling mounted, powder painted corrosion resistant steel cord reel with multi-position guide arm, positive latch mechanism maintaining desired cord length, spring rewind, ratchet lock, ball stop, 45 feet of 12/3 Type SJOW cord with one 20A, 120V GFCI receptacle in yellow non-metallic, impact resistant pendant outlet box, third party testing agency listed, 20A, 120V power cord with twist lock plug. Receptacles shall be as specified above.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Ensure that outlet boxes are installed at proper height.
- B. Ensure that wall openings are neatly cut and will be completely covered by wall plates.
- C. Verify that branch circuit wiring installation is completed, tested, and ready for connection to wiring devices.

3.2 PREPARATION

- A. Provide extension rings to bring outlet boxes flush with finished surface.
- B. Clean debris from outlet boxes.

3.3 INSTALLATION

- A. Install in accordance with NECA “Standard of Installation”.
- B. Install devices vertically, plumb and level.
- C. Install switches with OFF position down.
- D. Install receptacles with grounding pole on top. Install horizontally oriented receptacles with the grounding pole on the left.
- E. Receptacles installed over counters, backsplashes, etc., shall be mounted horizontally.
- F. Install line voltage wall dimmers to achieve full rating specified and indicated after derating for ganging as instructed by manufacturer.
- G. Do not share neutral conductor on load side of line voltage dimmers.
- H. Connect wiring device grounding terminal to branch circuit equipment grounding conductor.
- I. Install decorative plates on switch, receptacle, and blank outlets in finished areas. Schedule installation of finish plates after the surface upon which they are installed has received final finish.
- J. Connect switches by wrapping conductor around screw terminal.
- K. Connect receptacles by utilizing back wiring provisions only. Do not use side wire terminals.
- L. Install galvanized steel plates on outlet boxes and junction boxes in unfinished areas, above accessible ceilings, and on surface mounted outlets. Use cast box covers and plates on cast boxes.
- M. Install protective rings on active flush cover service fittings.
- N. Provide adhesive backed, laminated plastic receptacle device plate labels identifying the circuit feeding the device. Labels shall be label machine printed to indicate panel and circuit number and shall be Casio, Brother, T&B or approved equal. See Section 260553 for additional requirements

3.4 INTERFACE WITH OTHER PRODUCTS

- A. Coordinate locations of outlet boxes provided under Section 260534 to obtain mounting heights specified and indicated on drawings.
- B. All wiring devices shall be installed at heights as required by the ADA. See detail on Drawings.

3.5 FIELD QUALITY CONTROL

- A. Quality Control. As required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Inspect each wiring device for defects.
- C. Operate each wall switch with circuit energized and verify proper operation.
- D. Verify that each receptacle device is energized.
- E. Test each receptacle device for correct polarity and for ground continuity.
- F. Test each GFCI receptacle device for correct operation.

3.6 ADJUSTING

- A. Contract Closeout: Adjust installed work under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Adjust devices and wall plates to be flush and level.

3.7 CLEANING

- A. Contract Closeout: Clean installed work under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Clean exposed surfaces to remove splatters and restore finish.

END OF SECTION 262726

SECTION 262727 - OCCUPANCY SENSORS

PART 1 - GENERAL

1.1 SECTION INCLUDES

Wall box and ceiling type occupancy sensors and accessories.

1.2 RELATED SECTIONS

- A. Drawings and General Provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. Section 260534 - Boxes.
- C. Section 260553 - Electrical Identification.
- D. Section 262726 - Wiring Devices.
- E. Section 260526 - Grounding.

1.3 REFERENCES

- A. NECA - Standard of Installation.
- B. NEMA WD 1 - General Requirements for Wiring Devices.
- C. NEMA WD 6 - Wiring Device -- Dimensional Requirements.
- D. NFPA 70 - National Electrical Code.

1.4 SUBMITTALS FOR REVIEW

- A. Submittals: Procedures for submittals. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Product Data: Provide manufacturer's catalog information showing dimensions, colors, ratings and configurations.

1.5 SUBMITTALS FOR INFORMATION

- A. Submittals: Submittals for information. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Submit manufacturer's installation instructions.

1.6 QUALIFICATIONS

- A. Manufacturer: Company specializing in manufacturing the Products specified in this section with minimum three years documented experience.

1.7 REGULATORY REQUIREMENTS

- A. Conform to requirements of NFPA 70.
- B. Provide Products listed and classified by testing firm acceptable to the authority having jurisdiction as suitable for the purpose specified and indicated.

PART 2 - PRODUCTS

2.1 GENERAL

- A. The Occupancy Sensor system shall sense the presence of human activity within the spaces indicated and fully control the “On” / “Off” function of the lighting loads automatically. Sensors shall turn “On” the load upon entrance into the room and shall not initiate “On” outside of entrance.
- B. Acceptable technology is Passive Infrared (PIR), Ultrasonic and Microphonic. Dual Technology is required utilizing PIR and one of the other technologies.
- C. Occupancy sensors shall be field convertible to operate in either the occupancy or vacancy mode.
- D. Sensors shall automatically adjust time delays and sensitivity based on the activity level in the space.
- E. All line voltage devices shall be approved third party testing agency listed under Energy Management Equipment, or Industrial Control Equipment. Listing under Appliance Control shall not be accepted.
- F. All line voltage devices shall be UL Listed under Energy Management Equipment, or Industrial Control Equipment. UL Listing under Appliance Control shall not be accepted.
- G. Product shall be manufactured in the USA and be warranted for 5 years.

2.2 WALL BOX LINE VOLTAGE SENSORS FOR SMALL AREAS

- A. Description: Line voltage, single gang, wall mounted occupancy sensor switch with one override or two (as shown) switch(es). Switch shall recess into single gang switch box and fit a standard GFI receptacle plate opening. Switches shall be compatible with standard three and four-way toggle switches. All switches shall be approved by a third party agency, approved for the voltage and current indicated. Provide hard lens switches in storage rooms and other location subject to abuse.
- B. Manufacturers
 - 1. Lutron.
 - 2. Sensor Switch.
 - 3. Wattstopper.
 - 4. Substitutions: Refer to provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.

- C. Body and Handle: Match device colors specified in Section 262726.
- D. Ratings:
Voltage: 120-277 volts AC.
Minimum Load Rating: 800 watts at 120 VAC, 1200 watts at 277 VAC. Sensors shall be compatible with all load types, including LED, electronic and compact fluorescent ballasts, incandescent or fluorescent and require no minimum load.

2.3 WALL BOX LOW VOLTAGE SENSOR/DIMMER SWITCHES FOR SMALL AREAS

- A. Description: Low voltage, single gang, wall mounted occupancy sensor switch 0-10v dimmer with one override or two (as shown) switch(es). Switch shall recess into single gang switch box and fit a standard GFI receptacle plate opening. Switches shall be compatible with standard three and four-way toggle switches. All switches shall be approved by a third party agency, approved for the voltage and current indicated. Provide hard lens switches in storage rooms and other location subject to abuse.
- B. Manufacturers
 1. Lutron.
 2. Sensor Switch.
 3. Wattstopper.
 4. Substitutions: Refer to provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- C. Body and Handle: Match device colors specified in Section 262726.

2.4 CEILING MOUNTED LOW VOLTAGE SENSORS FOR LARGE AREAS

- A. Sensor Switches: Low voltage, recess ceiling mounted occupancy sensor switch. Sensors shall be adjustable to accommodate the room geometry as shown or the contractor shall provide multiple sensors as required for complete coverage. The device shall operate in conjunction with a line voltage power pack to control the connected lighting loads. Sensors shall operate on a Class 2, three-conductor system. Multiple sensors shall be connectable to a single power pack. Sensor shall recess into a two gang outlet box. All devices shall be approved by a third party agency, approved for the voltage and current indicated.

Manufacturers:

1. Lutron.
 2. Sensor Switch.
 3. Wattstopper.
 4. Substitutions: Refer to provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Control units/Power packs: Devices shall be rated 20A at 120-277 volts and shall be compatible with all load types, including LED. They shall have the capacity to power additional remote heads or additional relays. Control relays may be paralleled to accommodate extra load or more than three heads or additional relays. Additional relay shall be used where there is more than one circuit being controlled or where there is a need to control multiple voltages.

Manufacturers:

1. Lutron.
2. Sensor Switch.
3. Wattstopper.
4. Substitutions: Refer to provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.

C. Sensor Body: White plastic, or match device colors specified in Section 262726.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Ensure that outlet boxes are installed at the proper location.
- B. Ensure that ceiling openings are neatly cut and will be completely covered by devices.
- C. Verify that branch circuit wiring installation is completed, tested, and ready for connection to wiring devices.

3.2 PREPARATION

Clean debris from outlet boxes.

3.3 INSTALLATION

- A. Install in accordance with NECA "Standard of Installation."
- B. Install in locations in accordance with manufacturers recommendation.
- C. Install devices vertically, plumb and level.
- D. Connect wiring device grounding terminal to branch circuit equipment grounding conductor.

3.4 INTERFACE WITH OTHER PRODUCTS

- A. Coordinate locations of outlet boxes provided under Section 260534 to obtain mounting heights specified and indicated on drawings.
- B. All wiring devices shall be installed at heights as required by the A.D.A.
- C. Install wall switch 48 inches (1.2 m) above finished floor, measured to bottom of outlet box.

3.5 FIELD QUALITY CONTROL

- A. Quality Control. As required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Inspect each wiring device for defects.

- C. Operate each system with circuit energized and verify proper operation.

3.6 ADJUSTING

- A. Contract Closeout: Adjust installed work under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Adjust devices and wall plates to be flush and level.

3.7 CLEANING

- A. Contract Closeout: Clean installed work under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Clean exposed surfaces to remove splatters and restore finish.

END OF SECTION 262727

SECTION 262813 - FUSES

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Fuses.
- B. Spare fuse cabinet.

1.2 RELATED SECTIONS

- A. Drawings and General Provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. Section 262816 – Enclosed Switches.

1.3 REFERENCES

- A. NFPA 70 - National Electric Code.
- B. NEMA FU 1 - Low Voltage Cartridge Fuses.

1.4 SUBMITTALS

- A. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Product Data: Provide data sheets showing electrical characteristics including time-current curves.

1.5 PROJECT RECORD DOCUMENTS

- A. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Record actual fuse sizes.

1.6 QUALIFICATIONS

Manufacturer: Company specializing in manufacturing the products specified in this section with minimum three years documented experience.

1.7 REGULATORY REQUIREMENTS

- A. Conform to requirements of NFPA 70.
- B. Furnish products listed and classified by testing firm acceptable to authority having jurisdiction as suitable for purpose specified and indicated.

1.8 EXTRA MATERIALS

- A. Provide no less than 10% of each fuse size and type installed, with a minimum of at least one set of three of each.
- B. Provide one fuse puller.

PART 2 - PRODUCTS

2.1 FUSE REQUIREMENTS

- A. Dimensions and Performance: NEMA FU 1, Class as specified or indicated.
- B. Voltage: Provide fuses with voltage rating suitable for circuit phase-to-phase voltage.
- C. Third party testing agency Listed.

	<u>Circuit Type</u>	<u>Fuse type</u>
1.	Service Entrance and Feeder Circuits over 600Amp 200K Amp interrupting rating.	Class L
2.	Service Entrance and Feeder Circuits 600Amp or less 200K Amp interrupting rating.	Class RK1 or J
3.	Motor, Motor Controller and Transformer Circuits 200K Amp interrupting rating.	RK5

- D. For individual equipment where fault current does not exceed 50KA use Class K5 fuses with 50KA interrupting rating.
- E. Fusible safety switches with short-circuit withstand ratings of 100KA or 200KA require Class R or Class J rejection fuse block feature.

2.2 SPARE FUSE CABINET

- A. Description: Wall-mounted sheet metal cabinet, suitably sized to store spare fuses and fuse puller specified.
- B. Doors: Hinged, with hasp for Owner's padlock.
- C. Finish: Beige enamel.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install fuses in accordance with manufacturer's instructions.
- B. Install fuse with label oriented such that manufacturer, type, and size are easily read.

- C. Install spare fuse cabinet in main electrical equipment room or adjacent to the main service equipment.

END OF SECTION 262813

SECTION 262816 - ENCLOSED SWITCHES

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Fusible switches.
- B. Nonfusible switches.

1.2 RELATED SECTIONS

- A. Drawings and General Provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. Section 260526 - Grounding and Bonding.
- C. Section 260529 – Supporting Devices.
- D. Section 260553 – Electrical Identification.
- E. Section 262813 – Fuses.

1.3 REFERENCES

- A. NECA - Standard of Installation (published by the National Electrical Contractors Association).
- B. NEMA FU1 - Low Voltage Cartridge Fuses.
- C. NEMA KS1 - Enclosed and Miscellaneous Distribution Equipment Switches (600 Volts Maximum).
- D. NFPA 70 - National Electrical Code.

1.4 SUBMITTALS FOR REVIEW

- A. Submittals: Procedures for submittals. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Product Data: Provide switch ratings and enclosure dimensions.

1.5 SUBMITTALS FOR CLOSEOUT

- A. Contract Closeout: Submittals for project closeout. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Record actual locations of enclosed switches in project record documents.

1.6 QUALIFICATIONS

Manufacturer: Company specializing in manufacturing the Products specified in this section with minimum three years documented experience.

1.7 REGULATORY REQUIREMENTS

- A. Conform to requirements of NFPA 70.
- B. Products: Listed and classified by testing firm acceptable to the authority having jurisdiction as suitable for the purpose specified and indicated.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Eaton.
- B. General Electric/ABB.
- C. Siemens.
- D. Square D Schneider.
- E. Substitutions: As permitted in relevant sections of the General and Supplemental General Conditions and Division 1 Specifications Sections.

2.2 RATINGS

- A. Service Conditions:
 - 1. Temperature: 104°F. (40°C.).
 - 2. Altitude: N/A.
 - 3. Terminal Rating: 75°C. minimum.
- B. Minimum Integrated Short Circuit Rating: 10,000 amperes rms symmetrical, or as indicated.

2.3 FUSIBLE SWITCH ASSEMBLIES

- A. Description: NEMA KS 1, heavy duty type with externally operable handle interlocked (defeatable) to prevent opening front cover with switch in ON position, enclosed load interrupter knife switch. Mechanisms shall be non-teasible, positive, quick make-quick break type. Handle lockable in ON or OFF position. Switches shall have handles whose positions are easily recognizable in the ON or OFF position.
- B. Fuse clips: Designed to accommodate NEMA FU1, Class R fuses.
- C. Provide accessories required by their installation. Provide auxiliary switch contacts as required by other systems. Coordinate with other Divisions as required.

2.4 NONFUSIBLE SWITCH ASSEMBLIES

- A. Description: NEMA KS 1, heavy duty type with externally operable handle interlocked (defeatable) to prevent opening front cover with switch in ON position, enclosed load interrupter knife switch. Mechanisms shall be non-teasible, positive, quick make-quick break type. Handle

lockable in ON or OFF position. Switches shall have handles whose positions are easily recognizable in the ON or OFF position.

- B. Provide accessories required by their installation. Provide auxiliary switch contacts as required by other systems. Coordinate with other Divisions as required.

2.5 ACCESSORIES

- A. Provide neutral assemblies and equipment grounding kits as required.

2.6 ENCLOSURES

- A. Fabrication: NEMA KS 1.
 - 1. Interior Dry Locations: Type 1.
 - 2. Exterior Locations: Type 3R.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install in accordance with NECA “Standard of Installation”.
- B. Switches shall be installed in a manner to be fully compliant with the seismic restraint requirements of the North Carolina State Building Code. Provide mounting devices and hardware, bracing, fittings, etc. as required for seismic restraint. See Section 260500, Paragraph 1.23 for additional requirements.
- C. Install fuses in fusible disconnect switches serving Division 26 equipment.
- D. Apply adhesive tag on inside door of each fused switch indicating NEMA fuse class and size installed.

3.2 FIELD QUALITY CONTROL

- A. Quality Control: Field inspection, testing and adjusting as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.

END OF SECTION 262816

SECTION 262817 - ENCLOSED CIRCUIT BREAKERS

PART 1 - GENERAL

1.1 SECTION INCLUDES

Enclosed circuit breakers.

1.2 RELATED WORK

- A. Drawings and General Provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. Section 260526 - Grounding and Bonding.
- C. Section 260529 Supporting Devices.
- D. Section 260553 - Electrical Identification.
- E. Section 260573 - Short Circuit, Arc Flash and Coordination Study.
- F. Section 262813 - Fuses.

1.3 REFERENCES

- A. NECA (National Electrical Contractors Association) "Standard of Installation".
- B. NEMA AB 1 - Molded Case Circuit Breakers
- C. NFPA 70 - National Electrical Code.

1.4 SUBMITTALS

- A. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Product Data: Provide catalog sheets showing ratings, trip units, time current curves, dimensions, and enclosure details.
- C. Manufacturer's Installation Instructions: Indicate application conditions and limitations of use stipulated by Product testing agency specified under Regulatory Requirements. Include instructions for storage, handling, protection, examination, preparation, installation, and starting of Product.

1.5 QUALITY ASSURANCE

- A. Perform Work in accordance with NECA Standard of Installation.
- B. Maintain one copy of each document on site.

1.6 QUALIFICATIONS

Manufacturer: Company specializing in manufacturing the Products specified in this section with minimum three years documented experience.

1.7 REGULATORY REQUIREMENTS

- A. Conform to requirements of NFPA 70.

1.8 Furnish products listed and classified by testing firm acceptable to authority having jurisdiction as suitable for purpose specified and indicated.

1.9 EXTRA MATERIALS

- A. Furnish under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Provide three of each size and type current limiter.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Eaton.
- B. General Electric/ABB.
- C. Siemens.
- D. Square D Schneider.
- E. Substitutions: As permitted in relevant sections of the General and Supplemental General Conditions and Division 1 Specifications Sections.

2.2 MOLDED CASE CIRCUIT BREAKER

- A. Circuit Breaker: NEMA AB 1, bolt-on type thermal magnetic trip circuit breakers, with common trip handle for all poles, listed as Type SWD for lighting circuits, and Class A ground fault interrupter circuit breakers where scheduled.
- B. Service Conditions:
 - 1. Temperature: 104° F. (40° C.).
 - 2. Altitude: N/A.
 - 3. Terminal Rating: 75° C. minimum.
- C. Minimum Integrated Short Circuit Rating: 30,000 amperes rms symmetrical, or as indicated.

2.3 PRODUCT OPTIONS AND FEATURES (as specified and as applicable)

- A. Provide accessories as scheduled, to NEMA AB 1.
- B. Shunt Trip Device: 120 volts AC.
- C. Undervoltage Trip Device: 120 volts AC.

- D. Auxiliary Switch: 120 volts AC.
- E. Alarm Switch: 120 volts AC.
- F. Electrical Operator: 120 volts AC.
- G. Handle Lock: Include provisions for padlocking.
- H. Provide mechanical trip device.
- I. Provide insulated grounding lug in each enclosure.

2.4 ENCLOSURE

- A. Enclosure: NEMA AB 1, Type 1 and 3R, as indicated.
- B. Fabricate enclosure from steel.
- C. Finish using manufacturer's standard enamel finish, gray color.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install enclosed circuit breakers where indicated, in accordance with manufacturer's instructions.
- B. Install enclosed circuit breakers plumb. Provide supports in accordance with Section 260529.
- C. Equipment shall be installed in a manner to be fully compliant with the seismic restraint requirements of the North Carolina State Building Code. Provide mounting devices and hardware, bracing, fittings, etc. as required for seismic restraint. See Section 260500, Paragraph 1.23 for additional requirements.
- D. Height: 5 feet AFF to operating handle.
- E. Provide engraved plastic nameplates under the provisions of Section 260553.

3.2 FIELD QUALITY CONTROL

- A. Field inspection and testing shall be performed under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Inspect and test each circuit breaker to NEMA AB 1.
- C. Inspect each circuit breaker visually.
- D. Perform several mechanical ON-OFF operations on each circuit breaker.
- E. Verify circuit continuity on each pole in closed position.

F. Determine that circuit breaker will trip on overcurrent condition, with tripping time to NEMA AB 1 requirements.

G. Include description of testing and results in test report.

3.3 ADJUSTING

A. Adjust work under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.

B. Adjust circuit breaker trip and time delay settings to values as required by the Coordination Study. Prior to final settings, adjust circuit breaker trip and time delay settings to minimum values that do not cause false tripping.

END OF SECTION 262817

SECTION 262913 - ENCLOSED CONTROLLERS

PART 1 - GENERAL

1.1 SUMMARY

Section includes manual and magnetic motor controllers in individual enclosures, furnished and installed by Division 23.

1.2 RELATED SECTIONS

Section 262813 - Fuses.

1.3 REFERENCES

- A. NECA (National Electrical Contractors Association) -Standard of Installation
- B. NEMA AB 1 (National Electrical Manufacturers Association) - Molded Case Circuit Breakers.
- C. NEMA FU 1 (National Electrical Manufacturers Association) - Fuses.
- D. NEMA ICS 2 (National Electrical Manufacturers Association) - Industrial Control and Systems: Controllers, Contactors, and Overload Relays Rated Not More Than 2000 Volts AC or 750 Volts DC.
- E. NEMA ICS 5 (National Electrical Manufacturers Association) - Industrial Control and Systems: Control Circuit and Pilot Devices.
- F. NEMA ICS 6 (National Electrical Manufacturers Association) - Industrial Control and Systems: Enclosures.
- G. NEMA KS 1 (National Electrical Manufacturers Association) - Enclosed and Miscellaneous Distribution Equipment Switches (600 Volts Maximum).

1.4 SUBMITTALS

- A. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Product Data: Submit catalog sheets showing voltage, controller size, ratings and size of switching and overcurrent protective devices, short circuit ratings, dimensions, and enclosure details.
- C. Test Reports: Indicate field test and inspection procedures and test results.

1.5 CLOSEOUT SUBMITTALS

- A. Closeout procedures shall be as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.

- B. Project Record Documents: Record actual locations and ratings of enclosed controllers.
- C. Operation and Maintenance Data: Submit Replacement parts list for controllers.

1.6 QUALIFICATIONS

Manufacturer: Company specializing in manufacturing products specified in this section with minimum three years documented experience.

PART 2 - PRODUCTS

2.1 MANUAL MOTOR CONTROLLER

- A. Product Description: NEMA ICS 2, AC general-purpose, Class A, manually operated, full-voltage controller with overload element, red pilot light, NO and NC auxiliary contacts, and pushbutton operator.
- B. Enclosure: NEMA ICS 6, Type 1 and 4 as required to meet conditions of installation.

2.2 FRACTIONAL-HORSEPOWER MANUAL CONTROLLER

- A. Product Description: NEMA ICS 2, AC general-purpose, Class A, manually operated, full-voltage controller for fractional horsepower induction motors, with thermal overload unit, red pilot light, and toggle operator.
- B. Enclosure: NEMA ICS 6, Type 1 and 4 as required to meet conditions of installation.

2.3 MOTOR STARTING SWITCH

- A. Product Description: NEMA ICS 2, AC general-purpose Class A manually operated, full-voltage controller for fractional horsepower induction motors, without thermal overload unit, with red pilot light and toggle operator.
- B. Enclosure: NEMA ICS 6, Type 1 and 4 as required to meet conditions of installation.

2.4 FULL-VOLTAGE NON-REVERSING CONTROLLERS

- A. Product Description: NEMA ICS 2, AC general-purpose Class A magnetic controller for induction motors rated in horsepower.
- B. Control Voltage: 120 volts, 60 Hertz.
- C. Overload Relay: NEMA ICS 2; bimetal.

- D. Product Features:
 - 1. Auxiliary Contacts: NEMA ICS 2, 2 each normally open (field convertible) contacts in addition to seal-in contact.
 - 2. Cover Mounted Pilot Devices: NEMA ICS 5, heavy duty oiltight type.
 - 3. Pilot Device Contacts: NEMA ICS 5, Form Z, rated A150.
 - 4. Indicating Lights: Transformer, LED type.
 - 5. HOA Selector Switches: Rotary type.
 - 6. Control Power Transformers: 120 volt secondary, 50 va minimum, in each motor starter. Provide fused primary and secondary, and bond unfused leg of secondary to enclosure.
- E. Combination Controllers: Combine motor controllers with disconnect in common enclosure, using fusible switch conforming to NEMA KS 1, enclosed knife switch with externally operable handle. Fuse clips: Designed to accommodate NEMA FU 1, Class R fuses. Obtain IEC Class 2 coordinated component protection.
- F. Enclosure: NEMA ICS 6, as required to meet conditions. Fabricate enclosure from steel finished with manufacturer's standard gray enamel plastic.
 - 1. Interior Dry Locations: Type 1.
 - 2. Exterior Locations: Type 4.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install enclosed controllers where indicated, in accordance with NECA "Standard of Installation".
- B. Install enclosed controllers plumb. Provide supports in accordance with Section 16050.
- C. Equipment shall be installed in a manner to be fully compliant with the seismic restraint requirements of the North Carolina State Building Code. Provide mounting devices and hardware, bracing, fittings, etc. as required for seismic restraint. See Section 260500, Paragraph 1.23 for additional requirements.
- D. Height: 5 ft (1500 mm) to operating handle.
- E. Provide fuses for fusible switches.
- F. Select and install overload heater elements in motor controllers to match installed motor characteristics.
- G. Provide engraved plastic nameplates; refer to Section 260529 for product requirements and location.
- H. Neatly type label and place inside each motor controller door identifying motor served, nameplate horsepower, full load amperes, code letter, service factor, and voltage/phase rating. Place label in clear plastic holder.

3.2 FIELD QUALITY CONTROL

- A. Field inspection and testing will be performed under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.

END OF SECTION 262913

SECTION 264313 - SURGE SUPPRESSION DEVICES FOR LOW-VOLTAGE ELECTRICAL POWER CIRCUITS

PART 1 - GENERAL

1.1 SUMMARY

Section includes field-mounted surge suppression devices (SPD) for low-voltage (120VAC to 480VAC) power distribution and control equipment.

1.2 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. Section 260526 - Grounding and Bonding.
- C. Section 260529 Supporting Devices.
- D. Section 260553 - Electrical Identification.

1.2 DEFINITIONS

- A. ATS: Acceptance Testing Specifications.
- B. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- C. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- D. SPD: Surge Suppression Device.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated. Include rated capacities, operating weights, electrical characteristics, furnished specialties, and accessories.
- B. Qualification Data: For qualified testing agency.
- C. Product Certificates: For SPD, from manufacturer.
- D. Field quality-control reports.
- E. Operation and Maintenance Data: For SPD to include in emergency, operation, and maintenance manuals.
- F. Warranties: Sample of special warranties.

1.5 QUALITY ASSURANCE

- A. Testing Agency Qualifications: Member company of NETA or an NRTL.
 - 1. Testing Agency's Field Supervisor: Currently certified by NETA to supervise on-site testing.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a testing agency, and marked for intended location and application.
- C. Comply with IEEE C62.41.2 and test devices according to IEEE C62.45.
- D. Comply with NEMA LS 1.
- E. Comply with UL 1283 and UL 1449.
- F. Comply with NFPA 70.

1.6 PROJECT CONDITIONS

- A. Service Conditions: SPDs shall be rated for continuous operation under the following conditions unless otherwise indicated:
 - 1. Maximum Continuous Operating Voltage: Not less than 115 percent of nominal system operating voltage.
 - 2. Operating Temperature: 30 to 120 deg F.
 - 3. Humidity: 0 to 85 percent, noncondensing.
 - 4. Altitude: Less than 20,000 feet above sea level.

1.7 COORDINATION

Coordinate location of SPDs to allow adequate clearances for maintenance.

1.8 WARRANTY

- A. Manufacturer's standard form in which manufacturer agrees to repair or replace components of surge suppressors that fail in materials or workmanship within specified warranty period.
- B. Warranty Period: Ten (10) years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 SERVICE ENTRANCE SUPPRESSORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. ABB/General Electric.
 2. Current Technology.
 3. Eaton.
 4. Siemens.
 5. Schneider/Square D.
- B. Surge Protection Devices:
1. Comply with UL 1449, 5th Edition.
 2. Modular design (with field-replaceable modules).
 3. Fuses, rated at 200-kA interrupting capacity.
 4. Fabrication using bolted compression lugs for internal wiring.
 5. Redundant suppression circuits.
 6. Arrangement with copper bus bars and for bolted connections to phase buses, neutral bus, and ground bus.
 7. Arrangement with wire connections to phase buses, neutral bus, and ground bus.
 8. LED indicator lights for power and protection status of each phase and neutral.
 9. Audible alarm, with silencing switch, to indicate when protection has failed.
 10. Form-C contacts rated at 5A and 250VAC, one normally open and one normally closed, for remote monitoring of protection status. Contacts shall reverse on failure of any surge diversion module or on opening of any current-limiting device. Coordinate with building power monitoring and control system.
 11. Six-digit transient event counter with reset button and nonvolatile memory to totalize transient surges.
- C. Peak Single-Impulse Surge Current Rating: 320 kA per mode/640 kA per phase.
- D. Minimum single impulse current ratings, using 8-by-20-mic.sec waveform described in IEEE C62.41.2
1. Line to Neutral: 70,000 A.
 2. Line to Ground: 70,000 A.
 3. Neutral to Ground: 50,000 A.
- E. Protection modes and UL 1449 SVR for grounded wye circuits with 480Y/277VAC and 208Y/120VAC, 3-phase, 4-wire circuits shall be as follows:
1. Line to Neutral: 800 V for 480Y/277VAC and 400 V for 208Y/120VAC.
 2. Line to Ground: 800 V for 480Y/277VAC and 400 V for 208Y/120VAC.
 3. Neutral to Ground: 800 V for 480Y/277VAC and 400 V for 208Y/120VAC.

2.2 PANELBOARD SUPPRESSORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following.
 - 1. ABB/General Electric.
 - 2. Current Technology.
 - 3. Eaton.
 - 4. Siemens.
 - 5. Schneider/Square D.
- B. Surge Protection Devices:
 - 1. Comply with UL 1449, 5th Edition.
 - 2. Modular design (with field-replaceable modules).
 - 3. Short-circuit current rating complying with UL 1449, and matching or exceeding the panelboard short-circuit rating and redundant suppression circuits; with individually fused metal-oxide varistors.
 - 4. Fuses, rated at 200-kA interrupting capacity.
 - 5. Fabrication using bolted compression lugs for internal wiring.
 - 6. Redundant suppression circuits.
 - 7. Arrangement with wire connections to phase buses, neutral bus, and ground bus.
 - 8. LED indicator lights for power and protection status of each phase and neutral.
 - 9. Audible alarm, with silencing switch, to indicate when protection has failed.
 - 10. Form-C contacts rated at 5A and 250VAC, one normally open and one normally closed, for remote monitoring of protection status. Contacts shall reverse on failure of any surge diversion module or on opening of any current-limiting device. Coordinate with building power monitoring and control system.
 - 11. Six-digit transient event counter with reset button and nonvolatile memory to totalize transient surges.
- C. Peak Single-Impulse Surge Current Rating: 160 kA per mode/320 kA per phase.
- D. Minimum single impulse current ratings, using 8-by-20-mic.sec waveform described in IEEE C62.41.2:
 - 1. Line to Neutral: 70,000 A.
 - 2. Line to Ground: 70,000 A.
 - 3. Neutral to Ground: 50,000 A.
- E. Protection modes and UL 1449 SVR for grounded wye circuits with 480Y/277VAC and 208Y/120VAC, 3-phase, 4-wire circuits shall be as follows:
 - 1. Line to Neutral: 800 V for 480Y/277VAC and 400 V for 208Y/120VAC.
 - 2. Line to Ground: 800 V for 480Y/277VAC and 400 V for 208Y/120VC.
 - 3. Neutral to Ground: 800 V for 480Y/277VAC and 400 V for 208Y/120VC.

2.3 ENCLOSURES

- A. Indoor Enclosures: NEMA 250 Type 1.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install SPD at service entrance on load side, with ground lead bonded to service entrance ground.
- B. Install SPD with conductors or buses between suppressor and points of attachment as short and straight as possible. Do not exceed manufacturer's recommended lead length. Do not bond neutral and ground.
- C. SPD circuit breaker and feeder conductors shall be as recommended by the device manufacturer, or #8 AWG copper, whichever is greater. Install in metallic raceway.
- D. Coordinate SPD circuit breaker rating with actual SPD provided.

3.2 FIELD QUALITY CONTROL

- A. Inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- B. Tests and Inspections:
 - 1. Perform each visual and mechanical inspection and electrical test stated in NETA ATS, "Surge Arresters, Low-Voltage Surge Protection Devices" Section. Certify compliance with test parameters.
 - 2. After installing SPDs, but before electrical circuitry has been energized, test for compliance with requirements.
 - 3. Complete startup checks according to manufacturer's written instructions.
- C. SPD will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.

3.3 STARTUP SERVICE

- A. Do not energize or connect electrical equipment to their sources until SPDs are installed and connected.
- B. Do not perform insulation resistance tests of the distribution wiring equipment with the SDP installed. Disconnect before conducting insulation resistance tests, and reconnect immediately after the testing is over.

END OF SECTION 264313

SECTION 265100 - INTERIOR LUMINAIRES

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Interior luminaires and accessories.
- B. Drivers.
- C. Lamps and LED Light Engines/Sources.
- D. Luminaire accessories.

1.2 RELATED SECTIONS

- A. Drawings and General Provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. Section 260533 - Conduit.
- C. Section 260519 - Building Wire and Cable.
- D. Section 260534 - Boxes.
- E. Section 260526 - Grounding and Bonding.
- F. Section 260553 - Electrical Identification.

1.3 REFERENCES

- A. NEMA WD 6 - Wiring Devices-Dimensional Requirements.
- B. NFPA 70 - National Electrical Code.
- C. NFPA 101 - Life Safety Code.

1.4 SUBMITTALS FOR REVIEW

- A. Submittals: Procedures for submittals. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Shop Drawings: Indicate dimensions and components for each luminaire that is not a standard product of the manufacturer.
- C. Product Data: Provide dimensions, ratings, and performance data.
- D. Submittal information must include IES and Photometric files with the fixture specifications. IES Photometric and LM79 data for the submitted LED fixtures, IES file must be from an NVLAP (National Voluntary Laboratory Accreditation Program) accredited laboratory. Submittal

information will also include a referenced location for a current installation of the proposed products where the operational performance of these proposed products can be observed and evaluated by the Owner. Provide photometric calculation for the following:

1. Typical office space.
2. Typical classroom space.
3. Typical meeting room.
4. Typical other spaces.
5. Each interior floor plan with emergency lighting fixtures only.
6. Exterior plan with emergency lighting fixtures only.

1.5 SUBMITTALS FOR INFORMATION

- A. Submittals: Submittals for information. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Submit manufacturer's installation instructions. Indicate application conditions and limitations of use stipulated by Product testing agency specified under Regulatory Requirements. Include instructions for storage, handling, protection, examination, preparation, and installation of Product.

1.6 SUBMITTALS FOR CLOSEOUT

- A. Contract Closeout: Submittals for project closeout. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Submit manufacturer's operation and maintenance instructions for each product.

1.7 QUALIFICATIONS

Manufacturer: Company specializing in manufacturing the Products specified in this section with minimum three years documented experience.

1.8 REGULATORY REQUIREMENTS

- A. Conform to requirements of NFPA 70.
- B. Conform to requirements of NFPA 101.
- C. Lighting systems shall comply with the 2009 North Carolina State Energy Code and North Carolina Senate Bill 668.
- D. Products: Listed and classified by testing firm acceptable to the authority having jurisdiction as suitable for the purpose specified and indicated.

1.9 EXTRA PRODUCTS

- A. Furnish one replacement LED lighting module for each type. Furnish one replacement LED lighting module for each 24 of each module type, but no less than one.
- B. Furnish one replacement LED driver type for each 24 of each type, but no less than one.
- C. Furnish one replacement exit lighting fixture for each 24 of each type, but no less than one.

PART 2 - PRODUCTS

2.1 LUMINAIRES

- A. Furnish Products as scheduled. Refer to relevant sections of the General and Supplemental General Conditions and Division 1 Specifications Sections for substitutions and product options.
- B. All lighting fixtures shall be approved by third party testing agencies and NFPA and shall bear their label.
- C. All fixtures shall be listed on one or more of the following websites: LED Lighting Facts website (www.lightingfacts.com), Energy Star website (www.energystar.gov), or the Design Light Consortium website www.designlights.org.
- D. All fixtures shall have a stock, or standard finish unless otherwise specified. Fixtures subject to corrosive or damp environments shall have corrosion resistant hardware and finishes.
- E. All fixtures shall be installed complete with lamps or LED sources as specified.
- F. Lighting fixture types shall be furnished as required by the Lighting Fixture Schedule as indicated on the drawings. Catalog numbers are provided as a guide to the design and quality of fixture desired. Equivalent designs and equal quality fixtures of other manufacturers listed will be acceptable upon approval of the Architect/Engineer. The Contractor shall verify from the contract drawings the type ceilings or walls the fixture is to be used with and shall provide compatible mounting attachments and trim. Provide all accessories or additional materials required to maintain the ceiling fire rating as required by regulatory authorities.
- G. Interior Area LED Fixtures/Lamps:
 - 1. Kelvin temperature of in the range of 3500k to 4000k unless otherwise indicated in schedule.
 - 2. 75 plus lumens per watt minimum.
 - 3. CRI 85 or greater.
 - 4. 5-year warranty minimum with L70 of 50,000 hours or greater.
 - 5. Modular design for field replacement of parts.
 - 6. Series parallel matrix for prevention of LED string outages (not applicable to exit lights and recessed can fixtures).
 - 7. Tool less access to driver and LED modules.
 - 8. UL certified up to 90F degrees operating temperature.

2.2 LED SOURCES

LED sources shall be high intensity white, single color or as noted. Provide white LEDs in the color temperature(s) specified. The color temperature in all lamps of the same type shall be consistent and remain so over the life of the lamp. Color consistency between lamps shall conform to ANSI NEMA ANSLG standard C78.377-2008. The contractor shall replace lamps/fixtures exhibiting inconsistent lamp color. Minimum lumen maintenance shall be 70% of rated initial lumen output at 50,000 hours of operation. Measurement of lumen maintenance shall be in accordance with IES LM-80-08. The lamp and/or luminaire manufacturer shall provide a minimum of five year warranty from the date of Final Acceptance against premature failure, discoloration and defects. The color or color temperature of replacement LED lamps shall match those of the same lamp types that remain in operation. The minimum color rendering index of white LEDs shall be

80. Electrical and photometric performance of LED assemblies and luminaires shall conform to IES LM 79-08.

2.3 LED DRIVERS

LED Drivers: Provide high frequency electronic type with secondary voltages matching those required by the led source they operate. Drivers shall operate within a 0°F – 140°F ambient temperature range and shall comply with FCC Class A Standards for EMI. Minimum driver specifications:

1. Power factor $\geq 90\%$.
2. Efficiency $\geq 90\%$.
3. Current crest factor – 1.5 minimum.
4. Total harmonic distortion $< 20\%$.
5. Rated life – 50,000 hours.
6. For indoor and building mounted fixtures, provide minimum 2-kv surge suppression integral with the driver (5-kv preferred if available).
7. For outdoor fixtures, provide minimum 10.0-kv surge suppression integral with the driver.

Manufacturers shall have been manufacturing LED drivers for at least ten years with a documentable low failure rate. The contractor shall provide a written warranty against defects in material and workmanship, including replacement for five years from the date of final acceptance.

2.4 LENSES

Lenses shall be clear virgin acrylic material with uniform 3/16” square based female cone prisms aligned 45° to the length and width of the lens panel. Minimum prism depth shall be 0.080” with a nominal panel thickness of 0.156” and a minimum overall panel thickness of 0.150” to 0.160” inches.

2.8 CONTROLS

- A. Time Switch: Astronomic, two channel, electronic type with 48 hour capacitor or battery reserve, digital display, 30 ampere output contact rating, two, single pole output contacts, voltage compatible with load served, NEMA-1 enclosure.
- B. Photocell: Weatherproof, enclosed, single pole, 1800 VA, 120VAC, twist lock plug-in type with base.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install suspended luminaires using pendants supported from swivel hangers. Provide pendant length required to suspend luminaire at indicated height.
- B. Lighting equipment shall be installed in a manner to be fully compliant with the seismic restraint requirements of the North Carolina State Building Code. Provide mounting devices and hardware, bracing, fittings, etc. as required for seismic restraint. See Specifications Section 260500, Paragraph 1.23 for additional requirements.

- C. Where a recessed or downlight fixture replaces a section or part of an acoustical ceiling tile, or a section or part of a suspended gypsum board ceiling, the fixture shall be supported at two (2) diagonal corners to the steel frame of the building. Supports shall be provided with the same type of wire as used to support the lay-in ceiling track or GWB ceiling system. Attach one end of the wire to one corner of the fixture and the other end to the building's structural system. The lay-in or flange fixture shall then be screwed to the main runners of the lay-in ceiling track or GWB ceiling system at all four (4) corners using sheet metal screws (parabolic type fixtures shall be attached to the ceiling grid with approved clips). The Electrical Contractor shall be responsible for coordination work with the ceiling contractor; however, the ceiling contractor will provide framed openings for reception of lighting fixtures. All recessed fixtures shall be furnished with all necessary mounting accessories.
 - D. Locate recessed ceiling luminaires as indicated on reflected ceiling plan.
 - E. Install surface mounted luminaires and exit signs plumb and adjust to align with building lines and with each other. Secure to prevent movement.
 - F. Exposed Grid Ceilings: Support surface mounted luminaires on grid ceiling directly from building structure. Provide auxiliary members spanning ceiling grid members to support surface mounted luminaires. Fasten surface mounted luminaires to ceiling grid members using bolts or screws.
 - G. Install recessed luminaires to permit removal from below.
 - H. Install recessed luminaires using accessories and firestopping materials to meet regulatory requirements for fire rating.
 - I. Install wall mounted luminaires, emergency lighting units and exit signs at height as indicated on Drawings.
 - J. Install accessories furnished with each luminaire.
 - K. Connect luminaires, emergency lighting units and exit signs to branch circuit outlets provided under Section 260534 using flexible conduit.
 - L. Make wiring connections to branch circuit using building wire with insulation suitable for temperature conditions within luminaire.
 - M. Bond products and metal accessories to branch circuit equipment grounding conductor.
 - N. Install/provide specified lamps/LEDs in each emergency lighting unit, exit sign, and luminaire.
- 3.2 FIELD QUALITY CONTROL
- A. Quality Assurance: Field inspection, testing and adjusting shall be as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
 - B. Operate each luminaire after installation and connection. Inspect for proper connection and operation.

3.3 ADJUSTING

- A. Contract Closeout: Adjust installed work as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Aim and adjust luminaires as directed.

3.4 CLEANING

- A. Contract Closeout: Clean installed work as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Clean electrical parts to remove conductive and deleterious materials.
- C. Remove dirt and debris from enclosures.
- D. Clean photometric control surfaces as recommended by manufacturer.
- E. Clean finishes and touch up damage.

3.5 DEMONSTRATION AND INSTRUCTIONS

- A. Contract Closeout: Demonstrate installed work as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Demonstrate luminaire operation for minimum of two hours.

3.6 PROTECTION OF FINISHED WORK

- A. Contract Closeout: Protect installed work as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Relamp luminaires that have failed lamps at Substantial Completion. Replace LED modules in which more than 5% of the LEDs have failed lamps at Final Acceptance of the Work.

END OF SECTION 265100

SECTION 265200 - EMERGENCY AND EXIT LIGHTING

PART 1 - GENERAL

1.1 SUMMARY

Section includes emergency exit lighting and emergency egress lighting units, LED emergency drivers, lighting inverters and transfer switching devices.

1.2 RELATED SECTIONS

- A. Drawings and General Provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. Section 260533 - Conduit.
- C. Section 260519 - Building Wire and Cable.
- D. Section 260534 - Boxes.
- E. Section 260526 - Grounding and Bonding.
- F. Section 260553 - Electrical Identification.

1.3 STANDARDS

- A. UL 924
- B. NFPA 101 - Life Safety Code.
- C. NFPA 70 - National Electrical Code.
- D. North Carolina State Building Code including Energy Code Volume X.
- E. NEMA - Standards

1.4 SUBMITTALS FOR REVIEW

- A. Submittals: Procedures for submittals. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Shop Drawings: Indicate dimensions and components for each luminaire that is not a standard product of the manufacturer.
- C. Product Data: Provide dimensions, ratings, and performance data.

1.5 SUBMITTALS FOR INFORMATION

- A. Submittals: Submittals for information. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.

- B. Submit manufacturer's installation instructions. Indicate application conditions and limitations of use stipulated by Product testing agency specified under Regulatory Requirements. Include instructions for storage, handling, protection, examination, preparation, and installation of Product.

1.6 SUBMITTALS FOR CLOSEOUT

- A. Contract Closeout: Submittals for project closeout. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Submit manufacturer's operation and maintenance instructions for each product.

1.7 QUALIFICATIONS

Manufacturer: Company specializing in manufacturing products specified in this section with minimum three years documented experience.

1.8 REGULATORY REQUIREMENTS

- A. Conform to requirements of NFPA 70.
- B. Conform to requirements of NFPA 101.
- C. Products: Listed and classified by testing firm acceptable to the authority having jurisdiction as suitable for the purpose specified and indicated. Products shall also meet or exceed the standards listed in Part 2.

PART 2 - PRODUCTS

2.1 GENERAL

- A. All lighting fixtures shall be listed as emergency lighting equipment and approved by third party testing agencies and NFPA and shall bear their label.
- B. All fixtures shall have a stock, or standard finish unless otherwise specified.
- C. All fixtures shall be completely self-contained, provided with maintenance free battery, automatic charger and other features. They shall be installed complete with lamps, batteries, etc. which shall be new and unused at time of final inspection of the project for acceptance.
- D. Lighting fixture types shall be furnished as required by the Lighting Fixture Schedule on the contract drawings and as herein specified. Catalog numbers are provided as a guide to the design and quality of fixture desired. Equivalent designs and equal quality fixtures of other manufacturers listed will be acceptable upon approval of the Architect/Engineer. The Contractor shall verify from the contract drawings the type of ceilings or walls the fixture is to be used with and shall provide compatible mounting attachments and trim. Provide all accessories or additional materials required to maintain the ceiling fire rating as required by regulatory authorities.
- E. Emergency lighting fixtures shall be as shown on the lighting fixture schedule on the contract drawings, and as herein specified.

- F. Warranty: The entire unit shall be warranted for three years. The battery must have a additional two more years pro-rated warranty. Warranty shall date from the date of final project acceptance.

2.2 EMERGENCY LIGHTING (EGRESS) UNITS

- A. Product Description: Self-contained LED emergency lighting unit automatically activated when the line voltage drops below 80%.
- B. Battery: Ten year normal life expectancy, 6 or 12 volt, sealed, maintenance-free, lead calcium type, with 1.5 hour minimum capacity at full load. Battery shall be a high temperature type with an operating range of 0° C. to 60° C., contain a resealable pressure vent and sintered positive and negative terminals. A low voltage disconnect switch shall be included if a lead battery is used, to disconnect the battery from the load and prevent damage from a deep discharge during an extended power outage.
- C. Battery Charger: Automatic, solid state, full wave rectification, surge protected, current-limiting, dual-rate type, with filtered output of sufficient capacity to recharge discharged battery to full charge within twelve hours. Provide fused output circuit, low voltage battery disconnect, brownout and short circuit protection. Thermal protection shall sense circuitry temperature and adjust charge current to prevent overheating and charger failure. Thermal compensation shall adjust charger output to provide optimum charge voltage relative to ambient temperature. Regulated charge voltage shall maintain constant charge voltage over a wide range of line voltages. AC lockout circuit shall allow battery connection before AC power is applied and prevent battery damage due to deep discharge.
- D. Lamps: LED. Heads shall rotate for aiming. Maximum LED failure rate shall be 25% within a seven (7) year period; otherwise, if exceeded, manufacturer shall replace the complete unit at no charge to the Owner.
- E. Mounting: Surface wall or recessed ceiling as indicated by the drawings.
- F. Housing: White polycarbonate, with steel backbox/housing or steel with white finish. Wall mount unit with hinged faceplate and adjustable mounting hardware. Ceiling mount unit with T bar hangar kit.
- G. Self-Diagnostics: Electronics shall automatically, or manually upon demand, conduct self test on battery condition (including actual discharge), charger, lamps and internal wiring integrity per NEC and NFPA at prescribed intervals. A pilot light shall indicate the unit is connect to AC power. Provide test switch and visual indicator(s) of unit operational condition including charger status, ready and service code. Test switch shall simulate operation of the unit upon loss of AC power by energizing lamps from the battery, and also exercise the transfer relay.
- H. Electrical Connection: Conduit connection.
- I. Input Voltage: Dual voltage input (120/277 volts).

2.3 LED EMERGENCY DRIVER

- A. Product Description: Manufacturer-installed UL924 LED emergency battery power supply suitable for installation in LED luminaire wireway. When normal AC power fails, the unit shall

immediately drive the LED load at a reduced light output for a minimum of 90 minutes. When AC power is present, the emergency LED driver shall operate in various charging modes to ensure the sealed, maintenance-free, high-temperature nickel-cadmium batteries are fully recharged within 24 hours after a full discharge and remain fully charged until the next loss of AC power.

- B. Battery: Seven to ten year normal life expectancy, 9.6 volt, sealed, maintenance-free, nickel-cadmium type, with 1.5 hour minimum capacity at 10 watts output. Battery shall be a high temperature type with an operating range of 32° F. to 122° F.
- C. Provide with self-diagnostics module with status indicator light and test switch. Self-diagnostics shall automatically, or manually upon demand, conduct self test on battery condition (including actual discharge), charger, LEDs and internal wiring integrity per NEC and NFPA at prescribed intervals. Status light shall indicate operational condition including charger status, ready and service code. Test switch shall simulate operation of the unit upon loss of AC power by energizing lamps from the battery.
- D. Input Voltage: Dual voltage input (120/277 volts).

2.4 EXIT LIGHTING UNITS

- A. Product Description: Self-contained exit lighting unit automatically activated when the line voltage drops below 80%.
- B. Battery: Ten year normal life expectancy, 6 or 12 volt, sealed, maintenance-free, lead calcium type, with 1.5 hour minimum capacity. Battery shall be a high temperature type with an operating range of 0° C. to 60° C. and contain a resealable pressure vent and sintered positive and negative terminals. A low voltage disconnect switch shall be included if lead battery is used, to disconnect the battery from the load and prevent damage from a deep discharge during an extended power outage.
- C. Battery Charger: Automatic, solid state, surge protected, full wave rectification, current-limiting, dual-rate type, with filtered output of sufficient capacity to recharge discharged battery to full charge within twelve hours. Provide fused output circuit, low voltage battery disconnect, brownout and short circuit protection. Thermal protection shall sense circuitry temperature and adjust charge current to prevent overheating and charger failure. Thermal compensation shall adjust charger output to provide optimum charge voltage relative to ambient temperature. Regulated charge voltage shall maintain constant charge voltage over a wide range of line voltages. AC lockout circuit shall allow battery connection before AC power is applied and prevent battery damage due to deep discharge.
- D. Lamps: LED, discrete or diffuse. Maximum failure rate shall be 25% within a seven year period, otherwise, if exceeded the manufacturer shall replace the entire unit at no cost to the Owner.
- E. Face:
 - 1. Standard Unit: Single or dual face as indicated or required. Translucent plastic face with red letters on white background.
 - 2. Architectural/Edge Lit Unit: Clear transparent plastic panel with red letters on clear or mirrored background.
- F. Directional Arrows: As indicated or universal type for field adjustment.

- G. Mounting: Universal, surface wall, back or end mount, or ceiling, top or pendant mount.
- H. Housing: White polycarbonate for standard unit, metallic enclosure with clear plexiglass signage panel for architectural/edge lit unit.
- I. Self-Diagnostics: Electronics shall automatically, or manually upon demand, conduct self test on battery condition (including actual discharge), charger, lamps and internal wiring integrity per NEC and NFPA at prescribed intervals. Provide test switch and visual indicator(s) of unit operational condition including charger status, ready and service code. Test switch shall simulate operation of the unit upon loss of AC power by energizing lamps from the battery. This simulation shall also exercise the transfer relay.
- J. Electrical Connection: Conduit connection.
- K. Input Voltage: Dual voltage input (120/277 volts).

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install suspended exit signs using pendants supported from swivel hangers. Provide pendant length required to suspend sign at indicated height.
- B. Install surface-mounted emergency lighting units and exit signs plumb and adjust to align with building lines and with each other. Secure to prevent movement.
- C. Install wall-mounted emergency lighting units and exit signs at height as indicated.
- D. Install accessories furnished with each emergency lighting unit and exit sign.
- E. Emergency and exit lighting fixtures shall be installed in a manner to be fully compliant with the seismic restraint requirements of the North Carolina State Building Code. Provide mounting devices and hardware, bracing, fittings, etc. as required for seismic restraint. See Specifications Section 260500, Paragraph 1.23 for additional requirements.
- F. Connect emergency lighting units and exit signs to branch circuit outlets provided under this Division as indicated.
- G. Exposed Grid Ceilings: Support surface mounted luminaires on grid ceiling directly from building structure. Provide auxiliary members spanning ceiling grid members to support surface mounted luminaires. Fasten surface mounted luminaires to ceiling grid members using bolts or screws.
- H. Make wiring connections to branch circuit using building wire with insulation suitable for temperature conditions within unit.
- I. Install specified lamps in each emergency lighting unit.
- J. Ground and bond emergency lighting units and exit signs under the provisions of Section 260526.
- K. Locate exit and emergency lighting fixtures as indicated on reflected ceiling plan.

- L. Install recessed luminaires to permit removal from below.
- M. Install recessed luminaires using accessories and firestopping materials to meet regulatory requirements for fire rating.
- N. Install screws to secure recessed grid-supported luminaires in place.
- O. Install accessories furnished with each luminaire.
- P. Paint a 3/8" diameter red dot on each emergency lighting fixture to provide ready identification of emergency fixtures. Exact location shall be coordinated with the Architect/Engineer.

3.2 FIELD QUALITY CONTROL

- A. Quality Assurance: Field inspection, testing and adjusting shall be as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Operate each luminaire after installation and connection. Inspect for proper connection and operation.

3.3 ADJUSTING

- A. Contract Closeout: Adjust installed work as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Aim and adjust emergency lighting fixture heads to illuminate paths of egress.

3.4 CLEANING

- A. Contract Closeout: Clean installed work as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Clean electrical parts to remove conductive and deleterious materials.
- C. Remove dirt and debris from enclosures.
- D. Clean photometric control surfaces as recommended by manufacturer.
- E. Clean finishes and touch up damage.

3.5 DEMONSTRATION AND INSTRUCTIONS

- A. Contract Closeout: Demonstrate installed work as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Demonstrate normal luminaire operation for minimum of ninety minutes after the unit has been permanently installed and charged for a minimum of 24 hours. Battery shall be tested for 90 minutes, in accordance with NEC 700. If the battery is not user accessible, the test shall be done by measuring the light output using a light meter at a fixed position at the start and end of the 90 minute test. Battery voltage or light output shall be 87.5% minimum of the initial measurement

after 90 minutes run time to pass the test. The battery run time test shall be completed a minimum of 10 days prior to final inspection by Architect and representatives of the North Carolina State Construction Office. Any unit which fails the test shall be repaired or replaced, and tested again. A copy of the test report shall be sent to the North Carolina State Construction Office, through the Architect. A copy of the test report shall be presented at final inspection and included in the Owner's Operation and Maintenance Manual. The Architect/Engineer will provide the testing form for contractor use.

3.6 PROTECTION OF FINISHED WORK

- A. Contract Closeout: Protect installed work as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Relamp emergency lighting units and exit signs that have failed lamps at Substantial Completion. Replace exit signs in which more than 5% of the LEDs have failed lamps at Substantial Completion.

END OF SECTION 265200

SECTION 265600 - SITE LIGHTING

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Exterior luminaires and accessories.
- B. LED Modules.
- C. Poles.

1.2 RELATED SECTIONS

- A. Drawings and General Provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. Division 3: Cast-in-Place Concrete: Foundations for poles.
- C. Section 260533 - Conduits.
- D. Section 260519 - Building Wire and Cable.
- E. Section 260526 - Grounding and Bonding.
- F. Section 260923 - Enclosed Contactors and Controls.

1.3 REFERENCES

- A. IES RP-20 - Lighting for Parking Facilities.
- B. NFPA 70 - National Electrical Code.

1.4 SUBMITTALS FOR REVIEW

- A. Procedures for submittals. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Shop Drawings: Indicate dimensions and components for each luminaire which is not a standard Product of the manufacturer.
- C. Product Data: Provide dimensions, ratings, and performance data.

1.5 SUBMITTALS FOR INFORMATION

- A. Submittals for information. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Test Reports: Indicate measured illumination levels.

- C. Submit manufacturer's installation instructions. Indicate application conditions and limitations of use stipulated by Product testing agency specified under Regulatory Requirements. Include instructions for storage, handling, protection, examination, preparation, installation, and starting of Product.

1.6 SUBMITTALS FOR CLOSEOUT

- A. Operation and Maintenance Data: Submittals for project closeout. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Maintenance Data: For each luminaire.

1.7 QUALIFICATIONS

Manufacturer: Company specializing in manufacturing the Products specified in this section with minimum three years documented experience.

1.8 REGULATORY REQUIREMENTS

- A. Conform to requirements of NFPA 70.
- B. Products: Listed and classified by testing firm acceptable to the authority having jurisdiction as suitable for the purpose specified and indicated.

1.9 DELIVERY, STORAGE, AND HANDLING

Transport, handle, store, and protect products as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.

1.10 COORDINATION

- A. Coordination as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Furnish bolt templates and pole mounting accessories to installer of pole foundations.

1.11 EXTRA PRODUCTS

- A. General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Furnish two of each type and wattage LED module installed.

PART 2 - PRODUCTS

2.1 LUMINAIRES AND ACCESSORIES

Furnish Products as scheduled. Refer to provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections for substitutions and product options.

[Area and walkway poles, fixtures, lamps and ballasts are existing. Document if damaged before salvage. If not documented prior to disturbing, the contractor shall provide new poles, fixtures, lamps and ballasts or repair/refinish same to the Owner's satisfaction.]

2.2 LAMPS

- A. Lamp Types: As specified for luminaire. LED sources shall be as noted on the drawings.
- B. Control of site lighting shall be by means of a common photo-cell and/or contactor (Section 260923)

2.3 POLES

- A. Material and Finish: As indicated on the Drawings.
- B. Section Shape and Dimensions: As indicated on the Drawings.
- C. Height: As indicated on the Drawings.
- D. Base: Anchor. Refer to pole base detail on Drawings.
- E. Accessories:
 - 1. Gasketed Handhole.
 - 2. Anchor bolts.
 - 3. Waterproof fuseholders in each phase conductor feeding the luminaire with KTK type fuses sized for approximately 150% of fixture current, or as recommended by the ballast or fixture manufacturer. Fuseholders shall be installed in pole and lighting bollard handholes.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Provide concrete bases for lighting poles and bollards at locations indicated, in accordance with Division 3.
- B. Install poles and lighting bollards plumb. Provide shims or double nuts to adjust plumb. Grout around each base. Install lamps in each luminaire.
- C. Bond luminaires, metal accessories, metal lighting bollards and poles to branch circuit equipment grounding conductor. Provide supplementary grounding electrode at each pole.
- D. [Reconnect existing area and walkway lighting fixtures to exterior lighting system circuits as shown on the Drawings. Connect lighting bollards as shown.]

3.2 FIELD QUALITY CONTROL

- A. Starting of Systems: Field inspection, testing, adjusting shall be as required under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.

- B. Operate each luminaire after installation and connection. Inspect for improper connections and operation.
- C. Measure illumination levels to verify conformance with performance requirements.
- D. Take measurements during night sky, without moon or with heavy overcast clouds effectively obscuring moon.

3.3 ADJUSTING

- A. Adjust installed work as required.
- B. Aim and adjust luminaires to provide illumination levels and distribution as directed.

3.4 CLEANING

- A. Clean installed work as required.
- B. [Clean all installed work as required, including salvaged poles and fixtures.]
- C. Clean electrical parts to remove conductive and deleterious materials.
- D. Remove dirt and debris from enclosure.
- E. Clean photometric control surfaces as recommended by manufacturer.
- F. Clean finishes and touch up damage.

3.5 PROTECTION OF FINISHED WORK

- A. Protect installed work as required.
- B. Relamp luminaires which have failed lamps at Substantial Completion. Replace LED modules in which more than 5% of the LEDs have failed lamps at Substantial Completion.

END OF SECTION 265600

DIVISION 27 – COMMUNICATIONS

Communications work shall be defined by drawings numbered with the prefix “E-“, the general provision of the Contract including General Conditions and Supplementary Conditions, Division 1 Specification sections, and Division-27 Communications Specifications.

Engineer of Record for Division 27 is W. Allen Cribb, PE, CBHF Engineers, PLLC, 2246 Yaupon Drive, Wilmington, NC 28401.


W. Allen Cribb 12-19-2024

END OF SECTION 270000

SECTION 270510 - TELECOMMUNICATIONS PATHWAYS

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Equipment and terminal backboards.
- B. Premises wiring raceways and outlets.

1.2 RELATED SECTIONS

- A. Drawings and General Provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. Section 260526 - Grounding and Bonding.
- C. Section 260529 Supporting Devices.
- D. Section 260533 - Conduit.
- E. Section 260534 - Boxes.
- F. Section 260553 - Electrical Identification.

1.3 REFERENCES

NFPA 70 - National Electrical Code.

1.4 SYSTEM DESCRIPTION

Individual and combination telecommunications/data outlets shall be installed where shown on the contract drawings. Raceways shall be installed as straight as possible and shall contain not more than the equivalent of three quarter bends.

1.5 PROJECT RECORD DOCUMENTS

- A. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Record actual locations and sizes of pathways and outlets.

1.6 QUALITY ASSURANCE

- A. Telephone Utility: Field verify.
- B. Perform Work in accordance with telephone utility's rules and regulations.

1.7 REGULATORY REQUIREMENTS

- A. Conform to requirements of NFPA 70.
- B. Furnish Products listed and classified by testing firm acceptable to authority having jurisdiction as suitable for purpose specified and indicated.

PART 2 - PRODUCTS

2.1 TELECOM TERMINATION BACKBOARDS

- A. Material: Grade A/C Fire retardant treated plywood.
- B. Size: 4 x 8 feet (1.2 x 2.4 m), 3/4 inch (19 mm) thick.

2.2 TELECOMMUNICATIONS OUTLETS

Outlets shall consist of standard, square cornered boxes 4-11/16" wide by 4-11/16" high by 2-1/8" deep, minimum, flush mounted at the height indicated on the contract drawings.

2.3 TELECOM WIRE AND CABLE

All telephone and data cable shall be furnished and installed by the Owner's vendor.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Finish paint termination backboards with durable white enamel under the provisions of Division 9 prior to installation of equipment.
- B. Support raceways and backboards under the provisions of Section 260529.
- C. The maximum bends between pull points shall be 180 degrees.
- D. The maximum distance between pull boxes shall be 100 feet.
- E. Install termination backboards plumb, and attach securely to building wall at each corner.
- F. Install #14 gauge steel or approved, 200 lb. nylon cord pull wire in each empty conduit run.

END OF SECTION 270510

DIVISION 28 – ELECTRONIC SAFETY AND SECURITY

Fire Alarm work shall be defined by drawings numbered with the prefix “F-“, the general provision of the Contract including General Conditions and Supplementary Conditions, Division 1 Specification sections, and Division-28 Electronic Safety and Security Specifications.

Engineer of Record for Division 28 is W. Allen Cribb, PE, CBHF Engineers, PLLC, 2246 Yaupon Drive, Wilmington, NC 28401.



END OF SECTION 280000

SECTION 283111 - FIRE DETECTION AND ALARM SYSTEM

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Fire Alarm and Smoke Detection Control Panel.
- B. Initiating devices.
- C. Auxiliary devices.
- D. Signaling appliances.
- E. Fire alarm wire and cable.
- F. Protective devices.
- G. Interfaces with Divisions 14, 21 and 23 Equipment Systems.
- H. Testing.

1.2 RELATED SECTIONS

- A. Drawings and General Provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. Division 21 – Fire Suppression.
- C. Division 23 - Mechanical.
- D. Section 260533 - Conduit.
- E. Section 260519 - Building Wire and Cable.
- F. Section 260534 - Boxes.
- G. Section 260580 - Equipment Wiring Systems.
- H. Section 260553 - Electrical Identification.

1.3 REFERENCES

- A. NFPA 70 - National Electrical Code. Comply with applicable requirements of NFPA-70, National Electrical Code (NEC) standards pertaining to fire alarm systems.
- B. NFPA 72 - National Fire Alarm Code.
- C. NFPA 101 - Life Safety Code.
- D. North Carolina State Building Code.

- E. North Carolina Fire Code.
- F. Testing Laboratory Compliance: Comply with provisions of UL safety standards pertaining to fire alarm systems. Provide products and components which are Listed and Labeled listed by a qualified third party testing agency. Acceptable qualified third party testing laboratories/agencies shall be amongst those accredited by the NCBCC (North Carolina Building Code Council) to Label Electrical & Mechanical Equipment. Equipment and materials shall bear the appropriate testing agency's listing mark or classification marking.
- G. FM Compliance: Provide fire alarm systems and accessories which are FM approved.

1.4 SYSTEM DESCRIPTION

- A. This document provides for the furnishing, installation, and connection of a microprocessor controlled, intelligent reporting fire alarm equipment required to form a complete coordinated system ready for operation. It must include, but not be limited to, alarm initiating devices, alarm notification appliances, control panels, auxiliary control devices, annunciators, power supplies, and wiring. The fire alarm system must comply with applicable provisions of the NC Building Code, NFPA 70 - National Electrical Code (NEC) and NFPA 72 -National Fire Alarm Code. The Contractor must furnish all parts, materials, and labor customarily required or provided for a complete and operating system, in accordance with all requirements applicable, even if each needed item is not specifically shown or described in the project plans or specifications
- B. Fire Alarm System: NFPA 72, addressable, manual and automatic local fire alarm system with connections to central station. The system must be nominal 24VDC operating voltage, non-coded, and supervised (including control circuits). All equipment supplied must be listed for the purpose for which it is used, and installed in accordance with any instructions included in its listing. It must also be new, with a full warranty (parts and labor) of at least one year from the date of final acceptance. The system must have multiple access levels to permit the disablement of individual alarm inputs or normal system responses (outputs) for alarms without changing the system's executive programming or affecting operation of the remainder of the system.

1.5 SUBMITTALS

- A. Submit under provisions of the General and Supplemental General Conditions and Division 1 Specifications Sections.
- B. Submittals must demonstrate compliance with technical requirements by reference to each subsection of this specification.
- C. Product Data: Provide electrical characteristics and connection requirements, and provide current draw for each device submitted and the listed minimum voltage required to operate. Panel submittal must list voltage drop allowed for panel and for individual NAC circuits.
- D. The fire alarm contractor must submit complete Shop Drawings to the Engineer for review, prior to performing any work. They must clearly demonstrate compliance with the Engineer's Drawings and specifications, which have a System Response Matrix showing the fire alarm system's actions (outputs) required for each type of alarm, supervisory, and trouble signal. Any non-compliant features must be fully described.

- E. The submitted shop drawings must show equipment, device identification numbers and locations, and connecting wiring of entire fire alarm system. Include wiring and riser diagrams, including floor plans indicating final outlet locations showing address of each addressable device. Wiring diagrams must be based on the project floor plans, with devices and existing and any proposed conduit routing additions and/or revisions. The conductor composition for each conduit section must be provided. The distance and route for each NAC (Notification Appliance Circuit) must be shown. Riser diagrams must show consecutive connections for all devices with addresses and candela and candela ratings. Provide detailed battery capacity calculations.
- F. Arcitect/Engineer's approval (with or without comments) of contractor's Shop Drawings, samples, cut sheets, etc., is for general conformance with the contract documents and design concept. It does not relieve the contractor of responsibility for full compliance with the project plans and specifications, except for any specific non-compliant features for which the Engineer gives written authorization.
- G. Installation Instructions: The contractor must submit to the Engineer the manufacturer's detailed installation instruction for the Fire Alarm Control Panel and all duct mounted smoke detectors, flow switches, tamper switches, supervisory switches, and similar items which require mechanical installation.
- H. Battery Calculations:
 - 1. Include a copy of system battery sizing calculations with the shop drawing submittal to the Engineer. Use manufacturer's battery discharge curve to determine expected battery voltage after 60 hours of providing standby power. Then use calculated Notification Appliance Circuit current draw in the alarm mode to determine expected voltage drop at End of the Line Resistor (EOL), based on conductor resistance per manufacturer's data sheet or NEC.
 - 2. Fire Alarm Vendor's calculations must be submitted with the shop drawings, and prior to installation of equipment. In the submittal package identify Notification Appliance Circuits (NAC) current draws and voltage drops for each circuit. Vendor must utilize the "end of line" method for voltage drop calculations. The "mid-point" method is not acceptable. In no case must the calculated voltage at any notification appliance fall below the minimum listed operating voltage for the devices used.
 - 3. The voltage drop at EOL must not exceed 14% of the expected battery voltage, after the required standby time plus alarm time. Determine "worst case" voltage at far end of each NAC, by subtracting its calculated voltage drop from the expected battery voltage. The result must be no less than the minimum listed operating voltage for the alarm notification appliances used.
 - 4. All of these calculations must be placed on a dedicated sheet of as-built drawings, for future reference by fire alarm service technicians. NAC voltage drop must be verified during system tests.
 - 5. Provide copies of battery and voltage drop calculations at SCO final inspection.
- I. Maintenance Data: The contractor must submit maintenance data and parts lists for each type of fire alarm equipment installed, including furnished specialties and accessories. This data, product data, and shop drawings must be included in the maintenance manual.

- J. Maintenance Contract: The contractor must submit a quote for a maintenance contract to provide all maintenance, test, and repair described below and/or in accordance with NFPA-72, "Guide for Testing Protection Signaling Systems". Include also a quote for unscheduled maintenance/repair, including hourly rates for technicians trained on this equipment, and response travel costs. Submittals that do not identify all post contract maintenance costs will not be accepted. Rates and costs must be valid for the period of two (2) years after expiration of the guarantee. Maintenance and testing must be on a semiannual basis or as required, whichever is the most restrictive. A preventive maintenance schedule must be provided by the Contractor that must describe the protocol for preventive maintenance. The schedule must include:
 - 1. Semiannual systematic examinations, adjustment and cleaning of all detectors, manual fire alarm stations, control panels, power supplies, relays, water-flow switches and all accessories of the fire alarm system.
 - 2. Semiannual testing of each circuit in the fire alarm system.
 - 3. Semiannual testing of each smoke detector in accordance with the requirements of NFPA 72.

- K. Certifications: Submit a certification from the major equipment manufacturer indicating that the proposed supervisor of installation and the proposed performer of contract maintenance is an authorized representative of the major equipment manufacturer. Include names and addresses, and telephone numbers in the certification. The installing contractor's technicians must hold current (within previous 24 months) certifications issued by the manufacturer. These certifications must be submitted to the Engineer prior to installation showing name, photo identification, date of training and date of certification.

- L. Manufacturer's Installation Instructions: Indicate application conditions and limitations of use stipulated by product testing agency. Include instructions for storage, handling, protection, examination, preparation, installation, and commissioning of products.

1.6 QUALIFICATIONS

- A. Manufacturer: Firms regularly engaged in manufacture of fire alarm systems of types, sizes, and electrical characteristics required, with minimum three years documented experience, and with service facilities within 100 miles of Project. and whose products are Listed and Labeled. Products of firms that do not maintain factory authorized service organization and spare parts stock are not acceptable for use on State Owned Buildings.

- B. Installer: Company specializing in performing the work and making the final terminations and connections, with a minimum of 5 years documented experience installing fire detection and alarm systems similar in size and scope to the project. Only the Installer may make program changes and must be present for the 100% test, Engineer's pre-final review and Owner inspections. The company must maintain a service organization with adequate spare parts inventory within 100 miles of the installation site.

- C. All connections to the FACP and the system's programming must be done only by the manufacturer, or by an authorized distributor that stocks a full complement of spare parts for the system. The technicians are required to be trained and individually certified by the manufacturer, for the FACP model/series being installed. This training and certification must have occurred within the most recent 24 months, except that a NICET Level III certification may extend this to 36 months. Copies of the certifications must be part of the Shop Drawing submittal to the Engineer, prior to installation. The submittal cannot be approved without this information.

1.7 REGULATORY REQUIREMENTS

- A. Equipment and installation must conform to requirements of NFPA 70, NFPA 72, NFPA 101, North Carolina State Building Code and the North Carolina Fire Code.
- B. Comply with provisions of UL safety standards pertaining to fire alarm systems. Furnish products listed and classified listed by a qualified third party testing agency. Acceptable qualified third party testing laboratories/agencies shall be amongst those accredited by the NCBCC (North Carolina Building Code Council) to Label Electrical & Mechanical Equipment. Equipment and materials shall bear the appropriate testing agency's listing mark or classification marking.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Notifier. Notifier is the preferred alternate.
- B. GE/Edwards
- C. Potter.
- D. Siemens.

2.2 FIRE ALARM CONTROL PANELS (FACP)

- A. General: The FACP must meet the following general requirements, unless noted otherwise:
 - 1. The system must be the addressable type, with a 24VDC nominal operating voltage.
 - 2. The system must have multiple access levels so Owner's authorized personnel can disable individual alarm inputs or normal system responses (outputs) for alarms, without changing the system's executive programming or affecting operation of the rest of the system. The process on how to do this must be included in the training required to be given to the Owner's designated personnel, and must also be part of the written documentation provided by the fire alarm equipment supplier.
 - 3. Signal Line Circuits (SLC): Alarm, trouble and supervisory signals from all intelligent reporting devices must be encoded onto an NFPA Class A Signal Line Circuit (SLC) with no "T" taps.
 - 4. Notification Appliance Circuits (NAC): Notification appliance circuits must be wired NFPA 72 Class B.
 - 5. Digitized electronic signals must employ check digits or multiple polling. In general, a single ground or open on any system signaling line circuit, initiating device circuit, or notification appliance circuit must not cause system malfunction, loss of operating power or the ability to report an alarm.
 - 6. Loss of Power: Alarm signals arriving at the main FACP must not be lost following a power failure (or outage) until the alarm signal is processed and recorded.
 - 7. The FACP must have an Alarm Silence Switch, and be equipped with the Subsequent Alarm (alarm resound) feature. Any remote annunciators or graphic displays located away from the alarm area must also include an audible signal with alarm resound feature.
- B. System Response to an Alarm Condition: When a fire alarm condition is detected and reported by one of the system initiating devices or appliances, the following functions must immediately occur:
 - 1. The system alarm LED must flash.
 - 2. A local piezo-electric signal in the control panel must sound.

3. An 80-character minimum LCD display must indicate all information associated with the fire alarm condition, including the type of alarm point and its location within the protected premises.
4. On systems equipped with a printer, printing and history storage equipment must log the information associated with each new fire alarm control panel condition, along with time and date of occurrence.
5. All system output programs assigned via control-by-event equations to be activated by the particular point in alarm must be executed, and the associated system outputs (alarm notification appliances and/or relays) must be activated. Exact programming must be provided by the Contractor to meet the Owner's requirements.
6. Detect activation of any initiating device and the location of the alarm condition.
7. Activate all fire alarm Notification Appliances, sounding and flashing in synchronization continuously until the initiating device and control unit have been reset to normal condition.
8. Sleeping room smoke detectors initiates, via the FACP, the local alarm in the room (the sounder base, and in the case of a hearing-impaired space, the visual device also), causes a pre-signal indication at the FACP and notifies the supervising station.
9. Activate digital alarm communicator.
10. Deactivate door hold control relays such that all smoke doors close.
11. Deactivate control relays so that HVAC units shut down close.
12. Activate control relay(s) to release all magnetically locked egress doors close.
13. Indicate all alarms, supervisory and troubles on the Remote Annunciator.
14. Refer to Control Matrix on the Drawings for additional requirements.
15. See Specifications Division 23 for additional actions.

C. System Response to a Trouble Condition:

1. Systems AC power trouble signal must not be sent unless maintained for 1 to 3 hours. Provide additional relays as required for this purpose.
2. Provide immediate transmission of all other supervising signals.
3. Provide adjustable time delay for all other trouble signals prior to transmission.

D. FACP – Minimum Requirements: The FACP must contain a microprocessor based Central Processing Unit (CPU). The CPU and its associated equipment must be protected so it cannot be affected by voltage surges or line transients consistent with UL Standard 864. The CPU must communicate with and control the following types of equipment used to make up the system: intelligent detectors, addressable modules, local and remote operator terminals, printers, annunciators, and other system-controlled devices. The main FACP must perform the following functions:

1. Supervise and monitor all intelligent addressable detectors and monitor modules connected to the system for normal, trouble and alarm conditions.
2. Supervise all initiating, signaling, and notification circuits throughout the facility by way of connection to monitor and control modules.
3. Visually and audibly annunciate any trouble, supervisory or alarm condition on operator's terminals, panel display and annunciators.

E. System capacity and General Operation: The system must have the following capabilities and general operational modes:

1. The FACP must provide, or be capable of expansion to, 198 intelligent/addressable devices per Signaling Line Circuits (SLC) and 1980 annunciation points, minimum, per system. The number of SLCs provided must be as indicated on the Drawings. Total points must be as indicated on the drawings or otherwise specified with minimum 20% spare capacity. Outbuildings FACP's must provide, or be capable of expansion to, 198

- intelligent/addressable devices per Signal Line Circuits (SLC). This includes 99 analog detectors (Ionization, Photoelectric, or Thermal) and 99 monitor or control modules.
2. Each FACP must include a full featured operator interface control and annunciation panel that must include a backlit, 80 minimum character liquid crystal display, individual, color coded system status LEDs, and an alphanumeric keypad for the field programming and control of the fire alarm system.
 3. All programming or editing of the existing program in the system must be achieved with a personal computer on site and without interrupting the alarm monitoring functions of the fire alarm control panel. A copy of the database must be left in the Document Box per NFPA 72.
 4. The fire alarm control panel shall be capable of being programmed on site from the control panel keypad interface in addition to the use of a laptop computer connected to the control panel. The changing of EPROMS is not acceptable.
 5. Fire alarm system equipment shall be fully serviceable by UNCW personnel. Proprietary equipment with restricted access is not acceptable.
 6. Smoke detectors or other addressable fire alarm system devices that are addressed by the fire alarm control panel or the use of a hand-held programming device are not acceptable.
 7. Each FACP must be able to provide the following features:
 - a. Upload/Download to PC Computer
 - b. Charger Rate Control
 - c. Drift Compensation
 - d. Automatic Day/Night Sensitivity Adjust
 - e. Device Blink Control
 - f. Pre-alarm Control Panel Indication
 - g. Trouble Reminder
 - h. NFPA 72 Smoke Detector Sensitivity Test
 - i. System Status Reports
 - j. Periodic Detector Test
 - k. Alarm Verification, by device, with tally
 - l. Non-Alarm Module Reporting
 - m. Block Acknowledge
 - n. Smoke Detector Maintenance Alert
 - o. Control-by-Time
 8. The FACP must be capable of printing historical data and device parameters and must include all equipment necessary to produce printouts, including an external printer and must be listed as meeting the NFPA 72 sensitivity testing and maintenance requirements without the need for manually removing and testing each smoke detector. The control panel must provide a display and a printed list of these sensitivity measurements as a permanent record of the required sensitivity testing. The system must also annunciate a trouble condition when any smoke detector approaches 80% of its alarm threshold due to gradual contamination, with an annunciation of the location of the smoke detector requiring service. If any specialized equipment must be used to program any function of the smoke detector devices, then one must be furnished as part of the system.
 9. The system must perform time-based control functions including automatic changes of specified smoke detector sensitivity settings.
 10. A password protected silent walk test feature shall be provided in the fire alarm system operation. As an alternate, a password protected means to bypass notification devices shall be provided in the fire alarm software programming to allow maintenance and testing while the building is occupied. This alternate method shall not require more than ten devices to be entered for bypassing notification in the building.
 11. Central Processing Unit:

- a. The Central Processing Unit (CPU) must communicate with, monitor, and control all other modules within the control panel. Removal, disconnection or failure of any control panel module must be detected and reported to the system display by the CPU.
 - b. The CPU must contain and execute all control-by-event (including ANDing, ORing, NOTing, CROSSZONEing) programs for specific action to be taken if an alarm condition is detected by the system. Such control-by-event programs must be held in non-volatile programmable memory, and must not be lost with system primary and secondary power failure. The CPU must also provide a real-time clock for time annotation of all system displays. The Time-of-Day and date must not be lost if system primary and secondary power supplies fail.
 - c. The CPU must be capable of being programmed on site without requiring the use of any external programming equipment. Systems that require the use of external programmers or change of EPROMs are not acceptable.
12. Operators Control: Provide an operator's interface which allows the following minimum functions. In addition, the operator's interface must support any other functions required for system control and/or operation:
- a. Acknowledge (ACK/STEP) Switch
 - b. Signal Silence Switch
 - c. System Reset Switch
 - d. System Test Switch
 - e. Lamp Test Switch
 - f. Programmable, supervised switches for fire safety function bypasses. i.e. NAC Bypass, Elevator Capture Bypass, HVAC Shutdown Defeat, Smoke Control Bypass, etc. Switch operation must be password protected.
13. Display: The system display must provide all the controls and indicators used by the system operator and may also be used to program all system operational parameters. The display assembly must contain, and display as required, custom alphanumeric labels for all intelligent detectors, addressable modules, and software zones.
- a. The system display must provide an 80minimum character back-lit alphanumeric Liquid Crystal Display (LCD).
 - b. The Display must also provide four Light-Emitting-Diodes (LEDs), which must indicate the status of the following system parameters: AC POWER, SYSTEM ALARM, SYSTEM TROUBLE, and SIGNAL SILENCE.
 - c. The system display must provide a touch key-pad with control capability to command all system functions, entry of any alphabetic or numeric information, and field programming. Two different password levels must be accessible through the display interface assembly to prevent unauthorized system control or programming.
14. Signal Line Circuit (SLC) Interface Board:
- a. The FACP must contain SLC interface boards as required to communicate with the SLC. Each SLC board must monitor and control a minimum of 198 intelligent addressable devices. This includes 99 analog detectors (Ionization, Photoelectric, or Thermal) and 99 monitor or control modules.
 - b. Each SLC interface board must contain its own microprocessor, and must be capable of operating in a local mode (any SLC input activates all or specific SLC outputs) in the event of a failure in the main CPU of the control panel. The SLC interface board must not require any jumper cuts or address switch settings to initialize SLC Loop operations. SLC interface boards must provide power and communicate with all intelligent addressable detectors and modules connected to its SLC Loop on a

- single pair of wires. This SLC Loop must be capable of operation as NFPA 72 Class A or Class X.
- c. Each SLC interface board must receive analog information from all intelligent detectors and must process this information to determine whether normal, alarm, or trouble conditions exist for that particular detector. The SLC interface board software must include software to automatically maintain the detector's desired sensitivity level by adjusting for the effects of environmental factors, including the accumulation of dust in each detector. The analog information may also be used for automatic detector testing and for the automatic determination of detector maintenance requirements.
15. Printer: Provide a printer to provide hard-copy printout of all changes in status of the system. The printer must time-stamp such printouts with the current time-of-day and date. The printer must be standard carriage with 80-characters per line and must use standard pin-feed paper. Thermal printers are not acceptable. The printer must operate from a 120 VAC, 60 Hz power source. Provide table and stand for printer.
 16. Remote Transmissions: The FACP must be interfaced to a Digital Alarm Communications Transmitter (DACT). See requirements in NFPA 72, 26.6 for acceptable means to transmit fire alarm signals. Maintain the existing Central Station in use by the Owner.
 17. Power Supply: The FACP power supplies must operate on 120VAC, 60 Hz and must have a continuous rating adequate to power all equipment and functions in full alarm continuously. All modules and drivers must be able to withstand prolonged short circuits in the field wiring, either line-to-line or line-to-ground, without damage. Further, the power supply must be expandable for additional notification appliance power in 3.0 ampere increments. The power supply must provide a battery charger using dual-rate charging techniques for fast battery recharge.
 18. Batteries: Batteries must be completely maintenance free, must not require liquids, fluid level checks or refilling, and must not be capable of producing spills and/or leaks. Batteries must be sealed gel-cell type with expected life of 10 years. Battery voltage must be as required by the FACP and related equipment. Battery must have sufficient capacity to power the fire alarm system for not less than 60 hours plus 5 minutes of alarm upon a normal AC power failure. NAC circuits must not exceed 75% of maximum current load allowed.
 19. Enclosures: The FACP must be housed in a 3rd party listed cabinet suitable for surface or semi-flush mounting. Cabinet and front must be corrosion protected, given a rust-resistant prime coat, and manufacturer's standard finish. The door must provide a key lock and must include a glass or other transparent opening for viewing of all indicators. For convenience, the door may be hinged on either the right or left side (field selectable).

2.3 NOTIFICATION APPLIANCES

A. MANUFACTURERS

1. System Sensor. System Sensor is the preferred alternate.
2. Wheelock.
3. Gentex.

B. Strobe Lights must be located as shown on the Drawings. Strobe lights indicated for use exterior to the building must be mounted at the indicated elevation and listed for use in wet locations. Strobe lights must operate with synchronized flash output and have the following specifications:

1. Voltage: Strobe lights must operate on 24VDC nominal.
2. Maximum pulse duration: 2/10ths of one second.
3. Strobe intensity and flash rate must meet minimum requirements of UL 1971. Provide strobe lights with minimum intensity Candela (Cd) rating of 15 Cd, or greater if such is

indicated adjacent to the device symbol on the Drawings. The Contractor must verify all candela settings prior to conducting the voltage drop testing required later in this document. Contractor must also verify the design candela settings are adequate for the space being covered. Care must be taken to assure the devices are mounted in the exact locations shown on the approved shop drawing documents. Notify the Engineer of any deficiencies.

C. Audible Devices:

1. Horns: Where provided, must provide a sound level of 15 dBA above ambient as listed in the NFPA 72.
2. Audible/Visual Combination Devices (Horn/Strobes) must comply with all applicable requirements for Horns and Strobe Lights.
3. Bells must be 10" diameter vibrating type located as shown on the Drawings; bells located outdoors must be listed for use in wet locations. Bells must operate on 24 VDC nominal.

2.4 INITIATING DEVICES

A. Addressable Devices - General: All initiating devices must be individually addressable. Addressable devices must comply with the following requirements:

1. All addressable spot type and duct smoke detectors must be the analog type and the alarm system must automatically compensate for detector sensitivity changes due to ambient conditions and dust build-up within detectors. This feature must be armed and sensitivities set prior to acceptance of the system.
2. Address Setting: Addressable devices must provide an address-setting means.
3. Connections: Addressable devices must be connected to a Signal Line Circuit (SLC) with two (2) wires.
4. Operational Indications: Addressable initiation devices must provide dual alarm and power LEDs. Both LEDs must flash under normal conditions, indicating that the device is operational and in regular communication with the control panel. Both LEDs must be placed into steady illumination by the FACP to indicate that an alarm condition has been detected. The flashing mode operation of the detector LEDs must be optional through the system field program. An output connection must also be provided in the device base to connect an external remote alarm LED.
5. Intelligent Initiation Devices: All smoke detectors must be the "intelligent" in that smoke detector sensitivity must be set through the FACP and must be adjustable in the field through the field programming of the system. Sensitivity must be capable of being automatically adjusted by the FACP on a time-of-day basis. Using software in the FACP, detectors must be capable of automatically compensating for dust accumulation and other slow environmental changes that may affect performance. The detectors must be listed by UL as meeting the calibrated sensitivity test requirements of NFPA Standard 72.
6. Spot-type detectors must be the plug-in type, with a separate base (not a mounting ring), to facilitate their replacement and maintenance. The base must have integral terminal strips for circuit connections, rather than wire pigtails.
7. Device mounting Base: Unless otherwise specified all detectors must be ceiling-mount and must include a separate twist-lock base with tamper proof feature.
8. Test Means: The detectors must provide a test means whereby they must simulate an alarm condition and report that condition to the control panel. Such a test may be initiated at the detector itself (by activating a magnetic switch) or initiated remotely on command from the control panel when in the "test" condition. Actual or synthetic smoke must be used during the 100% testing to assure smoke entry into the sensing chamber.
9. Device Identification: Detectors must store an internal identifying type code that the control panel must use to identify the type of device.

10. Photoelectric Smoke Detectors: Photoelectric smoke detectors must use the photoelectric (light-scattering) principal to measure smoke density and must, on command from the control panel, send data to the panel representing the analog level of smoke density.
11. Thermal Detectors: Thermal Detectors must be intelligent addressable devices rated at 135°F (58°C) and must have a rate-of-rise element rated at 15° F. (9.4°C) per minute. It must connect via two wires to the Fire Alarm Control Panel Signaling Line Circuit. Up to 99 intelligent heat detectors may connect to one SLC loop. Thermal detectors must use an electronic sensor to measure thermal conditions caused by a fire and must, on command from the control panel, send data to the panel representing the analog level of such thermal measurements.
 - a. Non-Rate of Rise Detectors: Provide thermal detectors with non-rate of rise thermal elements. Non-rate of rise detectors are indicated by NRR adjacent to the thermal detector symbol.
 - b. Specialized Element Temperature Ratings: Provide thermal detectors with specialized element temperature ratings. Specialized element temperatures are indicated by a temperature rating adjacent to the thermal detector symbol, e.g. 195°F.
12. Duct Smoke Detector: In-Duct Smoke Detector Housings must accommodate a velocity rated photoelectric detector. The device, independent of the type used, must provide continuous analog monitoring and alarm verification from the panel. When sufficient smoke is sensed, an alarm signal must be initiated at the FACP. Coordinate with owner for response appropriate for the location.
13. Addressable Pull Stations - General: Addressable pull stations must, on command from the Fire Alarm Control Panel, send data to the panel representing the state of the manual switch. They must use a key operated test-reset lock, and must be designed so that after actual emergency operation, they cannot be restored to normal use except by the use of a key. All pull stations must be dual-action, have a positive, visual indication of operation and utilize a key type reset. Glass-break rods are not allowed. Mount pull station with operating mechanism between 42-inches and 48-inches above finished floor. Provide manual stations with anti-tamper clear Lexan guards with built-in 9 volt battery-powered sounder.

2.5 AUXILIARY DEVICES

- A. Addressable Dry Contact Monitor Module:
 1. Addressable Monitor Modules must be provided to connect one supervised zone of non-addressable Alarm Initiating Devices (any Normally Open [N.O.] dry contact device) to one of the Fire Alarm Control Panel Signaling Line Circuit Loops. Monitor modules must be installed as required by the system configuration. All required monitor modules may not be shown on the Drawings.
 - a. Indication of Operation: An LED must be provided that must flash under normal conditions, indicating that the Monitor Module is operational and in regular communication with the control panel.
 - b. Supervision: Unless specifically noted otherwise on the drawings provide one monitor module for each sprinkler switch.
 2. Two Wire Detector Monitor Module: Addressable Monitor Modules must be provided to connect one supervised IDC zone, Class A of non-addressable 2- wire smoke detectors or alarm initiating devices (any N.O. dry contact device) to one of the Fire Alarm Control Panel Signaling Line Circuit Loops.
- B. Addressable Control Module:

1. Addressable Control Module: Addressable Control Modules must be provided to supervise and control the operation of one conventional Notification Appliance Circuit (NAC) of compatible, 24VDC powered, polarized Audio/Visual (A/V) Notification Appliances. For fan shutdown and other auxiliary control functions, the control module may be set to operate as a dry contract relay. The control module must provide address-setting means. An LED must be provided that must flash under normal conditions, indicating that the control module is operational and is in regular communication with the control panel. If the voltage being controlled is 120 VAC or greater, an isolating 24VDC relay must be used.
 - a. Configuration: The control module NAC circuit may be wired for Class A/B) with up to 1 Amp of inductive A/V signal, or 2 Amps of resistive A/V signal operation, or as a dry contact (Form C) relay. The control module must be suitable for pilot duty applications and rated for a minimum of 0.6 amps at 30VDC. The relay coil must be magnetically latched to reduce wiring connection requirements, and to ensure that 100% of all auxiliary relay or NACs may be energized at the same time on the same pair of wires. The contractor must confirm the relay contacts are rated for the attached load.
 - b. Power Source: Audio/visual power must be provided by a separate supervised power loop from the main fire alarm control panel or from a supervised, 3rd party listed remote power supply. A/V power sources and connections are not shown on the Drawings.
 - c. Test Switch: A magnetic test switch must be provided to test the module without opening or shorting its NAC wiring.
 - d. Control modules must be installed as required by the system configuration. All required control modules may not be shown on the Drawings.
- C. Isolator Module:
 1. Isolator Modules must be provided to automatically isolate wire-to-wire short circuits on an SLC loop. The Isolator Module must limit the number of modules or detectors that may be rendered inoperative by a short circuit fault on the SLC Loop. Modules must be readily accessible (not above ceiling) and clearly labeled.
 2. Operation: Isolator Modules must operate such that if a wire-to-wire short occurs, the Isolator module must automatically open-circuit (disconnect) the SLC loop. When the short circuit condition is corrected, the Isolator Module must automatically reconnect the isolated section. The Isolator Module must not require any address-setting, and its operations must be totally automatic. It must not be necessary to replace or reset an Isolator Module after its normal operation.
 3. Isolator Modules must provide a single LED that must flash to indicate that the Isolator is operational and must illuminate steadily to indicate that a short circuit condition has been detected and isolated.
- D. Water Flow Switch: Flow switches must be integral, mechanical, non-coded, non-accumulative retard type. Flow switches must have an alarm transmission delay time that is conveniently adjustable from 0 to 60 seconds. Initial settings must be 30-45 seconds. Flow switches must be located a minimum of one (1) foot from a fitting that changes the direction of the flow and a minimum of three (3) feet from a valve as required per NFPA 13. Installation: Water Flow Switches must be connected by the Division 26 (Electrical) Contractor but furnished and installed by the Division 23 (Mechanical) Contractor.
- E. Sprinkler and Standpipe Valve Supervisory Switch:
 1. Supervisory switch mechanisms must be contained in weatherproof housings that must provide a 3/4 inch tapped conduit entrance and must incorporate the necessary facilities for attachment to the valves. Switch housing must be finished in red baked enamel.

2. Mounting: Mount switch so as not to interfere with the normal operation of the valve and adjust to operate within two revolutions toward the closed position of the valve control, or when the stem has moved no more than one-fifth of the distance from its normal position.
- F. Serially Connected Annunciators:
1. Annunciators must communicate with the fire alarm control panel via an EIA-485 communications loop (four-wire) and must individually annunciate all buildings and zones in the system. System zones must be as indicated on the Drawings.
 2. Annunciator Indicators: The annunciator must provide a red Alarm LED per zone, and a yellow Trouble LED per zone. The annunciator must also have an "ON-LINE" LED, local piezo sounder, local acknowledge/lamp test switch, and custom zone/function identification labels. Annunciator switches may be used for System control such as, Global Acknowledge, Global Signal Silence, and Global System Reset. All annunciator switches and indicators must be software programmable.
 3. LCD Alphanumeric Display Annunciator: The Alphanumeric Display Annunciator must be a supervised, remotely located back-lit LCD display containing a minimum of eighty (80) characters for alarm annunciation in clear English text. The LCD Annunciator must display all alarms and trouble conditions in the system.
 4. If both LED and LCD functions are not provided in a single remote annunciator, provide both LED and LCD remote annunciators installed adjacent in flush wall-mounted enclosure(s). Provide a common flush face plate of matching brushed aluminum.
 5. System Capacity: The system must allow a minimum of four LCD annunciators. In addition to annunciation functions, each LCD annunciator must be capable of the following software programmed system functions: Acknowledge, Signal Silence and Reset.
 6. Connections: The annunciator must connect to a two-wire EIA-485 interface. The two-wire connection must be capable operation at distances of 6,000 feet. Provide interface to fiber optic cable systems and/or repeater units where such are indicated on the Drawings.
- G. Remote Annunciator Indicator Lights (RAIL): RAILS must be provided with a key type switch for testing of the annunciated device. RAILS must operate on 24VDC nominal. See installation detail on the Drawings.
- H. Door Hold-Open Magnets:
1. Door hold open magnets must be suitable for mounting in a single gang electrical device box. Door hold open magnets must be furnished with keepers, door chains, and other accessories as required to properly hold open doors as indicated on the Drawings. Holding force of the magnet must be appropriate for the door to be held open.
 2. Door hold open magnets must operate in a fail safe manner, i.e., the door must release in event of a failure of voltage to the device.
 3. Power Source: Door hold open magnets must be configured to operate from a nominal 24VDC system as supplied by the FACP or other power supply listed for the purpose. All hold open magnet supply sources, whether a part of the FACP or whether derived from a separate power supply, must be supervised. Door hold open magnet circuits which use step-down transformers, 120VAC, or local relays are not permitted. Door must close after 60 seconds of the power loss.
- I. Battery Power Supply (BPS) and/or Supplementary Notification Appliance Circuit (SNAC): These types of panels must be completely maintenance free, must not require liquids, fluid level checks or refilling, and must not be capable of producing spills and/or leaks. Batteries must be sealed gel-cell type with expected life of 10 years. Battery voltage must be as required by the FACP and related equipment. Battery must have enough capacity to power the fire alarm system for not less than 60 hours plus 5 minutes of alarm upon a normal AC power failure. Battery cabinet

must be twice the size of the batteries it will contain. NAC circuits must not exceed 75% of maximum current load allowed.

J. Surge Protection:

1. "Ditek", "Northern Technologies", and "Emerson Network Power" are acceptable manufacturers of 24VDC and 120VAC surge protection on fire alarm system equipment and circuits, including phone lines on communication dialers. "Ditek" brand is the campus standard and is the preferred manufacturer for surge suppression/protection on fire alarm signal and notification circuits, fire alarm and security panel phone lines, and 120-volt AC electrical power supply.
2. The following protection against voltage transients and surges must be provided and installed by the contractor:
 - a. On AC Input: A feed-through (not shunt-type) branch circuit transient suppressor such as Leviton 51020-WM-DIN, or Ditek DTK-120SRD 20 Amp or equivalent UL 1449 - Latest Edition Listed device.
 - b. On DC Circuits Extending Outside Building: Adjacent to the FACP, and also near point of entry to outlying building, provide "pi"-type filter on each leg, consisting of a primary arrester, series impedance, and a fast acting secondary arrester that clamps at 30V-40V. Some acceptable models: Simplex 2081-9027, Simplex 2081-9028, Transtector TSP8601, Ditek DTK 2MHLP24BWB series, Citel America B280-24V, and Northern Technologies DLP-42. Submit data on others to the Engineer for approval. UL 497B listing is normally a prerequisite for their consideration. Devices using only MOV active elements are not acceptable.

2.6 Wiring: Addressable loop (signal line) circuits must be wired with type FPL/FPLR/FPLP fire alarm cable, AWG 18 minimum, low capacitance, twisted shielded copper pair. Cable shield drain wires must be connected at each device on the loop to maintain continuity, taped to insulate from ground, and terminated at the FACP. Acceptable cables include Atlas 228-18-1-1STP, BSCC S1802s19 (same as EEC 7806LC), West Penn D975, D991 (AWG 16), D995 (AWG 14), or equal wire having capacitance of 30pf/ft. maximum between conductors. Belden 5320FJ is acceptable if only FPL rating is needed. The cable jacket color must be red, with red (+) and black (-) conductor insulation.

1. Unshielded cable, otherwise equal to the above, is permitted to be used if the manufacturer's installation manual requires, or states preference for, unshielded cable.
2. In underground conduit, Type TC or PLTC cable (PE insulated) must be used to avoid problems from moisture.

2.7 TERMINAL CABINETS: Terminal cabinets must be painted sheet steel, hinged cover type not less than 10" x 16" x 10" deep. Cabinets must conform to Specs Section 260534 and must be labeled in accordance with Specs Section 260553.

PART 3 - EXECUTION

3.1 FIRE ALARM SYSTEM

- A. The fire alarm system must be new and furnished with a warranty (parts & labor) of at least one year from the date of final acceptance by the State Construction Office (SCO) and the Owner. Equipment, initiating devices, and alarm appliances must be arranged and the annunciator zones must be configured as directed by the Engineer.
- B. All equipment supplied must be specifically listed for its intended use and must be installed in accordance with the manufacture's recommendations. The contractor must consult the

manufacturer's installation manuals for all wiring diagrams, schematics, physical equipment sizes, etc., before beginning system installation. Contractor must refer to the Riser/Connection diagram for all specific system installation/termination/wiring data.

- C. All system components must be attached to walls and ceiling/floor assemblies and must be held firmly in place (e.g., detectors must not be supported solely by suspended ceilings). Fasteners and supports must be adequate to support the required load. Adhesives are not permitted to mount fire alarm system components to building surfaces or structure.
- D. When programming the system, activate the automatic drift compensation feature for all spot-type smoke detectors.
- E. Set spot-type smoke detector sensitivities to normal/medium, unless directed otherwise by the Engineer or Owner's rep.
- F. Print a complete System Status and Programming Report after the above steps have been done. This must include the program settings for each alarm initiating device and the current sensitivity of each analog addressable smoke detector. This documentation must be provided at the SCO inspection.

3.2 FIRE ALARM CONTROL EQUIPMENT INSTALLATION

- A. The technician who makes final connections and programs the FACP is the "installer." The responsibility for assuring a proper installation overall rests with this individual fire alarm system technician. In addition to doing the final hookups and activating the system, this individual must check the field connections to assure all work is properly done. The absence of system "trouble" signals is not an adequate measure of the field wiring, which could have "T" taps, the wrong type of wire, improper terminations, ground (drain wire) issues, etc.
- B. Notification Appliance Circuit booster power supplies must be individually monitored by the FACP and protected by a smoke detector per NFPA 72. They must not be located above a ceiling, or in non-conditioned space. A 24vdc power circuit serving addressable control relays must also be monitored for integrity. Note if the contractor elects to provide additional remote power supplies, 120 VAC circuits required by the power supplies must be provided by the contractor at no additional cost to the Owner. All fire alarm power supplies must have 120-volts surge suppressors.
- C. Basic operating instructions must be framed and permanently mounted at the FACP. (If the Owner concurs, they may instead be affixed to the inside of the FACP's door.) In addition, the NFPA 72 "Record of Completion" must either be kept at/in the FACP, or its location must be permanently indicated there by an engraved label.
- D. One copy of the fire alarm detection & initiating device installation shall be mounted beside the fire alarm control panel and each remote annunciator. This fire alarm installation wall chart shall indicate: (1) floor plan of each floor within the building; (2) location of all detection & initiating devices with their device address; (3) location of the fire alarm control panel, (4) all room numbers.
- E. All System documentation must be provided and housed in a Documentation Cabinet installed at the control panel or other approved location. (Per 2013 NFPA 72: 7.7.2)
- F. Alarm notification appliances (audible and visible) are to comply with NFPA 72, the North Carolina Building Code, and ANSI 117 criteria for intensity and placement. The standard audible evacuation signal must be the ANSI S3.41 three-pulse temporal pattern unless noted otherwise. All strobe lights installed in a single space must be synchronized. Mount devices on the ceiling

where shown. Wall mounted devices must be mounted with the entire lens between 80" minimum and 96" maximum off finished floor.

3.3 ADDRESSABLE INTERFACE MODULES (Control and Monitor Modules)

- A. Addressable interface modules (used to monitor all contact type initiating devices) must be located in conditioned spaces, unless they are tested, listed, and marked for continuous duty across the range of temperatures and humidity expected at their installed location.
- B. One module may serve as many as 3 sprinkler system valve supervisory switches in a single space; otherwise provide one module per switch.
- C. One module may serve as many as 6 heat detectors in a single space.
- D. Sprinkler system supervisory circuits for monitoring valve position, air pressure, water temperature, pump status, etc., must cause distinct audible and visible indications at the FACP. The audible supervisory signal must either be a 4" diameter bell or a pulsing piezo-electric alarm. Provide the following engraved label adjacent to the bell/alarm: "SPRINKLER STATUS ABNORMAL". If only valve position is supervised, provide an engraved label reading: "SPRINKLER VALVE CLOSED"

3.4 SURGE PROTECTION

- A. For each AC power circuit that interfaces with fire alarm equipment install an AC suppressor in a listed enclosure near the electrical panelboard, and trim excess lead lengths. Wind small coil in the branch circuit conductor just downstream of the suppressor connection. Coil to be 5 to 10 turns, about 1" diameter, and securely tie-wrapped.
- B. On DC Circuits Extending Outside Building: Install the surge arrestor in a labeled enclosure near the point of entry to or exit from each building.

3.5 AC POWER

- A. Switching to emergency power during alarm must not cause signal drop-out. Batteries must meet the appropriate NFPA capacity requirements, with a 25% safety factor. This requirement is in effect even if generator power is supplied to the Fire Alarm Control Panel.
- B. The branch circuit breaker(s) supplying the system must be physically protected by panelboard lock or handle lock and each must be identified with a 1/4" permanent red dot applied to handle or exposed body area.
- C. Provide an engraved label at each fire alarm system control unit, system sub-panel or data gathering panel, supplementary notification appliance (SNAC) panel, digital alarm communicator, etc. detailing the power source.
- D. The fire alarm system must monitor 120VAC power to shunt trip breakers used in conjunction with fire suppression systems. Use an addressable monitor module to accomplish this supervisory function. Provide a breaker handle lock-on device on circuits used for shunt trip power.

3.6 CONDUIT AND WIRING

- A. All fire alarm system wiring must be in metallic conduit unless extending/modifying existing EMT. All fire alarm system raceway, couplers, and connectors must meet the performance and installation requirements of Specification Section 260533.

- B. The exterior of all concealed junction boxes containing fire alarm conductors must be painted red; box interiors must not be painted. Box covers for junction boxes containing fire alarm conductors must be painted red on both sides.
- C. Box covers must be labeled to indicate the circuit(s) or function of the conductors contained therein. Labels must be neatly applied black lettering on a clear background. Handwritten labels or labels made from embossed tape are not acceptable. Lettering must be a minimum of 5/16" high and clearly readable from a minimum of 12 feet distant.
- D. If cable size and the requirement to maintain a Class "A" loop on all Signal Line Circuits cause conduit fill to exceed specified maximums for the 1/2" size; 3/4" raceway must be used.
- E. All conduits that penetrate outside walls from an air conditioned space must have internal sealing (duct-seal), to prevent condensation from infiltrating humid air.
- F. All wiring must be color coded All the circuits in the system must be wired with AWG 14, minimum, stranded copper, THHN/THWN conductor, installed in metallic conduits. Color Coded wires must be in accordance with the following scheme, which must be maintained throughout the system, without color change in any wire run;

1. Initiating Circuits, general	Red (+)/White (-)
2. Initiating Circuits, smoke only	Violet (+)/Gray (-)
3. Signal Line Circuit cable	Red jacket with Red(+)/Black(-)
4. Alarm Indicating Appliance Circuits	Blue (+)/Black (-)
5. AHU Shutdown Circuits	Yellow (+)/Brown (-)
6. Door Control Circuits	Orange
- G. To minimize wiring fault impact, isolation modules must be provided in all of the locations listed below. If ceiling height is ≤ 10 feet, isolator base type initiating devices are permitted to be used to satisfy any or all of the following:
 - 1. In or immediately adjacent to the FACP, at each end of the addressable loop. These two isolators must be in the same room and within 15 feet of the FACP.
 - 2. After each 20 initiating devices and control points on the addressable loop, or a lesser number where recommended by the manufacturer.
 - 3. For loops with 20 devices and control points, install an isolator at the approximate middle of the loop, in addition to those at the FACP.
 - 4. Near the point any addressable circuit extends outside the building, except for those attached to the building exterior walls and well sheltered by walkways.
 - 5. For loops covering more than one floor, install isolator at terminal cabinet on each floor, with additional isolator(s) on any floor with over 20 addresses.
 - 6. Each isolation module must be clearly labeled, readily accessible for convenient inspection (not above a lay-in ceiling), and shown on as-built drawings.
- H. Fire alarm control panels, booster power supplies, DACT, amplifier racks, terminal cabinets, and other similar enclosures shall not be used as raceways for cables or conductors that do not originate or terminate within the enclosure.
- I. Cables or conductors from other systems cannot share fire alarm system raceway. This includes but is not limited to telephone cables, AHU shutdown circuits, etc.

- J. Detection or alarm circuits must not be included in raceways containing AC power or AC control wiring. Within the FACP, any 120 VAC control wiring or other circuits with an externally supplied AC/DC voltage above the nominal 24 VDC system power must be properly separated from other circuits and the enclosure must have an appropriate warning label to alert service personnel to the potential hazard.
- K. Class A Circuits Required: Systems with one or more addressable sub-panels that (1) have an integral addressable loop controller, or (2) monitor multiple non-addressable initiation zones, must comply with the NFPA 72 requirements for Class A circuits for their networking cables.
- L. There must be no splices in the system other than at device terminal blocks, or on terminal blocks in cabinets. "Wire nuts" and crimp splices are not permitted. Permanent wire markers must be used to identify all connections at the FACP and other control equipment, at power supplies, and in terminal cabinets. All terminal block screws must have pressure wire connectors of the self-lifting or box-lug type.
- M. In multistory buildings, including mezzanines, all circuits leaving the riser on each floor must feed through a labeled terminal block in a hinged enclosure accessible from the floor. If building layout requires the terminal cabinet to be above a drop ceiling, its location must be clearly and permanently identified with a placard readable from floor. Terminal block screws must have pressure wire connectors of the self-lifting or box lug type.
- N. All wiring must be checked for grounds, opens, and shorts, prior to termination at panels and installation of detector heads. The minimum resistance to ground or between any two conductors must be ten (10) megohms, as verified with a 500 volt cable insulation tester. Provide advance notice to the Engineer of these tests.
- O. The system must be electrically supervised for open or (+/-) ground fault conditions in SLC, alarm circuits, and control circuits. Removal of any detection device, alarm appliance, plug-in relay, system module, or standby battery connection must also result in a trouble signal. Fire alarm signal must override trouble signals, but any pre-alarm trouble signal must reappear when the panel is reset.

3.7 NOTIFICATION DEVICES

- A. Both audible and visible alarm signals must be provided. Visible signals must be the strobe (flash discharge) type, with white or clear lens, and must comply with current ADA requirements for intensity and placement.
- B. Alarm notification appliance (NAC) circuits must be NFPA 72 Class B. The load connected to each circuit must not exceed 80% of rated module output and the coverage of each circuit must not exceed 3 floors (to limit the effect of faults, and to facilitate trouble-shooting). The NAC voltage drop during alarm must not exceed 14% of the voltage measured across the batteries at that time. To achieve this, the design must consider wire size, length of circuit, device load, inherent voltage loss within the FACP's power supply, etc. The contractor must use power outage testing to verify that the NAC circuit was designed and installed properly.
- C. End of Line (EOL) Device: The end of line device must be installed in accessible terminal cabinets or dedicated accessible boxes, to facilitate testing and maintenance. The location of all end of line devices must be labeled on the device, with NAC panel number and NAC circuit number, and recorded on the "As-built" drawings. EOL must not be located more than 12-feet above finished floor.

3.8 DETECTORS

- A. When installed in a room, detectors must be oriented so their alarm light is visible from the nearest door to the corridor, unless Remote Alarm Indicator Light (RAIL) equipped.
- B. Spot-type smoke detectors must secure the head to the base thru the built-in locking device. For detector mounted within 12 feet of the floor, activate this lock after the system has been inspected and given final acceptance.
- C. Spot type smoke detectors must not be installed until the final wire and cable installation has been completed. In the event of contamination during construction, the detectors must be replaced by the contractor at no additional cost to the Owner. Install detectors immediately prior to system testing.
- D. The FACP and all other control equipment locations, including any transponders, sub-panels, and booster power supplies, must be protected by a spot type smoke detector located within 15 feet of the equipment (measured horizontally). All sub-panels and booster power supplies may not be shown on the Drawings. It is the contractor's responsibility to add additional devices to comply and provide 120VAC power as required.
- E. A detector installed where accidental damage or abuse is possible must be provided with a guard that is listed for use with it and is acceptable to the AHJ.
- F. Duct Mounted Smoke Detectors:
 - 1. Refer to Division 23 Drawings for locations and quantities of duct mounted smoke detectors.
 - 2. All air duct/plenum detectors must have a Remote Alarm Indicator Lamp (RAIL) installed in the nearest corridor or accessible area and identified by an engraved label affixed to the wall or ceiling. Where detectors are in close proximity, RAIL devices must be grouped as shown on the Drawings. Duct smoke detectors are permitted to be installed only inside an air duct. Do not install in front of a return air opening. Duct detectors must also be installed in a manner that provides suitable, convenient access for required periodic cleaning and calibration. Reuse of existing duct openings is permitted. The numbers of detectors per duct must be per NFPA 72 requirements based on the size of the air duct, air duct configuration, air speed, and duct manufacture's installation requirements. RAILS must be labelled as shown on the Drawings.
 - 3. Each duct detector installation must have a hinged or latched duct access panel, 12x12 inches minimum, for sampling tube inspection and cleaning. Indicate airflow direction on the duct, adjacent to the detector, using stencil or permanent decal. Reuse of existing access panels is permitted where location permits sampling tube inspection and cleaning.
 - 4. Duct detector sampling tubes must extend the full width of the duct. Those over 36 inches long must be provided with far end support for stability. The preferred method for providing support is to extend the intake tube through the far side of the duct, seal around the tube where it penetrates the duct wall, and plug the end with a rubber stopper. This facilitates visual inspection, intake tube cleaning, and injection of smoke or equivalent aerosol for testing the detector.
 - 5. Duct smoke detector mounting position and air sampling tube orientation are critical for proper operation. The Manufacturer's detailed installation instructions must be followed. The contractor must mark the direction of air flow on the duct at each duct detector location.
 - 6. All duct smoke detectors must be programmed for general alarm.

7. A fire alarm panel output for a duct detector signal must be as required by NC Building Codes and NFPA 72.

3.9 DEVICE IDENTIFICATION

Identification of individual detectors, manual stations, control and monitor modules, relays, etc. is required. Assign each a unique number as follows, in sequence starting at the FACP: Addressable Loop # -- Device #. Label notification appliances source (FACP or NAC power supply). Device nomenclature must agree with the FACP and remote annunciator nomenclature (do not prefix the SLC loop number with the letter "L" unless the FACP uses the same nomenclature). Show on the as-built marked drawings, and also permanently mount on each device base or housing so it's readable standing on the floor below without having to remove the device from the base. Exception: For detectors with housings (i.e., air duct), apply the identification to a suitable location on exterior of their housing and on the ceiling below. Device labels must not be affixed to the device. Identification labels must be machine printed labels with black lettering on a clear background, or a background matching the device color and with contrasting color lettering. Lettering must be a minimum of 5/16" high and clearly readable from a minimum of 15 feet distant. Handwritten labels or labels made from embossed tape are not acceptable.

3.10 PRINTER

Provide a 120vac tractor feed event printer that uses ordinary (non-thermal) paper. Install in location selected by the Owner.

3.11 AIR HANDLER UNIT (AHU) SHUTDOWN

- A. A supervised "AHU Shutdown Defeat" switch must be provided in/adjacent to the FACP or as a key-operated function in the Remote Annunciator. If the FARA option is utilized, provide an informative engraved label at the FACP about this function. The switch must cause a system "trouble" indication when it's placed in the off-normal ("Shutdown Defeated") position. This is to provide the Owner with a convenient means to temporarily resume HVAC operation in the event an unwanted alarm must not clear, prior to arrival of the fire alarm service technician, or for testing purposes.
- B. All shutdown relays must be directly controlled and monitored by the fire alarm system. The Building Automation System (BAS) must not be used for life safety functions unless the BAS is supervised by the Fire Alarm System for off normal conditions. Relays should be wired fail safe. (BAS systems typically are not battery backed and typically do not supervise themselves or their wiring, for faults or communication loss between processors or CPU's.)
- C. If the system includes AHU shutdown, silencing the alarm (without resetting) must not reverse the shutdown.

3.12 ANNUNCIATOR

- A. Each addressable fire alarm system must include an LED-type "zone" annunciator at (or in) the FACP, and in another location if shown. As a minimum, this annunciator must indicate the specific type of alarm or supervisory signal (smoke detector, water-flow, sprinkler valve closed, etc.), for groups of addressable devices. The area ("zone") that is represented by each LED must not exceed 1 floor or 22,500 square feet, and must not cross building fire walls or smoke compartments.

1. The LED annunciator is permitted to be omitted if the FACP has a multi-line display that automatically defaults to displaying the first alarm, plus the first 3 (minimum) water-flow alarms and the last alarm. This is permitted to be done using 2 automatically alternating screens.

3.13 REMOTE ALARM TRANSMISSION REQUIREMENTS

- A. Each system with automatic fire detection, or which monitors a sprinkler system, must be equipped with a 4-channel (minimum) Digital Alarm Communicator Transmitter (DACT) for transmission of fire alarm, supervisory, and trouble signals to the College's central station monitoring service via a cellular device. Compatibility shall be confirmed with university personnel prior to any installation. Non-compatible items / systems shall be removed and replaced at the contractor's expense.
- B. The contractor must program the PROM, connect each DACT to the cellular device, and verify proper signal receipt by the central station monitoring service. The transmission means must comply with NFPA 72.
- C. Provide back-up power for signal transmission equipment as required in NFPA 72.
- D. The following signals must be reported as applicable:
 1. Fire Alarm
 2. Sprinkler Water-flow Alarm
 3. Sprinkler Valve Tamper (Closed) Supervisory Signal
 4. Sprinkler Low Temperature / Air Pressure Supervisory Signal
 5. Fire Alarm System AC Power Trouble (only if 120vac interrupted for 1 to 8 hours)
- E. Sprinkler supervisory signals are permitted to be combined by the DACT, for transmission. Contact the AHJ for more information.
- F. The precedence of DACT signals transmitted to the central station monitoring service must be as follows:
 1. Fire Alarm
 2. Water flow
 3. Supervisory Signal
 4. Trouble Signal
- G. The DACT shall be monitored by the fire alarm panel or shall be integral to the fire alarm panel CPU circuit board so that loss of telephone service will result in a trouble alarm on the fire alarm control panel. The trouble alarm resulting from problems with the DACT shall be capable of being silenced from the fire alarm control panel keypad. When the DACT is not an integral part of the fire alarm control panel circuit board it shall be placed in a separate keyed enclosure adjacent to the fire alarm control panel. DACT's which are not an integral component of the fire alarm CPU circuit board are not allowed to be installed inside the fire alarm control panel enclosure.

3.14 AUTOMATIC SMOKE DOOR AND AUTOMATIC LOCK REQUIREMENTS

- A. Door holders must be controlled by the building's smoke detection system FACP. Individual smoke detector auxiliary contacts must not be used to release door holders.
- B. Automatic door locks controlled by the system must be either fail safe magnetic locks or fail-safe electro-mechanical with reverse bevel dead bolts.

- C. All locked protected doors must immediately unlock upon fire alarm, loss of AC power, disablement of the fire alarm system (defined as loss of 24VDC power) or upon manual operation of an unlock switch at a constantly attended location.

3.15 SPRINKLER SYSTEM MONITORING

- A. The following sprinkler system alarm and supervisory functions must be provided as a part of the fire alarm system:
 - 1. Water-flow alarm, by sprinkler zone (not to exceed one floor).
 - 2. Supervision of each control valve.
 - 3. Supervision of air pressure, if used (both high and low).
 - 4. Supervision of fire pump.
 - 5. Hot Box low temperature.
 - 6. Elevator shunt trip power off. Provide breaker clip on circuit breaker used for elevator shunt trip power.
- B. Sprinkler supervisory monitoring of flow switches, tamper switches, and similar functions must be accomplished with a separate system address for each activity monitored.
- C. See Fire Protection Drawings and Division 21 Specifications for additional requirements.

3.16 FIRE ALARM SYSTEM INSTALLATION AND CONFIGURATION

- A. Supervision required: The connection between individual addressable modules and their contact type initiating device(s) must be supervised.
- B. Floor Plans with Device Numbers: A copy of the floor plans must be provided in the Documentation Cabinet at the control panel. A separate sheet must be provided for each floor. Plans must be reduced in size from engineering plans in order to fit on 11" x 17" sheets. All device addresses must be clearly labeled on plans. Indicate locations of all cabinets, modules and end of line device.

3.17 SYSTEM DOCUMENTATION, TRAINING AND MAINTENANCE

- A. Maintenance: The manufacturer, or authorized distributor, must maintain software version records on the system installed. The system software must be upgraded free of any charge if a new VER is released during the warranty period. For new VER to correct operating problems, free upgrade must apply during the entire life of the system.
- B. System Report: In addition to the Shop Drawing submittal described elsewhere, the fire alarm system contractor must provide the Engineer two bound copies of the following technical information, for transmittal to the Owner:
 - 1. As-Built wiring diagram showing all loop numbers and device addresses, plus terminal numbers where they connect to control equipment.
 - 2. As-built wiring and conduit layout diagrams, including wire color code and/or label numbers, and showing all interconnections in the system.
 - 3. Electronic circuit diagrams of all control panels, modules, annunciators, communications panels, etc.
 - 4. Manufacturer's detailed maintenance requirement.

5. Technical literature on all control equipment, isolation modules, power supplies, batteries, detectors, manual stations, alarm/supervisory signal initiating devices, alarm notification appliances, relays, remote alarm transmission means, etc.
 6. The as-built "calculations" sheet.
- C. At the time of beneficial occupancy an electronic/digital copy (USB/flash drive) of the fire alarm drawings in a PDF format shall be provided to UNCW for use by maintenance personnel until complete final documentation is delivered at project closeout. These electronic drawings shall include system design drawings, construction as built wiring, system wiring details, wire termination numbers in all control panels, booster power supplies, terminal cabinets, and control / modules. This electronic copy of the drawings is in addition to any hardcopies required by the project specifications and standards.
- D. Maintenance manuals in an electronic/digital format (USB/flash drive) shall be provided to UNCW at the time of beneficial occupancy and shall include installation, programming, and operation manuals, applicable cut sheets, technical information, and electronic circuit diagrams of all control panel layouts, modules, annunciators, communicators, power supplies, and all other components installed in the system. This electronic copy of the required maintenance manuals is in addition to any hardcopies required by the project specifications and standards.
- E. Electronic archive: Complete configuration data (site-specific programming) for the system must be stored on electronic media and archived by the fire alarm system manufacturer or authorized distributor. A USB/flash drive copy of this data must be submitted to the Engineer for transmission to the Owner on the day the system is commissioned. The contractor must provide the Owner with one copy of the following:
1. All software required, both for the installed fire alarm system and personal computer (PC) necessary to access the fire alarm system for trouble shooting, programming, modifications, monitoring, de-bugging, or similar functions.
 2. Complete documentation for all software for both the installed fire alarm system and for any interface PC software necessary for system functions as described above.
 3. Framed floor plans, mounted at each FACP. Plans must show all system devices with the unique device identification numbers indicated adjacent to each device. The identification numbers must match those represented in the as-built drawings and those reported at the FACP and the LCD annunciator.
 4. Interconnection cable where such is required to connect the fire alarm system to a PC.
- F. Training; the manufacturer's authorized representative must instruct the Owner's designated employees in operation of the system, and in all required periodic maintenance. A minimum of 8 hours on-site time must be allocated for this purpose. Two copies of a written, bound summary must be provided, for future reference.
1. Scheduling of training must be arranged to meet the Owner's schedule. Additional training must be available at a cost to be mutually agreed upon by the Owner and the Contractor.
 2. Training must be in the Owner's provided classroom.
 3. The training may not be waived, deleted or reduced in the number of hours required.
 4. Training must cover as minimum the following topics:
 - a. Preventive maintenance service techniques and schedules, including historical data trending of alarm and trouble records.
 - b. Overall system concepts, capabilities, and functions. Training must be in depth, so that the owner must be able to take any device out of service and return any device to service without need of Manufacture's approval or assistance.
 - c. Explanation of all control functions, including training to program and operate the system software.

- d. Methods and means of troubleshooting and replacement of all field wiring devices.
- e. Methods and procedures for troubleshooting the main fire alarm control panel, including field peripheral devices as to programming, bussing systems, internal panel and unit wiring, circuitry and interconnections.
- f. Manuals, drawings, and technical documentation. Actual system software used for training must be provided in digital form and must be left with the Owner at the completion of training for the Owner's use in the future.
- g. The Owner must be trained to perform all NFPA 72 required maintenance. The training must include both demonstration and supervision of a "hands-on" replacement of heads. Panel modifications required to take detector heads out of service and return them to service must be "hands-on" training session. The training must be in a minimum of two 4-hour sessions provided on separate days. The schedule must be coordinated with the Owner. A written competency test must be submitted to the Engineer and to the Owner as a sample prior to using the written competency test at the site. A written description of a hands-on test must be provided to the Engineer and Owner for review prior to using the test at the site. As a minimum the following tests must occur during certification of the Owner's employee:
 - 1) Three smoke heads must be taken offline at the panel and removed physically.
 - 2) Three smoke heads must be reinstalled and returned to service at the fire alarm panel.
 - 3) The vendor must provide three dirty smoke detector heads to be installed at various positions in the building. The Owner must print a sensitivity report and the employees must find the "dirty" smoke detector heads by reviewing the sensitivity report.
 - 4) A ground fault and an isolation problem must be introduced by the vendor into the system. The employees must then find the ground fault and the isolation problem.
 - 5) An NFPA 72 "Record of Completion" form must be provided and the employees must fill out the forms which must be checked by the vendor for proper use of the form.
 - 6) The written testing for how to perform services on a panel must be given during the last 4 hour session with the employees.
 - 7) The vendors must witness the Owner's "trained" employees, train other employees and correct any mistakes made during the training session. This is expected to occur during the 2nd four hour session.

3.18 SPARE PARTS

- A. The following spare parts must be provided with the system. For multi-building projects, calculate quantities separately for each building that contains a dedicated fire alarm control panel. If FACP also serves auxiliary buildings (e.g., storage, boiler/chiller), calculate as if one building. Increase decimal quantities to the next higher whole number:

- 1. Fuses (if used)..... 2 of each size in system
- 2. Manual Fire Alarm Boxes..... 2% of installed quantity
- 3. Addressable Control Relays..... 4% of installed quantity
- 4. Indoor Horns with Strobes Lights..... 4% of installed quantity
- 5. Indoor Strobe-only Notification Appliances..... 4% of installed quantity
- 6. Addressable, Electronic CO Detectors..... 4% of installed quantity
- 7. Monitor Modules (Addressable Interface)..... 4% of installed quantity
- 8. Isolation Modules / Isolation Bases.....4% of installed quantity
- 9. Addressable, Electronic Heat Detectors..... 4% of installed quantity

- 10. Spot-Type Smoke Detectors 6% of installed quantity
- 11. Sounder Bases 6% of installed quantity
- 12. Duct Mounted Smoke Detectors 6% of installed quantity
- 13. Surge Suppressors 2 of each size and type in system

3.19 SYSTEM TESTING AND CERTIFICATION

- A. Upon completion of the installation the Contractor and the Manufacturer's authorized installer together must conduct a 100% performance test of each and every alarm initiating device for proper response. The system must operate for 48 hours prior to start of test. The Contractor must be present for the full 100% test.
- B. The Engineer and Owner must be given 7 days advance notice of the tests. All Audio Visual Device Testing must be scheduled with the Owner.
- C. 100% Test: The manufacturer or authorized distributor (by definition, "installer") must 100% test all site-specific software functions for the system and then provide a detailed report or check list showing the system's operational matrix. This documentation must be part of the "System Status and Programming Report".
 - 1. Upon completion of the installation and its programming, the installer's technician must test every alarm initiating device for proper response and indication, and all alarm notification appliances for effectiveness. All other system functions must be verified, including (where applicable) elevator capture and the control of HVAC systems, door locks, fire or smoke doors/dampers/shutters, etc. The Engineer must be notified in advance of these 100% tests, to permit witnessing them if desired.
 - 2. If AHU shutdown occurs for any alarm, then the matrix must indicate the specific control relay(s) for that function being commanded to operate for alarm from any initiating device. If a rolling steel fire door is to drop only upon water-flow alarm from its sprinkler zone, or upon any two spot smoke detectors in adjacent spaces being simultaneously in alarm, the matrix must show the door's control relay activating upon alarm from the applicable water-flow switch(es), or from any two smoke detectors in the selected spaces (AND gate)
 - 3. The Digital communicator must be on-line tested for proper communication to the receiving station.
 - 4. All supervised circuits must also be tested to verify proper supervision. Control circuits and remote annunciation lines are among those required to be supervised.
 - 5. All testing described above must be repeated in the event that subsequent software or wiring modifications are determined necessary to meet the requirements of the contract documents. Such re-testing must be included as part of the base bid and provided at no additional cost to the Owner.
 - 6. Test Documentation: The installer must fill out and submit the following documentation to the Owner, through the Engineer, prior to the AHJ's system acceptance inspection:
 - a. Written verification that this 100% system test was done with copy of print out generated during test.
 - b. The NFPA 72, "Record of Completion" Form. Use this form (no substitutes) to detail the system installation and also to certify that: (a.) It was done per Code, and (b.) The Code-required 100% test was performed. The fire alarm installer (manufacturer or authorized distributor's technician) must sign this form. If a representative of the AHJ, Owner, or Engineer witnesses the tests, in whole or in part, they must also sign the form to signify that fact only (annotating the form as needed to clarify their limited role).

- c. The System Status and Programming Report described in NFPA 72. This must be generated on the day of the system acceptance inspection and must include the measured sensitivity of each smoke detector.
7. After completion of the 100% system test and submission of documentation as described above, the installer must request the Engineer set up an inspection. The system must operate for at least two days prior to this inspection. The responding Fire Department must be notified of this, for pre-fire planning purposes.

3.20 PRE-FINAL AND FINAL INSPECTION

- A. Pre-Final Inspection: At the Owner's request and after passing the Engineer's pre-final inspection, the Contractor and Manufacturer's authorized installer must conduct a system test in the presence of the Owner and the Engineer.
- B. Final Inspection: The fire alarm system must be inspected, with portions of it functionally tested. This must normally include the use of appropriate means to simulate smoke for testing detectors, as well as functionally testing the system interface with building controls, fire extinguishing systems and any off-premises supervising station. Operation of any smoke removal system must be checked as instructed by the AHJ. This statistical (sampling) inspection is intended to assure that the contractor has properly installed the system and performed the 100% operational test as required by NFPA 72. The electrical contractor must provide two-way radios, ladders, and any other materials needed for testing the system, including a suitable smoke source.
- C. The person that programmed the system must be present for the Engineer's and State Construction Office final inspection.
- D. The test must be conducted entirely by the Contractor. A copy of the final database software must be presented to the Owner before this test. The software must be loaded from these disks into the system in the presence of the Owner. The review must then be conducted using this software. Any deficiencies must be recorded and corrected. After the items have been corrected, the system must be tested again.
 1. In the event of malfunctions or excessive nuisance alarms, the Contractor must take prompt corrective action. The Owner may require a repeat of the Contractor's 100% system test, or other inspections.
 2. Test Report: Upon successful completion of the Inspection and after the correction of all efficiencies, the manufacturer's authorized representative must issue a test report to the Engineer and Owner, detailing and certifying the test.
 3. System Acceptance: After successful completion of the Final Inspection and recommendation of the Engineer, the system must be accepted by the Owner. At this time the warranty period begins.
- E. All fire alarm panel software access codes shall be provided to the lead UNCW Fire Alarm Technician at the completion of the project.

END OF SECTION 283111

TECHNICAL SPECIFICATIONS
FOR
JAMES SPRUNT COMMUNITY COLLEGE
WORKFORCE DEVELOPMENT BUILDING

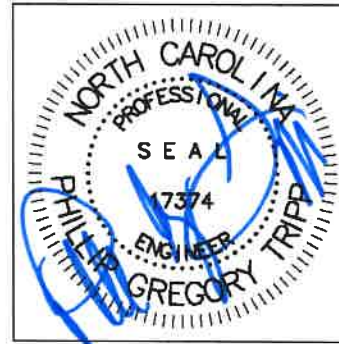
KENANSVILLE, NORTH CAROLINA

CIVIL ENGINEERING

TRIPP ENGINEERING, PC

419 Chestnut Street
Wilmington, NC 28401
Tel: 910-763-5100

NC License No. C-1427



Phillip G. Tripp, PE
(Email: ptripp@trippengineering.com)

Specification Title

Specification Number & Version

Site Clearing	31 10 00
Earthwork	31 20 00
Erosion and Sedimentation Control	31 25 00
Asphalt Paving	32 12 16
Concrete Paving	32 13 13
Pavement Markings	32 17 23
Turf and Grasses	32 92 00
Trees, Shrubs, and Ground Covers	32 93 00
Site Water Distribution System and Sewer Force Main	33 10 00
Sanitary Sewage System	33 30 00
Commercial Grinder Pump Stations	33 32 18
Storm Drainage System	33 40 00

SECTION 311000 - SITE CLEARING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Protecting existing vegetation to remain.
2. Removing existing vegetation.
3. Clearing and grubbing.
4. Stripping and stockpiling topsoil.
5. Stripping and stockpiling rock.
6. Removing above- and below-grade site improvements.
7. Disconnecting, capping, or sealing, and removing site utilities/abandoning site utilities in place.

B. Related Requirements:

1. Section 312000 - Earthwork
2. Section 31250 – Erosion and Sediment Control

1.2 REFERENCES

A. Definitions

1. Subsoil: Soil beneath level of subgrade; soil beneath topsoil layers of naturally occurring soil profile, typified by less than 1 percent organic matter and few soil organisms.
2. Surface Soil: Soil that is present at top layer of existing soil profile. In undisturbed areas, surface soil is typically called "topsoil," but in disturbed areas such as urban environments, surface soil can be subsoil.
3. Topsoil: Top layer of soil profile consisting of existing native surface topsoil or existing in-place surface soil; zone where plant roots grow.
4. Tree-Protection Zone: Area surrounding individual trees, groups of trees, shrubs, or other vegetation to be protected during construction and as indicated on Drawings.
5. Vegetation: Trees, shrubs, groundcovers, grass, and other plants.

1.3 ADMINISTRATIVE REQUIREMENTS

- A. Preconstruction Conference: Contact Town of Kenansville to set up Preconstruction Conference prior to beginning any construction activities on public infrastructure.

1.4 INFORMATIONAL SUBMITTALS

- A. Existing Conditions: Document preconstruction condition of existing trees and plantings, adjoining construction, and site improvements.
- B.
 - 1. Use sufficiently detailed photographs or video recordings.
 - 2. Include plans and notations to indicate specific wounds and damage conditions of each tree or other plant designated to remain.
- B. Topsoil stripping and stockpiling program (as needed).
- C. Record Drawings: Identifying and accurately showing locations of capped utilities and other subsurface structural, electrical, and mechanical conditions.

1.5 QUALITY ASSURANCE

- A. Conform to local, state, and federal laws for disposal of demolition materials and for procedures when hazardous or contaminated materials are discovered.
- B. Permits: Obtain required permits from authorities having jurisdiction.
- C. Do not commence site clearing operations until temporary erosion- and sedimentation-control and plant-protection measures are in place.

1.6 FIELD CONDITIONS

- A. Traffic: Minimize interference with adjoining roads, streets, walks, and other adjacent occupied or used facilities during site-clearing operations.
 - 1. Do not close or obstruct streets, walks, or other adjacent occupied or used facilities without permission from Owner and authorities having jurisdiction.
 - 2. Provide alternate routes around closed or obstructed trafficways if required by Owner or authorities having jurisdiction.
- B. Improvements on Adjoining Property: Authority for performing site clearing indicated on property adjoining Owner's property will be obtained by Owner before award of Contract.
- C. Soil Stripping, Handling, and Stockpiling: Perform only when soil is dry or slightly moist.

PART 2 - EXECUTION

2.1 PREPARATION

- A. Protect and maintain benchmarks and survey control points from disturbance during construction.
- B. Utility Locator Service: Notify North Carolina 811 for area where Project is located before site clearing.
- C. Protect existing site improvements to remain from damage during construction.
- D. Restore damaged improvements to their original condition, as acceptable to Owner.

2.2 EXISTING UTILITIES

- A. Locate, identify, disconnect, and seal or cap utilities indicated to be removed or abandoned in place.
 - 1. Arrange with utility companies to shut off indicated utilities.
- B. Interrupting Existing Utilities: Do not interrupt utilities serving facilities occupied by Owner or others, unless permitted under following conditions and then only after arranging to provide temporary utility services according to requirements indicated:
 - 1. Notify Owner not less than two days in advance of proposed utility interruptions.
- C. Excavate for and remove underground utilities indicated to be removed.

2.3 CLEARING AND GRUBBING

- A. Remove obstructions, trees, shrubs, and other vegetation to permit installation of new construction.
 - 1. Do not remove trees, shrubs, and other vegetation indicated to remain or to be relocated.
 - 2. Grind down stumps and remove roots larger than 2-inches in diameter, obstructions, and debris to depth of 18-inches below exposed subgrade.
 - 3. Use only hand methods or air spade for grubbing within protection zones.
 - 4. Chip removed tree branches and dispose of off-site.
- B. Fill depressions caused by clearing and grubbing operations with satisfactory soil material unless further excavation or earthwork is indicated.
 - 1. Place fill material in horizontal layers not exceeding loose depth of 8-inches and compact each layer to density equal to adjacent original ground.

2.4 TOPSOIL STRIPPING

- A. Remove sod and grass before stripping topsoil.
- C. Strip topsoil to depth of 6-inches in manner to prevent intermingling with underlying subsoil or other waste materials.
 - 1. Remove subsoil and non-soil materials from topsoil, including clay lumps, gravel, and other objects larger than 2-inches in diameter, trash, debris, weeds, roots, and other waste materials.
- D. Stockpile topsoil away from edge of excavations without intermixing with subsoil or other materials. Grade and shape stockpiles to drain surface water. Cover to prevent windblown dust and erosion by water.
 - 1. Limit height of topsoil stockpiles to 72-inches.
 - 2. Do not stockpile topsoil within protection zones.
 - 3. Dispose of surplus topsoil. Surplus topsoil is that which exceeds quantity to be reused.

2.5 SITE IMPROVEMENTS

- A. Remove existing above- and below-grade improvements as indicated and necessary to facilitate new construction.
- B. Remove slabs, paving, curbs, gutters, and aggregate base as indicated.
 - 1. Unless existing full-depth joints coincide with line of demolition, neatly saw-cut along line of existing pavement to remain before removing adjacent existing pavement. Saw-cut faces vertically.
 - 2. Paint cut ends of steel reinforcement in concrete to remain with two coats of antirust coating, following coating manufacturer's written instructions. Keep paint off surfaces that will remain exposed.

2.6 DISPOSAL OF SURPLUS AND WASTE MATERIALS

- A. Remove surplus soil material, unsuitable topsoil, obstructions, demolished materials, and waste materials including trash and debris, and legally dispose off-site.

END OF SECTION 311000

SECTION 312000 - EARTHWORK

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Excavating and backfilling for buildings and structures.
 - 2. Excavating and backfilling trenches for utilities and pits for buried utility structures.

1.3 DEFINITIONS

- A. Backfill: Soil material or controlled low-strength material used to fill an excavation.
 - 1. Initial Backfill: Backfill placed beside and over pipe in a trench, including haunches to support sides of pipe.
 - 2. Final Backfill: Backfill placed over initial backfill to fill a trench.
- B. Excavation: Removal of material encountered above subgrade elevations and to lines and dimensions indicated.
 - 1. Authorized Additional Excavation: Excavation below subgrade elevations or beyond indicated lines and dimensions as directed by Engineer.
 - 2. Bulk Excavation: Excavation more than 10 feet in width and more than 30 feet in length.
 - 3. Unauthorized Excavation: Excavation below subgrade elevations or beyond indicated lines and dimensions without direction by Engineer. Unauthorized excavation, as well as remedial work directed by an Engineer, shall be without additional compensation.
- C. Fill: Soil materials used to raise existing grades.
- D. Structures: Buildings, footings, foundations, retaining walls, slabs, tanks, curbs, mechanical and electrical appurtenances, or other man-made stationary features constructed above or below the ground surface.
- E. Subgrade: Uppermost surface of an excavation or the top surface of a fill or backfill immediately below subbase, drainage fill, drainage course, or topsoil materials.
- F. Utilities: On-site underground pipes, conduits, ducts, and cables as well as underground services within buildings.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified testing agency.
- B. Preexcavation Photographs or Videotape: Show existing conditions of adjoining construction and site improvements, including finish surfaces that might be misconstrued as damage caused by earth-moving operations. Submit before earth moving begins.

1.5 QUALITY ASSURANCE

- A. Geotechnical Testing Agency Qualifications: Qualified according to ASTM E329 and ASTM D3740 for testing indicated.

1.6 FIELD CONDITIONS

- A. Traffic: Minimize interference with adjoining roads, streets, walks, and other adjacent occupied or used facilities during earth-moving operations.
 - 1. Do not close or obstruct streets, walks, or other adjacent occupied or used facilities without permission from Owner and authorities having jurisdiction.
 - 2. Provide alternate routes around closed or obstructed traffic ways if required by Owner or authorities having jurisdiction.
- B. Utility Locator Service: Notify utility locator service for area where Project is located before beginning earth-moving operations.
- C. Protect site from heat sources, flames, ignition sources, and smoking within work area.
- D. Provide combination silt fence and barrier fence around entire project area.

PART 2 - PRODUCTS

2.1 SOIL MATERIALS

- A. General: Provide borrow soil materials when sufficient satisfactory soil materials are not available from excavations.
- B. Stone Fill for Courtyard and any backfill: Narrowly graded mixture of washed crushed stone, or crushed or uncrushed gravel; ASTM D448; coarse-aggregate grading Size 57; with 100 percent passing a 1-1/2-inch sieve and zero to 5 percent passing a No. 8 sieve.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Protect structures, utilities, sidewalks, pavements, and other facilities from damage caused by settlement, lateral movement, undermining, washout, and other hazards created by earth-moving operations.
- B. Protect and maintain erosion and sedimentation controls during earth-moving operations.
- C. Protect subgrades and foundation soils from freezing temperatures and frost. Remove temporary protection before placing subsequent materials.

3.2 DEWATERING

- A. Prevent surface water and ground water from entering excavations, from ponding on prepared subgrades, and from flooding Project site and surrounding area.
- B. Protect subgrades from softening, undermining, washout, and damage by rain or water accumulation.
 - 1. Reroute surface water runoff away from excavated areas. Do not allow water to accumulate in excavations. Do not use excavated trenches as temporary drainage ditches.
- C. Dispose of water removed by dewatering in a manner that avoids endangering public health, property, and portions of work under construction or completed. Dispose of water and sediment in a manner that avoids inconvenience to others.

3.3 EXPLOSIVES

- A. Explosives: Do not use explosives.

3.4 EXCAVATION, GENERAL

- A. Unclassified Excavation: Excavate to subgrade elevations regardless of the character of surface and subsurface conditions encountered. Unclassified excavated materials may include rock, soil materials, and obstructions.
 - 1. If excavated materials intended for fill and backfill include unsatisfactory soil materials and rock, replace with satisfactory soil materials.
- B. Classified Excavation: Excavate to subgrade elevations. Material to be excavated will be classified as earth and rock. Do not excavate rock until it has been classified and cross sectioned by Engineer.

3.5 EXCAVATION FOR STRUCTURES

- A. Excavate to indicated elevations and dimensions within a tolerance of plus or minus 1 inch. If applicable, extend excavations a sufficient distance from structures for placing and removing concrete formwork, for installing services and other construction, and for inspections.
 - 1. Excavations for Footings and Foundations: Do not disturb bottom of excavation. Excavate by hand to final grade just before placing concrete reinforcement. Trim bottoms to required lines and grades to leave solid base to receive other work.

3.6 EXCAVATION FOR UTILITY TRENCHES

- A. Excavate trenches to indicated gradients, lines, depths, and elevations.
 - 1. Beyond building perimeter, excavate trenches to allow installation of top of pipe.
- B. Excavate trenches to uniform widths to provide the following clearance on each side of pipe or conduit. Excavate trench walls vertically from trench bottom to 12 inches higher than top of pipe or conduit unless otherwise indicated.
 - 1. Clearance: 12 inches each side of pipe or conduit and As indicated.
- C. Trench Bottoms: Excavate and shape trench bottoms to provide uniform bearing and support of pipes and conduit. Shape subgrade to provide continuous support for bells, joints, and barrels of pipes and for joints, fittings, and bodies of conduits. Remove projecting stones and sharp objects along trench subgrade.
 - 1. For pipes and conduit less than 6 inches in nominal diameter, hand-excavate trench bottoms and support pipe and conduit on an undisturbed subgrade.
 - 2. For pipes and conduit 6 inches or larger in nominal diameter, shape bottom of trench to support bottom 90 degrees of pipe or conduit circumference. Fill depressions with tamped sand backfill.
 - 3. For flat-bottomed, multiple-duct conduit units, hand-excavate trench bottoms and support conduit on an undisturbed subgrade.
 - 4. Excavate trenches 6 inches deeper than elevation required in rock or other unyielding bearing material to allow for bedding course.

3.7 SUBGRADE INSPECTION

- A. Notify Geotechnical Inspector when excavations have reached required subgrade.
- B. If Geotechnical Inspector determines that unsatisfactory soil is present, continue excavation and replace with compacted backfill or fill material as directed.
- C. Reconstruct subgrades damaged by freezing temperatures, frost, rain, accumulated water, or construction activities, as directed by Engineer, without additional compensation.

3.8 UNAUTHORIZED EXCAVATION

- A. Fill unauthorized excavation under foundations or wall footings by extending bottom elevation of concrete foundation or footing to excavation bottom, without altering top elevation. Lean concrete fill, with 28-day compressive strength of 2500 psi, may be used when approved by Engineer.
 - 1. Fill unauthorized excavations under other construction, pipe, or conduit as directed by Engineer.

3.9 BACKFILL

- A. Place and compact backfill in excavations promptly.
 - 1. Surveying locations of underground utilities for Record Documents.
 - 2. Testing and inspecting underground utilities.
 - 3. Removing concrete formwork.
 - 4. Removing trash and debris.
 - 5. Removing temporary shoring, bracing, and sheeting.
 - 6. Installing permanent or temporary horizontal bracing on horizontally supported walls.
- B. Place backfill on subgrades free of mud, frost, snow, or ice.

3.10 UTILITY TRENCH BACKFILL

- A. Place backfill on subgrades free of mud, frost, snow, or ice.
- B. Place and compact bedding course on trench bottoms and where indicated. Shape bedding course to provide continuous support for bells, joints, and barrels of pipes and for joints, fittings, and bodies of conduits.
- C. Trenches under Footings: Backfill trenches excavated under footings and within 18 inches of bottom of footings with satisfactory soil; fill with concrete to elevation of bottom of footings.

3.11 SOIL MOISTURE CONTROL

- A. Uniformly moisten or aerate subgrade and each subsequent fill or backfill soil layer before compaction to within 2 percent of optimum moisture content.
 - 1. Do not place backfill or fill soil material on surfaces that are muddy, frozen, or contain frost or ice.
 - 2. Remove and replace, or scarify and air dry, otherwise satisfactory soil material that exceeds optimum moisture content by 2 percent and is too wet to compact to specified dry unit weight.

3.12 COMPACTION OF SOIL BACKFILLS AND FILLS

- A. Compact soil materials to not less than the following percentages of maximum dry unit weight according to ASTM D698:
 - 1. Under structures, scarify and recompact top 12 inches of existing subgrade at 95 percent.
 - 2. For utility trenches, compact each layer of initial and final backfill soil material at 85 percent.

3.13 GRADING

- A. General: Uniformly grade areas to a smooth surface, free of irregular surface changes. Comply with compaction requirements and grade to cross sections, lines, and elevations indicated.
 - 1. Provide a smooth transition between adjacent existing grades and new grades.
 - 2. Cut out soft spots, fill low spots, and trim high spots to comply with required surface tolerances.
- B. Site Rough Grading: Slope grades to direct water away from buildings and to prevent ponding. Finish subgrades to elevations required to achieve indicated finish elevations, within the following subgrade tolerances:
 - 1. Turf or Unpaved Areas: Plus or minus 1 inch.

3.14 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified geotechnical engineering testing agency to perform tests and inspections.
- B. Allow testing agency to inspect and test subgrades. Proceed with subsequent earth moving only after test results for previously completed work comply with requirements.
- C. Foundation Subgrade: At foundation pad subgrades, at least one test of each soil stratum will be performed to verify design bearing capacities.
- D. Testing agency will test compaction of soils in place according to ASTM D1556, ASTM D2167, ASTM D2937, and ASTM D6938, as applicable. Tests will be performed at the following locations and frequencies:
 - 1. Paved and Building Slab Areas: At subgrade and at each compacted fill and backfill layer, at least one test for every 2000 sq. ft. or less of paved area or building slab but in no case fewer than three tests.
 - 2. Foundation Wall Backfill: At each compacted backfill layer, at least one test for every 100 feet or less of wall length but no fewer than two tests.
 - 3. Trench Backfill: At each compacted initial and final backfill layer, at least one test for every 150 feet or less of trench length but no fewer than two tests.
- E. When testing agency reports that subgrades, fills, or backfills have not achieved degree of compaction specified, scarify and moisten or aerate, or remove and replace soil materials to depth required; recompact and retest until specified compaction is obtained.

3.15 PROTECTION

- A. Protecting Graded Areas: Protect newly graded areas from traffic, freezing, and erosion. Keep free of trash and debris.
- B. Repair and reestablish grades to specified tolerances where completed or partially completed surfaces become eroded, rutted, settled, or where they lose compaction due to subsequent construction operations or weather conditions.
 - 1. Scarify or remove and replace soil material to depth as directed by Geotechnical Inspector; reshape and recompact.
- C. Where settling occurs before Project correction period elapses, remove finished surfacing, backfill with additional soil material, compact, and reconstruct surfacing.
 - 1. Restore appearance, quality, and condition of finished surfacing to match adjacent work, and eliminate evidence of restoration to greatest extent possible.

3.16 DISPOSAL OF SURPLUS AND WASTE MATERIALS

- A. Remove surplus satisfactory soil and waste materials, including unsatisfactory soil, trash, and debris, and legally dispose of them off Owner's property.
 - 1. Remove waste materials, including unsatisfactory soil, trash, and debris, and legally dispose of them off Owner's property.

END OF SECTION 312000

SECTION 312500 - EROSION AND SEDIMENTATION CONTROL

PART 1 – GENERAL

1.1 GENERAL PROVISIONS

- A. Attention is directed to the CONTRACT AND GENERAL CONDITIONS which are hereby made a part of this Section of the Specifications.

1.2 DESCRIPTION OF WORK

- A. Erosion and sedimentation control shall be provided as shown on the attached Contract Drawings with materials and procedures as specified herein. The Contractor shall prevent storm water, soil erosion, and air pollution due to project construction activities. The Plan shall implement erosion and sedimentation control prevention and treatment procedures such that stormwater runoff discharged from the site shall meet the following general requirements:
 - 1. All work shall be performed in accordance with the erosion control measures shown on The Plan.
 - 2. Best management practices (BMPs) shall be used to address storm water pollution prevention in accordance with NCDEQ Land Management Guidelines & NPDES Regulations.
 - 3. The Plan shall be implemented and installed prior to commencement of earthwork activities.
 - 4. The approved plan shall be kept on-site at all times and review / project inspections shall take place as specified therein.
- B. In order to minimize erosion, the natural vegetation of the area shall be preserved at locations adjacent to and outside the limits of work as indicated on the Contract Drawings. All earthwork, grading, moving of equipment and other operations likely to cause disturbed soil conditions and erosion and siltation and tracking of sediments, shall be planned and performed in a sequence as to avoid sedimentation and erosion of disturbed soil.
- C. Furnish all labor, materials, equipment and incidentals required to perform installation, maintenance, temporary pumping, removal, and area cleanup related to erosion and sedimentation control work as indicated and as specified herein.
- D. Related Work: The following items are not included in this Section and will be performed under the designated Sections:
 - 1. Section 311000 – SITE CLEARING for protection of existing trees and other vegetation to remain.
 - 2. Section 310000 – EARTHWORK for soil materials, backfilling, and site grading and removal of site utilities.

1.3 QUALITY ASSURANCE

- A. Erosion control measures shall be established at the beginning of construction and maintained during the entire period of construction. On-site areas which are subject to severe erosion, and off-site areas which are especially vulnerable to damage from erosion and/or sedimentation, are to be identified and receive special attention.
- B. All land-disturbing activities are to be planned and conducted to minimize the size of the area to be exposed at any one time, and the length of time of exposure.
- C. Surface water runoff originating upgrate of exposed areas should be controlled to reduce erosion and sediment loss during the period of exposure.
- D. All land-disturbing activities are to be planned and conducted so as to minimize off-site sedimentation damage.
- E. The CONTRACTOR is responsible for cleaning out and disposing of all sediment once the storage capacity of the sediment facility is reduced by one-half.
- F. Inspect, repair, and maintain erosion and sedimentation control measures during construction until permanent vegetation has been established.
- G. Remove erosion and sedimentation controls at the completion of Work, and restore and stabilize areas disturbed during removal.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Siltation Fence: Fabricated or prefabricated unit consisting of the following filter fabric properties:
 - 1. Grab Tensile Strength 90 ASTM D1682
 - 2. Elongation at Failure (%) 50 ASTM D1682
 - 3. Mullen Burst Strength (PSI) 190 ASTM D3786
 - 4. Puncture Strength (lbs) 70 ASTM D751 (modified)
 - 5. Slurry Flow Rate (gal/min/sf) 0.5 Virginia DOT VTM-51
 - 6. Equivalent Opening Size 40-80 US Std Sieve CW-02215
 - 7. Ultraviolet Radiation Stability (%) 90 ASTM G26

- B. Fencing: Steel posts shall be standard 6 foot long metal stamped drive stakes commonly used to support snow fences. Fencing shall be new four foot height wood lath snow fencing. Provide suitable steel staples or heavy nylon cord for securing filter cloth to support system.
- C. Protective Measures: As temporary coverings on ground areas subject to erosion, provide one of the following protective measures, and as directed by the ENGINEER:
 - 1. Hay or straw temporary mulch, 100 pounds per 1,000 square feet.
 - 2. Wood fiber cellulose temporary mulch, 35 pounds per 1,000 square feet.
 - 3. Temporary vegetative cover for graded areas shall be undamaged, air dry threshed straw or hay free of undesirable weed seed.

PART 3 - EXECUTION

3.1 STABILIZED CONSTRUCTION ENTRANCE

- A. Wheel Washing: When necessary, wheels shall be cleaned to remove sediment prior to entrance onto public right-of-way. When washing is required, it shall be done on an area stabilized with crushed stone which drains into an approved sediment trap or sediment basin. All sediment shall be prevented from entering any storm drain, ditch, or watercourse through the use of sand bags, gravel boards or other approved methods.
- B. Maintenance: The entrance shall be maintained in a condition which will prevent tracking or flowing of sediment onto public rights-of-way. This may require periodic top dressing with additional stone as conditions demand and repair and/or cleanout of any measures used to trap sediment. All sediment spoiled, dropped, washed or tracked onto public rights-of-way must be removed immediately.

3.2 SILT FENCING

- A. Excavate a 6 inch trench along the upstream side of the desired fence location. The silt fence barrier must be located beyond the limits of the landfill work zone.
- B. Drive fence posts a minimum of 1'-6" into the ground. Install fence, well-staked at maximum eight foot intervals in locations as shown on Drawings. Secure fabric to fence and bury fabric end within the six inch deep trench cut.
- C. Lay lower 12 inches of silt fence into the trench, 6 inches deep and 6 inches wide. Backfill trench and compact.
- D. Overlap joints in fabric at post to prevent leakage of silt at seam.

3.3 EROSION CONTROL GRASSING

- A. Grassing shall be applied according to Standard Specifications.

3.4 INLET PROTECTION

- A. Install silt fence or straw bales around inlet as specified herein.

3.5 DUST CONTROL

- A. Throughout the construction period the Contractor shall actively control fugitive dust within all site construction zones, or areas disturbed as a result of construction. Control methods shall include the following: For control of dust apply water to affected areas. The source of supply and the method of application for water are the responsibility of the CONTRACTOR.
- B. The frequency and methods of application for fugitive dust control shall be as directed by the ENGINEER.

3.6 TEMPORARY PROTECTIVE COVERINGS (AFTER GROWING SEASON)

- A. Place temporary covering for erosion and sedimentation control on all areas that have been graded and left exposed, but cannot be re-seeded due to time of year. CONTRACTOR shall have the choice to use either or both of the methods described herein.
- B. Hay or straw mulch that is anchored in-place as approved by the ENGINEER with concurrence by the OWNER:
- C. Placement of mesh or blanket matting and anchoring in place, in accordance with manufacturer's printed instructions.
- D. CONTRACTOR must inspect protective coverings periodically and reset or replace materials as required until the area can be permanently stabilized.

END OF SECTION 312500

SECTION 321216 - ASPHALT PAVING

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Placing of base course.
- B. Placing of asphalt concrete.
- C. Sealant.
- D. Field quality control.
- E. Maintenance of pavement during construction.

1.2 RELATED SECTIONS

- A. Section 31 12 00 – Grading
- B. Section 31 25 00 – Erosion and Sediment Control
- C. Section 32 17 23 – Pavement Marking

1.3 REFERENCE STANDARDS

A. Asphalt Institute (AI):

- 1. AI MS-2 Asphalt Mix Design

Methods. B. American Society for Testing and

Materials (ASTM):

- 1. ASTM C136 Test Method for Sieve Analysis of Fine and Coarse Aggregates.
- 2. ASTM D4 Test Method for Bitumen Content
- 3. ASTM D448 Classification for Sizes of Aggregates for Road & Bridges
- 4. ASTM D692 Specification for Coarse Aggregate for Bituminous Paving
- 5. ASTM D946 Specification for Penetration-Graded Asphalt Binder for Use in Pavement Construction
- 6. ASTM D1073 Specification for Fine Aggregates for Asphalt Paving

1.4 SUBMITTALS

- A. Mix Design: Submit proposed mix design for each asphaltic concrete mixture and seal coat to be used in the work, covering the specific materials to be used in the mixes. Include test data in support of each proposed mix design.
- B. Test Reports: Submit test results of sampling and testing, and inspection records within 24 hours of asphaltic concrete placement.

1.5 PROTECTION

- A. Protect concrete pavements and walks, curbs and bases, and other improvements adjacent to the operations with suitable materials. Contractor shall be responsible for any damage caused by Contractor's employees or equipment and shall make necessary repairs. Buildings and other surfaces shall be covered with paper or other protection, where required. All damage caused by Contractor's operations shall be repaired or replaced as required.

PART 2 PRODUCTS

2.1 BASE COURSE MATERIAL

- A. Coarse Aggregate: ASTM D 692, sound; angular crushed stone, crushed gravel.
- B. Fine Aggregate: ASTM D 1073 or AASHTO M 29, sharp-edged natural sand or sand prepared from stone, gravel.

2.2 PRIME AND TACK COATS

- A. Prime Coat: Liquid asphalt, slow curing type (SC-70 or SC-250), as applicable.
- B. Tack Coat: Diluted SS-1 or SS-1h emulsion.

2.3 ASPHALT PAVING MATERIALS

- A. Paving Asphalt: S9.5B, complying with ASTM D946.
- B. Mixing Facilities: Asphalt concrete surfacing material shall be furnished from an approved commercial asphalt central mixing plant.

2.4 SEAL COAT

- A. Fog seal coat or fine seal coat.

2.5 MIX DESIGN

- A. Design of asphaltic concrete mixes shall be provided by Design-Builder, and shall be obtained from a qualified independent testing laboratory or agency, properly equipped to design asphaltic concrete mixes. Costs of obtaining mix designs shall be at Design-Builder's expense.
- B. Design of asphaltic concrete mixes, including aggregate quality and gradation, shall conform with the quality requirements specified and included in design documents.

2.6 SOURCE QUALITY CONTROL

- A. Asphalt Content: Asphalt content shall be within $\pm 1\%$ of the mix design content.
- B. Minimum testing frequency shall be one test for every 500 tons, or fraction thereof, for each asphaltic paving mix placed.

PART 3 EXECUTION

3.1 PLACING OF BASE COURSE

- A. Contractor shall request an inspection by Geotechnical Inspector and obtain written approval of the sub grade before proceeding with the base course.
- B. Base course shall be minimum uniform thickness after compaction of dimensions indicated. Where not indicated, compacted thickness shall be 8" for parking stalls and 8" for roads, driveways, and aisles of parking areas.
- C. Base course shall be placed over finished sub-grade and compacted in accordance with Section 32 11 23.
- D. After base course has been completed, Contractor shall request an inspection by Geotechnical Inspector and obtain written approval before proceeding with application of the asphalt- wearing surface.

3.2 APPLYING PRIME AND TACK COATS

- A. Apply prime and tack coats as specified and in accordance with manufacturer's instructions.

3.3 PLACING ASPHALT CONCRETE

- A. Areas to be paved shall be covered with a layer of hot asphalt concrete surfacing not less than the thickness indicated after compaction. Where not indicated, compacted thickness shall be 2" for parking stalls and 2" for roads, driveways, and aisles of parking areas.
- B. Paving asphaltic concrete shall be delivered, laid, rolled, and finished in accordance with requirements developed by Contractor for this work.
- C. Before placing asphalt concrete on untreated base, a liquid asphalt prime coat shall be applied to the base course in the areas to be surfaced.
- D. Before placing asphalt concrete, a tack coat shall be applied to all vertical surfaces against which asphalt concrete surfacing will be placed.
- E. Finish surface of the wearing course shall be thoroughly compacted, smooth, and free from ruts, humps, depressions, cold joints, or other irregularities.
- F. Finish paving shall conform to slopes, lines, and finish grades indicated, and shall drain properly. Where adjacent surfaces are intended to be flush (as at concrete gutters, walks, and paving), they shall conform smoothly at all joints.
- G. Ridges, indentations, and other objectionable marks left in the surface of the asphalt concrete by paving or rolling equipment shall be eliminated by rolling. The use of equipment that leaves ridges, indentations, or other objectionable marks in the asphalt concrete shall be discontinued, and other acceptable equipment shall be employed.
- H. Where cold joints are indicated or necessary, cut back the placed and compacted cold asphalt a minimum of 6" with a concrete or masonry power saw, so that a vertical face of compacted full thickness material is exposed. Treat this surface with a tack coat before proceeding with the placement of new asphaltic concrete surfacing.
- I. Finish paving shall conform to finish elevations within $\pm .05$ ".

3.4 SEAL COAT

- A. Apply seal coat over finished paving surface as indicated.

3.5 FIELD QUALITY CONTROL

- A. Contractor shall control the quality of the Work and shall provide adequate testing to assure compliance with these Specifications.
- B. After completion of paving work, all paving shall be flooded with water, and any resulting "ponds" shall be ringed with chalk. Such hollows shall be corrected with addition of asphalt paving materials and re-rolling until all paving is completely level and free from hollows and high spots.
- C. Contractor shall perform in-place density and compaction tests of the completed pavement to determine compliance with specified requirements. Relative compaction shall be 96%.

3.6 MAINTENANCE OF PAVEMENT

- A. Upon completion of final rolling, traffic shall not be permitted on the finished pavement for at least six hours, and until the asphalt concrete has cooled sufficiently to withstand traffic without being deformed.
- B. Finished pavement shall be maintained in finished clean condition until the Work is accepted by Project Coordinator.

END OF SECTION 321216

SECTION 321313 - CONCRETE PAVING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes Concrete Paving for Parking Lots and Walks.

1.3 DEFINITIONS

- A. Cementitious Materials: Portland cement alone or in combination with one or more of blended hydraulic cement, fly ash, slag cement, and other pozzolans.
- B. W/C Ratio: The ratio by weight of water to cementitious materials.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Design Mixtures: For each concrete paving mixture. Include alternate design mixtures when characteristics of materials, Project conditions, weather, test results, or other circumstances warrant adjustments.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified ready-mix concrete manufacturer. B.

Material Certificates: For the following, from manufacturer:

1. Cementitious materials.
2. Steel reinforcement and reinforcement accessories.
3. Admixtures.
4. Curing compounds.
5. Joint fillers.

- B. Material Test Reports: For each of the following:

1. Aggregates: Include service-record data indicating absence of deleterious expansion of concrete due to alkali-aggregate reactivity.

1.6 QUALITY ASSURANCE

- A. Ready-Mix-Concrete Manufacturer Qualifications: A firm experienced in manufacturing ready-mixed concrete products and that complies with ASTM C 94/C 94M requirements for production facilities and equipment.
 - 1. Manufacturer certified according to NRMCA's "Certification of Ready Mixed Concrete Production Facilities" (Quality Control Manual - Section 3, "Plant Certification Checklist").

1.7 FIELD CONDITIONS

- A. Traffic Control: Maintain access for vehicular and pedestrian traffic as required for other construction activities.
- B. Cold-Weather Concrete Placement: Protect concrete work from physical damage or reduced strength that could be caused by frost, freezing, or low temperatures. Comply with ACI 306.1 and the following:
 - 1. When air temperature has fallen to or is expected to fall below 40 deg F, uniformly heat water and aggregates before mixing to obtain a concrete mixture temperature of not less than 50 deg F and not more than 80 deg F at point of placement.
 - 2. Do not use frozen materials or materials containing ice or snow.
 - 3. Do not use calcium chloride, salt, or other materials containing antifreeze agents or chemical accelerators unless otherwise specified and approved in design mixtures.
- C. Hot-Weather Concrete Placement: Comply with ACI 301 and as follows when hot-weather conditions exist:
 - 1. Fog-spray forms and subgrade just before placing concrete. Keep subgrade moisture uniform without standing water, soft spots, or dry areas.

PART 2 - PRODUCTS

2.1 CONCRETE, GENERAL

- A. ACI Publications: Comply with ACI 301 unless otherwise indicated.

2.2 FORMS

- A. Form Materials: Plywood, metal, metal-framed plywood, or other approved panel-type materials to provide full-depth, continuous, straight, and smooth exposed surfaces.
- B. Form-Release Agent: Commercially formulated form-release agent that will not bond with, stain, or adversely affect concrete surfaces and that will not impair subsequent treatments of concrete surfaces.

2.3 STEEL REINFORCEMENT

- A. Joint Dowel Bars: ASTM A 615/A 615M, Grade 60 plain-steel bars ; zinc coated (galvanized) after fabrication according to ASTM A 767/A 767M, Class I coating. Cut bars true to length with ends square and free of burrs.

2.4 CONCRETE MATERIALS

- A. Cementitious Materials: Use the following cementitious materials, of same type, brand, and source throughout Project:
 - 1. Portland Cement: ASTM C 150/C 150M, gray portland cement Type I/II.
- B. Normal-Weight Aggregates: ASTM C 33/C 33M, Class 4S, uniformly graded. Provide aggregates from a single source with documented service-record data of at least 10 years' satisfactory service in similar paving applications and service conditions using similar aggregates and cementitious materials.
 - 1. Maximum Coarse-Aggregate Size: 1 inch nominal.
 - 2. Fine Aggregate: Free of materials with deleterious reactivity to alkali in cement. C.C.
- C. Air-Entraining Admixture: ASTM C 260/C 260M.
- D. Water Potable and complying with ASTM C 94M.

2.5 CURING MATERIALS

- A. Absorptive Cover: AASHTO M 182, Class 3, burlap cloth made from jute or kenaf, weighing approximately 9 oz./sq. yd. dry or cotton mats.
- B. Moisture-Retaining Cover: ASTM C 171, polyethylene film or white burlap-polyethylene sheet.
- C. Water: Potable.

2.6 CONCRETE MIXTURES

- A. Prepare design mixtures, proportioned according to ACI 301, for each type and strength of normal-weight concrete, and as determined by either laboratory trial mixtures or field experience.
 - 1. Use a qualified independent testing agency for preparing and reporting proposed concrete design mixtures for the trial batch method.
- B. Add air-entraining admixture at manufacturer's prescribed rate to result in normal-weight concrete at point of placement having an air content as follows:
 - 1. Air Content: 6 percent plus or minus 1-1/2 percent for 1-inch nominal maximum aggregate size.

- C. Concrete Mixtures: Normal-weight concrete.
 - 1. Compressive Strength (28 Days): 4500 psi.
 - 2. Maximum W/C Ratio at Point of Placement: 0.45.
 - 3. Slump Limit: 5 inches, plus or minus 1 inch.

2.7 CONCRETE MIXING

- A. Ready-Mixed Concrete: Measure, batch, and mix concrete materials and concrete according to ASTM C 94/C 94M. Furnish batch certificates for each batch discharged and used in the Work.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine exposed subgrades and subbase surfaces for compliance with requirements for dimensional, grading, and elevation tolerances.
- B. Proof-roll prepared subbase surface below concrete paving to identify soft pockets and areas of excess yielding.
 - 1. Completely proof-roll subbase in one direction and repeat in perpendicular direction.
 - 2. Correct subbase with soft spots and areas of pumping or rutting exceeding depth of 1/2 inch.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Remove loose material from compacted subbase surface immediately before placing concrete.

3.3 EDGE FORMS AND SCREED CONSTRUCTION

- A. Set, brace, and secure edge forms, bulkheads, and intermediate screed guides to required lines, grades, and elevations. Install forms to allow continuous progress of work and so forms can remain in place at least 24 hours after concrete placement.
- B. Clean forms after each use and coat with form-release agent to ensure separation from concrete without damage.

3.4 JOINTS

- A. General: Form construction and contraction joints and tool edges true to line, with faces perpendicular to surface plane of concrete. Construct transverse joints at right angles to centerline unless otherwise indicated.

1. When joining existing paving, place transverse joints to align with previously placed joints unless otherwise indicated.
- B. Construction Joints: Set construction joints at side and end terminations of paving and at locations where paving operations are stopped for more than one-half hour unless paving terminates at isolation joints.
1. Doweled Joints: Install dowel bars and support assemblies at joints where new pavement meets existing pavement. Space dowels at 36 inches o.c. maximum, with a minimum of 12" embedment into both new and existing pavement. Lubricate or coat with asphalt one-half of dowel length to prevent concrete bonding to one side of joint.
- C. Contraction Joints: Form weakened-plane contraction joints, sectioning concrete into areas as indicated. Construct contraction joints for a depth equal to at least one-fourth of the concrete thickness. Space joints at 10'-0" o.c. and match jointing of existing adjacent concrete paving to greatest extent possible.
1. Sawed Joints: Form contraction joints with power saws equipped with shatterproof abrasive or diamond-rimmed blades. Cut 1/8-inch- wide joints into concrete when cutting action will not tear, abrade, or otherwise damage surface and before developing random contraction cracks.
- D. Edging: After initial floating, tool edges and joints in concrete walks with an edging tool to a 1/4-inch radius. Repeat tooling of edges after applying surface finishes.

3.5 CONCRETE PLACEMENT

- A. Before placing concrete, inspect and complete formwork installation and items to be embedded or cast-in.
- B. Remove snow, ice, or frost from subbase surface before placing concrete. Do not place concrete on frozen surfaces.
- C. Moisten subbase to provide a uniform dampened condition at time concrete is placed. Do not place concrete around manholes or other structures until they are at required finish elevation and alignment.
- D. Comply with ACI 301 requirements for measuring, mixing, transporting, and placing concrete.
- E. Do not add water to concrete during delivery or at Project site. Do not add water to fresh concrete after testing.
- F. Deposit and spread concrete in a continuous operation between transverse joints. Do not push or drag concrete into place or use vibrators to move concrete into place.
- G. Consolidate concrete according to ACI 301 by mechanical vibrating equipment supplemented by hand spading, rodding, or tamping.
 1. Consolidate concrete along face of forms and adjacent to transverse joints with an internal vibrator. Keep vibrator away from joint assemblies side forms. Use only square-faced

shovels for hand spreading and consolidation. Consolidate with care to prevent dislocating dowels.

- H. Screed paving surface with a straightedge and strike off.

3.6 FLOAT FINISHING

- A. General: Do not add water to concrete surfaces during finishing operations.
- B. Float Finish: Begin the second floating operation when bleedwater sheen has disappeared and concrete surface has stiffened sufficiently to permit operations. Float surface with power-driven floats or by hand floating if area is small or inaccessible to power units. Finish surfaces to true planes. Cut down high spots and fill low spots. Refloat surface immediately to uniform granular texture.
 - 1. Medium-to-Fine-Textured Broom Finish: Draw a soft-bristle broom across float-finished concrete surface, perpendicular to line of traffic, to provide a uniform, fine-line texture. Match existing texture of adjacent pavement to the greatest extent possible.

3.7 CONCRETE PROTECTION AND CURING

- A. General: Protect freshly placed concrete from premature drying and excessive cold or hot temperatures.
- B. Comply with ACI 306.1 for cold-weather protection.
- C. Curing Methods: Cure concrete by moisture curing, moisture-retaining-cover curing as follows:
 - 1. Moisture Curing: Keep surfaces continuously moist for not less than seven days with the following materials:
 - a. Water.
 - b. Continuous water-fog spray.
 - c. Absorptive cover, water saturated and kept continuously wet. Cover concrete surfaces and edges with 12-inch lap over adjacent absorptive covers.

3.8 PAVING TOLERANCES

- A. Comply with tolerances in ACI 117 and as follows:
 - 1. Elevation: 1/2 inch.
 - 2. Thickness: Plus 1/4 inch, minus 1/4 inch.
 - 3. Surface: Gap below 10-feet-long; unlevelled straightedge not to exceed 1/2 inch.
 - 4. Lateral Alignment and Spacing of Dowels: 1 inch.
 - 5. Vertical Alignment of Dowels: 1/4 inch.
 - 6. Alignment of Dowel-Bar End Relative to Line Perpendicular to Paving Edge: 1/4 inch per 12 inches of dowel.
 - 7. Joint Spacing: 3 inches.
 - 8. Contraction Joint Depth: Plus 1/4 inch, no minus.
 - 9. Joint Width: Plus 1/8 inch, no minus.

3.9 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.
- B. Testing Services: Testing and inspecting of composite samples of fresh concrete obtained according to ASTM C 172/C 172M shall be performed according to the following requirements:
 - 1. Testing Frequency: Obtain at least one composite sample for each truckload of concrete.
 - 2. Slump: ASTM C 143/C 143M; one test at point of placement for each composite sample, but not less than one test for each day's pour of each concrete mixture. Perform additional tests when concrete consistency appears to change.
 - 3. Air Content: ASTM C 231/C 231M, pressure method; one test for each composite sample, but not less than one test for each day's pour of each concrete mixture.
 - 4. Concrete Temperature: ASTM C 1064/C 1064M; one test hourly when air temperature is 40 deg F and below and when it is 80 deg F and above, and one test for each composite sample.
 - 5. Compression Test Specimens: ASTM C 31/C 31M; cast and laboratory cure one set of three standard cylinder specimens for each composite sample.
 - 6. Compressive-Strength Tests: ASTM C 39/C 39M; test one specimen at seven days and two specimens at 28 days.
 - a. A compressive-strength test shall be the average compressive strength from two specimens obtained from same composite sample and tested at 28 days.
- C. Strength of each concrete mixture will be satisfactory if average of any three consecutive compressive-strength tests equals or exceeds specified compressive strength and no compressive-strength test value falls below specified compressive strength by more than 500 psi.
- D. Test results shall be reported in writing to Architect, concrete manufacturer, and Contractor within 48 hours of testing. Reports of compressive-strength tests shall contain Project identification name and number, date of concrete placement, name of concrete testing and inspecting agency, location of concrete batch in Work, design compressive strength at 28 days, concrete mixture proportions and materials, compressive breaking strength, and type of break for both 7- and 28-day tests.
- E. Nondestructive Testing: Impact hammer, sonoscope, or other nondestructive device may be permitted by Architect but will not be used as sole basis for approval or rejection of concrete.
- F. Additional Tests: Testing and inspecting agency shall make additional tests of concrete when test results indicate that slump, air entrainment, compressive strengths, or other requirements have not been met, as directed by Architect.
- G. Concrete paving will be considered defective if it does not pass tests and inspections.
- H. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.

3.10 REPAIR AND PROTECTION

- A. Remove and replace concrete paving that is broken, damaged, or defective or that does not comply with requirements in this Section. Remove work in complete sections from joint to joint.
- B. Drill test cores, where directed by Geotechnical Inspector, when necessary to determine magnitude of cracks or defective areas. Fill drilled core holes in satisfactory paving areas with portland cement concrete bonded to paving with epoxy adhesive.
- C. Protect concrete paving from damage. Exclude traffic from paving for at least 14 days after placement. When construction traffic is permitted, maintain paving as clean as possible by removing surface stains and spillage of materials as they occur.
- D. Maintain concrete paving free of stains, discoloration, dirt, and other foreign material. Sweep paving not more than two days before date scheduled for Substantial Completion inspections.

END OF SECTION 321313

SECTION 321723 - PAVEMENT MARKING

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Parking lot markings, including parking bays, crosswalks, arrows, and handicapped symbols.
- B. "No Parking" kerb painting.

1.2 RELATED SECTIONS

- A. Section 01 33 00 – Submittal Procedures
- B. Section 01 33 23 – Shop Drawings, Product Data, and Samples
- C. Section 09 91 00 – Painting
- D. Section 32 12 16 – Asphalt Paving

1.3 REFERENCE STANDARDS

- A. Master Painters Institute (MPI):
 - 1. APL Approved Products List.

1.4 SUBMITTALS

- A. Refer to Section 01 33 00 for submittal procedures and requirements.
- B. Shop Drawings: Submit drawings and diagrams, indicating stripe width of roadway divider stripes and parking stalls, configuration and dimensions of directional arrows, style, size configuration and dimensions of international handicapped symbol, and any other traffic control markings on pavement, such as "in" and "out" or "enter" and "exit" designations as indicated.
- C. Certificate of Compliance: Submit evidence or affidavit that certifies that paint to be used complies with latest VOC regulations.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Deliver paint in containers of at least 5 gallons, accompanied by batch certificate.
- B. Store products in manufacturer's unopened packaging until ready for installation.
- C. Store and dispose of solvent-based materials, and materials used with solvent-based materials, in accordance with requirements of local authorities having jurisdiction.

1.6 PROJECT CONDITIONS

- A. Do not install products under environmental conditions outside manufacturer's absolute limits.

PART 2 PRODUCTS

2.1 MATERIALS

- A. Line and Zone Marking Paint: MPI No. 97 Latex Traffic Marking Paint; color(s) as indicated.
 - 1. Parking Lots: White.
 - 2. Handicapped Symbols: White.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Do not begin installation until substrates have been properly prepared.
- B. Commencing work conveys acceptance of existing conditions.

3.2 PREPARATION

- A. Allow new pavement surfaces to cure for a period of not less than 14 days before application of marking materials.
- B. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.
- C. Clean surfaces thoroughly prior to installation.
 - 1. Remove dust, dirt, and other surface deposits by sweeping, blowing with compressed air, rinsing with water, or a combination of these methods.
- D. Where oil or grease are present, scrub affected areas with several applications of trisodium phosphate solution or other approved detergent or degreaser, and rinse thoroughly after each application; after cleaning, seal oil-soaked areas with cut shellac to prevent bleeding through the new paint.
- E. Establish survey control points to determine locations and dimensions of markings; provide templates to control paint application by type and color at necessary intervals.

3.3 APPLICATION OF PAINT

- A. Begin pavement marking as soon as practicable after surface has been cleaned and dried.
- B. Apply in accordance with manufacturer's instructions using an experienced technician that is thoroughly familiar with equipment, materials, and marking layouts.

- C. Apply markings in locations determined by measurement from survey control points; preserve control points until after markings have been accepted.
- D. Apply uniformly painted markings of color(s), lengths, and widths as indicated on the drawings true, sharp edges and ends.
 - 1. Apply paint in one coat only.
 - 2. Wet Film Thickness: 0.4 mm, minimum.
 - 3. Width Tolerance: ± 3 mm.
- E. Parking Lots: Apply parking space lines, entrance and exit arrows, painted curbs, and other markings indicated on drawings.
 - 1. Mark the International Handicapped Symbol at indicated parking spaces.
- F. Symbols: Use a suitable template that will provide a pavement marking with true, sharp edges and ends, of the design and size indicated.

3.4 DRYING, PROTECTION AND REPLACEMENT

- A. Apply seal coat over finished paving surface as indicated.

3.5 FIELD QUALITY CONTROL

- A. Protect newly painted markings so that paint is not picked up by tires, smeared, or tracked.
- B. Provide barricades, warning signs, and flags as necessary to prevent traffic crossing newly painted markings.
- C. Allow paint to dry at least the minimum time specified by the applicable paint standard and not less than that recommended by the manufacturer.
- D. Remove and replace markings that are applied at less than minimum material rates; deviate from true alignment; exceed length and width tolerances; or show light spots, smears, or other deficiencies or irregularities.
- E. Remove markings in manner to avoid damage to the surface to which the marking was applied, using carefully controlled sand blasting, approved grinding equipment, or other approved method.
- F. Replace removed markings at no additional cost to Employer.

END OF SECTION 321723

SECTION 329200 - TURF AND GRASSES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

- 1. Seeding.

1.3 DEFINITIONS

- A. Finish Grade: Elevation of finished surface of planting soil.
- B. Planting Soil: Existing, on-site soil; imported soil; or manufactured soil that has been modified with soil amendments and perhaps fertilizers to produce a soil mixture best for plant growth.
- C. Subgrade: The surface or elevation of subsoil remaining after excavation is complete, or the top surface of a fill or backfill before planting soil is placed.

1.4 INFORMATIONAL SUBMITTALS

- A. Certification of Grass Seed: From seed vendor for each grass-seed monostand or mixture, stating the botanical and common name, percentage by weight of each species and variety, and percentage of purity, germination, and weed seed. Include the year of production and date of packaging.
- B. Product Certificates: For fertilizers, from manufacturer.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: Recommended procedures to be established by Owner for maintenance of turf during a calendar year. Submit before expiration of required maintenance periods.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Seed and Other Packaged Materials: Deliver packaged materials in original, unopened containers showing weight, certified analysis, name and address of manufacturer, and indication of compliance with state and Federal laws, as applicable.
- B. Bulk Materials:
 - 1. Do not dump or store bulk materials near structures, utilities, walkways and pavements, or on existing turf areas or plants.
 - 2. Provide erosion-control measures to prevent erosion or displacement of bulk materials; discharge of soil-bearing water runoff; and airborne dust reaching adjacent properties, water conveyance systems, or walkways.
 - 3. Accompany each delivery of bulk materials with appropriate certificates.

1.7 FIELD CONDITIONS

- A. Planting Restrictions: Plant during one of the following periods. Coordinate planting periods with initial maintenance periods to provide required maintenance from date of planting completion.
 - 1. Spring Planting: March 15 to June 15.
 - 2. Fall Planting: September 15 to November 1.
- B. Weather Limitations: Proceed with planting only when existing and forecasted weather conditions permit planting to be performed when beneficial and optimum results may be obtained. Apply products during favorable weather conditions according to manufacturer's written instructions.

PART 2 - PRODUCTS

2.1 SEED

- A. Grass Seed: Fresh, clean, dry, new-crop seed complying with AOSA's "Rules for Testing Seeds" for purity and germination tolerances. B.

Seed Species:

- 1. Quality: Seed of grass species as listed below for solar exposure, with not less than 85 percent germination, not less than 95 percent pure seed, and not more than 0.5 percent weed seed:
- 2. Sun and Partial Shade: Proportioned by weight as follows:
 - a. 40 percent Kentucky bluegrass (*Poa pratensis*).
 - b. 40 percent chewings red fescue (*Festuca rubra* variety).
 - c. 20 percent annual ryegrass (*Lolium multiflorum*).

2.2 FERTILIZERS

- A. Commercial Fertilizer: Commercial-grade complete fertilizer of neutral character, consisting of fast- and slow-release nitrogen, 50 percent derived from natural organic sources of urea formaldehyde, phosphorous, and potassium in the following composition:
 - 1. Composition: 1 lb/1000 sq. ft. of actual nitrogen, 4 percent phosphorous, and 2 percent potassium, by weight, unless otherwise recommended in soil reports from a qualified soil-testing laboratory.
- B. Slow-Release Fertilizer: Granular or pelleted fertilizer consisting of 50 percent water-insoluble nitrogen, phosphorus, and potassium in the following composition:
 - 1. Composition: 20 percent nitrogen, 10 percent phosphorous, and 10 percent potassium, by weight, unless otherwise recommended in soil reports from a qualified soil-testing laboratory.

2.3 MULCHES

- A. Straw Mulch: Provide air-dry, clean, mildew- and seed-free, salt hay or threshed straw of wheat, rye, oats, or barley.
- B. Asphalt Emulsion: ASTM D 977, Grade SS-1; nontoxic and free of plant-growth or germination inhibitors.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas to be planted for compliance with requirements and other conditions affecting installation and performance of the Work.
 - 1. Verify that no foreign or deleterious material or liquid such as paint, paint washout, concrete slurry, concrete layers or chunks, cement, plaster, oils, gasoline, diesel fuel, paint thinner, turpentine, tar, roofing compound, or acid has been deposited in soil within a planting area.
 - 2. Uniformly moisten excessively dry soil that is not workable or which is dusty.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.
- C. If contamination by foreign or deleterious material or liquid is present in soil within a planting area, remove the soil and contamination as directed by Architect and replace with new planting soil.

3.2 PREPARATION

- A. Protect structures; utilities; sidewalks; pavements; and other facilities, trees, shrubs, and plantings from damage caused by planting operations.

3.3 TURF AREA PREPARATION

- A. General: Prepare planting area for soil placement and place a minimum of 4" of topsoil over exposed subgrade. Utilize suitable, on-site topsoil if available. If sufficient topsoil is not available on-site, it shall be imported to site. All grass, weeds, roots, sticks, stones, and other debris are to be removed and the topsoil carefully brought to the finish grade by hand raking. The topsoil shall be sufficiently compacted, by tracking in the material, to prevent significant settlement. Promptly and thoroughly remove topsoil and other materials dropped on pavement surfaces before being compacted by traffic.
- B. Moisten prepared area before planting if soil is dry. Water thoroughly and allow surface to dry before planting. Do not create muddy soil.
- C. Before planting, obtain Architect's acceptance of finish grading; restore planting areas if eroded or otherwise disturbed after finish grading.

3.4 SEEDING

- A. Sow seed with spreader or seeding machine. Do not broadcast or drop seed when wind velocity exceeds 5 mph.
 - 1. Evenly distribute seed by sowing equal quantities in two directions at right angles to each other.
 - 2. Do not use wet seed or seed that is moldy or otherwise damaged.
 - 3. Do not seed against existing trees. Limit extent of seed to outside edge of planting saucer.
- B. Sow seed at a total rate of 3 to 4 lb/1000 sq. ft.
- C. Rake seed lightly into top 1/8 inch of soil, roll lightly, and water with fine spray.
- D. Protect seeded areas with slopes not exceeding 1:6 by spreading straw mulch. Spread uniformly at a minimum rate of 2.5 tons/acre to form a continuous blanket 1-1/2 inches in loose thickness over seeded areas. Spread by hand, blower, or other suitable equipment.
 - 1. Anchor straw mulch by crimping into soil with suitable mechanical equipment.
 - 2. Bond straw mulch by spraying with asphalt emulsion at a rate of 10 to 13 gal./1000 sq. ft. Take precautions to prevent damage or staining of structures or other plantings adjacent to mulched areas. Immediately clean damaged or stained areas.

3.5 TURF MAINTENANCE

- A. General: Maintain and establish turf by watering, fertilizing, weeding, mowing, trimming, replanting, and performing other operations as required to establish healthy, viable turf. Roll, regrade, and replant bare or eroded areas and remulch to produce a uniformly smooth turf. Provide materials and installation the same as those used in the original installation.
 - 1. Fill in as necessary soil subsidence that may occur because of settling or other processes. Replace materials and turf damaged or lost in areas of subsidence.
 - 2. In areas where mulch has been disturbed by wind or maintenance operations, add new mulch and anchor as required to prevent displacement.

3. Apply treatments as required to keep turf and soil free of pests and pathogens or disease. Use integrated pest management practices whenever possible to minimize the use of pesticides and reduce hazards.
- B. Watering: Install and maintain temporary piping, hoses, and turf-watering equipment to convey water from sources and to keep turf uniformly moist to a depth of 4 inches .
 1. Schedule watering to prevent wilting, puddling, erosion, and displacement of seed or mulch. Lay out temporary watering system to avoid walking over muddy or newly planted areas.
 2. Water turf with fine spray at a minimum rate of 1 inch per week unless rainfall precipitation is adequate.
 - C. Mow turf as soon as top growth is tall enough to cut. Repeat mowing to maintain specified height without cutting more than one-third of grass height. Remove no more than one-third of grass-leaf growth in initial or subsequent mowings. Do not delay mowing until grass blades bend over and become matted. Do not mow when grass is wet. Schedule initial and subsequent mowings to maintain the following grass height:
 1. Mow to a height of 2 inches or greater.
 - D. Turf Postfertilization: Apply commercial fertilizer or slow-release fertilizer after initial mowing and when grass is dry.
 1. Use fertilizer that provides actual nitrogen of at least 1 lb/1000 sq. ft. to turf area.

3.6 SATISFACTORY TURF

- A. Turf installations shall meet the following criteria as determined by Architect:
 1. Satisfactory Seeded Turf: At end of maintenance period, a healthy, uniform, close stand of grass has been established, free of weeds and surface irregularities, with coverage exceeding 90 percent over any 10 sq. ft. and bare spots not exceeding 5 by 5 inches.
- B. Use specified materials to reestablish turf that does not comply with requirements, and continue maintenance until turf is satisfactory.

3.7 CLEANUP AND PROTECTION

- A. Promptly remove soil and debris created by turf work from paved areas. Clean wheels of vehicles before leaving site to avoid tracking soil onto roads, walks, or other paved areas.
- B. Remove surplus soil and waste material, including excess subsoil, unsuitable soil, trash, and debris, and legally dispose of them off Owner's property.
- C. Erect temporary fencing or barricades and warning signs as required to protect newly planted areas from traffic. Maintain fencing and barricades throughout initial maintenance period and remove after plantings are established.
- D. Remove nondegradable erosion-control measures after grass establishment period.

3.8 MAINTENANCE SERVICE

- A. Turf Maintenance Service: Provide full maintenance by skilled employees of landscape Installer. Maintain as required in "Turf Maintenance" Article. Begin maintenance immediately after each area is planted and continue until acceptable turf is established, but for not less than the following periods:
 - 1. Seeded Turf: 120 days from date of planting completion.
 - a. When initial maintenance period has not elapsed before end of planting season, or if turf is not fully established, continue maintenance during next planting season.

END OF SECTION 329200

SECTION 329300 - TREES, SHRUBS, AND GROUND COVERS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section describes planting trees, shrubs, and ground cover, including mulching, pruning, guying, and staking.

1.2 REFERENCES

- A. AAN: American Association of Nureserymen
- B. ANSI: American National Standards Institute
 - 1. ANSI Z60.1: Nursery Stock
- C. National Arborist Association Standard No. 3

1.3 RELATED WORK SPECIFIED ELSEWHERE

- A. Section 329200, Turf and Grasses

1.4 SUBMITTALS

- A. Certify in writing, within five days of Notice to Proceed, confirmed orders for plants and provide the quantity, location, telephone number, and address of the grower who has agreed to provide any plant material.
- B. Certificates required by law shall accompany shipments. Deliver all certificates to the Port.

1.5 QUALITY ASSURANCE

- A. The Contractor shall provide one person who:
 - 1. Directs work performed under this section.
 - 2. Is familiar with the materials and best methods for installation.
 - 3. Is present at all times during execution of work in this section.
- B. Government Inspection: Plants and planting material shall meet or exceed the specifications of federal, state and county laws requiring inspection for plant disease and control.
- C. Industry Standards:
 - 1. Sizes and Conditions: Quality definitions, grading tolerances and caliper to height ratios shall be no less than minimums specified in American Standards for Nursery Stock, published by American Association of Nurserymen, Inc., ANSI Z60.1.

2. Botanical Names: American Joint Committee on Horticultural Nomenclature, "Standard Plant Names" or "Hortus Third."

- D. The Port may inspect plants and planting materials at a growing or holding site in addition to the work area. Approval of material at a growing or holding site is a qualified endorsement of general quality only, and does not certify compliance with the specifications in all cases. Such approval does not preclude the right of rejection at the work area.
- E. Nursery: Unless otherwise approved by the Port, obtain all plants of each type from the same nursery.

1.6 PREPARATION FOR DELIVERY

- A. Bare root and balled and burlapped plants shall conform to ANSI Z60.1.

1.7 DELIVERY

- A. Deliver fertilizer to the work area in original unopened containers bearing manufacturer's guaranteed chemical analysis, name, trade name, and trademark.
- B. Notify the Port of delivery schedule 24 hours in advance to allow inspection upon arrival at the work area.
- C. Remove unacceptable plant material from the work area immediately.
- D. Do not deliver more plant materials than can be planted in one week.
- E. Protect plants during delivery to prevent damage to root ball or desiccation of leaves.

1.8 STORAGE

- A. Heel-in bare-root or balled and burlapped plants immediately upon delivery if not planted within 4 hours.
- B. Store plants in shade and protect from harmful weather until planted.
- C. Water, maintain, and protect stored material from drying or other injury or damage.
- D. Store plants in upright position and allow sufficient ventilation.

1.9 HANDLING

- A. Do not pick up containerized or balled plants by stems or trunks.
- B. Do not drop plants.

1.10 PROTECTION

- A. Barricade or cover excavations as necessary to protect pedestrians, workers, equipment, and adjacent property.

1.11 SITE CONDITIONS

- A. Plant after preparation of plant beds and when soil conditions are suitable in accord with locally accepted practice.
- B. Planting Conditions: Planting is not permitted under the following conditions, unless otherwise approved:
 - 1. Cold Weather: Less than 32°F.
 - 2. Hot Weather: Greater than 90°F.
 - 3. Wet Weather: Saturated soil.
 - 4. Windy Weather: Wind velocity greater than 20 mph.
- C. Irrigation system shall be operational prior to any planting.

1.12 WARRANTY PERIOD

- A. Plant materials shall be in healthy condition at end of the warranty period.
- B. Remove dead and rejected material within five days of being so directed. Replace as soon as possible.
- C. Repair, at no additional cost, any damage to other plants or other property caused by the Contractor during replacement of plant materials during the warranty period.

PART 2 - PRODUCTS

2.1 GENERAL PLANT REQUIREMENTS

- A. Quality and Size:
 - 1. Provide healthy nursery stock, well branched and rooted, full foliated when in leaf, healthy, sound, vigorous, and free from insects, diseases, weeds, weed roots, injuries, and defects such as knots, sun-scald, windburn, abrasions, or disfigurement, equal to or exceeding measurements specified in plant list.
 - 2. Provide trees that are well shaped and properly pruned with normal branching configurations. Trees of the same species and size shall be headed to the same height unless noted otherwise.
 - 3. Sizes and methods of handling shall be according to the American Standard for Nursery Stock recommended by the AAN.

- B. Root Protection:
 - 1. Shrubs and trees over 1 1/2-inch caliper shall be balled and burlapped or grown in the container in which they are delivered for a minimum of nine months.
 - 2. Furnish small, container-grown plants in removable containers or integral peat pots, well rooted to ensure healthy growth.
 - 3. Container-grown plants shall be in containers from six months to two years prior to delivery, with roots filling container but not root bound.
 - 4. Greenhouse plants shall be acclimated outdoors for 30 days prior to delivery.
 - 5. Bare-root stock shall have well-branched, fibrous root systems.
- C. Trees shall be well-branched, with straight single leaders, tops, and trunks; no cross branches, dead or broken leaders or major branches; no fresh cuts over 1-inch diameter; and not “topped” or sheared. Grafted trees shall be base grafted or base budded, unless indicated otherwise.

2.2 PLANTING SOIL MATERIALS

- A. Prepared soil mix for pocket planting shrubs and trees shall be two parts by volume of soil from pit thoroughly mixed with one part by volume of yard debris compost.
- B. Fertilizer for trees shall be plant tablets 20-10-5, 21-gram size.
- C. Fertilizer for ground cover shall be plant tablets 20-10-5, 10-gram size.

2.3 TREE SUPPORTS

- A. Wood stakes shall be 2-inch round by 8 feet, Douglas fir, construction grade.
- B. Guying materials shall include 1/4 inch steel cable, U-bolt fastener, rubber hose at tree crotch, 2 inches by 4 inches by 30 inches pressure-treated Douglas fir stakes and 1 inch diameter by 18 inches long white PVC pipe at base of each cable.
- C. Tree ties shall be Chainlock or equal.
- D. Provide approved safety flagging for guy wires.

2.4 TREE WRAP

- A. Corrugated or crepe paper, designed specifically to resist insect infestation and sun scald.

PART 3 - EXECUTION

3.1 EXCAVATION

- A. Excavate pits for trees and shrubs as indicated in details and consistent with accepted horticultural practices.
- B. Provide rough, not smooth, walls in planting pits.

3.2 PLANTING TREES AND SHRUBS

- A. Excavate pit two times the width and 6 inches deeper than root ball or container.
- B. Place 6-inch minimum firmly compacted layer of prepared planting soil under root system of trees.
- C. Plant upright and plumb.
- D. When setting balled plants, loosen and remove twine or wire binding and burlap from top two thirds of root balls after setting in pit. Do not pull wrapping from under ball. Do not plant if ball is cracked or broken. Remove all synthetic twine and wire cages.
- E. When setting container grown plants, carefully remove from container without injury or damage. Superficially cut edge roots on three sides with knife. Do not plant if root ball breaks or loosens.
- F. Backfill pit with prepared soil mix until 2/3 full and thoroughly mud-in each tree with water.
- G. Place and compact prepared soil mix carefully to avoid injury to roots, filling all voids.
- H. When soil settles, fill pit with soil mix and water again.
- I. Install underground sprinkler system.
- J. Hose down planted areas with fine water spray to wash leaves of plants if required.
- K. Remove tags from plants.

3.3 PLANTING GROUND COVER

- A. Plant ground cover in areas shown on the drawings.
- B. Plant ground cover deep enough so that plant roots are embedded in soil.

3.4 WRAPPING AND INSTALLATION OF SUPPORTS

- A. Wrap trees promptly after planting to prevent sun scald. Wrap as approved by American Association of Nurserymen. Wrap spirally from ground line to the height of the first branch.

Wrap in neat and snug manner and secure with tape at bottom, top, and in the middle. Wrap before staking or guying.

- B. Stake deciduous trees up to 2 1/2-inch caliper. Stake from three directions.
- C. Guy deciduous trees larger than 2 1/2-inch caliper and guy all evergreen trees. Guy from three directions. Provide guying the same day trees are planted.
- D. Install with an angle of approximately 120 degrees between guys or stakes.

3.5 FIELD PRUNING

- A. Prune trees and shrubs to remove damaged branches, dead wood, and suckers to improve natural shape. Prune per National Arborist Association Standard No. 3.

3.6 ADJUSTMENT AND CLEANING

- A. Remove and replace plants or materials not meeting specified standards.
- B. Reinstall plants not located as indicated on the drawings.
- C. Keep the work area clean during progress of the work until completion.

3.7 MAINTENANCE

- A. Irrigate to avoid drying out of plant materials and to promote healthy growth, until date of final completion.

END OF SECTION 329300

SECTION 331000 -SITE WATER DISTRIBUTION SYSTEM AND SEWER FORCE MAIN

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SECTION INCLUDES

- A. On-site potable water, fire water and reclaimed water distribution systems, including connections to existing systems, sterilization, testing of water mains, and all appurtenances required for the complete systems.
- B. Systems design pressure is 125 psig.

1.3 RELATED WORK SPECIFIED ELSEWHERE

- C. Section 312000 Site Grading
- D. Section 312500 Erosion and Sediment Control

1.4 REQUIREMENTS

- A. Comply with all requirements of the governing authority, including:
 - 1. No connection shall be made to potable, fire and industrial water lines without written approval from the governing authority.
 - 2. When construction water is needed by Contractor, no connection to the existing main shall be used until an approved backflow prevention device is installed by Contractor.
 - 3. Valves of existing public systems shall not be operated by any person other than Water Department personnel.
 - 4. No connections will be allowed from new to existing water mains until pressure test has been accomplished.
 - 5. All new potable water and/or fire systems shall be sterilized (chlorinated) by Contractor.

1.5 SUBMITTALS

- A. Procedures: In accordance with Division 01 Sections.
- B. Submit brochures and shop drawings with such promptness as will allow ample time for review and corrections procedures.
 - 1. Approval will not relieve Contractor of the sole responsibility for the correctness of the work.
- C. Shop drawings: Shop drawings and detailed descriptions for items which are not manufactured and which have to be specially fabricated for work of this Contract.

- D. Product data: Give name or other identification of each item to be provided as part of work of this Contract. The assembled brochures shall show cuts and fully detailed descriptions of all manufactured items furnished.
1. Presentation: Arrange materials in the same sequence as the Specifications and mark each item in the lower right-hand corner with Section, Article, and Sub-Article number.

PART 2 - PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS

- A. Ductile Iron Pipe: US pipe as specified or equivalent by American.
- B. Shut-off valves: Mueller as specified or equivalent by Clow, Dresser, Kennedy or Stockham.

2.2 MATERIALS AND METHODS

A. Water piping:

1. 4 inches and larger: Polyvinyl chloride (PVC) pipe in conformance with all requirements of AWWA C900, Class 200; use purple pigmented for reclaimed water.
2. 3 inches and smaller: SDR 21 Polyvinyl chloride (PVC).

B. Fittings:

1. For all ductile iron pipe and PVC pipe 4 inches and larger: Cement-lined ductile or cast iron, 250 lb.
 - a. Use tapped tees or flanged adapters at connections of copper piping to ductile iron or PVC piping.
2. For PVC pipe 3 inches and smaller: PVC socket fittings.

C. Joints for pipe and fittings:

1. PVC piping:
 - a. 2 inches and larger: Integral bell containing a lock-in ring and spigot.
 - 1) Pipe joints shall be push on as specified in ASTM D 3139.
 - 2) Provide each joint connection with an elastomeric gasket suitable for the bell or coupling installation.
 - 3) Gaskets for push on joints for pipe shall conform to ASTM F 477.
 - 4) Gaskets for push on joints and compression type joints or mechanical joints for connections between pipes and metal fittings, valves, and other accessories shall be as specified in AWWA C111/A21.11.
 - b. Poly Vinyl Chloride (PVC) Water Main Fittings shall be gray-iron or ductile iron conforming to AWWA C110/A21.10 or AWWA C153/A21.53 and shall have cement mortar lining conforming to AWWA C104/A21.4, standard thickness unless otherwise indicated on Drawings. Fittings shall be mechanical joints.
 - c. 3 inches: Solvent per manufacturers recommendations.

- C. Flanges:
 - 1. For ductile iron pipe: 125 lb., ductile or cast iron, threaded, ASTM A 126 and ANSI B16.1.
 - 2. Gaskets: Non-asbestos type composition, 1/16 inch thick, equivalent to Garlock Style 3000.
 - 3. Bolting materials: Carbon steel Heavy Hex bolts and nuts, ASTM A 307, Type
- D. Valves, hydrants, and accessories:
 - 1. Shut-off valves: Mueller as specified or equivalent by Clow, Dresser, Kennedy, or Stockham.
 - a. Valves 4 inches and larger: AWWA approved, 200 lb.
 - 1) Buried: Mueller #A-2360-23, with 2-inch square operating nut, and mechanical joint ends provided with retainer glands as specified under paragraph "Joints" for ductile iron piping. Provide concrete support block under buried valve.
 - a) Provide cast iron adjustable type valve box with proper extension to 6 inches below bottom of grade and cast-iron collar and cover. Cast "WATER" in cover.
 - 2) Above grade: Mueller #A-2380-6, with wheel handles and flanged ends.
- E. Pipe guards: Provide where indicated. Guards shall be 4-inch Schedule 40 galvanized steel pipe filled with concrete. Guards shall be 7 feet long, extending 4 feet above finished grade and set in a concrete footing (1 foot - 6 inches diameter by 3 feet - 6 inches deep).
- F. Corrosion protection: All buried uncoated and/or otherwise unprotected valves, clamps, flanges, bolts, nuts, etc., shall be cleaned, primed and coated with a coal tar base protective coating (1/32 inch thick) equivalent to Carboline (Kop-Coat) Bitumastic 50. Apply in accordance with manufacturer's instructions.
- G. Pipe wrapping where indicated: Polyethylene wrap, ANSI A21.5 (AWWA C105) 8 mils thick.

PART 3 - EXECUTION

3.1 EXCAVATING, TRENCHING, BACKFILLING, AND COMPACTING

- A. Perform in accord with requirements of Division 31 Section "Excavation and Fill for Utilities".

3.2 INSTALLATION

- A. Coordinate the installation of this part of the work with the overall construction schedule.
- B. Provide concrete thrust blocks at all buried fittings and stub ends on 4 inch and larger PVC lines, and as indicated on Drawings.
- C. Repair all damaged lining according to AWWA C104 and according to
- D. Connect to existing system where indicated.

- E. Tests: In accord with the following:
 - 1. Test entire system at 150 psi system design pressure.
 - F. Install pipes and fittings in accord with manufacturer's recommendations. Provide 36 inches cover from top of pipe to finish grade.
- 3.3 DISINFECTION (Water System Only)
- A. Thoroughly clean, chlorinate, drain, and flush all pipe, fittings, valves, and appurtenances which have been exposed to contamination by the construction, in accord with the AWWA Specification C601-68.
 - B. Owner should be notified 24 hr. in advance of disinfection of all new potable water lines.
 - 1. Flush line prior to disinfection. Flushing shall produce minimum velocity of 2.5 feet per second in pipe.
 - 2. Disinfect pipe using sodium hypochlorite to produce a dosage of 50 mg/l for a 24-hr. contact period.
 - 3. Open and close all valves several times during disinfection period.
 - 4. After 24-hour retention period, flush chlorinated water from the line until chlorine concentration of water leaving the main is no higher than that generally prevailing in the existing system, or less than 1.0 mg/l.
 - 5. Provide corporation stop or similar connection and obtain sample for bacteriological analysis.
 - 6. Repeat disinfection procedure until bacteriological analysis results are acceptable to Owner.
- 3.4 CLEANING
- A. Restoration: Any settlement of pavement or backfill, or erosion over or in the trenches shall be replaced or repaired by Contractor and the surface brought to grade. Special precautions shall be taken to prevent storm water erosion of trenching. Storm water culverts and structures shall be kept clean of mud, debris, and silt caused by the construction.

END OF SECTION 331000

SECTION 333000 - SANITARY SEWAGE SYSTEM

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SECTION INCLUDES

- A. Gravity sanitary sewerage collection system including:
 - 1. Gravity sanitary sewer pipe.
 - 2. Cleanouts.
 - 3. Alteration of existing sewerage structures.

1.3 RELATED WORK SPECIFIED ELSEWHERE

- A. Section 312000 Earthwork.
- B. Section 312500 Erosion and Sediment Control.
- C. Section 331000 Site Water Distribution System.
- D. Section 334000 Storm Drainage System.

1.4 QUALITY ASSURANCE

- A. Tests and inspections:
 - 1. Procedure: In accordance with Division 01 Sections.
 - 2. Required tests:
 - a. After alignment tests have been completed, and before flows are allowed in the line, conduct leakage tests.
 - b. Air test entire system for exfiltration in presence of engineer.
 - c. Pay of all leakage tests and required repairs and reconstruction.
- B. Reference specifications and standards:
 - 1. AASHTO: Specifications for Highway Bridges.
 - 2. AASHTO: M 198 Joints for Circular Concrete Sewer and Culvert Pipe Using Flexible Watertight Gaskets
 - 3. ASTM: A 48 Gray Iron Castings.
 - 4. ASTM: A 746 (ANSI/AWWA C151/21.51) Ductile Iron Pipe.
 - 5. ASTM: C 94 Ready-Mix Concrete.
 - 6. ASTM: C 150 Portland Cement.
 - 7. ASTM: C 443 Joints for Circular Concrete Sewer and Culvert Pipe, Using Rubber Gaskets.
 - 8. ASTM: C 478 Precast Reinforced Concrete Manhole Sections.
 - 9. ASTM: C 923 Watertight Resilient Connectors for Manhole to Pipe Seal.
 - 10. ASTM: D 1248 Polyethylene Plastics Molding and Extrusion Materials.
 - 11. ASTM: D 1784 Rigid Polyvinyl Chloride (PVC) Compounds and Chlorinated Polyvinyl Chloride (CPVC) Compounds.

12. ASTM: D 2122 Determining Dimension of Thermoplastic Pipe and Fittings.
13. ASTM: D 2321 Underground Installation of Flexible Thermoplastic Sewer Pipes.
14. ASTM: D 2412 Determination of External Loading Characteristics of Plastic Pipe by Parallel-Plate Loading.
15. ASTM: D 3034 Type PSM Polyvinyl Chloride (PVC) Sewer Pipe and Fittings.
16. ASTM: D 3212 Joints for Drain and Sewer Plastic Pipes Using Flexible Elastomeric Seals.
17. ASTM: F 477 Elastomeric Seals (Gaskets) for Joining Plastic Pipe.
18. ANSI/AWWA: C105/A21.5 Polyethylene Encasement for Ductile-Iron Piping for Water and Other Liquids.
19. ANSI/AWWA: C111/A21.11 Rubber-Gasket Joints for Ductile-Iron Pressure Pipe and Fittings.
20. ANSI/AWWA: C150/A21.50 Thickness Design of Ductile-Iron Pipe.
21. ANSI/AWWA: C151/A21.51 Ductile-Iron Pipe, Centrifugally Cast for Water or Other Liquids.

C. Allowable tolerances for manhole frames/drainage inlets and cleanouts:

1. Horizontal location: Within ± 3 inches, in any direction, of horizontal location indicated on Drawings.
2. Vertical alignment: Not greater than 1/8-inch maximum tolerance for 6 feet of depth.

1.5 SUBMITTALS

- A. Procedure: In accordance with Division 01 Sections.
- B. Product data: Manufacturer's detailed technical materials, fabrication, and installation data, including technical bulletins, drawings, guides, and manuals, as applicable to the work of this Project.
- C. Certifications: Manufacturer's certification that pipe and fittings have been inspected and tested at the point of origin and are in compliance with specified requirements.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Pipe and fittings:

1. Polyvinyl chloride (PVC) C-900 pipe and fittings for mainlines.
 - a. Manufacture pipe from approved, Type 1, Grade 1, PVC 12454-C conforming to ASTM D 1784 and meeting requirements of ASTM D 2122 and ASTM D 2412. Pipe shall have integral wall thickened bells or extruded couplings with gasket seals. Solvent weld joints will not be permitted.
 - b. Pipe joints shall be gasket push-on type complying with ASTM D 3212 and ASTM F 477.
 - c. Pipe shall be UL/FM approved.
 - d. Fittings shall conform to the same specifications as pipe in which they are to be installed.

- e. Pipe shall be identified on the exterior of the pipe with the following information:
 - 1) Nominal pipe size and o.d. base.
 - 2) Material code designation number (12454C).
 - 3) Dimension ratio number (SDR 35).
 - 4) Pipe Stiffness Designation (PS46).
 - 5) ANSI/ASTM Designation (D3034).
 - 6) Pipe manufacturer's name and production code.

PART 3 - EXECUTION

3.1 INSTALLATION/PERFORMANCE

- A. Excavating, trenching, backfilling, and compacting: In accord with Division 31 Section "Excavation and Fill for Utilities".
- B. Pipe laying: Lay pipe as indicated on Drawings, as specified herein, and in compliance with applicable portions of ASTM D 2321.
 - 1. Grade trench bottom to indicated elevation of pipeline and shape bottom to fit lower quadrant of pipe. Excavate holes at each bell hub such that pipe will be uniformly supported along entire length of barrel only.
 - 2. Pipe installation and jointing shall be in accord with pipe manufacturer's specifications and instructions for type of pipe used and applicable requirements specified herein. All pipe having a defective joint, bell, or spigot is unacceptable, shall be rejected, removed from site, and replaced with an acceptable unit.
 - 3. Commence pipe laying in finished trench at lowest point, or from a point designated by Owner, and lay upgrade from point of connection with all bell ends forward.
 - 4. Install pipe to homing mark on spigot. On field cut pipe, provide a homing mark on spigot end in accord with manufacturer's recommendations.
 - 5. Maintain pipe alignment and joint closure until sufficient haunching and backfill is in place to adequately hold pipe in position.
 - 6. Prevent foreign materials from entering pipe while it is being placed in trench. Do not place debris, tools, articles of clothing, or other materials in pipe at any time.
 - 7. As each length of pipe is placed in trench, assemble joints and bring pipe to intended line and grade. Bed and secure pipe in place. When pipe laying is delayed for 10 min. or more, close open ends of pipe using a watertight plug or other approved means to ensure that absolute cleanliness is maintained inside pipe.
 - 8. At penetrations of manhole and similar structures, smoothly cut penetrating ends of pipe parallel to interior surface of structure. Maximum interior protrusion of pipe shall be the minimum necessary for proper sealing of pipe connection to structure. Use resilient connector when indicated on Drawings.

C. Pipe jointing:

1. Pipe installation and jointing shall be in accord with pipe manufacturer's specifications and instructions for type of pipe used and applicable requirements specified herein.
2. Ensure that interior of pipe and jointing seal is free of sand, dirt, trash, or other foreign materials before installation. All pipe or fitting that has been installed containing dirt or other deleterious material shall be removed, cleaned, and re-laid. Extreme care shall be taken to keep bells of pipe free from sand, dirt, or rocks so that joints may be properly assembled without overstressing bells.

3.2 FIELD QUALITY CONTROL

- A. Alignment: Inspect sanitary sewerage lines to determine if displacement of pipe has occurred during backfilling and compaction.
- B. Correct, at no additional cost, sections of piping that are deficient in material, alignment, grade, or joints.

END OF SECTION 333000

SECTION 33 32 18 - COMMERCIAL GRINDER PUMP STATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Summary:
 - 1. Commercial and industrial duplex pump stations shall be privately permitted in the Owner's name and shall be operated and maintained by the Owner.
- B. Section Includes Installation of:
 - 1. Commercial grinder pump station.
- C. Related Requirements:
 - 1. Section 31 20 00 – Earthwork
 - 2. Section 33 30 00 – Sanitary Sewage System

1.2 REFERENCE STANDARDS

- A. American Water Works Association:
 - 1. AWWA C900 – Polyvinyl Chloride (PVC) Pressure Pipe and Fabricated Fittings
- B. ASTM International:
 - 1. ASTM D2241 - Standard Specification for Poly(Vinyl Chloride) (PVC) Pressure- Rated Pipe (SDR Series)

1.3 ADMINISTRATIVE REQUIREMENTS

- A. Coordination:
 - 1. Coordinate inspections and field start-up with Manufacturer, Owner and Engineer to run all pump station equipment through its proper functions.
 - 2. The existing sewer system must be kept in operation at all times. Where connections are made to existing mains or other shutdowns are necessary, permission must be obtained and arrangements must be made with the Town of Kenansville.
 - 3. No valves are to be operated unless a Town of Kenansville representative is present.

1.4 SUBMITTALS

- A. Section 01 33 00 – Submittals
- B. Product Data/Source Quality:
 - 1. Manufacturer's literature and specifications, as applicable, for products specified in this Section.
- C. Manufacturer Certificates:
 - 1. Certificates of compliance with referenced standards, where applicable, including those of AWWA and others required by Engineer.

1.5 CLOSEOUT SUBMITTALS

- A. Project Record Documents:
 - 1. Maintain accurate and up-to-date record documents showing modifications made in the field, in accordance with approved submittals, and other Contract modifications relative to buried piping Work.
 - 2. Record actual locations of piping mains, valves, connections, thrust restraints, elevations, and other utilities found and not indicated on design plans.

1.6 QUALITY ASSURANCE

- A. Perform Work according to AWWA, ASTM and PVC Pipe Association standards.

PART 2 PRODUCTS

2.1 MATERIALS & ACCESSORIES

- A. Grinder Pump Systems:
 - 1. Commercial sewer grinder pumps shall be
 - a. Duplex Pentair Myers WG20, or approved equal
 - 2. Duplex grinder pump station shall have a minimum storage capacity based on the daily design flow as described in 15A NCAC 02T .0114 above the Lag Pump (Pump 2) On level; pump discharge brass adapter socket, aluminum lid with bug free screen mushroom vent on tank lid, extended base for anchoring the anti-flotation concrete ballast to tank, Contractor shall provide ballast as required.
 - 3. Duplex station shall have an audible and visual high-level alarm with a battery backup for alarm circuitry.
- B. Commercial sewer service laterals:
 - 1. (2) inch minimum, SDR-9 or Polyethylene (PE), with a minimum pressure rating of (200) psi.
- C. Bedding, Cover, and Backfill:
 - 1. As specified in Section 31 20 00 – Earthwork
- D. Electrical Equipment: Electrical equipment shall be capable of operating successfully at full-rated load, without failure, with ambient outside air temperature of 0 degrees F to 104 degrees
- E. Control Circuit:
 - 1. All wiring workmanship and schematic wiring diagrams shall be in compliance with applicable standards and specifications for industrial controls set forth by the Joint Industrial Council (JIC), National Machine Tool Builders Association (NMTBA), National Electrical Code (NEC), electrical requirements of these specifications and other pertinent electrical codes and standards.
 - 2. All control circuit wiring shall be stranded copper, color coded and clearly marked at each end to match schematic wiring diagrams, and of adequate size to safely carry required electrical loads. All control wires shall be marked using T&B Shur- code sleeve markers. All wires on the back panel shall be contained in wire troughs with removable covers to facilitate field repairs and addition of option- al/additional components. Splices shall not be used.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Identify project horizontal and vertical control points, establish easement and right-of-way lines, stakeout construction points for work and pipeline alignments, establish limits of disturbance.
- B. Determine exact location and size of sewer force mains, valves, and appurtenances from Drawings.
- C. Verify location and elevation of existing facilities prior to excavation and interconnection.

3.2 PREPARATION

- A. All materials found during the progress of work to have flaws, cracks, or other defects will be rejected regardless of whether or not it has been installed and shall be replaced by and at the expense of the Contractor.
- B. Slings, hooks, or tongs used for lifting shall be padded in such a manner as to prevent damage to exterior surfaces, interior linings, and components. If any part of the coating, lining or components is damaged, the repairs or replacement shall be made by the Contractor at his expense.
- C. Pipe Cutting:
 - 1. Cut pipe ends square, ream pipe and tube ends to full pipe diameter, and remove burrs.
 - 2. Use only equipment specifically designed for pipe cutting; use of chisels or hand saws is not permitted.
 - 3. Grind edges smooth with beveled end for push-on connections.
- D. Remove scale and dirt on inside and outside before assembly.
- E. Prepare pipe connections to equipment with flanges or unions.

3.3 INSTALLATION

- A. Grinder Duplex System
 - 1. Wet well shall not be installed in the rear of the facility; removal of the pumps and/or operation of discharge valve shall not require personnel entry into the tank or disconnection. Alarm shall be visible from the road.
 - 2. Top of wet well shall be installed flush with final grade.
 - 3. Minimum six (6) inches of separation between all penetrations including cable hangers and discharge piping.
- B. Sewer service:
 - 1. Valve boxes shall contain an isolation valve and check valve with the isolation valve installed between the main and the check valve to allow for check valve replacement.

- C. Control Panel:
 - 1. Control panel and accessory equipment shall be installed in strict accordance with the manufacturer's instructions and good practice in a workmanship manner.
 - a. Control panel must be within line of sight of the wet well.
 - b. A schematic wiring diagram shall be permanently affixed to the inside of the panel door. An installation and service manual shall be provided

- D. Valves:
 - 1. Valves shall be set and joined to the pipe and each type of joint as specified for pipe.
 - 2. Cast iron valve boxes shall be firmly supported, maintained centered and plumb over the operating nut of the valve. Outside of paved areas, valve boxes shall be set in a 2' diameter x 6" thick concrete collar. The box cover shall be flush with the surface of the finished pavement. All force main valve box lids shall have the word "SEWER" cast in the lid.
 - 3. All reasonable effort must be made to locate valves/valve boxes, back of curb, in grass areas and at street corners, whenever possible.
 - 4. Valve boxes in areas that will require sod at a later date must be left one to two inches above existing grade (to allow for sod thickness).
 - 5. All valves must be centered over the operating nut/wheel and all valves, after being fully opened, will be backed off one-quarter turn to prevent them from being jammed open. This procedure should take place only after the main has passed pressure testing and has been certified by the Engineer.
 - 6. Should the operating nut be more than three feet below the final grade, an extension shall be supplied and installed by the Contractor. The extension shall bring the nut to within twelve (12) inches of final grade.

- E. Installation of Tapping Sleeves and Valves
 - 1. Install the tapping sleeve and valve and pressure test prior to making the tap.
 - 2. If leaks are present, the Contractor shall repair them to the satisfaction of the Engineer or Resident Project Representative.
 - 3. Complete the tapping operation and close tapping valve.
 - 4. Tapping valve shall not be opened until new main has been tested and certified for operation.

- F. Vent Pipe (If determined necessary):
 - 1. Top mounted (4) inch Schedule 40 PVC with stainless steel insect screen.

3.4 FIELD QUALITY CONTROL

- A. Start-Up Testing:
 - 1. Test instrumentation system for proper function and sequencing of all motors, indication, and remote notification capabilities in accordance with the Manufacturer's recommendations.
 - 2. Conduct a test for observation by Town of Kenansville representative to demonstrate operation in accordance with the drawings and specifications.
 - 3. At a minimum, the pumps shall run through two (2) cycles for proper functioning.
 - 4. Certified records of the test shall substantiate the operation of the equipment at the design head, capacity, and horsepower as specified.

END OF SECTION

SECTION 334000 - STORM DRAINAGE SYSTEM

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SECTION INCLUDES

- A. Storm drainage system includes:
 - 1. Storm drainage pipe.
 - 2. Catch basins.
 - 3. Manholes.
 - 4. Alteration of existing storm drainage structures.

1.03 RELATED WORK SPECIFIED ELSEWHERE

- A. Section 312000 Earthwork
- B. Section 312500 Erosion and Sedimentation Control.
- C. Section 321313 Concrete Paving.
- D. Section 331000 Site Water Distribution System and Sewer Force Main
- E. Section 333000 Sanitary Sewage System.

1.04 QUALITY ASSURANCE

- A. Tests and inspections:
 - 1. Procedure: In accordance with Division 01 Sections.
- B. Requirements of regulatory agencies: In addition to complying with other legal requirements, comply with NCDOT Standard Specifications.
- C. Reference specifications and standards:
 - 1. AASHTO: Specifications for Highway Bridges.
 - 2. AASHTO: M198 Joints for Circular Concrete Sewer and Culvert Pipe Using Flexible Watertight Gaskets
 - 3. ASTM: A 48 Gray Iron Castings.
 - 4. ASTM: A 74 Cast Iron Soil Pipe and Fittings.
 - 5. ASTM: C 76 Reinforced Concrete Culvert, Storm Drain, and Sewer Pipe.
 - 6. ASTM: C 94 Ready-Mix Concrete.
 - 7. ASTM: C 150 Portland Cement.
 - 8. ASTM: C 443 Joints for Circular Concrete Sewer and Culvert Pipe, Using Rubber Gaskets.
 - 9. ASTM: C 478 Precast Reinforced Concrete Manhole Sections.
 - 10. ASTM: C 923 Resilient Connectors between Reinforced Concrete Manhole Structures, Pipes and Laterals.
 - 11. ASTM: D 1248 Polyethylene Plastics Molding and Extrusion Materials.

12. ASTM: D 1784 Rigid Polyvinyl Chloride (PVC) Compounds and Chlorinated Polyvinyl Chloride (CPVC) Compounds.
13. ASTM: D 2122 Determining Dimension of Thermoplastic Pipe and Fittings.
14. ASTM: D 2321 Underground Installation of Thermoplastic for Sewers and Other Gravity Flow Applications.
15. ASTM: D 2412 Determination of External Loading Characteristics of Plastic Pipe by Parallel-Plate Loading.
16. ASTM: D 3034 Type PSM Polyvinyl Chloride (PVC) Sewer Pipe and Fittings.
17. ASTM: D 3212 Joints for Drain and Sewer Plastic Pipes Using Flexible Elastomeric Seals.
18. ASTM: F 477 Elastomeric Seals (Gaskets) for Joining Plastic Pipe.
19. ANSI/AWWA: C105/A21.5 Polyethylene Encasement for Ductile-Iron Piping for Water and Other Liquids.
20. ANSI/AWWA: C111/A21.11 Rubber-Gasket Joints for Ductile-Iron Pressure Pipe and Fittings.
21. ANSI/AWWA: C150/A21.50 Thickness Design of Ductile-Iron Pipe.
22. ANSI/AWWA: C151/A21.51 Ductile-Iron Pipe, Centrifugally Cast for Water or Other Liquids.
23. CALTRANS: Standard Specifications.
24. Fed. Spec. SS-S-210a Preformed Plastic Sealing Compound for Expansion Joints and Pipe Joints.
25. SSPWC (Standard Specifications for Public Works Construction).

D. Allowable tolerances for manhole frames/drainage inlets and cleanouts:

1. Horizontal location: Within ± 3 inches, in any direction, of horizontal location indicated on Drawings.
2. Vertical alignment: Not greater than 1/8 inch maximum tolerance for 6 feet of depth.

1.05 SUBMITTALS

- A. Procedure: In accordance with Division 01 Sections.
- B. Product data: Manufacturer's detailed technical materials, fabrication, and installation data, including technical bulletins, drawings, guides, and manuals, as applicable to the work of this project.
- C. Certifications: Manufacturer's certification that pipe and fittings have been inspected and tested at the point of origin and are in compliance with specified requirements.

PART 2 - PRODUCTS

2.01 MATERIALS

- A. Pipe and fittings:
 1. Polyvinyl chloride (PVC) pipe and fittings for main lines 15 inches and smaller: Conform to ASTM D 3034, C-900.
 - a. Manufacture pipe from approved, Type 1, Grade 1, PVC 12454-C conforming to ASTM D 1784 and meeting requirements of ASTM D 2122 and ASTM D 2412.

- b. Pipe shall have integral wall thickened bells or extruded couplings with gasket seals. Solvent weld joints will not be permitted.
 - c. Pipe joints shall be gasket push-on type complying with ASTM D 3212 and ASTM F 477.
 - d. Pipe shall be UL/FM approved.
 - e. Fittings shall conform to same specifications as pipe in which they are to be installed.
 - f. Pipe shall be identified on exterior with the following information:
 - 1) Nominal pipe size and o.d. base.
 - 2) Material code designation number (12454C).
 - 3) Dimension ratio number (SDR 35).
 - 4) Pipe stiffness designation (PS46).
 - 5) ANSI/ASTM designation (D3034).
 - 6) Pipe manufacturer's name and production code.
- B. Manhole frame, cover, and adjustment rings: Gray iron castings conforming to ASTM A 48 Class 30 and ASTM C 478.
- 1. Frames and covers shall be traffic bearing and capable of supporting H-20 loadings in accord with AASHTO Specifications for Highway Bridges.
 - 2. Manhole frame, cover, and adjustment rings shall be as indicated on Drawings.
 - 3. Concrete in-fill manhole covers, as indicated on Drawings.

PART 3 - EXECUTION

3.01 INSTALLATION/PERFORMANCE

- A. Excavating, trenching, backfilling, and compacting: In accord with Section 312000 Earthwork.
- 1. Pipe laying: Lay pipe as indicated on Drawings, as specified herein, and in compliance with applicable portions of ASTM D 2321. Grade trench bottom to indicated elevation of pipeline and shape bottom to fit lower quadrant of pipe. Excavate holes at each bell hub such that pipe will be uniformly supported along entire length of barrel only.
 - 2. Pipe installation and jointing shall be in accord with pipe manufacturer's specifications and instructions for type of pipe used, and applicable requirements specified herein. Any pipe having a defective joint, bell, or spigot is unacceptable, shall be rejected, removed from site, and replaced with an acceptable unit.
 - 3. Commence pipe laying in finished trench at lowest point, or from a point designated by Owner, and lay upgrade from point of connection with bell ends forward.
 - 4. Install pipe to homing mark on spigot. On field cut pipe, provide a homing mark on spigot end in accord with manufacturer's recommendations.
 - 5. Maintain pipe alignment and joint closure until sufficient haunching and backfill is in place to adequately hold pipe in position.
 - 6. Prevent foreign materials from entering pipe while it is being placed in trench. Do not place debris, tools, articles of clothing, or other materials in pipe at any time.
 - 7. As each length of pipe is placed in trench, assemble joints and bring pipe to intended line and grade. Bed and secure pipe in place.
 - 8. When pipe laying is delayed for 10 minutes or more, close open ends of pipe using a watertight plug or other approved means to ensure that absolute cleanliness is maintained inside pipe.

9. At penetrations of manhole and similar structures, smoothly cut penetrating ends of pipe parallel to interior surface of structure. Maximum interior protrusion of pipe shall be the minimum necessary for proper sealing of pipe connection to structure. Use resilient connector when indicated on Drawings.
- B. Pipe jointing:
1. Pipe installation and jointing shall be in accord with pipe manufacturer's specifications and instructions for type of pipe used and applicable requirements specified herein.
 2. Ensure that interior of pipe and jointing seal is free of sand, dirt, trash, or other foreign materials before installation. Remove, clean, and re-lay pipe or fittings that have been installed containing dirt or other deleterious material. Extreme care shall be taken to keep bells of pipe free from sand, dirt, or rocks so that joints may be properly assembled without overstressing bells.
 3. Reinforced concrete pipe:
 - a. Mortar joints: At all joints in accord with SSPWC Section 306 1.2.4 that fail initial leakage tests.
 - 1) All pipes: Inner and outer surfaces of joints.

3.02 FIELD QUALITY CONTROL

- A. Alignment: Inspect storm drainage lines to determine if displacement of pipe has occurred during installation of bedding and compaction. Leakage: Conduct initial leakage tests. Failure to pass leakage test requirements shall require mortaring suspect joints as directed by Owner and subsequent leakage retests. Continued failure to pass leakage retests shall require removal and reinstallation of suspect pipe sections and replacement of suspect joint seals with new gaskets.
- B. Correct, at no additional cost to Owner, sections of piping that are deficient in material, alignment, grade, or joints.

END OF SECTION 334000